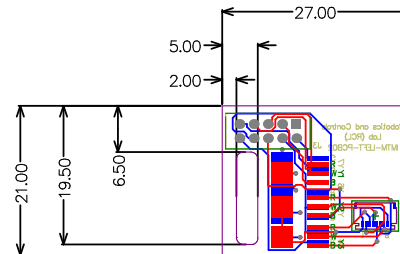


## NOTES:

- Performance and qualification per latest revisions of IPC-6011 and 6012: Class 2.
- Acceptance per latest revisions of IPC-A-600 and IPC-A-610: Class 2.
- Finished assembly to comply with latest amendments to EU Directive 2011/65/EU (RoHS2).
- Flame Class: UL 94V-0
- Flammability rating and manufacturer's UL file number to be marked on bottom silkscreen.
- Dimensions are in mm unless specified otherwise. Tolerances are as indicated on Dimensions layer unless otherwise noted.
- All dimensional limits apply after plating or processing.
- Refer to drill table for hole size tolerances.
- Hole / slot plating to be 0.001" minimum average and 0.0008" absolute minimum.  
Hole / slot diameters are specified after plating.
- Board thickness and tolerance are as indicated on Layer Stack detail.
- Remove all sharp edges and burrs 0.003" maximum.
- Base Material: As noted in layer stack.
- Soldermask: Liquid Photo Imageable in accordance with IPC-SM-840 (latest revision).  
Finish to be green and glossy. Registration to be within +/- 0.003 of respective outer circuit layers.
- Silkscreens: White non-conductive ink (top and bottom). No ink to appear on exposed copper.
- Finish: Electroless Nickel Immersion Gold (ENIG). Finish both sides with 150 micro inches minimum electroless Nickel (Ni) followed by minimum 2 microinches Immersion Gold (Au).
- Electrical Test: Perform 100% continuity and isolation testing per current IPC test methods.
- Controlled impedance is not required.
- Coordinate panelization with contract manufacturer.

FINISHED THICKNESS 1.6 mm +/- 0.1mm	SOLDERMASK	0.025 mm
	L01 / TOP 1.0 Oz Cu	0.035 mm
	PREPREG PP7628	0.185 mm
	L02 / PLN 1.0 Oz Cu	0.035 mm
	CORE	1.200 mm
	L03 / BOT 1.0 Oz Cu	0.035 mm
	SOLDERMASK	0.025 mm

**LAYER STACK DETAIL**  
NOT TO SCALE



Tolerances unless otherwise specified:

.X +/- 0.20  
.XX +/- 0.10  
.XXX +/- 0.05

**Robotics and Controls  
Laboratory (RCL)**

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2332 Main Mall  
Vancouver, BC  
V6J 1R6

ENGINEER:  
Amir H. Hadi 2020.08.12

PCB DESIGNER:  
Amir H. Hadi 2020.08.12

DATE:  
8/17/2020

FILE NAME:  
IMTM-Left-PCB02.PcbDoc

TITLE:  
**Instrumented MTM  
BRKOUT Board**

PART NO.:  
IMTM-LEFT-PCB02

DWG NO.:  
IMTM-LEFT-PCB02

REV:  
A

SCALE:  
1:1

# Board Stack Report