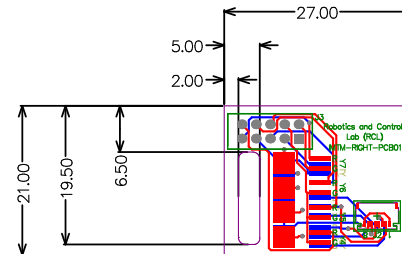


## NOTES:

1. Performance and qualification per latest revisions of IPC-6011 and 6012: Class 2.
2. Acceptance per latest revisions of IPC-A-600 and IPC-A-610: Class 2.
3. Finished assembly to comply with latest amendments to EU Directive 2011/65/EU (RoHS2).
4. Flame Class: UL 94V-0
5. Flammability rating and manufacturer's UL file number to be marked on bottom silkscreen.
6. Dimensions are in mm unless specified otherwise. Tolerances are as indicated on Dimensions layer unless otherwise noted.
7. All dimensional limits apply after plating or processing.
8. Refer to drill table for hole size tolerances.
9. Hole / slot plating to be 0.001" minimum average and 0.0008" absolute minimum.  
Hole / slot diameters are specified after plating.
10. Board thickness and tolerance are as indicated on Layer Stack detail.
11. Remove all sharp edges and burrs 0.003" maximum.
12. Base Material: As noted in layer stack.
13. Soldermask: Liquid Photo Imageable in accordance with IPC-SM-840 (latest revision).  
Finish to be green and glossy. Registration to be within +/- 0.003 of respective outer circuit layers.
14. Silkscreens: White non-conductive ink (top and bottom). No ink to appear on exposed copper.
15. Finish: Electroless Nickel Immersion Gold (ENIG). Finish both sides with 150 micro inches minimum electroless Nickel (Ni) followed by minimum 2 microinches Immersion Gold (Au).
16. Electrical Test: Perform 100% continuity and isolation testing per current IPC test methods.
17. Controlled impedance is not required.
18. Coordinate panelization with contract manufacturer.

FINISHED THICKNESS 1.6 mm +/- 0.1mm	SOLDERMASK	0.025 mm
	L01 / TOP 1.0 Oz Cu	0.035 mm
	PREPREG PP7628	0.185 mm
	L02 / PLN 1.0 Oz Cu	0.035 mm
	CORE	1.200 mm
	L03 / BOT 1.0 Oz Cu	0.035 mm
	SOLDERMASK	0.025 mm

**LAYER STACK DETAIL**  
NOT TO SCALE



Tolerances unless otherwise specified:

.X +/- 0.20  
.XX +/- 0.10  
.XXX +/- 0.05

**Robotics and Controls  
Laboratory (RCL)**

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2332 Main Mall  
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V6J 1R6

ENGINEER:	Amir H. Hadi 2020.08.12
PCB DESIGNER:	Amir H. Hadi 2020.08.12
DATE:	8/17/2020
FILE NAME:	IMTM-Right-PCB01.PcbDoc

TITLE: **Instrumented MTM  
BRKOUT Board**

PART NO.: **IMTM-RIGHT-PCB01**

REV:  
**A**

DWG NO.: **IMTM-RIGHT-PCB01**

SCALE:  
**1:1**

# Board Stack Report