Creation Date: April 3 2020

Portion of Project	Part Number	Part Name	Manufacturer	Manufacturer Part Number	Supplier	Supplier Part Number	Quantity	Unit of Measurment	Procurement Type (OTS, MTO*)	Cost (CAD)	Associated Drawing	Datasheet	BOM Notes
Lungs (L)	L-C35	Chlorosil-35	Ottobock Germany	85P21=2	Ottobock Germany		TBD	/ (2kg container)	ors		302.40		Purchased through of Desmond Cook, BCIT (Desmond Cook@bcit.ca)
	L-Lun(R/L)	Lungs	In house- Barber Prosthetics		-		1	1-	мто	1	L-LunRL SLDASM		Drawing is for lungs mold, 3D Printed PLA
	L-TF(M/F)(R/L)	Lung-Trachea Fitting	In house						мто	c	- L-TF.SLDASM		3D Printed PLA - One right (R), one left (L), each with a male (M) and female (F) part
	L-TFO(R/L)	Lung-Trachea Fitting O-ring	In house						MTO	Š	- L-TEO SLIDERT		Not yet spec'ed
								-			E-11 O.OLDI IVI		process and a second
Linear Acuator (LA)	LA-ERD15	Tolomatic ERD15 Linear Actuator	Tolomatic	ERD15 BNM05 SM90.000 LMI ST1 FFG AR	PO Systems Ltd	ERD15 BNM05 SM90.000 LMI ST1 FFG AF	ıl .	1 each	ots	\$ 1	257.00 LA-ERD15.SLDASM	ERD Brochure	Contact Robert de Rot at PQ Systems for inquiries (robert@pqsystemsltd.com)
	LA-ACS	Tolomatic ACS Stepper Drive	Tolomatic	ACST1048UD	PQ Systems Ltd	ACST1048UD		1 each	ots		692.00 -	ACS Driver Manual	
		Tolomatic AMS NEMA23, 2-Stack Stepper Motor	Tolomatic	AMS1C2A1	PQ Systems Ltd	AMS1C2A1		1 each	ots		350.00 LA-ERD15.SLDASM		
	LA-SM23	With 2000-count Encoder								1			
	LA-SC3	Tolomatic 3m Stepper Motor Cable	Tolomatic	CR33	PQ Systems Ltd	CR33	1 :	1 each	ots				Came with actuator and stepper motor
	LA-EC3	Tolomatic 3m Encoder Cable	Tolomatic	CR33	PQ Systems Ltd	CR33		1 each	ots				Came with actuator and stepper motor
	LA-IC3	Tolomatic 3m IO Cable	Tolomatic	CR33	PQ Systems Ltd	CR33	1 :	1 each	ots				Came with actuator and stepper motor
	LA-PS48	AC-DC Converter, 48 V 120 W	Mean Well USA Inc.	EDR-120-48	Digikey Canada	1866-1442-ND	1 :	1 each	ots	s	32.34 -	EDR-120-48 Datasheet	
	LA-WPC	Cord 18 AWG	Qualtek	311007-01	Digikey Canada	Q106-ND	1 :	1 each	OTS	\$	4.03 -		Wall to Power Supply Cable (WPC)
	LA-PSC	Cord 18 AWG	Qualtek	311007-01	Digikey Canada	Q106-ND	1 :	1 each	ots	s	4.03 -		Power Supply to Stepper-Driver Cable (PSC)
	LA-USB	USB Type A Male to Type B Male 30cm Cable			Project Lab			1 each	ors	s			
Actuation Mechanism (AM)		Oil Resistant Buna-N O-Ring, 1/4 Fractional Width	McMaster Carr	9452K416	McMaster Carr	9452K416	1 :	1 pack of 5	ors	s	7.87 -		
	AM-PR429	Dash Number 429					1			1			
		Oil Resistant Buna-N O-Ring, 3/16 Fractional Width	McMaster Carr	9452K521	McMaster Carr	9452K521	1 :	1 pack of 5	ots	\$	6.48 -		
	AM-CR364	Dash Number 364					1						
		Oil Resistant Buna-N O-Ring, 3/16 Fractional Width	McMaster Carr	9452K411	McMaster Carr	9452K411	1 :	1 pack of 5	ots	\$	5.96 -		To be tested for potential friction / water proofing improvements
	AM-PR353	Dash Number 353					1						
		Oil Resistant Buna-N O-Ring, 1/4 Fractional Width	McMaster Carr	90025K579	McMaster Carr	90025K579	1 :	1 pack of 5	ots	s	12.65 -		To be tested for potential friction / water proofing improvements
	AM-PR429x	Dash Number 429, X-profile					1						1 1 1 1
	AM-P2O	Piston	UBC Physics and Astronomy Machine Shop		-	-	1 :	1 -	MTO	\$	442.77 AM-P2O.SLDPRT		Cheaper labour cost as associated with UBC Physics and Astronomy Department
	AM-LPC	Lung to piston motion coupling cable mount	In house		-	-	1 :	1 each	MTO	\$	- AM-LPC.SLDPRT		Not made yet - to be 3D printed or machined
	AM-Cyl	Cylinder	UBC Physics and Astronomy Machine Shop		-	-	1 :	1 -	MTO	\$	442.77 AM-Cyl.SLDPRT		Cheaper labour cost as associated with UBC Physics and Astronomy Department
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Mounting (M)		18-8 Stainless Steel Socket Head Screw	McMaster Carr	92196A243	McMaster Carr	92196A243		1 pack of 50	OTS	\$	5.82 -		
	M-1024-916	10-24 x 9/16" Fully Threaded					1						
		18-8 Stainless Steel Socket Head Screw	McMaster Carr	92196A243	Project Lab	-	1	each each	OTS	\$			
	M-1420-916	1/4"-20 x 9/16" Fully Threaded					1						
		18-8 Stainless Steel Socket Head Screw	McMaster Carr	92196A243	Dan Kadrmas	-	2	t each	OTS	\$			
	M-1420-214	1/4"-20 x 2-1/4" Partially Threaded					1						
		18-8 Stainless Steel Socket Head Screw	McMaster Carr	92196A546	McMaster Carr	92196A546	1 :	1 pack of 25	OTS	\$	9.22		
	M-1420-112	1/4"-20 x 1-1/2" Fully Threaded					1						
	M-BP	Base Plate	In house		-	-	1 :	1 each	MTO	\$	- M-BP.SLDPRT		Manufactured in PHAS Student Machine Shop
	M-MP	Mounting Plate	In house		-	-	1 :	1 each	MTO	\$	- M-MP.SLDPRT		Manufactured in PHAS Student Machine Shop
Control (C)	C-RPI4	CanaKit Raspberry Pi 4 Starter Kit (4GB RAM)	CanaKit	PI4-4GB-STR32F-C4-BLK	Amazon Canada	B07WRMR2CX		1 each	ors	\$	134.99 -	Raspberry Pi Documentation	
	C-DAC	DAC	Adafruit Industries LLC	MCP4725	Digikey Canada	1528-1010-ND		1 each	ots	\$	7.55 -	MCP4725 Manual	
Testing		Grade B7 Medium-Strength Steel Threaded Rod	McMaster Carr	98750A473	McMaster Carr	98750A473		1 each	ots	\$	1.90 -		Used for testing demo actuator
		7/16"-20 Thread Size, 2" Long											
		Grade B7 Medium-Strength Steel Threaded Rod	McMaster Carr	93675A365	McMaster Carr	93675A365		1 each	ots	\$	4.33 -		Used for testing demo actuator
		M12 x 1.75 mm Thread Size, 50 mm Long											

Robot Phantom Bill of Materials

Total Cost

*OTS: Off the Shelf MTO: Made to Order