# **ASSIGNMENT 2**

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# Part I: Theoretical Part – Autoencoders for Anomaly Detection in Manufacturing

Autoencoder Architecture:

- Input layer: 1000-dimensional vectors
- Hidden layer 1: Fully connected layer with 512 units and ReLU activation
- Bottleneck layer: Fully connected layer with 32 units
- Hidden layer 2: Fully connected layer with 512 units and ReLU activation
- Output layer: Fully connected layer with 1000 units and sigmoid activation
- Autoencoder is trained using MSE loss

# 1. Calculate the total number of parameters in the autoencoder, including weights and biases.

Total number of parameters are

## Input to hidden layer 1

Weights: 1000\*512 = 512000

Biases: 512

Total: 512000+512 = 512512

# Hidden layer 1 to Bottleneck layer

Weights: 512\*32 = 16384

Biases = 32

Total= 16384+32 = 16416

# **Bottleneck Layer to hidden Layer 2**

Weights: 32 \*512 = 16, 384

Biases: 512

Total: 16384+512 = 16896

# Hidden layer 2 to output layer

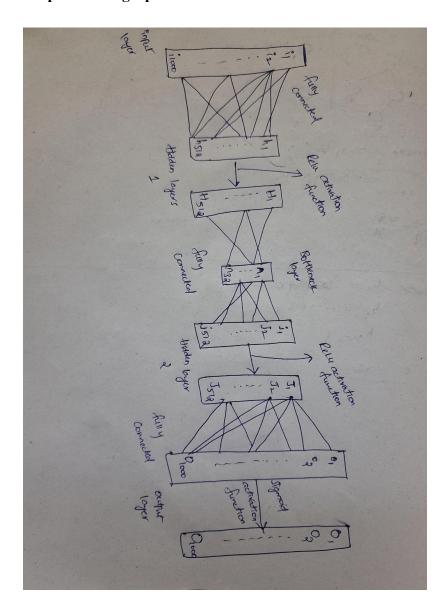
Weights: 512 \*1000 =512000

Biases: 1000

Total: 512000+1000= 513000

So total number of parameters are (512,512 + 16,416 + 16,896 + 513,000 = 1,058,824)

# 2. Generate a computational graph for the autoencoder.



# 3. Discuss potential challenges and limitations (at least 4) of using autoencoders for anomaly detection in manufacturing.

#### **Imbalance Data and Labelling Challenges**

The anomalies in manufacturing data are rare events which lead to imbalance datasets where normal instances considerably outnumber anomalies. The training models on imbalance data can result in biased models that prioritise normal instances over anomalies. And also getting labelled data for training autoencoders can be expensive and time-consuming, because anomalies may be rare and require domain expertise to identify accurately.

#### **Adaptability to Dynamic Environments**

The manufacturing process is dynamic, with operating conditions and system behaviour evolving with respect to time. The Autoencoders models trained on historical data may struggle to adapt to changes in the production environment, that leads to false positives and missed detections. The continuous training and adaptation strategies are necessary to ensure the effectiveness of autoencoder-based anomaly detection systems in dynamic manufacturing environments

## **Data Quality and variability**

Manufacturing data consists of noise, missing values and outliers. Autoencoders are sensitive to such variations and may struggle to understand the difference between anomalies and normal variations in the data. So by making data quality and preprocessing techniques such as noise reduction and outlier removal are essential but cannot be always may not be feasible

#### **Complexity and interpretability**

Autoencoder models can become quite complex, especially when dealing with high-dimensional data such as sensor readings in manufacturing. This type of complexity might make it challenging to interpret the learned representations and understand why a particular is marked as anomaly. This interpretability is crucial in manufacturing settings that the manufacturers essential to understand the root cause of anomalies for effective troubleshooting and maintenance.

4. Propose potential improvements or extensions (at least 4) to the system to enhance its effectiveness in detecting anomalies.

#### **Ensemble and Multi-view Approaches:**

Develop ensemble models which combine multiple autoencoders architectures or variations trained on different subsets of data or feature representation. These ensemble models can help in resolving the risk of overfitting and enhance robustness.

#### **Attention Mechanisms and recurrent Architectures:**

Use of attention mechanisms and recurrent neural network architectures to capture temporal dependencies and sequential patterns in manufacturing data. This attention mechanism focuses on relevant features and time steps, while RNN can model the temporal evolution of processes, which improves the ability to detect anomalies that manifest over time.

#### **Hybrid models with Supervised Learning:**

Implementing supervised learning techniques alongside autoencoders models to improve anomaly detection accuracy. Train separate classifiers for instance SVM, random forest) on labelled data to classify anomalies based on the encoded representation which is learn by autoencoder. The ensemble methods or cascaded architectures combine both unsupervised and supervised models' strengths to achieve better performance.

## Domain knowledge integration and explainable AI

Following domain knowledge and expert insights into the model design and anomaly detection process. Feature engineering based on domain-specific insights can help enhance the discrimination power of the autoencoder and improve anomaly detection accuracy. And also focus on developing explainable AI techniques to provide interpretable explanations for detected anomalies, that makes operators and engineers to to understand the underlying causes and take appropriate corrective actions effectively.

#### Part-II

Dataset Selected: Yahoo S5 Dataset

## Reason for choosing this dataset:

We elected this dataset as it aligns closely with my background as a programmatic analyst with prior experience working on web data, including Yahoo's Demand Side Platform data. This dataset focuses on anomalies such as traffic spikes, dips, etc which is interesting. My experience analyzing web traffic and user behaviour will be useful here.

#### **Data exploration:**

I chose A1Benchmark/real folder which contains 67 files with real-time-series data with labelled anomalies. The timestamps are integers with increments of 1, where each data point represents 1 hour's worth of data. The data includes timestamp (int64), value (float64), and is\_anomaly (int64). The total number of rows in the dataset is 94866 combining all 67 files.

# **Data Cleaning and preprocessing**

There are no missing values in the dataset. Before combining the individual files, we normalized the value column for better comparison. We also handled outliers in the Value column and replaced them with a median.

#### Standard Autoencoder:

**Encoder:** 2 Linear layers (2 to 16, then 16 to 4) **Decoder:** 2 Linear layers (4 to 16, then 16 to 2)

**Activation Function:** ReLU (used after each linear layer except the last layer of the decoder)

Learning Rate: 0.001

**Loss Function:** Mean Squared Error

**Optimizer:** Adam

**Threshold:** Reconstruction errors exceeding the 95th percentile are considered anomalies.

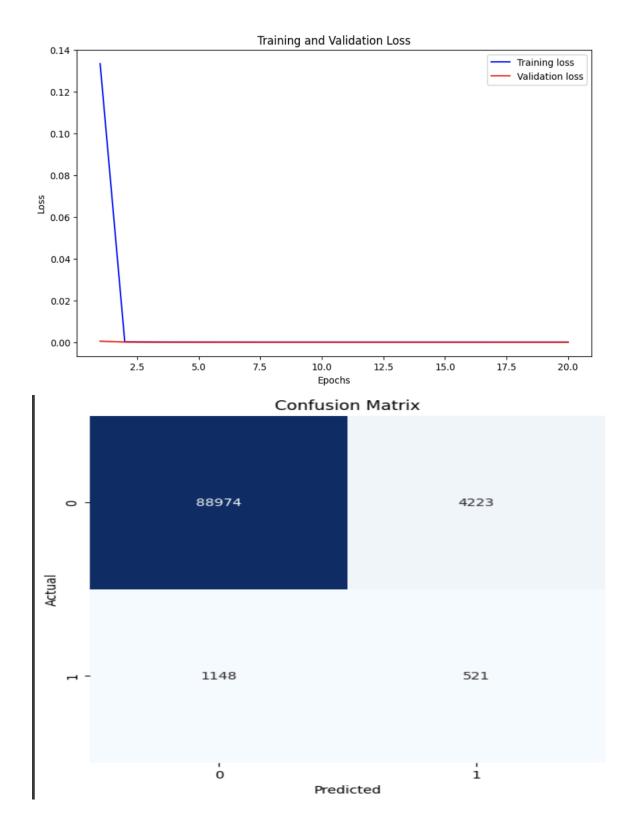
#### **Performance:**

**Accuracy: 94.34%** 

**Training loss:** 5.890449728790548e-06 **Validation loss:** 1.9139188377223087e-06

Test loss: 5.395394151599342e-06

**Precision:** 0.1098 **Recall:** 0.3122 **F1 Score:** 0.1625



## **Dense Autoencoder Variation 1:**

**Encoder:** 4 Linear layers (2 to 64, 64 to 32, 32 to 16, 16 to 4) **Decoder:** 4 Linear layers (4 to 16, 16 to 32, 32 to 64, 64 to 2)

Activation Function: ReLU for encoding and decoding layers (Final activation function is

Sigmoid)

Learning Rate: 0.001

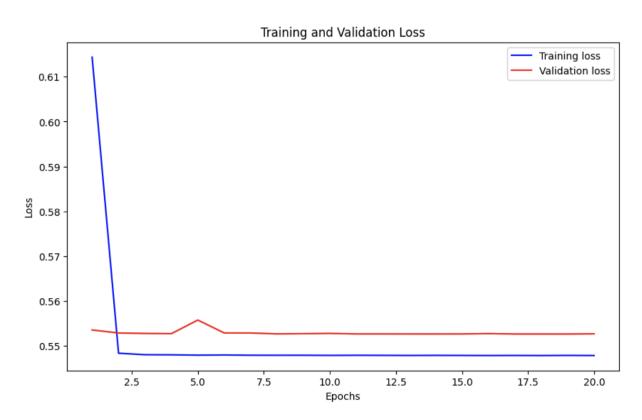
Loss Function: Mean Squared Error

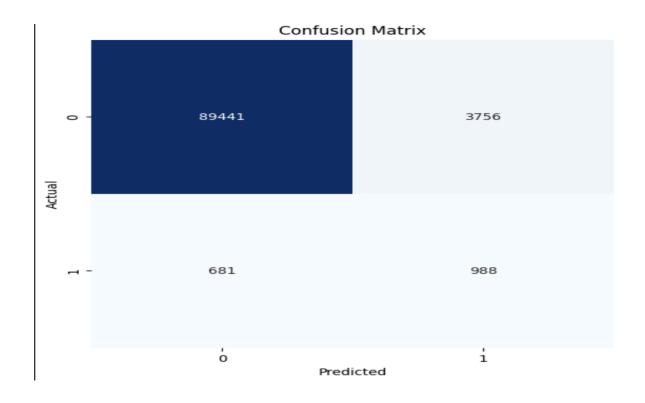
**Optimizer:** Adam

# **Performance:**

Accuracy: 95.32% Training loss: 0.54 Validation loss: 0.55

Test loss: 0.70 Precision: 0.20 Recall: 0.59 F1 Score: 0.30





#### **Dense Autoencoder Variation 2:**

**Encoder:**6 Linear layers (2 to 32, 32 to 64, 64 to 128, 128 to 64, 64 to 32, 32 to 16) **Decoder:**6 Linear layers (16 to 32, 32 to 64, 64 to 128, 128 to 64, 64 to 32, 32 to 2)

Activation Function: ReLU for encoding and decoding layers (Final activation function is

Sigmoid)

Learning Rate: 0.001

**Loss Function:** Mean Squared Error

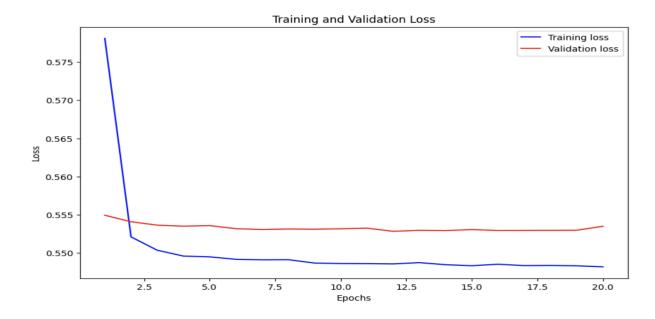
**Optimizer:** Adam

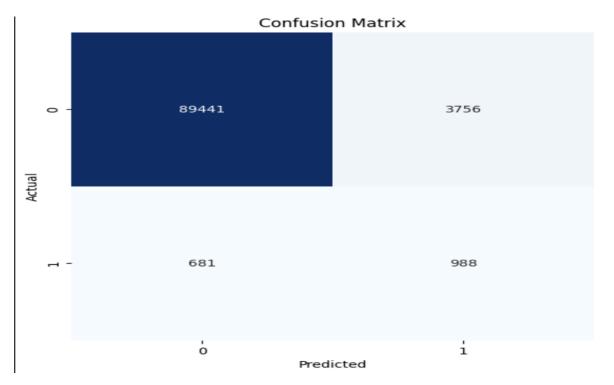
Extra: used batch normalization after each ReLU activation.

#### **Performance:**

Accuracy: 95.32% Training loss: 0.54 Validation loss: 0.55

Test loss: 0.70 Precision: 0.20 Recall: 0.59 F1 Score: 0.30





#### LSTM Autoencoder:

**Encoder:** Sequential layers starting with an LSTM layer that takes an input sequence of length seql with input\_size features into a hidden state of hidden\_size (64) neurons, followed by linear layers that compress the data down to a size of 4.

**Decoder:** Begins with a linear layer that expands the compressed size of 4 back into hidden\_size \* seql, followed by an LSTM layer that restores the sequence to the original input size features.

**Learning Rate:** 0.01

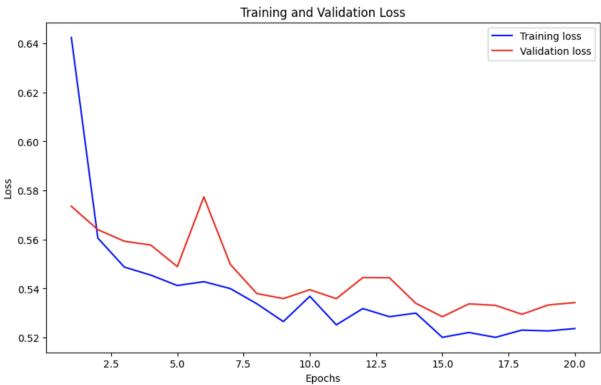
Loss Function: Mean Squared Error

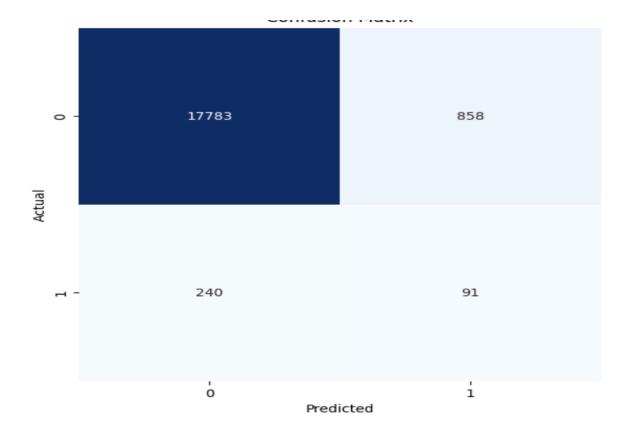
Optimizer: Adam

# **Performance:**

Accuracy: 94.21% Training loss: 0.52 Validation loss: 0.53

Test loss: 0.53 Precision: 0.09 Recall: 0.27 F1 Score: 0.14





4. Discuss the strengths and limitations of using autoencoders for anomaly detection.

## **Strengths**

**Adaptability:** The autoencoders can adapt to different types of data and anomalies. We can adjust the architecture and hyperparameters of the autoencoder, it suits to different datasets and anomaly detection tasks.

**Robust to Noise:** Autoencoders can reconstruct clean data from noisy inputs, which makes them noisy data and capable of filtering out irrelevant information, that improves anomaly detection performance in real-time.

**Unsupervised Learning:** Autoencoders can learn representation of the data without requiring labelled examples of anomalies. This allows them to detect anomalies in situations where their labelled data is not available

#### Limitations

**Overfitting:** Autoencoders are prone to overfitting, especially when the training data is limited. So, regularisation methods like dropout and weight decay can help solving overfitting.

**Computational Intensive:** Training deep autoencoders can be computationally intensive, especially for large datasets.

**Data dependency:** Autoencoders heavily depend on the quality and diversity of the training data. If anomalies are not well-represented in the training data, the autoencoders fails to detect them.

**Limited interpretability:** The learned representation in the hidden layers may not be easily interpretable, which makes it difficult to understand why a particular data point is marked as anomalous.

## **Part III: Theoretical Part – Transformers**

1. Break down the mathematical operations involved in self-attention. Explain how the input sequence x = (x1, x2, ..., xN) is processed through these stages:

The each element  $X_i$  of the input sequence X is first subjected to three distinct linear transformations to generate respective Query(q), Key(k) and Value(v) vectors.

#### **Query Transformations (Q):**

The input vector  $\mathbf{X}_i$  is transformed into query vector  $\mathbf{Q}_i$  with the help of weight matrix  $\mathbf{W}^Q$ . The query vectors are used to determine the attention weights. Which is essential asking questions about other parts of the sequence. So mathematically each element  $\mathbf{X}_i$  in the sequence,

The query vector  $\boldsymbol{q}_i$  is calculated by

$$q_i = \mathbf{W}^Q \mathbf{X}_i$$

Where W<sup>Q</sup> is the learned weight matrix for queries

#### **Key Transformation (K)**

Likewise each  $\mathbf{X}_i$  is also transformed into key vector  $\mathbf{k}_i$  using a different weight matrix  $\mathbf{W}^k$ . These key vectors help the model to decide how much attention to pay each part of the sequence while generating the output.

Each  $\mathbf{X}_i$  the key vector  $\mathbf{k}_i$  is calculated as

 $k_i = w^k x_i$  where  $w^k$  is the learned weights matrix for keys

## **Value Transformations (V)**

The each element  $\mathbf{X}_i$  of the input sequence is transformed into value vector  $V_i$  with the help of another weight matrix  $W^v$ . The value vector represents the actual information from each part of the input sequence that will be combined to generate the output, and determined through the query-key matching process.

For each element  $X_i$ , the value vector  $V_i$  is calculated as

$$V_i = W^v X_i$$

# Scaled dot product attention

This scaled dot product attention calculates the attention scores based on the interactions between the query  $q_i$  and the key vector  $k_j$  vectors

The attention score between these is calculated by taking dot product of  $\,q_i$  and  $\,k_j$  and then scaling the result by inverse square root of the dimension of the key vector  $\,d_k$ 

So finally it is calculated by the attention score using  $q_i$  and  $k_j$  is  $|q_i|$  ,  $k_j/\sqrt{d_k}$ 

The role of  $\sqrt{d_k}$ 

The scaling factor  $\sqrt{d_k}$  has a role in normalization process by preventing the dot product values which grow in bigger values. So without scaling the softmax function which is applied to the scores to obtain the attention weights, this could have very sharp distribution if the dot products are large.

The dimensionality  $d_{\boldsymbol{k}}$  of the key vectors influences the magnitude of the dot products.

As  $d_k$  increases, the value of the dot product increases linearly. However, the variance of the softmax function's output is inversely proportional to  $\sqrt[4]{d_k}$ 

#### **Weighted Sum**

After calculating the scaled dot product attention scores for all pairs of query and key vectors, a softmax function is applied to each set of scores for each query  $\boldsymbol{q}_i$  w.r.t all keys  $\boldsymbol{k}_j$  to obtain a normalised weight for every value vector.

The weighted sum is calculated by multiplying each value vector  $V_j$  w.r.t weight  $a_{ij}$  and then add these weighted values for each position i in the output sequence.

The formula for weighted sum is  $\sum_{j=1}^{N} \quad a_{ij} \ V_j$ 

The attention weights  $a_{ij}$  are then used to compute a weighted sum of the value vectors, resulting in the final output for each position

Here  $a_{ij}$  is the attention weight between the ith query and the jth key. This represents how much focus should be placed on the jth value vector while constructing the ith element of the output. The  $V_j$  are the value vectors obtained from the input sequence through a linear transformation.

The result of the weighted sum is the ith output vector, which is a representation formed by combining across the entire input sequence, weighted according to the calculated attention scores.

## **Optional output transformation**

The optional final linear transformation is represented by weight matrix  $W^o$  and the bias term  $b^o$  applied to the aggregated value vectors in the context of the self-attention or transformers, this serves as refine output into a sophisticated latent representation represented by Z

This transformation is particularly significant in complex model like Transformer, where multiple self-attention mechanisms are stacked or combined with other operations

#### **Purpose and Impact:**

## **Increasing Model capacity:**

Introducing this additional set of learnable parameters  $W^o$  and  $b^o$  increases the model's capacity allowing it to learn more complex relationships and mappings from the input sequence to the output representation.

The increased capacity can improve the model's ability, which leads to better performance on a wide range of tasks.

#### **Refinement and Projection:**

The transformation  $W^o$  and  $b^o$  allows the model to project the aggregated output from the attention mechanisms into a space that is potentially more suitable for the tasks the model is designed to perform.

This step can refine the info content of the output. Making the final latent representation Z aligns better with the expected dimensions and characteristics for subsequent processing layers.

## **Enhanced Flexibility and customization:**

The final linear transformation offers an extra point of customization in the model's architecture. Thai depends on the task, the dimensions of  $W^o$  this can be chosen to project the output into a higher or lower dimensional space which provides flexibility in designing models to meet requirements

#### Potential impact on the Final representation:

#### **Reduced information loss:**

This transformation also acts as a filter, potentially reducing noise or less relevant information present in the aggregated attention output, which leads to clear latent representation.

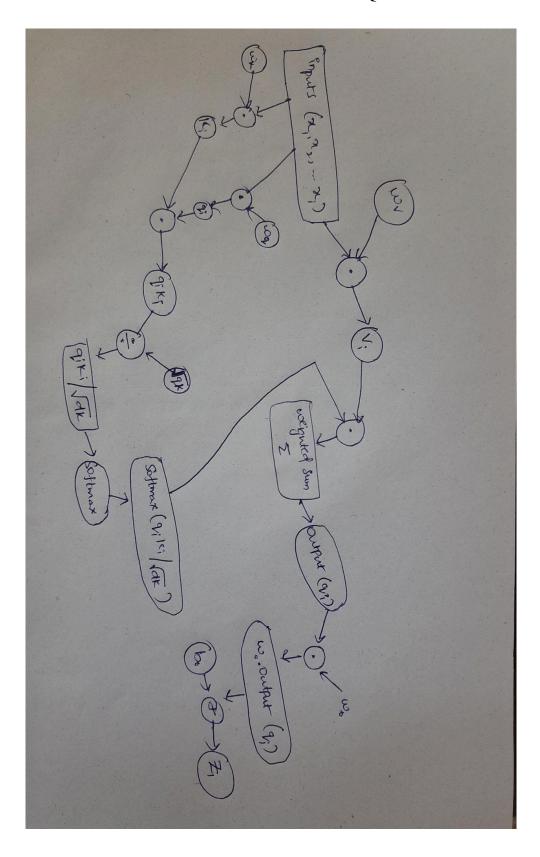
#### **Enhanced Learning Dynamics:**

This transformation affects the learning dynamics of the model. It introduces an additional layer of abstraction, which prevents the factors of variations in the data, which makes the learning process a more generalised model.

## **Improved Task Alignment:**

Optimising the  $W^o$  and  $b^o$ , the model can better align the attention mechanism's output with the requirements of particular task which it is used for, for instance language translation, text generation,

2. Draw the computational graph that depicts the flow of data through the self attention mechanism. Include all the transformations mentioned in Question 1.



#### Part- IV

Dataset: ag news

#### Reason for choosing this dataset:

The AG news dataset is balanced across different classes, this helps in training a more stable and unbiased model. This balanced data makes the model perform uniformly across different text types. It has sufficient entries so that the model trains in time without consuming much time in training.

#### **Base Transformer architecture:**

```
transformer(
 (embedding): Embedding(56228, 256)
 (pos encoder): positional encoding()
 (encoder layer): TransformerEncoderLayer(
  (self attn): MultiheadAttention(
   (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
  )
  (linear1): Linear(in features=256, out features=512, bias=True)
  (dropout): Dropout(p=0.1, inplace=False)
  (linear2): Linear(in features=512, out features=256, bias=True)
  (norm1): LayerNorm((256,), eps=1e-05, elementwise affine=True)
  (norm2): LayerNorm((256,), eps=1e-05, elementwise affine=True)
  (dropout1): Dropout(p=0.1, inplace=False)
  (dropout2): Dropout(p=0.1, inplace=False)
 (transformer encoder): TransformerEncoder(
  (layers): ModuleList(
   (0-5): 6 x TransformerEncoderLayer(
    (self attn): MultiheadAttention(
     (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
    (linear1): Linear(in features=256, out features=512, bias=True)
    (dropout): Dropout(p=0.1, inplace=False)
    (linear2): Linear(in features=512, out features=256, bias=True)
    (norm1): LayerNorm((256,), eps=1e-05, elementwise affine=True)
```

```
(norm2): LayerNorm((256,), eps=1e-05, elementwise affine=True)
    (dropout1): Dropout(p=0.1, inplace=False)
    (dropout2): Dropout(p=0.1, inplace=False)
   )
  )
 (decoder layer): TransformerDecoderLayer(
  (self attn): MultiheadAttention(
   (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
  )
  (multihead attn): MultiheadAttention(
   (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
  )
  (linear1): Linear(in features=256, out features=512, bias=True)
  (dropout): Dropout(p=0.1, inplace=False)
  (linear2): Linear(in features=512, out features=256, bias=True)
  (norm1): LayerNorm((256,), eps=1e-05, elementwise affine=True)
  (norm2): LayerNorm((256,), eps=1e-05, elementwise affine=True)
  (norm3): LayerNorm((256,), eps=1e-05, elementwise affine=True)
  (dropout1): Dropout(p=0.1, inplace=False)
  (dropout2): Dropout(p=0.1, inplace=False)
  (dropout3): Dropout(p=0.1, inplace=False)
 (transformer decoder): TransformerDecoder(
  (layers): ModuleList(
   (0-5): 6 x TransformerDecoderLayer(
    (self attn): MultiheadAttention(
     (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
    )
    (multihead attn): MultiheadAttention(
     (out proj): NonDynamicallyQuantizableLinear(in features=256, out features=256,
bias=True)
    )
    (linear1): Linear(in features=256, out features=512, bias=True)
    (dropout): Dropout(p=0.1, inplace=False)
    (linear2): Linear(in features=512, out features=256, bias=True)
    (norm1): LayerNorm((256,), eps=1e-05, elementwise affine=True)
    (norm2): LayerNorm((256,), eps=1e-05, elementwise affine=True)
    (norm3): LayerNorm((256,), eps=1e-05, elementwise affine=True)
    (dropout1): Dropout(p=0.1, inplace=False)
    (dropout2): Dropout(p=0.1, inplace=False)
```

```
(dropout3): Dropout(p=0.1, inplace=False)
)
)
(fc_out): Linear(in_features=256, out_features=4, bias=True)
)
```

# Base model performance curves

**Training Accuracy: 91.31%** 

**Training loss: 0.26** 

Validation Accuracy: 88.97

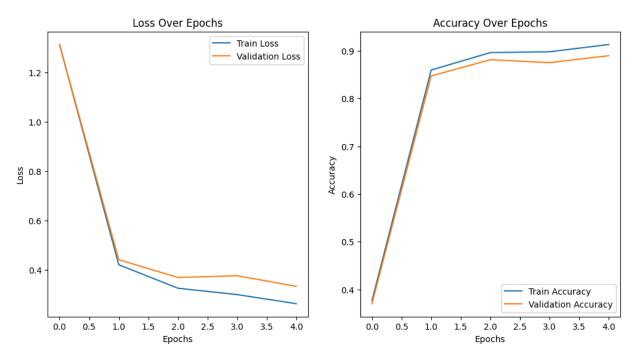
Validation loss: 0.33 Test Accuracy: 88.49

**Test loss:** 0.53

#### **Performance metrics:**

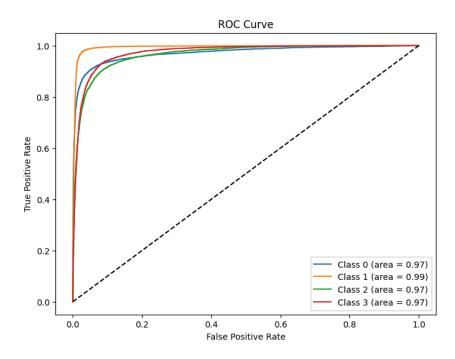
Precision: 0.884 Recall: 0.88 F1 Score: 0.88

## Plot of Loss and Accuracy Curves:



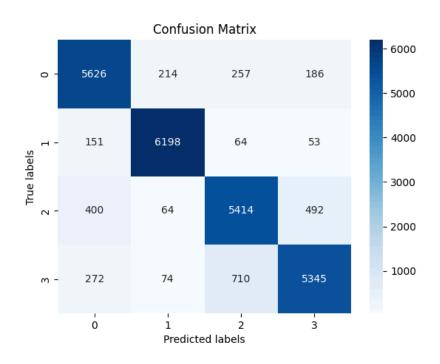
The ideal case is for the loss to steadily decrease and the accuracy to steadily increase over the epochs. This means that the model is learning and improving its performance on the training data.

# **ROC Curve:**



The four curves in the plot have a high AUC greater than 0.95, which suggests that the model is performing well at classifying all four classes.

# **Confusion Matrix:**



# Techniques impacted the performance of the model:

## **Dropout:**

**Training Accuracy: 91.11%** 

**Training loss: 0.27** 

Validation Accuracy: 89.18

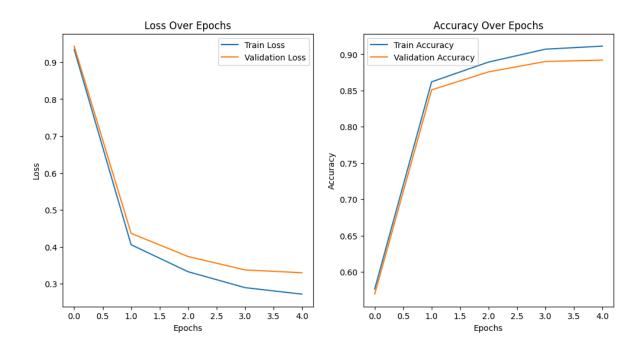
Validation loss: 0.33 Test Accuracy: 89.04

**Test loss:** 0.338

#### **Performance metrics:**

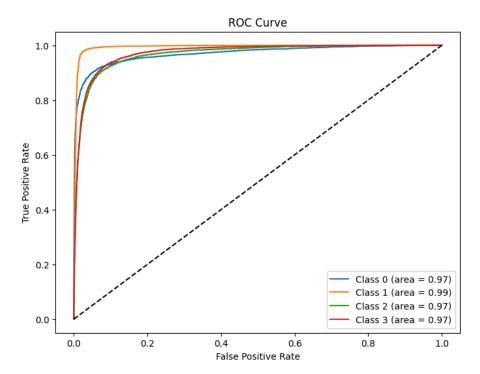
**Precision:** 0.8907 **Recall:** 0.8901 **F1 Score:** 0.8902

## **Plot of Loss and Accuracy Curves:**



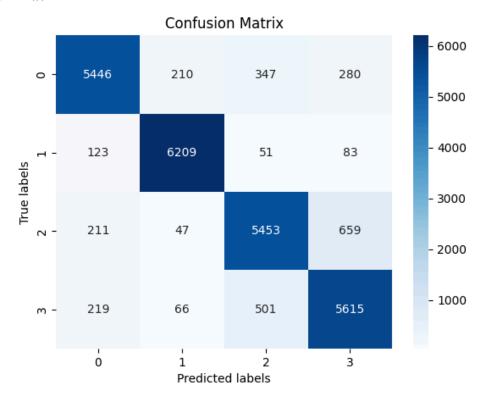
After applying dropout technique to the base model the performance metrics improved and also test accuracy increased and test loss decreased. That means model's performance is increased after applying this technique

# **ROC Curve**



The area under the curve is approximately equal to 1 that means the model is performing well.

## **Confusion Matrix**



# L2 Regularization:

**Training Accuracy: 91.37%** 

**Training loss: 0.26** 

Validation Accuracy: 88.13

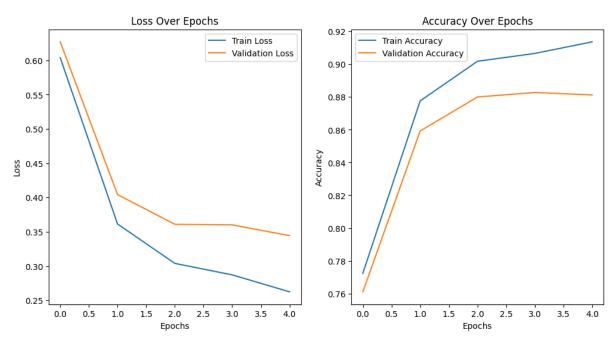
Validation loss: 0.34 Test Accuracy: 88.59

**Test loss:** 0.34

## **Performance metrics:**

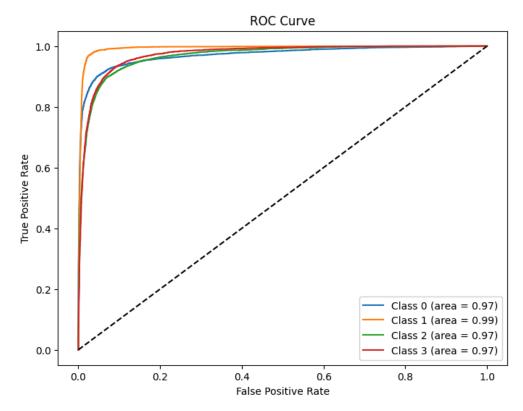
Precision: 0.88 Recall: 0.88 F1 Score: 0.88

# **Plot of Loss and Accuracy Curves:**



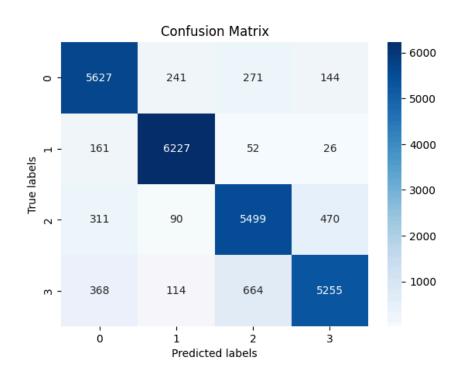
The performance of the model after applying L2 regularization improved slightly from 88.49 to 88.59, whereas performance metrics such as precision, recall, F1-score remained the same.

# **ROC Curve:**



The area of the ROC curve is nearly equal to 1, basically it represents the model is predicting correct outputs.

# **Confusion Matrix**



# **Early Stopping:**

**Training Accuracy: 91.37%** 

**Training loss: 0.26** 

Validation Accuracy: 88.58

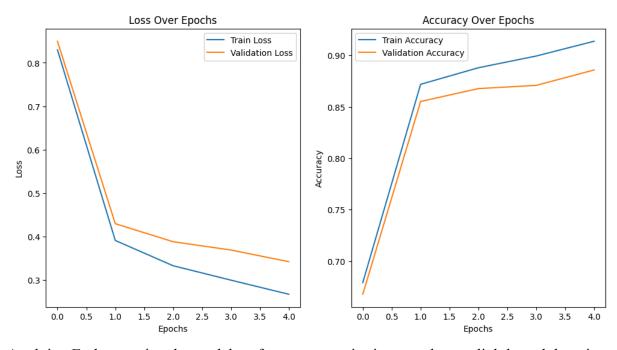
Validation loss: 0.34 Test Accuracy: 88.55

**Test loss:** 0.34

#### **Performance metrics:**

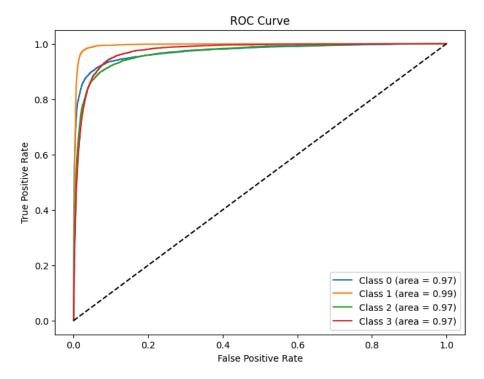
Precision: 0.88 Recall: 0.88 F1 Score: 0.88

# **Plot of Loss and Accuracy Curves:**



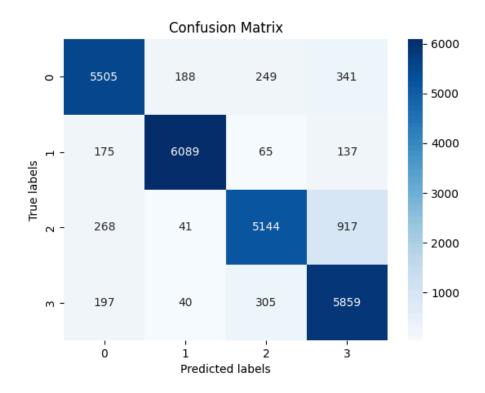
Applying Early stopping the model performance metrics improved very slightly and there is improvement in test and train accuracies.

# **ROC Curve**



The area under the curve is  $\sim 1$ . The model is predicting all the classes perfectly.

# **Confusion Matrix:**



#### **Observation:**

After applying the techniques they prevented overfitting of the model and improved performance. They obtain this by applying different constraints on the model's parameters or training process, which leads to the model being robust to unseen data.

#### **References:**

- 1. https://arxiv.org/pdf/2003.05991.pdf
- 2. https://arxiv.org/abs/1606.05908
- 3. <a href="https://www.tensorflow.org/api\_docs/python/tf/keras/preprocessing/text/Tokenizer">https://www.tensorflow.org/api\_docs/python/tf/keras/preprocessing/text/Tokenizer</a>
- 4. <a href="https://pytorch.org/text/stable/data">https://pytorch.org/text/stable/data</a> utils.html
- 5. https://arxiv.org/abs/2010.11929
- 6. https://arxiv.org/pdf/1905.11946.pdf
- 7. <a href="https://arxiv.org/abs/2010.11929">https://arxiv.org/abs/2010.11929</a>
- 8. dharmaac\_assignment1
- 9. adarshre assignment1