

TECHNICAL SPECIFICATIONS

FOR

CIVIL WORKS

## **GENERAL INFORMATION**

**A. GENERAL:** The work under this tender shall be executed strictly in accordance with constructional and material requirements defined under these specifications. The Contractor shall carefully acquaint himself with these specifications to determine his contractual obligations for the work. The conditions of these specifications will be binding on the Contractor and no deviation shall be permissible unless specifically approved by the Consultant / Project-in-charge in writing. In absence of any detailed Specifications these specification, latest Indian Standard specifications and code of practice shall become applicable. Wherever the codes and specifications are silent then the same shall be governed by sound engineering practices and the decision of the Project-in-charge / consultant in matters of interpretation etc., shall be final and binding on the Contractor.

**B. DRAWINGS / DIMENSIONS:**

Figured dimensions on drawings shall supersede measurements by scale and drawings to a large scale take precedence over those to a smaller scale. Special dimensions or directions in the specifications shall be checked on site. Measurements and other information concerning the existing site on the drawings are believed to be correct, but the Contractor shall verify them for himself and also examine the nature of the ground as no claim or allowance whatsoever shall be entertained hereinafter on account of any errors or omissions in the levels or the description of the ground turning out to be different from what was expected or shown on the drawings.

**C. CORRELATION OF DRAWING:**

Before commencement of work, the Contractor shall correlate all relevant structural, Construction and services drawings and satisfy himself that the information available is complete and unambiguous. The Contractor shall be responsible for any error / difficulty in execution / damage incurred owing to any discrepancy in the drawings which has been overlooked by him and has not been brought to the notice of the Project-in-charge / Consultant before execution.

**D. B.I.S CODES OF PRACTICE:**

Wherever any reference is made in the specifications to **any bureau of Indian Standard (IS)** code of practice, it shall be understood to indicate the latest version of the code of practice in usage at the time of construction.

**E. ALL SIMILAR RATES TO HAVE SAME QUOTED RATE**

It shall be noted by the bidder that a similar item repeated at various sub heads of the tender, he should quote same rates. For any reasons different rates are quoted the lowest rate shall be considered for deriving the substituted / extra item rate if required.

## **SPECIFICATIONS**

### **1. SPECIFICATIONS FOR EXCAVATION AND EARTHWORK**

#### **1.1 SCOPE**

The scope of work broadly includes but is not necessarily limited to the following i.e. clearing of the site, excavation of foundation trenches, back-filling, disposal of surplus earth as required including dewatering, shoring and strutting. Contractor shall provide all tools, labour, equipment and incidentals necessary, required for completion of all aspects of work covered in these specifications.

#### **1.2 TYPES OF SOIL**

Contractor shall thoroughly acquaint himself with the types of soil in excavation by an inspection of nature of the ground at site & scrutiny of the investigation details available with the Consultant.

#### **1.3 CLEARING THE SITE**

The site on which the structure is to be built shown on the drawing and the area required for setting out and other operations like road, drains, sheds, etc. should be cleared and all obstructions, loose stones, materials, and rubbish of all kinds, stump, brush wood and trees removed as directed, roots being entirely grubbed up. All useful materials obtained will be the property of the Project-in-charges and will be handed over to the Consultant. Rejected materials will be removed by the contractor to his own dump.

#### **1.4 GROUND LEVELS AND SITE LEVEL PLAN**

Before starting the excavations, the requisite block levels of the entire plot shall be taken by the contractor in consultation with the Consultant and a proper record of these levels to be kept, which shall be jointly signed by the Contractor and the Consultant. A block level plan showing-all the ground levels of the plot shall be prepared and shall jointly be signed by the Contractor and the Consultant/Project-in-charge.

#### **1.5 SETTING OUT**

After clearing the site, and preparing the site level plan, the Contractor will set out the center lines of the building or other involved works and get the same approved from the Consultant. It shall be the responsibility of the Contractor to install substantial reference marks; bench marks etc. and maintain them as long as required by the Consultant. The Contractor will assume full responsibility for proper setting out, alignment, elevation and dimension of each and all parts of the work

#### **1.6 EXCAVATION AND PREPARATION OF FOUNDATIONS FOR CONCRETING**

- 1.6.1 General Foundation trenches shall be dug wet or dry to the dimensions as shown on the drawings or as directed by the Consultant. The excavated materials shall be stacked at a sufficient distance away from the edge of the excavated pit so as not to endanger the stability of the sides. The soil heap shall not exceed more than 2 m from the ground.

The contractor shall, at his expense and without any extra charge, make provision for all shoring and strutting, extra excavation in slope, extra excavation in working space, dredging or bailing out water, and the excavation shall be kept free from water when the foundation work is in progress.

If excavation is carried out to greater width, length or depth than specified, extra depth shall be made up by filling in lean concrete and extra length or width by filling in with earth rammed hard or by masonry as shall be borne in full by the contractor.

If required to protect the sides of pits and trenches, timber shoring and strutting shall be erected. The timbering shall be closed or open depending on the nature of the soil and work, and arrangement of timbering including sizes and spacing of members used shall be as approved by the Consultant. NO extra charges shall be admissible on this account.

The bottoms of all excavation shall be trimmed and leveled in accordance with drawings / directions of the Consultant / Project-in-charge. The bottoms of all excavation shall be rammed and wetted before deposition of concrete. The contractors shall report to the Consultant / Project-in-charge when the excavation is ready to receive concrete. NO concrete shall be placed in foundations until the contractor has obtained the approval of Consultant / Project-in-charge.

### **1.6.2 PROTECTION**

All foundation trenches and similar excavations shall be strong, fenced and marked with red lights at night for watchmen to avoid accidents. Adequate protective measures shall be taken to see that the excavation does not affect or damage adjoining structures. All measures required for the safety of the excavation, the people working in and near the foundation trenches, property and the people in the vicinity shall be taken care by the Contractor at his own cost, being entirely responsible for any injury and damage to property caused by his negligence or accident due to his construction operations.

### **1.6.3 STACKING OF EXCAVATED MATERIALS:**

Work for excavation shall include sorting out of useful materials and stacking them on site as directed. Materials suitable and useful for back-filling, plinth, filling, leveling of the plot or other use shall be stacked at convenient places, but not in such a way as to obstruct free movement of men, equipment and vehicles or encroach on the area required for constructional purposes.

### **1.7 BACKFILLING**

**1.7.1** Earth obtained from excavation (or approved earth brought from outside for which no extra payment shall be made) shall be filled in layers as described in 1.7.3 around the foundations and under floors. In case extra earth used for filling is required under floors, plinth protection including sit outs, courtyards, the contractor will do at their own cost. The lump sum offer shall be deemed to include the earth filling required under floors and plinth protection with plinth height shown in Drawing above the bottom of foundation concrete and finished courtyard level shown in Drawing below D PC /coping level of the main building.

### **1.7.2 QUALITY OF FILL**

Fill shall be of well compacted, well graded earth or sand and shall be free from tree stumps, organic matter, seed and peat etc. Where earth or sand from source other than excavation at site is used, the quality of such earth or sand shall be the same as that obtained from excavation at site, or superior to it. Fine sand for filling is River Sand. Black cotton soil shall not be used for back filling or plinth filling.

### **1.7.3 COMPACTION**

The fill shall be spread in layers not exceeding 20 cm thick and each layer shall be watered and thoroughly consolidated by suitable mechanical rollers, rammers, vibrators or other approved plant or system of compaction. The fill material shall be pulverized before depositing in place. An optimum moisture content shall be maintained for the filled materials. Compaction shall be done so as to achieve a dry density of not less than 90% of the maximum density obtained at optimum moisture content, except for the upper 20 cm layer which shall be compacted to a density of not less than 95% of the maximum density. In order that the fill shall be reasonably uniform throughout, the material shall be dumped in place in approximately horizontal layers "Edge dumping", a process by which the material is pushed off edge of the fill and allowed to roll down the slope shall not be carried out. If there is traffic over the fill during construction, either by construction equipment or otherwise, it should be routed to make the compaction as uniform load shall be maintained and also care shall be taken to prevent any wedging action.

### **1.8 SURPLUS EXCAVATED MATERIAL**

All excavated material certified as surplus and not useful, shall be removed by the Contractor from the site in an approved manner at his own cost and risk so as to indemnify owner from any claims any time of whatsoever nature.

## **1. SPECIFICATIONS FOR ANTI-TERMITE TREATMENT**

### **2.1 GENERAL**

Prevention of termite from reaching the super structure can be achieved by creating a chemical barrier between the ground and the building by treating the soil beneath the building and around the foundations. The work shall be carried out as per IS 6313 part II. of 2001 or the latest edition. This shall be provided to sides and bottom of trenches and footings including treating the backfill of foundations up to ground level and the vertical surface of wall, and filling of each under floor and treating the surface at ground level 900 mm around the building.

## 2.2 MATERIAL

Anti termite treatment, shall be carried out strictly in accordance with CPWD specifications using Chloropyrifos (CPP) an **Emulsified concentrate @ 1% concentration or any other approved chemical.**

## 2.3 PRE-CONSTRUCTION CHEMICAL TREATMENT

This is a process in which chemical treatment is applied to a building in the early stages of its construction at the rate specified In **IS 6313 part II of 2001** or the latest edition. Hand operated pressure pump shall be used for uniform spraying of the chemical. To have proper check for uniform spraying of chemical graduated containers shall be used. Proper check should be kept that specified quantity of chemical is used for the required areas during the operation.

## 2.4 TIME OF APPLICATION

Soil treatment shall start when foundation trenches and pits are ready to take lean concrete in foundations. Laying of lean concrete shall start when chemical emulsion has been absorbed by the soil and the surface is quite dry. Treatment should not be carried out when it is raining or soil is wet with rain or sub soil water. The foregoing applies also in the case of treatment to the filled earth surface within the plinth before laying the sub grade for the floor.

## 2.5 DISTURBANCE

The treated soil barriers shall not be disturbed after they are formed. If by chance, treated soil barriers are disturbed, immediate steps shall be taken to restore the continuity and completeness of the barrier system.

## 2.6 TREATMENT OF COLUMN PITS AND WALL TRENCHES

- a) The bottom surface and the sides (up to a height of above 300 mm) of the excavation made for column pits and trenches shall be treated with the chemical at the rate specified in IS 6313 Part II of 2001 or the latest edition.
- b) After the column foundation and the wall foundation come up, the back fill in immediate contact with the foundation structure shall be treated at the rate specified in IS 6313 Part II of 2001 or the latest edition of the vertical surface of the substructure for each side. If water is used for ramming the earth fill, the chemical treatment shall be carried out after the ramming operation is done by prodding the earth at 150 mm centers close to the wall surface and spraying the chemical with the above dose. The earth is usually returned in layers and the treatment shall be carried out in similar stages. The chemical emulsion shall be directed towards the concrete to masonry surface of the columns and walls so that the earth in contact with these surfaces is well treated with the chemical.
- c) In the case of R.C.C. framed structure with columns and plinth beams and R.C.C basement with concrete, mix is rich and dense (being 1:2:4 or richer), it is unnecessary to start the treatment from the bottom of excavation for columns and plinth beams. The treatment shall start at the depth of 500 mm below ground level. , From this depth the back-fill around the columns, beams and R.C.C. basement wall shall be treated at the rate as per IS 6313 Part II of 2001 or the latest edition. The other details of treatment shall be as laid down in the Clause (b) above.

## 2.7 TREATMENT OF TOP SURFACE OF PLINTH FILLING

The top surface of the filled earth within plinth wall shall be treated with chemical emulsion at the rate as per IS 6313 Part II 2001 or the latest direction (surface area) before the sand/sub-grade is laid. Holes up to 50 to 70 mm deep at 150 mm centers both ways shall be made with crow bars on the surface to facilitate saturation of the soil with chemical emulsion.

## 2.8 TREATMENT OF JUNCTION OF WALL AND FLOOR

To achieve continuity of the vertical chemical barrier on inner wall surface from the ground level, small channel 30 X 30 mm shall be made at all the junctions of wall and columns with the floor (before laying the sub-grade) and rod holes made in the channel up to ground level 150 mm apart and the chemical emulsion poured along the channel as per rate of application, mentioned in IS 6313 Part II (2001) or the latest edition so as to soak the soil right up to bottom. The soil shall be tamped back into place after this operation.

## **2.9 TREATMENT OF SOIL ALONG EXTERNAL PERIMETER OF BUILDING**

During progress of work, provide hole in the soil with iron rods along the external perimeter of the building at intervals of about 150 mm and depth 300 mm and filling these holes with chemical emulsion at the rate (as per IS 6313 Part II of 2001 or the latest edition) per meter of perimeter of the external wall.

## **2.10 TREATMENT FOR EXPANSION JOINTS**

Anti termite treatment shall be supplemented by treating through the expansion joint after the sub grade has been laid as per IS 6313 Part II of 2001 or the latest edition.

## **2.11 TREATMENT OF SOIL SURROUNDING PIPES AND CONDUITS**

When pipes and conduits enter the soil inside the area of the foundations, the soil surrounding the points of entry shall be loosened around each such pipe, or conduit for a distance of 150 mm and up to depth of 75 mm before treatment is commenced. When they enter the soil external to the foundations, they shall be similarly treated unless they stand clear of the walls of the building by about 75 mm for distance of over 300 mm from ground level.

## **2.12 SAFETY PRECAUTIONS**

All chemicals used for anti-termite treatment are poisonous and hazardous to health. These chemicals can have an adverse effect upon health when absorbed through the skin, inhaled as vapors or spray mists or swallowed.

Person using or handling these chemicals should be warned of these dangers and advised that absorption through the skin is the most likely source of accidental poisoning. They should be cautioned to observe carefully the safety precautions given below.

These chemicals are usually brought to site in the form of emulsifiable concentrates. The containers should be clearly labeled and should be stored carefully so that children and pets cannot get at them. They should be kept securely closed.

Special care should be taken to prevent skin contact with concentrates. Prolonged exposure to dilute emulsions should also be avoided. Workers should wear clean clothing and should wash thoroughly with soap and water, especially before eating or smoking. In the event of severe contamination, clothing should be removed at once and the skin washed with soap and water, if chemicals splash into the eyes they should be flushed with plenty of fresh water and immediate medical attention should be sought.

The concentrates are oil solutions and present a fire hazard owing to the use of petroleum solvents. Flames should not be allowed nearby during the mixing. Care should be taken in the applications and present a fire hazard owing to the use of petroleum solvents. Flames should not be allowed nearby during the mixing.

Care should be taken in the application of chemicals to see that they are not allowed to contaminate wells or springs which serve as source of drinking water.

## **2.13 GUARANTEE**

The contractor shall guarantee through a guarantee bond, the anti-termite work for 10 years from the date of completion of the project, and shall indemnify the Project-in-charge against any defects that arise therein during the guarantee period as aforesaid. They shall immediately rectify, any defects that may occur therein, and repair all other damage occurring to any part of the structure on account of defect in Anti-termite treatment, during the guarantee period of aforesaid.

# **3. SPECIFICATION FOR CAST – IN – SITU REINFORCED CEMENT CONCRETE**

## **3.1 GENERAL**

### **3.1.1 DESCRIPTION**

This section covers the requirements for finishing of cement concrete, proportioning, batching, mixing, testing, placing, compacting, finishing, jointing, curing and all other work as required for cast in place reinforced concrete. The contractor shall provide all the materials including cement, steel, labour, equipment, 'form work', scaffolding etc., required for completion of all reinforced concrete works as per drawings and documents. Cement concrete shall be composed of cement, fine aggregate, coarse aggregate, water, with or without admixture as approved, proportioned and mixed as specified herein.

### **3.1.2 RELATED WORK SPECIFIED ELSEWHERE**

- a) Steel reinforcement
- b) Form work

### **3.1.3 APPLICABLE CODES AND STANDARDS**

The codes and standards generally applicable to the work of this section are listed hereinafter.

IS 383 Coarse and fine aggregates from natural sources for concrete

IS 456 Code of practice for plain and reinforced concrete

IS 516 Methods of testing for strength of concrete

IS 1199 Methods of sampling and analysis of concrete

IS 1838 Performed fillers for expansion joints in concrete non-extruding and resilient type

IS 1946 Code of practice for use of fixing devices in walls, ceiling and floors of solid Construction

IS 2389 Methods of testing of aggregate for concrete's

IS 2505 Concrete vibrators, immersion type

IS 2645 Integral cement water proofing compounds

IS 3414 Code of practice for design and installation of joints in buildings

IS 3558 Code of practice for use for immersion vibrators for consolidating concrete

IS 4082 Recommendation on stacking and storage of construction materials at

IS 7861 Code of practice for extreme weather concretizing

IS 7861 Recommended practice for hot weather (part I) concretizing

IS 8112 Ordinary Portland Cement grade 43

IS 12269 Ordinary Portland Cement grade 53

#### **PART— I**

The following clauses are intended to amplify the requirements of the reference document listed above and the contractor shall comply with these clauses

### **3.2 SUBMITTALS**

#### **3.2.1 Material Report**

#### **3.2.2** Prior to start of delivery of materials required, the following shall be submitted by the contractor to the Consultant / Project-in-charge for approval

Suppliers and / or sources of all consumable materials including cement, steel, fine and coarse aggregates, water additives, bricks and timber etc.

Quality Inspection Plan to ensure continuing quality control of ingredients by periodic sampling, testing and reporting to the Consultant on the quality of materials being supplied

### 3.3 PLANT AND EQUIPMENT

The contractor shall submit the following to the Consultant well in advance.

The proposed program, methods and details of plant and Equipment for be used to testing of ingredients and concrete samples.

The proposed programme methods and details of plant & equipment to be used for concrete work.

### 3.4 REPORTS FOR INSPECTION AND TESTING

During concreting operations, the contractor shall conduct inspection and testing as described under the list of mandatory tests in this volume and all reports thereon shall be submitted in summary form to the Consultant / Project-in-charge.

### 3.5 SCHEDULES

Before commencement of the work the contractor shall prepare working schedules of concreting giving dates and rate of pour for each item of work and submit the same to the Consultant / Project-in-charge for their approval.

### 3.6 MATERIALS

Before bringing to the site, all materials for cement concrete shall be approved by the Consultant / Project-in-charge. All approved samples shall be deposited in the office of the Consultant / Engineer-incharge before placing orders for the materials with suppliers The materials brought on to the work shall conform in every respect to their approved samples.

Fresh samples shall be deposited with the Consultant / Project-in-charge whenever type or source of any material changes The contractor shall check each fresh consignment of materials as it is brought on to the works to ensure that they conform to the specification and / or approved samples.

The Consultant / Project-in-charge shall have the option to have any of the materials tested to find whether they are in accordance with specifications at the contractor 's expense. All bills vouchers and test certificates which in the opinion of the Consultant / Project-in-charge are necessary to convince him as to the quality of materials or their suitability shall be produced for his inspection when required.

Any materials which have not been found to the specification and not approved by the Consultant / Project-in-charge shall be rejected forthwith and shall be removed from the site by the Contractor's at his own cost within the time stipulated by the Consultant / Project-in-charge. The Consultant / Project-in-charge shall have the powers to cause the contractors to purchase and use materials from any particular source, as may in their opinion be necessary for the proper execution of work.

#### 3.6.1 CEMENT

Cement shall be provided by the Contractor. On the following types of cement as specified shall be used

**a. Ordinary Portland Cement 43 grade confirming to BIS 8112-1987**

**b. Ordinary Portland Cement 53 grade confirming to BIS 12269-1987**

Cement at site shall be stored in dry weather proof go-downs (or shed) built by the Contractor at his own costs in stacks which are not higher than 10 bags. The cement go-down shall be constructed as per CPWD specifications. The contractor shall conduct all necessary tests as specified in the IS, at his own cost to ascertain himself on quality of the material.

#### 3.6.2 AGGREGATES

- a) Aggregates from natural sources shall be in accordance with IS:383. The contractor shall submit to the Consultant / Project-in-charge certificates of grading and compliance from the suppliers for all consignments of aggregate. In addition at site from time to time, the contractor shall test the aggregates in accordance with IS: 2386 parts I, II, III and IV. The contractor shall allow for and provide all necessary apparatus for carrying out each test and for supplying test records to the Consultant.
- b) For fair faced concrete, the contractor shall ensure that aggregates are free from iron pyrites and impurities which may cause discoloration.
- c) The fine aggregates shall be river sand, stone dust or other approved sand. It shall be free from clay, loam, earth or vegetables matter and from salt or other harmful chemical impurities It shall be dean sharp, strong angular and composed of hard siliceous material.



The grading of sand as determined by the method prescribed in IS: 2386 part I shall be within the limits of grading zone III given in Table 1. When the grading falls outside the percentage limits given for sieves other than 600 micron, 300 micron, and 150 micron (I.S) sieves by not more 5 percent, it shall be regarded as falling within this zone. The 5 percent can be excess submission on one more sieves.

**TABLE 1**

**FINE AGGREGATE**

I. S. Sieve

Percentage passing for Grading

IV	ZONEI	ZONEII	ZONEIII	ZONE
10 mm	100	100	100	100
4.75 mm	90-95	90-100	90-100	95-100
2 36 mm	60-95	75-100	85-100	95-100
1.18mm	30-70	55-90	75-100	90-100
600 micron	15-34	35-59	35-60	80-100
300 micron	5-20	8-30	8-30	20-65
150 micron	0-10	0-10	0-10	0-15

The maximum quantity of silt as determined by the method prescribed in IS: 2386 Part II shall not exceed 8%.

Stone dust shall be within the limits of Grading Zone III given in table 1. When the grading falls outside the percentage limits given for the sieves other than 600 micron and 300 micron (IS) sieves by not more than 5 percent and on 150 micron sieves by not more than 20 percent it shall be regarded as falling within this zone. The 5 percent can be excess summation on one or more sieves.

**COARSE AGGREGATE**

The coarse aggregate shall be crushed stone or broken stone. Coarse aggregate obtained from crushed or broken stone shall be angular, hard, strong, dense, durable clean and free from soft, friable, thin, flat, elongated flaky pieces. The coarse aggregate should be from the approved source/quarry. Coarse aggregate River shingle or pit gravel shall be rounded, sound hard, clean, non porous, suitably graded in size with or without broken fragments and free from flat particle of shale, clay, silt, loam and other impurities.

Except where it can be shown to the satisfaction of the Consultant than a supply of properly graded aggregate of uniform quality can be maintained over the period of the obtaining the coarse aggregate in different sizes & blending them in correct proportions as and when required.

The maximum size of coarse aggregate shall be such that the concrete can be placed without difficulty so as to surround all reinforcement thoroughly and fill the corners of form work.

**3.6.3 WATER**

Water used in the works shall be potable water and free from deleterious materials. Water used for mixing and curing concrete as well as for cooling and/or washing aggregate shall be fresh and clean, free from injurious amounts of oil, salts, acids, alkali, other chemicals and organic matter.

Water shall be from the source approved by the Consultant / Project-in-charge and shall be in accordance with Clause 4.3 of IS: 456.

Before starting any concreting work and whenever the source of water changes, the water shall be tested for its chemical and other impurities to ascertain its suitability for use in concrete for approval of the Consultant. No water shall be used until tested and found satisfactory. Cost of all such tests shall be borne by the contractor.

### 3.6.4 ADMIXTURES AND ADDITIVES

Chemical admixtures are not to be used until permitted by the Consultant/Project-in-charge in case their use is permitted, the type, amount and method of use of any admixture proposed by the contractor shall be submitted to the Consultant for approval

The contractor shall further provide the following information concerning each admixture to the Consultant/Project-in-charge.

- a) Normal dosage and detrimental effects, if any, of under dosage and over dosage.
- b) The chemical names of the main ingredients in the admixture.
- c) The chloride ion content, if any, expressed as a percentage by weight of admixture.
- d) Whether or not the admixture leads to the entertainment of air when used in the manufacturer's recommended dosage.
- e) Where two or more admixtures are proposed to be used in any one mix, the manufacturer's written confirmation of their compatibility.

In reinforced concrete, the chloride ion of any admixture as determined in accordance with IS: 6925 and the total chloride ion in all admixtures used in concrete mix shall not exceed 0.30n percent by weight of cement. The admixtures when used shall conform to IS: 9103. The suitability of all admixtures shall be verified by trial mixes.

The addition of calcium chloride to concrete containing embedded metal will not be permitted under any circumstances.

Regarding admixtures when used shall be based on lingo-sulphonates with due consideration to clause 5.2 and 5.30 of IS: 7861.

Waterproofing admixtures shall comply with IS: 2645.

### 3.7 PLANT

The contractor shall obtain the approval of the Consultant/Project-in-charge for all plant items he proposes to use for the manufacture and placing of concrete.

The arrangement shall maintain all items of plant at all times in a clean and efficient working condition.

### 3.8 STORAGE

All goods and products covered by these specifications shall be procured well in advance and stored as specified below.

#### 3.8.1 CEMENT

Cement shall be stored on a raised floor in dry weather **proof & dust free but** well ventilated shed.

Cement bags shall be stacked close together away from external walls and in stacks of not more than ten bags to avoid lumping under pressure.

Cement stored during monsoons or cement expected to be in store for more than eight weeks shall be completely enclosed in 700 micron polyethylene sheet so arranged that the flap closes on the top stack. The contractor shall ensure that protective polyethylene sheet is not damaged at any time during use.

Consignments of cement shall be used in order of delivery A record shall be kept of the batch numbers of cement deliveries in such a form that the part of the works in which the cement is used can be readily identified. If during delivery or by test, the cement is found to be defective, the same shall be returned back forthwith.

The contractor shall be responsible for the storage of cement at the site and no claim will be entertained in the event of any damage occurring to cement due to faulty storage by the contractors or on account of his negligence.

Cement stored on site for a period longer than eight weeks shall be tested to the satisfaction of the Consultant/Project-in-charge before it is used in the works. Cement that has failed the tests conducted shall not be used in the works and shall be removed from the site immediately without fail.

### 3.8.2 STORING OF AGGREGATE

Aggregates shall be stored on a suitable well drained raft of concrete, timber, metal or other approved material. The storage of aggregates on the ground will not be permitted.

Each size of aggregate shall be stored separately in such a manner as to prevent spillage and mixing of one aggregate with an adjacent aggregate. The dividing walls of any bin shall be of sufficient height and the aggregate shall be so deposited that a distance of 100 mm shall be left between the top of the division wall and any part of the aggregate stack.

When stack piling, the aggregate shall not form pyramids resulting in segregation of different size particles. The stacks shall be regular and of a height not exceeding two meters.

### 3.9 GRADES OF CONCRETE

The grades of concrete shall be in accordance with the following table. The grade of concrete to be used in each section of work will be shown in the drawings or in the Bill of Quantities:

#### CHARACTERSTIC STRENGTH

Grade of Concrete	Grade of Concrete Characteristic strength i.e. compressive strength of 15 cm. Cubes at 28 days (N/mm <sup>2</sup> )	Nominal maximum aggregate size (mm)
10	10	25
15	15	25
20	20	20
25	25	20
30	30	20
35	35	20

Unless otherwise specified in the drawings, the maximum nominal size of coarse aggregates for different grades of concrete shall be as under:

- a) For concreting in very narrow space or in very small thickness 12 mm
- b) For all reinforced concrete work except in massive foundations 20 mm
- c) For all ordinary plain concrete and massive reinforced foundations 10 mm

All mix design grades viz., M10, M15, M20, M25, M30 etc., shall be designed and have a minimum cement content as follows:

Grade	Qty (in kg)
M-10	200
M-15	300
M-20	400
M-25	600
M-30	800

Minimum content of cement remaining unchanged, as specified above for each type of concrete mix, the proportion and quantities of local sand and aggregate are to be worked out and determined in the field/laboratory as per Road Research Note No.4, Department of Scientific and Industrial Research, United Kingdom for design of concrete mixes or as per ACI 613 with the approval of the Engineer. Any change in the source of aggregates will require the re-designing of the concrete mix for the Engineer's approval.

### 3.10 Mix Design

At the commencement of the contract, the Contractor shall make preliminary tests to determine the proportions by weight of cement, fine aggregates, coarse aggregates and water necessary to produce required grades of concrete. The mix proportions shall be selected to ensure that workability of the fresh concrete is suitable for the conditions of handling and placing and when concrete hardens, it shall have the required strength, durability and surface finish. The Contractor shall get approval of the Engineer to such proportions before start of concreting. However, such approval shall not relieve the

Contractor of his responsibility to produce concrete having compressive strengths as laid down in the foregoing table.

No departure from the approved proportions will be permitted during the works unless and until the Engineer gives written authorization for any change in proportion. The Engineer shall have authority at any time to check whether the mixing of concrete is being carried out according to the approved proportions.

For the major and important RC works and for all special works, the design of mixes shall be made by the Contractor at his own cost, for each grade of concrete as well as for various workability. The design of mixes shall be made according to relevant I.S. codes or to approved standard methods.

The concrete made by designing the mix is termed hereinafter as "Design Mix Concrete".

### **3.11 Water/Cement Ratio**

Where a particular water/cement ratio is stipulated in the design or drawing along with the characteristic grade of concrete, the design of mix shall be carried out by adjusting the other variable factors to obtain characteristic strength of concrete with stipulated water/cement ratio.

In the structures where the impermeability and shrinkage of concrete have an important bearing on the durability and serviceability of the structures, such as water retaining structures, basements, underground premises, tunnels, pump houses, exposed structures near sea side or deserts, pre-stressed structure, thin precast members etc., the water/cement ratio shall be kept low and preferably not exceeding 0.45.

The water cement ratio as achieved in the mix design or as specified in the drawings shall be adhered to strictly and shall not be varied without the permission of the Engineer.

### **3.12 Workability**

The workability of fresh concrete shall be such that the concrete is just suitable for the conditions of handling and placing so that after compaction, it becomes completely consistent and homogeneously surrounds all the reinforcement and completely fills the formwork.

The workability of fresh concrete at the place of batching/mixing shall be measured by compacting factor test and at the place of disposition by means of slump test. During the finalization of trial mixes, the relationship between compacting factor and slump test shall be established for each grade of concrete as well as for various levels for workability.

Normally, in the condition of low water cement ratio as well as for medium/high workability, the workability shall be achieved by increasing the cement content.

In cases where the cement content is to be limited to reduce the heat of hydration, and the water / cement ratio is also to be kept low to reduce the permeability or due to other requirements the desired workability may be achieved with the use of limited doses of plasticizer or air entraining agent. In such cases, the method of mixing and dosage of the plasticiser / air entraining agent shall be according to the manufacturer's specification and with the approval of the Engineer.

Consistency and workability of concrete shall be checked by measuring the slump of a truncated cone of concrete straight from the mixer under normal working conditions. The conical mould shall be of metal, 300 mm high and 100 mm and 200 mm in diameter at top and base respectively.

Moulds shall be prepared by the Contractor. The slump range of concrete shall be as per the tabulation given below, as well as standards.

Slump tests shall be performed as per IS:1881 at intervals established by the Engineer at the Contractor's cost in such a way as to check that the degree of consistency established by the Engineer for work in progress is maintained. The table below gives the general slump range to be followed for various types of construction unless otherwise shown on drawings or instructed by the Engineer.

Various types of construction	....Slump (in mm)...	Max.	Min.
Reinforced foundation walls and footings	80	35	
Plain footings, caissons and structure walls	75	30	
Compressor foundations and for heavy mass constructions	50	20	
Pumps and other misc. equipment foundations		75	35
Columns, slabs, beams and reinforced walls	100	50	

### 3.13 Durability

The durability of concrete, depending on the exposure condition, is to be taken into account while designing the mix. For given aggregates, the cement content should be sufficient to make sufficiently low water/cement ratio and Appendix A of IS: 456 shall be taken as guideline for durability considerations.

### 3.14 Trial Mixes

After approval of the mix design by the Engineer, the Contractor shall make in presence of the Engineer the trial mixes for each grade of concrete as well as for required workability.

Before starting the trial mixes, necessary preparatory works like determination of sieve analysis of the aggregates, densities of different ingredients, moisture contents in the aggregates, shall be completed according to the relevant BIS Codes.

Each trial mix shall be handled and compacted by the method which the Contractor proposes to use for that mix in the works and the mixes shall not show tendency of inadequate compaction by the method proposed.

The compacting factor and the slump of each trial mix shall be determined immediately after mixing and the values shall not exceed the maximum value obtained in the mix design.

Five (5) 150 mm test cubes shall be made from each trial mix. These shall be cured and tested in accordance with relevant BIS codes. In order to have the specified characteristic strength in the field, the concrete mix as designed in the design mix shall have higher average compressive strength depending on the degree of quality of control at site.

Before commencement of the concreting works of particular grade of concrete, the Contractor must complete the work of trial mixes and subsequent testing of the test cubes obtained there from and the desire of the approved mix for that particular grade of concrete.

The entire cost of all the trial mixes including all the preparatory works for trial mixes, preparation of test cubes and their testing shall be borne by the Contractor.

### 3.15 Nominal Mix Concrete

Nominal mix concrete may be used for all concrete of grade M-10 and below. If design mix concrete cannot be used for any reason for grade M-15 and M-20, nominal mix concrete may be used with the permission of the Engineer. Nominal mix concrete shall be in accordance with Table-3 of clause 8.3 of I S 456. The stipulations of clauses 8.3.1 and 8.3.2 of IS: 456 shall also be taken into consideration..

### 3.16 Volumetric Mix Concrete

**Where concrete is specified in volumetric proportions such as 1:4:8, 1:3:6, 1:2:4, 1:1.5:3, 1:1:2 etc., in the Bill of Quantities, coarse & fine aggregates shall be measured by volume & cement by weight. The water cement ratio shall be within 0.45 & 0.70 depending upon the workability.**

### 3.17 Batching of Concrete

#### 3.17.1 Cement

Cement shall always be batched by weight. A separate weighing device shall be provided for weighing

cement. Where the weight of cement is determined by accepting the weight per bag, a number of bags shall be weighed separately to determine the average net weight of cement per bag and the same shall be checked regularly.

### 3.17.2 Aggregates:

For both design mix concrete and nominal mix concrete, the aggregates,(coarse and fine) shall be batched by weight.

In particular cases, or where weight-batching is not possible, proportioning by volume batching may be allowed by the aggregates throughout the period of construction. For this purpose, the Contractor shall submit to the Engineer sufficient data indicating the weight/volume relationship of the aggregates shall be made by the Contractor to the satisfaction of the Engineer. Where aggregates are moist and volume batching is adopted, allowance shall be bulking in accordance with IS (Part III).

Suitable adjustments shall be made for the variation in the weight of aggregates due to variation in their moisture contents.

### 3.18 Water

#### 3.18.1 General

Water may be measured either by weight or by volume. When measured by volume, it shall be by well calibrated conical shaped jar or vessel or from a calibrated tank filled to the mixer.

**Adjustment of Water Due to Moisture Contents in Coarse and Fine Aggregates** It is very important to maintain the water cement ratio constant at its correct value. For the correct determination of the amount of water to be added in the concrete mix, to maintain the water cement ratio constant, the amount of moisture content in both coarse and fine aggregates shall be taken into consideration, be checked as frequently as possible, the frequency for a given job being determined by the Engineer according to weather condition.

Determination of Moisture Content in the Aggregates

Determination of moisture content in the aggregates shall be according to IS 2386 (Part-III). Where tests are not conducted, the amount of surface water may be estimated from the following table:

Aggregates	Surface water	Carried by Aggregates
	% by weight	l/m <sup>3</sup>
Very wet sand	7.50	120
Moderately wet sand	5.00	80
Moist San	2.50	40
Moist gravel stone chips*	125.25	20-40

- coarser the aggregate, less the water it will carry

### **3.18.2 Admixtures**

Any solid admixture, to be added, shall be measured by weight, but liquid or semi-liquid admixture may be measured by weight or volume.

The Bidder shall indicate the brand name, the Manufacturer and the properties of any admixture to be used for the concrete as per Bill of Quantity items or on his own initiative.

### **3.18.3 Accuracy of Batching**

The accuracy of batching shall be within the following tolerance:

- 1 Cement within + 2% by weight
- 2 Aggregate within + 5% by weight
- 3 Water within + 0.5% by weight.

## **3.19 Mixing of Concrete**

### **3.19.1 Machine Mixing**

Concrete shall always be mixed in mechanical mixer. Water shall not, normally, be charged into the drum of the mixer until all other ingredients are already in the drum and mixed for at least one minute. Mixing shall be continued until there is uniform distribution of materials and the mass is uniform in colour and consistency. The mixing time from the time of adding water shall be in accordance with IS 1791, but in no case less than 2 minutes or at least 40 revolutions.

### **3.19.2 Hand Mixing**

When hand mixing is permitted by the Engineer, it shall be carried out on a water tight platform and care shall be taken to ensure that mixing is continued until the mass is uniform in colour and consistency. In case, of hand mixing, 10% extra cement shall be added to each batch at no extra cost to EMPLOYER,

## **3.20 Transportation of Concrete**

Concrete shall be transported from the place of mixing to the place of placing concrete as rapidly as practicable by any means, which will prevent the segregation or loss of any of the ingredients and maintain the required workability. No water shall be mixed with the concrete after it has left the mixer.

Where concrete is transported over long distances, the Contractor shall provide suitable means by which different grades of concrete are readily identifiable at the place of final deposit.

## **3.21 Preparatory Works/Surface Preparation**

### **3.21.1 For Concrete Directly on Earth Foundation**

Earth foundation on which direct placement of concrete is specified, shall be rammed and consolidated as directed by the Engineer such that it does not crumble and get mixed with concrete during or after placement. If the foundation is quite wet, the same shall be kept dry and then sufficiently consolidated, if necessary, a thin top layer of the wet soil shall be removed and replaced by sand or other suitable materials as directed by the Engineer without extra cost to EMPLOYER, Care shall also be taken that earth from the sides also does not get mixed with the concrete, during or after placement, before it has sufficiently set and hardened.

The earth foundation, over which concrete is to be placed directly, shall not be kept abandon at the specified level and concrete shall be placed immediately following otherwise suitable measures shall be taken, as directed by the Engineer **without extra cost** to EMPLOYER.

### **3.21.2 For Construction Joints**

Concrete shall be cast, as far as possible, continuously until the parts of structure to be built are finished. Should this not be feasible, the type, number and location of construction joints shall be approved by the Engineer prior to placing concrete.

All such joints shall have continuous square bond grooves to produce substantial and water-tight-key and the exposed faces of joints shall be monolithic with the main mass of concrete formed and completed under substantially shattered faces. The Contractor shall take all the necessary steps by means of timber edgings etc. to ensure an exact horizontal straight finish to outside edge of any lift of concrete. Subject to the approval of the Engineer, the Contractor is at liberty to arrange his own construction joints but the following restrictions are to be observed:

1. There shall be no vertical construction joints
2. No longitudinal joints shall be made in the walls and floors of trenches and pits unless otherwise shown in the drawings.
3. Concrete pouring shall be reasonably large, but in no case shall the height of pouring concrete exceed 1.5 m without the Engineer's firm approval. Such approval of the Engineer shall not in any way relieve the Contractor of his responsibility to ensure that the construction is water tight and that no segregation takes place.
4. Laitance shall be removed from the surface of concrete before it has set hard by washing and wire brushing so as to expose the stones of the top layer without undue erosion of the mortar or damage to the under laying concrete.

All beds and joints in concrete faces, which have become set, are to be picked all over and all loose materials removed before fresh concrete is deposited thereon. The indentations shall be at least 12 mm deep and not less than seventy five percent of the area of the existing concrete face to be covered over.

Immediately before depositing fresh concrete, the exposed surface shall be cleaned of foreign matter by further wire brushing, if necessary. It shall then be thoroughly washed and surplus water removed. The surface, while still moist, shall be covered with layer of 1:1 cement mortar which must be vigorously stippled into the surface by means of a stiff brush, the depositing of the fresh concrete following on closely. Pockets to form keys shall be left in the surface of the concrete at constructional joints, 75 mm deep and approximately **equal to 20% of the exposed surface.**

All costs in connection with the forming of construction joints shall be to the account of the Contractor and shall be deemed to be included in the rates for concreting and formwork and shall not be separately paid for. In a column, the joint shall be formed 75 mm below the lowest soffits of the beams, including haunches, if any.

Concrete in a beam shall be placed throughout without a joint but if the provision of a joint is unavoidable, then the joint shall be vertical and at the centre of, or within, middle third of the span, unless otherwise shown on the drawings.

### **3.21.3 On Vertical Surfaces of Masonry**

When the concrete is placed on the vertical surface of masonry (as in the case of thin concrete fins projected from the vertical masonry surface), a groove of dimension as directed by the Engineer shall be cut in the masonry to ensure a proper bond and the surface shall be cleaned thoroughly. Before the placement of concrete, the surface shall be kept moist by spraying water at least for the period of 2 hours and a thick coat of cement slurry shall be applied immediately before the placement of concrete.

Inside the Form Works (Cleaning, Surface Preparation etc.)

The interior of the form works, where the concrete is to be placed, shall be thoroughly washed by high pressure water jet or air jet to completely clean the entire volume from the dirt, grease/oil foreign and deleterious materials etc. The reinforcements shall be completely cleaned and free from all sorts of dirt, grease/oil, rust, foreign/deleterious materials etc. Before placement of concrete, the form works coming in contact with concrete, shall be coated highly with form oil or raw linseed oily material or provided with any approved material to prevent adhesion of concrete to the form work, but utmost care shall be taken so that such oily material does not come in contact with the reinforcement.

## **3.22 Placing and Compaction of Concrete**

Before placing the concrete, the Contractor shall ensure that:



1. All mixing and placing equipment is thoroughly cleaned
2. All concreting space is free from debris and rubbish
3. All forms have been thoroughly wetted or oiled and firmly installed in line and plumb to the Engineer's approval.
4. All reinforcement is cleaned of loose rust, scales and other injurious adherents and is firmly bound and correctly placed and has been so approved by the Engineer.
5. All inserts, sleeves, foundation bolts and embedded parts have been correctly and firmly installed to conform to the Engineer's drawings and have been carefully checked to comply with the drawings. Special care shall be taken to locate and check sleeves or inserts, which may not be symmetrically placed with respect to centre lines.

The Contractor and Engineer shall separately inspect and check the above mentioned points and record and sign the results in a register which shall be maintained by the Contractor in a approved form. No concrete shall be placed without the Engineer having inspected and approved in writing. In spite of ensuring the above requirements, the Contractor shall fill pour cards furnishing the necessary details of the job, duly signed by the Engineer. This, however, will not absolve the Contractor from his responsibility to correctly execute the work. Pour cards shall contain the following information:

#### Design Index

- Date
  - Slump
  - Workability
  - Work test specimen
  - Type of finishing and admixtures used (if any)
  - Period of removal of shuttering/props/forms.
- a. The concrete pouring method shall be submitted to the Engineer for approval and shall always be such as to avoid any possibility of segregation of the components or shifting of the reinforcement.
  - b. Special grout or mix shall be used for difficult and intricate locations as specified by the Engineer. During placing, the concrete shall be thoroughly worked around reinforcement, embedded parts and corners of the formwork.
  - c. Greatest possible care shall be taken by the Contractor that reinforcement and embedded parts, particularly foundation bolts and sleeves, are not displaced during placement of concrete. While concreting mats and other such locations where top and bottom reinforcement are adopted, top reinforcement shall be thoroughly cleaned of all slurry and mortar sticking to them at the time of concreting top layers.
  - d. The concrete shall be placed and compacted before setting commences and should not be subsequently disturbed. No water shall be mixed with the concrete after it has left the mixer. Method of placing should be such as to preclude segregation. Approved mechanical vibrator shall be used for compacting concrete, and concrete shall not be non vibrated or under vibrated. No concrete shall be placed until the place of deposit has been thoroughly inspected and approved by the Engineer, all inserts and embedment properly secured in position and checked and forms properly oiled. No concrete shall be placed in the absence of the Engineer.
  - e. Concrete shall be placed on clean bed having the designed level. The bed shall be cleaned of all debris and other objectionable materials. Seepage water, if any, shall be controlled or diverted.
  - f. Concreting shall not be carried on during rains unless all precautions have been taken by the Contractor and necessary permission has been given by the Engineer. Suitable measures shall be taken to control the temperature of concrete.
  - g. Where plums are permitted in massive concrete, they shall be washed and carefully placed. No stone shall be closer than 30 cm to an exposed face, nor nearer than 15 cm to an adjacent stone.
  - h. Concrete shall not be dropped from a height of more than 2 m except through a chute, the design and type of which shall be subjected to approval of the Engineer.
  - i. The concrete shall be placed, spread and compacted by approved mechanical vibrator. Vibrators shall not be used for pushing concrete to adjoining areas.
  - j. For members involving vertical placing of concrete (e.g. columns, walls etc.), each lift shall be deposited in horizontal layer extending for the full width between shuttering and of such depth that each layer can be easily and effectively vibrated and incorporated with the layer below by means of compaction being employed.
  - k. For members involving horizontal placing of concrete (e.g., slabs, beams etc.), the concrete shall be placed along the line of starting point in such quantities as will allow members to be cast to their full

depth along the full width between side shuttering and then gradually brought towards the finishing point along its entire front parallel to the starting line. Vibration and surface finish shall follow behind the placement as closely as possible.

- l. Utmost care shall be taken to avoid the displacement of reinforcements/ embedded parts or movement of form work or damage to faces of the form work or transmission of any harmful vibration/shocks to the concrete which has not yet hardened sufficiently.
- m. All members shall be concreted at such a rate that no cold joint is formed and fresh concrete is placed always against green concrete, which is still plastic and workable.
- n. Should any unforeseen occurrence result in a stoppage of concreting for one hour or such other time as might allow the concrete, already placed, to begin to set before the next batches can be placed, the Contractor shall make at his own cost, suitable tongue, and groove construction joint, as approved by the Engineer. Any additional reinforcement required as directed by the Engineer shall also be provided by the Contractor at his own cost. Before placement of new batches of concrete over that construction joint, the surface preparation according to this specification stipulated earlier, shall be done by the Contractor.
- o. The concrete shall be worked well up against whatever surface it adjoins and compacted to such a degree that it reaches its maximum density as a homogeneous mass, free from air and water holes and penetrates to all corners of moulds and shuttering and completely surrounds the reinforcement. All measures shall be taken to make the shape, size, and location of the finished concrete including its embedment, holes, openings etc, well within the accepted tolerance limit.

### 3.23 Construction Joints

Normally, the construction joints including crack inducing joints shall be constructed as per locations and details indicated on the drawings. Where the location of the joint is not specified in the drawings, it shall be in accordance with the following guidelines. In all construction joints, the reinforcements shall pass through as per drawings and the same shall not be disturbed in any way.

- a) In Columns
  - i) In case of Projection from **Basement Slab, 300 mm from the top of base slab or 75 mm from the top of the haunches whichever is higher.**
  - ii) In framing the beam at different elevation, 75 mm below the lowest soffit of the beam and in case of projection from beams and slabs 75 mm from the top surface of the beam/slab or at the top surface of beam/slab whichever facilitates formwork.
  - iii) For columns below flat slabs, 75 mm below the lowest soffit of the slab.
- b) In Walls (Horizontal Construction Joints)
  - i) For Walls Projecting From Base Slab, 300 mm from top of base slab.
  - ii) For Walls supporting the suspended slab, 75 mm from the lowest soffit of the slab.

Note: In the case of water retaining structures and structures under the influence of ground water, approved water bars of suitable size shall be provided to make the joint completely watertight.

- c) In Beams
 

Beams shall be cast, as a rule, without a joint. But if provision of a joint is unavoidable, the joints from simply supported beam shall be vertical and at the middle of the span; in continuous beam, the same shall be at the point of minimum shear force.
- d) In Suspended Slabs
  - i) In slab of small span, there shall be reconstruction joints.
  - ii) In slabs of large span and continuous slabs, the Construction joint, if allowed by the Engineer, shall be vertical at the middle of span and at right angles to the principal reinforcement.
- e) In Walls (Vertical Construction Joint)

As a rule, walls shall be cast monolithically without any vertical construction joint, unless specified in the drawing. However, for a long wall, Engineer may allow vertical construction joint and the same shall be at the place of minimum shear force.

- f) In Slabs Resting on Ground

- i) For Plain Concrete  
Concreting shall be done in alternate panels not exceeding 10 m<sup>2</sup> in area. The largest panel dimension shall be 5 m.
- ii) For Nominally Reinforced Slab The area of pour shall not exceed 40 m<sup>2</sup> and the maximum panel dimension shall not exceed 8m.
- iii) For the Basement Slabs Which Act as Structural Member There shall be no construction joint.
- g) In Ribbed Beams The beams shall be monolithic with the slab in one continuous operation.

### **3.24 Cold Joints :**

An advancing face of pour, which could not be covered before expiry of initial setting time for unexpected reasons, is called a cold joint. The Contractor shall remain always vigilant to avoid cold joints. If however, a cold joint is formed due to unavoidable reasons, the following procedures shall be adopted for treating it:

1. If the concrete is so green that it can be removed manually and if vibrators can penetrate the surface without much effort, fresh concrete can be placed directly over the old surface and the fresh concrete along with the old concrete shall be vibrated systematically and thoroughly.
2. In case the concrete has hardened a bit more than (1), but can still be easily removed by a light hand pick, the surface shall be raked thoroughly and the loose concrete removed completely without disturbing the rest of the concrete in depth. Then a rich mortar layer of 12 mm thickness, shall be placed on one cold joint and then the fresh concrete shall be placed on the mortar layer and vibrated thoroughly penetrating deep into the layer of concrete.
3. In case the concrete at the joint has become so stiff that it cannot be remoulded and mortar or slurry does not rise in spite of extensive vibration, a tongue and groove joint shall be made by removing some of the older concrete and the joint shall be left to harden at least for 12-24 hours. It will then be treated as regular construction joint and the surface preparation of the same, before placement of concrete, shall be as described in the appropriate clauses of these specifications.

### **3.25 Sub-standard concrete**

Should the work strength of controlled concrete fall below the specified strength, Engineer shall decide:

1. To reject the work, in which case the Contractor shall replace the defective work with concrete of required strength and bear all costs for dismantling and replacing including cost of associated form work, reinforcement, embedded parts & all associated works.
2. To accept the work at a reduced rate, in which case the unit rate payable for sub-standard work will be reduced by EMPLOYER, directly in proportion to the work strength as compared to the specified strength. The Engineer may, in addition, require other tests performed on the respective structural member so accepted period to its acceptance with or without necessary corrective measures and in each such case, the Contractor shall bear all costs for all such tests or corrective measures, besides the reduction in the unit rates as specified herein.
3. Concrete of strength below fifteen (15) percent of the specified strength will not be accepted.
4. The test load shall be 125% of the maximum superimposed load for which the structure was designed. Such test load shall not be applied before 56 days after the effective hardening of concrete. During the test, struts strong enough to take the whole load shall be placed in position leaving a gap under the members. The test load shall be maintained for 24 hours before removal.
5. If, within 24 hours of the removal of the load, the structure does not show a recovery of at least 75% of the maximum deflection shown during the 24 hours under load, the test loading shall be repeated after a lapse of atleast 72 hours. The structure shall be considered to have failed to pass the test if the recovery after the second test is not at least 75% of the maximum deflection shown during the second test. If the structure is certified as failed by the Engineer, the cost of the load test shall be borne by the Contractor.

### **3.26 Optional Tests**

The Engineer, if he so desires, may order tests to be carried out on cement, sand, coarse aggregate, water in accordance with the relevant Indian Standards.

Tests on cement shall include

1. Fineness test
2. Test for normal consistency
3. Test for setting time
4. Test for soundness
5. Test for tensile strength
6. Test for compressive strength
7. Test for heat of hydration (by experiment and by calculation) in accordance with IS:269.

Tests on sand shall include

1. Sieve test.
2. Test for organic impurities.
3. Decantation test for determining clay and silt content.
4. Specific gravity test.
5. Test for unit weight and bulkage factor.
6. Test for sieve analysis and fineness modulus.

Tests on coarse aggregates shall include

1. Sieve analysis.
2. Specific gravity and unit weight of dry, loose and rodded aggregate.
3. Soundness and alkali aggregate reactivity.
4. Petrographic examination.
5. Deleterious materials and organic impurities.
6. Test for aggregate crushing value.

Any or all these tests would normally be ordered to be carried out only if the Engineer feels the materials are not in accordance with the specifications or if the specified concrete strengths are not obtained and shall be performed by the Contractor at an approved test laboratory at the cost of the Contractor. If the work cubes do not give the stipulated strengths, the Engineer reserves the right to ask the Contractor to dismantle such portions of the work which, in his opinion, are unacceptable and re-do the work to standards stipulated, at the Contractor's cost. The unit rate for concrete shall be all inclusive, including making preliminary mix design and test cubes works, cubes, testing them as per specification, slump tests, optional tests etc.,

### **3.27 Concrete for Equipment or steel structures foundations:-**

Concrete for equipment foundation, whether principal or auxiliary, shall be poured continuously so that the structure becomes monolithic, particular care being exercised to see that the base slabs, if any, are of compact impervious construction. Tunnels, passages, apertures and so forth shall be provided in accordance with the drawings for the installation of mechanical and electrical equipment, pipes or cables. The top elevation of the equipment foundations or parts shall be accurately cast to 20/50 mm (or more as may be specified on the drawings) above the level required for grouting and it shall be pneumatically chiseled off and well roughened just prior to the erection of the equipment concerned. All embedded anchor bolts or bolt sleeves shall be accurately and firmly set with the aid of approved templates, steel supports and/or other accessories. For holding the embedded bolts or sleeves in the correct position during concreting, template shall have to be of steel of suitable section approved by the Engineer. Two sets of templates shall have to be provided, one to hold the bottom and the other the top of the bolts or sleeves. The bottom template shall be securely and rigidly fixed by providing anchorage arrangement and by welding to the lowest part of the steel reinforcement and other structural supports. The top templates shall be securely fixed by tying with guy wires and turn buckle arrangements to firm and rigid adjoining structures and staging. The bottom template that is embedded in concrete will be measured and paid for as embedded steel. Bolt pockets, where required, shall be cast with wooden taper wedges. These shall be withdrawn at an appropriate time when the concrete has set, the pockets cleaned, roughened and then covered or blocked thoroughly to prevent debris getting into these. The exposed portions of bolts and embedded parts shall be kept well greased and adequately protected from damage throughout construction. Any damages found shall have to be corrected at the Contractor's cost. EMPLOYER, shall have the right to use the foundations, pads, piers, slabs, floors and all concrete work as needed for other works or equipment erected prior to its "Taking Over".

### **3.28 Requirements for Concreting in Special Cases**

#### **3.28.1 Concreting in Deep Lifts**

N.A.

#### **3.28.2 Concreting Under Water**

N.A.

#### **3.28.3 Cold Weather Concreting**

N.A.

#### **3.28.4 Hot Weather Concreting**

N.A.

### **3.28.5 Concreting in Large Pours (Mass Concrete)**

N.A.

### **3.29 Finishes to Exposed Surface of Concrete**

The Contractor is to include his quoted rate for concrete, the provision of normal finishes in both formed and unformed surfaces as and where required by the Engineer without any extra cost to EMPLOYER, Some common finishes are indicated below:

#### **3.29.1 Surfaces which do not Require Plastering**

Surface in contact with casing shall be brought to a fair and even surface by working the concrete smooth against casings with a steel trowel while it is being deposited and also by working over the surface with a trowel immediately after the removal of the casings or centering, removing any irregularities and stopping air holes, etc. Use of mortar plaster is not permissible for correcting levels, removing unevenness etc. However, if in the opinion of the Engineer, such plastering is unavoidable, then the thickness of plaster shall in no case exceed 5 mm and the plastering shall be in CM (1:3).

#### **3.29.2 Faces of Foundations which will be Back Filled**

Neither the smoothness of the surface nor the positions of the joints in the form work are important. Small blemishes caused by entrapped air are permitted. No special surface finish is required.

#### **3.29.3 Exposed Surfaces**

Surface of beams/columns flush with the block work or other structures where it is intended to plaster, shall be backed adequately as soon as the shuttering is stripped off so that proper bond with the plaster can develop.

#### **3.29.4 Surface for Non-integral Finish**

Where a non integral finish such as floor finish is specified or required, the surface of the concrete shall be struck off at the specified levels shall be furnished and finished rough.

#### **3.29.5 For Monolithic Finish**

Where no more finishing course is to be supplied as in the case of basement floor, industrial flooring or the screed concrete flooring etc., the concrete shall be completed and struck off at the specified levels and slopes in a screed board and then floated with a wooden float. Steel trowel ling is then started after the concrete has hardened enough to prevent the excess of fines and water to rise to the surface but not hard enough to prevent proper finishing. Trowelling shall be such that the surface is flat, smooth and neatly finished.

### **3.30 Curing of Concrete**

#### **3.30.1 General**

The purpose of curing is either to provide sufficient water at optimum temperature or to prevent loss of moisture from the concrete itself so that the cement inside the concrete is sufficiently hydrated which, of course, is a slow and prolonged process. As soon as the concrete has hardened sufficiently, the curing shall be started.

#### **3.30.2 Different Methods of Curing**

Any one of the following may be used for curing as approved by the Engineer.

##### **a) Curing by Direct Water**

This is done either by pounding or spraying water.

##### **Ponding**

Ponding is widely used for curing slabs and pavement. Earth bands are formed over the slabs and water is pumped or poured into them and the same is replenished at interval to make up for the loss of evaporation. As this type of curing is one of the best methods, 10 days of curing after final setting is sufficient.

By Spraying Water Curing is done by spraying water by suitable means at approved time intervals. While spraying, it shall be ensured that the complete area is covered. In order to avoid cracking, cold water shall not be applied to massive members immediately after striking the form work, while the concrete is still warm.

Alternative wetting and over drying shall be avoided.

Curing by spraying water shall be continued atleast for 18 days.

- a) Curing of Concrete with Absorbent Material Kept Damp The entire concrete surface is covered either with hessian, burlap, sawdust, sand, canvas or similar material and kept wet continuously for at least 12 days after final settings.
- b) Curing by Covering Concrete Surface with an Impervious Sheet This is achieved by covering the entire concrete surface with water proof paper or plastic sheets specially manufactured for this purpose. The waterproof papers are stuck together by adhesive compound and the plastic sheets can be welded at site. Such type of covering shall be kept at least for 24 days after the final setting. It is preferable to have sheet as white in appearance since the white colour will reflect hot sunrays and keep the concrete temperature at reasonable level.
- c) Curing by Providing Protective Membrane by Applying curing compound This is achieved by applying a membrane forming compound (curing compound) over the concrete surface. Generally, these are available in the emulsion form. The application of the curing compound should be started immediately after stripping off the shuttering in case of formed surface and after the surface has hardened in case of unformed surface.

The curing compound membrane forming emulsions dry up within 3 to 4 hours after application and forms a continuous coherent adhesive membrane over the concrete surface. Such membrane serves as a physical barrier to prevent the loss of moisture from the concrete itself. Membrane forming emulsions are generally coloured black or white to improve visibility for ensuring uniform application. Black colour shall never be used for curing in very hot weather. In order to prevent glare, a colouring pigment may be added to white compounds. Black curing compounds are either Bituminous or Asphaltic emulsions and shall be used to surfaces which are to be covered by back filling or on the floor which is to be covered with tiles and linoleum.

White curing compound shall be used for the surfaces of tall structures under exposure of hot sun where other method of curing can not be properly ensured.

- d) Curing by Chemical Coating For chemical curing, sodium silicate or calcium chloride is used. The use of calcium chloride shall be done with the approval of the Engineer. Normally, the sodium silicate mixed with water is applied over concrete surface and, when it dries up, it forms a thin varnish like film, which fills up the pores, and surface voids and prevents evaporation of water. This also acts like curing compound but only difference is that curing compounds are available in ready mixed emulsion forms while sodium silicate is to be mixed with water at site.

### **3.30.3 Limitation to Use of Different Methods of Curing**

i) Curing by the processes as indicated in Section B – Clause 3-24 and more specifically as per sub-clause 2(b) of the above clause gives very good results in normal warm climate for maturity of concrete. ii) In cold weather, the process as indicated in sub-clause 2(b) of clause 3-24 gives very good result for maturity of concrete. iii) Where water cement ratio is less than 0.5, the methods indicated in sub-clause 2(d) and 2(e) of clause 3-24 of Section B, shall not be used. iv) In warm climate also, where the methods of curing as indicated in sub-clauses 2(a) and 2(b) of clause 3-24 cannot be properly ensured, any suitable method of curing as indicated in subclasses 2(c) to 2(e) of clause 3-24 of Section B, as approved/directed by the Engineer, shall be adopted.

## **3.31 Testing of Concrete**

### **3.31.1 General**

The Contractor shall carry out, entirely at his own cost, all sampling and testing in accordance with the relevant IS standards and as supplemented herein. The Contractor shall get all tests done in an approved laboratory and submit to the Engineer, the test result in triplicate within 3 days after completion of the test.

### **3.31.2 Consistency Test (Tests of Fresh Concrete)**

At the place of deposition/pouring of the concrete, to control the consistency slump tests and/or compacting factor tests shall be carried out by the Contractor in accordance with IS 1199 as directed by the Engineer.

The results of the slump tests/compacting factor tests shall be recorded in a register for reference duly signed by both the Contractor and the Engineer. That register shall be considered as the property of EMPLOYER, and shall be kept by the Contractor at site in safe custody.

The results of the slump tests/compacting factor tests shall tally, within accepted variation of 12%, with the results in the respective design mix, in case of mix design concrete and with the values indicated in the table under clause 6.1 of IS:456 in case of nominal mix concrete. For any particular batch of concrete, if the results do not conform to the requirements as specified in IS 456, the Engineer has the right to reject that batch and the Contractor shall remove the same immediately from the site, at no cost to EMPLOYER,.

### **3.31.3 Strength Test of Concrete**

While placing concrete, the Contractor shall make six (6) 150 mm test cubes from particular batches of concrete as desired by the Engineer. The frequency of taking test cubes shall be either according to clause 14.2 of IS:456 or as directed by the Engineer.

The cubes shall be prepared, cured and tested according to IS 516. Out of the six (6) test cubes, 3 shall be tested for compressive strength at 7 days after casting and the remaining 3 at 28 days after casting. A register shall be maintained at site by the Contractor with the following details entered and signed by both the Contractor and the Engineer. That register shall be considered as the property of EMPLOYER,

- a) Reference to the specific structural member
- b) Mark on cubes
- c) The grade of concrete
- d) The mix of concrete
- e) Date and time
- f) Crushing strength at 7 days
- g) Crushing strength at 28 days
- h) Any other information directed by the Engineer.

### **3.31.4 Acceptance Criteria for Test Cubes**

The acceptance criteria of concrete on strength requirement shall be in accordance with the stipulations under clause 15 of IS:456.

### **3.31.5 Non-destructive Tests on Hardened Concrete**

If there is doubt about the strength or quality of a particular work or the test results do not comply with the acceptance criteria as stipulated under clause 15 of IS:456, non-destructive tests on hardened concrete like core tests and/or load tests or other type of non destructive tests like ultrasonic impulse test etc. shall be carried out, as may be directed by the Engineer, by the Contractor at entirely his own cost.

The core tests and load tests shall comply with the requirements of clause 16.6 of IS: 456.

### **3.31.6 Concrete Below Specified Strength**

In case of failure of test cubes to meet the specified requirements, the Engineer may take one of the following actions:

1. Reject the work and instruct that section of the works to which the failed cubes relate shall be cut out and replaced at the Contractor's expense.
2. Instruct the Contractor to carry out additional tests and/or works to ensure the soundness of the structure at the Contractor's expense.
3. Accept the work with reduction in the rate in appropriate item.

### **3.31.7 Concrete failed in Non-destruction Tests**

In case test results of the core tests or load tests in a particular work do not comply with requirements of respective clause (16.3 for core test and 16.5 for load tests) of IS 456, the whole or part of the work concerned shall be dismantled and replaced by the Contractor as may be directed by the Engineer at no extra cost to EMPLOYER, and to the satisfaction of the Engineer. No payment for the dismantled concrete including relevant form work, reinforcement, embedded fixtures etc. shall be made. In the course of dismantling if any damage occurs to the adjacent structure or embedded item, the same shall be made good, free of charge by the Contractor, to the satisfaction of the Engineer.

### **3.32 EXPANSION JOINTS**

#### **3.32.1 GENERAL**

Expansion joints shall be provided where shown on the drawings or as directed by Consultant. They shall be constructed with an initial gap between the adjoining parts of the works of the width specified in the drawings.

The contractor shall ensure that no debris is allowed to enter expansion joints. Expansion joints shall be provided as per drawings. Contractor shall ensure that expansion joints are made water-tight and that no leakage occurs through these joints for which he shall be responsible to redo at his own cost.

#### **3.32.2 OPEN JOINT FILLERS**

Where shown on the drawings, open joints in the structure shall be filled with joint fillers.

The joint filler shall be easily and uniformly compressible to its original thickness, tappable, easily cut or sawn, robust, durable, resistant to decay due to termite or weathering, unaffected by water and free of any constituent which will bleed into or stain the concrete.

The joint filler shall be of same thickness of the joint width, it shall extend through the full thickness of the concrete unless otherwise specified and shall be sufficiently rigid during handling and placing to permit the formation of straight joints.

#### **3.32.3 JOINT SEALING COMPOUNDS**

Joints sealing compounds shall seal joints in concrete against the passage of water prevent the ingress of grit or other foreign material and protect the joint filler. The compound shall have good extensibility and adhesion to concrete shall have good extensibility and adhesion to concrete surfaces and shall have resistant to flow and weathering. Polysulphide joints where specified on the drawings shall be sealed with polysulphide liquid polymer, stored, mixed handled, applied and cured strictly in dimensions, thoroughly cleaned and treated with recommended primer strictly in accordance with the manufacturer's written instructions prior to sealing. The Contractor shall use only competent personnel experienced in the application of polysulphide for such work.

Where specified in the drawings, rubber/bituminous based sealant shall be of an approved manufacturer. The treatment of the joint and the use of sealing compound shall be strictly in accordance with the manufacturer's written instructions.

#### **3.32.4 WATER BARS**

Where water bars are shown on the drawings, the joints shall incorporate an approved PVC external type water-bar complete with all necessary molded or prefabricated intersection pieces assembled in accordance with the drawings with bends and butt joints in running lengths made by heat welding in an electrically heated jig.

Jointing and fixing of water-bars shall be carried out strictly in accordance with the manufacturers written instructions.

The water-bars shall be installed so that they are securely held in their correct position during the placing and compacting of the concrete.

Where reinforcement is present adjacent to water-bars, adequate clearance shall be left between the reinforcement and water-bars to facilitate of the concrete.

### **3.33 CRACKS**

If any cracks develop in the reinforced cement concrete construction which in the opinion of the Consultant may be detrimental to the strength of the construction, the contractor at his own expense shall test the structural element in question. If under these test loads the cracks shall develop further the contractor at his own expense shall dismantle the construction, cart away the debris, replace the construction and carry out all consequential work there to at no extra cost.

If the cracks are not detrimental to the stability of the construction in the opinion of the Consultant, the contractor at his own expense shall grout the cracks with pneumatically applied mortar. At his own expense and risk he shall also make good all other building works such as plaster, molding, surface finish of floors, roofs, ceiling etc. which in the opinion of the Consultant have suffered damage either in appearance or stability owing to such cracks.

The repair work shall be carried out to the satisfaction of the Consultant/Project-in-charge. The decision of the Consultant/Project-in-charge as to the extent of the liability of the contractor in the above matter shall be final and binding on the contractor.

### **3.34 SUPERVISION**



All concreting work shall be done under strict supervision of the qualified and experienced representatives of the Contractor as well as those of the Consultant. The contractor's Engineer and supervisor who are in charge of concreting work shall be skilled in this class of work and shall personally supervise all the concreting operations.

Special attention shall be paid to the following:-

- (a) Proportioning, mixing and quality testing of the materials with particular control on the water cement ratio.
- (b) Laying of material in place and thorough compaction of the concrete to ensure solidity and freedom from voids and honey combing.
- (c) Proper curing for the requisite period.
- (d) Reinforcement and inserts/embodiments position are not disturbed during concreting and consolidation by vibration.

### **3.35 QUALITY CONTROL**

The Consultant/Project-in-charge reserves the right to make changes in the mix proportions including the increased cement content or/and a change in the Contractor's control procedure, should the quality control during progress of the works prove to be inadequate in his opinion. All the concrete work shall be true to level, plumb and square within the acceptable tolerance. The corners, edges and rises in all cases shall be unbroken and finished properly and carefully.

### **3.36 TOLERANCES**

The acceptable tolerances for formed concrete surfaces shall be given below: -

- a) Variation from plumb for -
  - i. Columns and walls to be rendered 6 mm in 3 meters
  - ii. Exposed columns and walls 3 mm in 3 meters
- b) Variation in cross sectional dimensions of columns and beams and in the thickness of slabs and walls: - 6 mm & + 12 mm

All the works executed beyond the tolerance limits are liable to be rejected and no extra cost shall be paid to the contractor for reconstructing the same as desired by the Consultant/Project-in-charge.

### **3.37 TESTING ROOM**

A testing room of not less than 10 sqm equipped with the following apparatus and qualified concrete technician, labour and materials required for carrying out tests therein shall be provided by the contractor at his own cost:

- 1. Sieve Set (For aggregate 20 mm down)  
40 mm, 20 mm, 16 mm, 12.5 mm, 10 mm, 4.75 mm, 600 micron, 300 micron, and 75 micron having diameter of 45 cms.
- 2. Weighing
  - a) Physical balance cap. 200 gms with weigh box (accuracy 0.5 gm)
  - b) Counter Scale cap 20 Kg
  - c) Weights

5 kg	1 No	500 gms	1 No.
2kg	2 Nos.	200 gms	1 No.
1 kg	1 No.	100 gms	1 No.
- 3. Slump Cones 2 Nos
- 4. 15 cms moulds 18 no.
- 5. Electric/Kerosene Heater
- 6. Pans etc. as directed by the Consultant
- 7. Measuring Cylinders of 1000 ml., 500 ml and 100ml.
- 8. Wash bottles of the Capacity of 500 ml., 2 Nos.
- 9. Sink
- 10. Work benches, shelves, desks and any other furniture and lighting as required by the Consultant.
- 11. Spring balance dial type cap. 100 kg

12. Litre measures
  - a) 10 Lit 1 No.
  - b) 5 Lit 1 No.
  - c) 2 Lit 2 Nos
  - d) 1 Lit 1 No.
  - e) 1/2 Lit 1 No.
13. Cube Testing Machine 100 Tons.
14. Oven.
15. Cores/ Apparatus for conducting Proctor Density Tests.

### **3.38 CO-ORDINATION OF WORK**

The contractor is fully responsible for coordinating with the other agencies for sanitary, electrical work, etc. to ensure execution of their work related to commencement of concreting. Nothing extra shall be payable to the contractor, if the works pertaining to concreting have to be dismantled and redone due to lack of co-ordination on the part of the contractor in ensuring completion of works of such agencies before concreting had been undertaken.

## **4 SPECIFICATIONS FOR STEEL REINFORCEMENT**

### **4.1 GENERAL**

#### **4.1.1 DESCRIPTION**

This section covers the requirements for fabricating, delivering and placing of steel reinforcement in position for casting all types of concrete work

#### **4.1.2 RELATED WORK SPECIFIED ELSEWHERE**

Applicable Codes and Standards:

The codes and standards generally applicable to the work in this sections are listed below: -

- IS: 280 Mild wire for general engineering purpose
- IS: 432 Part I Mild steel and medium tensile steel bars Part II Hard drawn steel wire
- IS: 456 Code of practice for plain and reinforced concrete
- IS: 1139 Hot rolled mild steel, medium tensile steel and high yield strength steel deformed bars for concrete reinforcement
- IS: 1566 Hard drawn steel wire fabric for concrete reinforcement
- IS: 2502 Code of Practice for bending and fixing of bars for concrete reinforcement

The following clauses are intended to amplify the requirements of the reference documents listed above and the contractor/Project-in-charge shall comply with these clauses.

### **4.2 SUBMITALS**

#### **4.2.1. BAR BENDING SCHEDULE**

The Contractor shall prepare Bar Bending Schedule for reinforcement before fabrication

### **4.3 MATERIALS**

#### **4.3.1 STEEL REINFORCEMENT**

Steel reinforcement to be procured by the Contractor for works shall be either of the following types:-

- (a) Mild steel of Grade 1 tested quality conforming to IS: 432-Part-\_\_\_
- (b) 3370 Code of practice for concrete structures for (Part I to IV) the storage of liquids
- (c) High yield strength cold worked deformed steel bars of tested quality conforming to IS: 1786 or hot rolled high tensile deformed steel bars of tested quality conforming to IS: 1139.
- (d) Hard drawn steel fabric conforming to IS: 1566.
- (e) Where galvanized reinforcement is specified in the drawings, the bars or mesh shall be hot-dip galvanized after bending generally in accordance with IS: 2629 and IS: 4759. Galvanized reinforcement shall be coated with a layer of zinc no where less than 0.05 mm in thickness.

All reinforcement shall be stored horizontally above ground level on supports, skids or other approved supports, clear of any running or standing water. Contact with soil should be avoided. Proper drainage and protection from the elements shall be provided to minimize corrosion.

Before steel reinforcement is placed in position, the surface of the reinforcement shall be cleaned of rust, dust, grease and other objectionable substances. In order to confirm the quality periodical tests as specified as the relevant IS shall be conducted by the contractor at his own cost.

#### **4.3.2. BINDING WIRE**

Binding wire shall be black annealed steel wire conforming to IS: 280 and of minimum 18 gauge.

#### **4.3.3. WELDING ELECTRODES**

Electrodes used for welding of steel bars shall be of ordinary mild steel grade electrodes conforming to IS: 814 and shall be of the best quality approved by Consultant/Project-in-charge.

### **4.4 STORAGE**

Reinforcement steel shall be handled and stored in a manner that bending or distortion of the bars is avoided and contamination of steel is prevented.

All reinforcement shall be stored horizontally above ground level on supports, skids or other approved supports, clear of any running or standing water. Contact with soil should be avoided. Proper drainage and protection from the elements shall be provided to minimize corrosion. Bars of different classifications and diameters shall be stored separately. A record shall be kept of the batch numbers of reinforcement deliveries in such a form that the part of the works in which particular reinforcement is used can be readily identified. Welding electrodes shall be stored in moisture control-led environment in accordance with the manufacturer's recommendations.

### **4.5 FABRICATION**

Reinforcement steel shall be carefully and accurately cut, bent or formed to the dimensions and configurations shown on the drawings and as per bar bending schedules approved by the Consultant / Project-in-charge. All reinforcement shall be bent cold using appropriate pin size. Bars may be preheated only on approval of the Consultant. Quenching shall not cool hot bars. Bends shall be in accordance with IS: 2502. It shall be ensured that the bars are not straightened in any manner that will injure the material. Any bars incorrectly bent shall be used only if means for straightening and rebinding be such as not to affect adversely the material. Reinforcement shall not be re-bent or straightened without prior review by the Consultant. No reinforcement shall be placed in position on the works without approval of the Consultant, whether or not it is partially embedded in hardened concrete.

Reinforcement steel having a reduced section, visible transverse cracks in bends, or otherwise damaged in anyway shall not be used.

Spiral reinforcement shall be accurately fabricated to the diameter and pitch shown on the drawings. One and one half finishing turns shall be provided at both top and bottom unless shown otherwise. Cut ends of galvanized rods shall be given a protective coat of an approved zinc paint immediately after cutting.

### **4.6 LAPPING**

As far as possible bars of maximum length available shall be used. All bars shall be in one length unless otherwise shown on the drawings or agreed with the Consultant/Project-in-charge.

Laps shown on the drawings or otherwise specified by the Consultant shall be based on the used of bars of maximum length by the contractor. In case the Contractor wishes to use shorter bars, laps shall be provided at the Contractor's cost in the manner and locations approved by the Consultant /Project-in-charge.

Not more than 1/3 rd of the bars or as specified in the drawings shall be lapped at one section. Reinforcement bars shall not be welded unless shown on the drawings or instructed by the Consultant / Project-in-charge.

### **4.7 PLACEMENT**

All reinforcement shall be placed accurately and maintained in the position indicated on the drawings. The contractor shall provide approved type of supports for maintaining the bars in position and ensuring required spacing and correct cover of concrete to the reinforcement as called for in drawings. Pre-cast cement concrete blocks of required shapes and size, MS. chairs and spacers bars shall be used in order to ensure accurate positioning of reinforcement. Pre-cast concrete blocks shall be cast well in advance and shall be at least equal in quality to the class of concrete specified in the work.

In fair faces of concrete, temporary spacers only shall be used and removed or withdrawn as compaction of concrete proceeds. Spacers will not be permitted to be left in fair faces of concrete.

All intersections of the reinforcements shall be securely tied with two strands of binds wire twisted tight to make the skeleton or net work rigid so that the reinforcement is not displaced during placing of concrete.

Tack welding of crossing bars shall not be done except as authorized or directed by the Consultant / Project-in-charge. Nothing extra will be paid for tack welding.

The contractor shall take all responsible precautions to ensure that when handling or erecting reinforcement no damage shall be done to finished concrete . Bars that are partially embedded in concrete shall not be filed bent unless concurrence has been obtained from the Consultant / Project-in-charge.

Walkways and borrow runs for placing and compacting the concrete shall be independent of the reinforcement.

Loose binding wire and other extraneous metal shall be removed from inside the form work prior to concrete placing.

Without relieving the Contractor of the responsibilities for the correctness thereof, the reinforcement shall be inspected and approved by the Consultant in writing before any concrete is placed and the contractor shall allow sufficient time for such inspecting and any subsequent remedial action to be carried out No part of the reinforcement shall be used for conducting electrical currents.

#### **4.8 COVER TO REINFORCEMENT**

Unless shown otherwise on the drawings, minimum cover for all reinforcement shall be provided as per IS: 456 care shall be taken to maintain the correct cover to reinforcement.

For concrete members exposed to weather, earth, action of harmful chemicals, acid vapor, saline atmosphere, sulphurous smoke etc minimum cover for reinforcement shall be increased by 15 cm to 40 mm as directed by the Consultant / Project-in-charge.

The maximum cover for reinforcement shall not be greater than that specified above or shown on the drawings plus 10 mm except for bundled bars.

For bundled bars, minimum, concrete cover shall be equal to the equivalent diameter of the bundle but need not be greater than 50 mm.

Exposed reinforcement intended for binding with future extensions shall be protected from corrosion as shown in the drawings.

#### **4.9 CLEANING**

After placing, the reinforcement shall be maintained in a clean condition until the concrete is placed. On no account the bars shall be oiled or painted or mould oil used on the formwork be allowed to come in contact with the bars.

Before concreting is commenced, the bars shall be thoroughly cleaned with dry gunny bags if they are coated lightly with rust or other impurities.

#### **4.10 WORK WILL INCLUDE**

- a) All cutting to lengths, labour in bending and cranking, forming hook ends, handling, hoisting and all that is necessary to fix reinforcement in work as per Drawings and specifications This shall also include all that is fairly intended and is necessary for completion of work.
- b) Cost of pre-cast concrete cover blocks to maintain cover and holding reinforcement in position, chairs, spaces, dowels, pins, laps, etc.
- c) For fabricating and fixing reinforcement in any structural member irrespective of its location, dimension and level.
- d) Work at all levels.
- e) All the above mentioned works shall be included in the quoted rates Nothing extra shall be payable to the contractor on this account
- f) Reinforcement Steel procurement shall be done by the Contractor.

## **5 SPECIFICATIONS FOR FORMWORK**

### **5.1 GENERAL**

#### **5.1.1 DESCRIPTION**

This section covers the requirements for providing, fabricating and erecting of form work including propping, bracing, shoring, strutting, rising, bolting, wedging and all other temporary and all other temporary supports to the concrete during the process of setting subsequent removal of forms.

#### **5.1.2 RELATED WORK SPECIFIED ELSEWHERE**

- a. Cast-in-place Reinforced Concrete

#### **5.1.3 APPLICABLE CODES AND STANDARDS**

The codes and standards generally applicable to the work of this section are listed hereinafter

IS: 456 Code of practice for plain and reinforced concrete.

IS: 4990 Ply wood for concrete shuttering work.

### **5.2 SUBMITTALS**

#### **5.2.1 TYPE OF FORM WORK**

Prior to start of delivery of material for formwork, the contractor shall prepare samples of different types of formwork for about 10 sqm and obtain approval of the Consultant/Project-in-charge.

#### **5.2.2 DESIGN OF FORMS**

Before fabricating of forms, the contractor shall submit design calculations for proposed form work to Consultant/Project-in-charge for his approval. However, the approval of his responsibility for adequately constructing and maintaining the forms so that they will function properly.

#### **5.2.3 TIE BOLTS**

In case the contractor proposes to use tie bolts running through the concrete, the location and size of such tie bolts shall be submitted to the Consultant/Project-in-charge for his Approval.

### **5.3 MATERIALS**

- 5.3.1 Formwork shall be timber, plywood, steel or any other material capable of resisting damage to the contact faces under normal conditions of erecting forms, fixing steel and placing concrete. The selection of materials suitable for formwork shall be made by the Contractor based on the maximum quality consistent with the specified finished and safety.

#### **5.3.2 TIMBER**

Timber used for formwork shall be easily workable with nails without splitting. It shall be stable and into liable to warp when exposed to sun and rain or wetted during concreting.

#### **5.3.3 PLYWOOD**

Plywood used for formwork shall be 12 mm thick shuttering quality plywood complying with IS: 4990 and of make approved by the Consultant

#### **5.3.4 STEEL**

Steel form work shall be made of minimum 2 mm thick or more as required black sheets stiffened with angle iron frame made out of M S angles 40 mm X 6mm.

### **5.4 DESIGN CRITERIA**

Formwork shall be designed for the loads and lateral pressures due to dead weight of concrete, superimposed live loads of workmen, materials and plants and for other loads as indicated on the drawings. Forms shall be designed to have sufficient strength to carry on the hydrostatic head of concrete as a liquid without deflection tolerances exceeding the acceptable limits.

Where necessary to maintain the tolerances indicated on the drawings. The formwork shall be cambered to compensate for anticipated deflections due to the weight and pressure of the fresh concrete, and also due to any other construction loads. Unless otherwise shown or specified, the camber shall be provided as below:-

Types of member	Compression Steel As % of tensile steel	Camber Co-efficient
Simple span	0%	0.066
Continuous Restrained	50%	0.037
span Cantilever Cantilever	0%	0.032
	50%	0.020
	0%	0.086
	50%	0.046
Camber in cms Where	$(K \times L \times 2.54)/D$	
K =	Camber coefficient	
L =	Length of member in meter	
D =	Depth of member in meter	

## 5.5 ERECTION OF FORMWORK

Forms shall be used wherever necessary to confine the concrete during vibration and to shape it to the required line. The formwork shall conform to shapes, lines, levels and dimensions of the concrete sections shown on the drawings.

Forms shall have sufficient strength to withstand the pressure resulting from placement and vibration of concrete and shall be maintained rigidly in position. Form work shall be adequately supported by adequate number and size of struts, braces, ties and props to ensure rigidity of forms during concreting. Where props rest on natural or filled up ground, to avoid any settlement, the soil shall be thoroughly compacted and bases of props shall be sufficient size so as to restrict the bearing on the ground to 50 t/ sqm. Forms shall be tight enough to prevent loss of mortar from the concrete and to produce dense, homogenous and uniformly coloured concrete completely free from honeycombing or surface roughness. Joints in formwork shall be designed to prevent leakage, not only between individual elements forming the panels but also from the horizontal and vertical junction between the panels themselves.

If form work is held together by bolts or wires, those shall be so fixed that no reinforcement bar is exposed on surface against which concrete is to be laid. The Consultant may at his discretion allow the contractor to use tie bolts running through the concrete at his own cost.

Hole left in the concrete by these tie-bolts shall be filled as specified by him at the Contractor's expense. Formwork shall be constructed so as to facilitate loosening and permit removal without jarring the concrete. Wedges, clamps and bolts shall be used wherever practicable instead of nails. All formwork erected shall be approved by the Consultant/Project-in-charge before concreting is started.

## 5.6 CLEANING AND OILING OF FORMS

At the time concrete is placed in the forms, the surface of the forms in contact with the concrete shall be free from encrustations of mortar, grout or other foreign materials. Temporary openings shall be left at the bottom of formwork to enable, sawdust, shavings, wire cuttings and other foreign material to be worked out from the interior of the forms before the concrete is placed.

The surface of the forms to be in contact with the concrete shall be coated with an approved coating that will effectively prevent sticking and will not stain the concrete surfaces. After each use the surfaces of forms in contact with concrete shall be cleaned, well settled and treated with form oil approved by the Consultant Project-in-charge. Lubricating (machine) oils shall not be used.

Oiling shall be done before reinforcement has been placed and care shall be taken that no oil comes in contact with the reinforcement while it is being placed in positions.

Immediately before concreting is commenced the formworks shall be carefully examined to see that all dirt, shavings, sawdust and other refuse have been removed and the formwork shall be wetted thoroughly to prevent absorption of water from concrete. The formwork shall be kept wet during concreting and for the whole time that it is left in place.

## 5.7 REMOVAL OF FORM WORK

Form works shall be removed carefully so as to prevent damage too the concrete. Wooden wedge only shall be used between the concrete surface and the form where force is necessary to separate the form from the concrete. Metal wedge, bars or tools shall not be used for this purpose. Any concrete damaged in the process of removing the forms shall be repaired in accordance with the provision of concrete specifications.

Unless otherwise permitted by the Consultant, the forms shall not be stripped in less than the minimum periods specified in IS: 456. However the Consultant may increase the above period if he considers it necessary for structural stability

All non-supporting forms shall be loosened and removed during regular working hours, and as soon as the concrete has hardened sufficiently to prevent damage from the removal of the forms All false work and forms supporting concrete beam and slabs, or other members subject to direct bending stress, shall not be removed or released until the concrete has attained sufficient strength to ensure structural stability and to carry both the dead and live loads including any construction loads which may be placed upon it.

No construction loads exceeding the combination of superimposed dead load plus specified live load shall be supported on any unshared portion of the structure under construction, unless analysis indicates adequate strength to support such additional loads Form work shall be removed in such a manner so as not to impair safety and serviceability of the structure It shall be removed gradually to prevent sudden application of loads to the concrete All concrete to be exposed shall have sufficient strength to prevent any damage caused by removal of formwork.

#### **5.7.1. HACKING:**

Immediately after removal of forms, the concrete surface intended to be either plastered or finished, shall be roughened with brush hammer or with chisel and hammer as directed by the construction manager to make the surface sufficiently coarse and rough to provide a bonding key for plaster.

No extra payments shall be made to the Contractor for such work on concrete surface after removal of the form work. No payment shall be made for temporary formwork used in concreting, or for form work required for joints or bulk-heads, in floor or elsewhere, whether such joints are to be covered later with concrete or mastic or other materials.

#### **5.7.2. POCKETS AND OPENINGS:**

Where boxes, pockets or openings are required (not exceeding 0.1 sqm) to be formed in the concrete. No deduction shall be made for the area of box or pockets in measuring the area of concrete surface shuttered. In other words the area of shuttering shall be reckoned as if box or pocket or openings were not present.

However, on measuring the concrete quantity, the volume of the box or pocket shall be deducted. If the area of box or pocket or openings against the shuttered faces exceeds 0.1 sqm. It shall be paid not as a box or pocket or opening but as formwork at the rates for formwork.

No extra payment shall be made for holes to be made in the form work for inserting electrical conduits hooks for fans etc.

### **5.8 REUSE OF FORMS**

Immediately after the forms are removed, they shall be cleaned with jet of water and a soft brush before they are reused.

The contractor shall not be permitted reuse of any forms which in the opinion of the Consultant has worn out and has become unfit for formwork.

The Consultant/Project-in-charge may in his absolute discretion, order rejection of any forms he considers unfit for use in the works, and order their removal from the site.

## **6 SPECIFICATIONS FOR BRICK MASONRY WORK:-**

### **6.1 SCOPE:-**

The Contractor shall provide all labour, materials, scaffolding operations, equipment and incidentals necessary required for the completion of all brickwork called for in the drawings and documents and that which is fairly intended for smooth completion of the work.

#### **6.1.1 BRICKS (CLASS 50):-**

The bricks shall be well burnt locally available from good brick earth and shall be of uniform size (9"x 4.5"x3") unless otherwise specified They shall be of uniform deep red, cherry or copper colour, thoroughly well burnt without being verified and regular in shapes.

#### **6.1.3 MORTARS:-**

All brick work shall laid with specified mortar of good workable consistency.

#### **6.1.4 SOAKING OF BRICKS:-**

All bricks required for masonry in cement or composite lime mortars shall be thoroughly soaked in clean water for at least one hour in advance of sufficient quantity size for immediate use. The cessation of bubbles when the bricks are immersed in water is an indication of thorough soaking of bricks.

#### **6.1.5 LAYING:-**

- a) Bricks shall be laid in English bond, unless otherwise specified. Half or cut bricks shall not be used except where necessary to complete the bond. Closers in such cases shall be cut to the required size and used near the ends of the walls.
- b) The walls shall be taken up truly plumb. All courses shall be laid truly horizontal and all vertical joints join shall be truly vertical. Vertical joints in alternate courses shall come directly one over the other. The thickness of brick courses shall be kept uniform and for this purpose straight edge with graduations showing the thickness of each brick course including joint shall be used. Bricks shall be laid with frogs upwards.
- c) The walls of a structure shall be carried up regularly and nearly at one level and no portion of the work shall be left more than 3 ft. below the rest of the work. Where this is not possible the work shall be raked back according to bond (and not left toothed) at an angle not exceeding 45°.
- d) All iron fixtures pipes, outlets of water, holdfasts of doors and windows, etc., which are required to be built in walls, shall be embedded in cement mortar or in cement concrete as specified, in their correct positions as the work proceeds. Nothing extra shall be paid for such extra cement mortar or of the nature stated above.

#### **6.1.6 JOINTS:-**

Bricks shall be so laid that all joints are quite full of mortar. The thickness of the bed joints shall in no case exceed 3/8", unless otherwise specified. The face of joints shall be raked to a minimum depth of 0.5" by raking tool daily during the progress of work when the mortar is still green, so as to provide proper key for the plaster or pointing to be done. Where plastering or pointing is not required to be done, the joints shall be struck flush and finished at the time of laying. The face of brick work shall be cleaned daily and all mortar droppings removed.

#### **6.1.7 BRICK-IN-EDGE COPING**

The top course of all plinths, parapets, steps and tops of walls below R.C.C. slabs or beams shall be laid with brick on edge, unless otherwise specified. Proper care shall be taken that the bricks forming the top corners and ends of walls shall be properly radiate and keyed in to position.

#### **6.1.8 CURING:-**

Green Work shall be protected from rain by suitable covering. Brick Masonry with cement or composite mortar shall be kept constantly moist on all faces for a minimum period of 7 (Seven) days. In case of fat lime mortar, curing shall commence two days after the laying of masonry and shall continue for 7 (seven) days.

#### **6.1.9 SCAFFOLDING:**

Double scaffolding having two sets of vertical supports shall be provided. The supports shall be sound and strong. Tied together with horizontal pieces over which the scaffolding planks shall be fixed. In building up to two stories, single scaffolding shall be allowed. In this case, the inner end of the horizontal scaffolding pole shall rest in a hole provided in the header course only. Only one header or each pole shall be left out. The holds left in masonry work for supporting the scaffoldings shall be filled and made good, before plastering. The Contractor shall be responsible for providing and maintaining sufficiently strong scaffolding so as to withstand all loads likely to come upon it.

#### **6.2 HALF BRICK AND THREE INCH THICK MASONRY:-**

- 6.2.1. The work shall be done exactly similar to the specification 'BRICK WORK' except that all courses shall be laid with stretchers.
- 6.2.2. Cement Mortar 1:4 (1 cement: 4 sand) shall be used unless otherwise specified in the description of the item.



- 6.2.3 The description of the item shall mention whether or not, reinforcement is to be provided, when the brick work is to be reinforced, hoop iron band 1" x 1/16" (2.5 c.m. x 1.6. mm) shall be embedded in the cement mortar at every fourth course or as described in the description of the item. The hoop iron shall be hooked (given a double lap) with minimum of 9" hooks at all angles and junctions. At either end of the wall, 2" (5 c.m.) lengths of the hoops shall be bent up or down so as to take a firm grip of the brick work. When hoop iron is not available. The Consultant may allow equivalent reinforcement in the form of mild steel.

**6.3 RUBBLE MASONRY:-**

**N.A.**

**7. SPECIFICATION FOR DOORS & WINDOWS :**

**7.1 MATERIAL**

**7.1.1 TIMBER**

**7.1.1.1 TEAK WOOD**

Teakwood shall be second class Indian Teakwood conforming to IS: 4021 of good quality, well seasoned and free from defects such as cracks, dead knots, sapwood etc. No individual and sound knot shall be more than 15 sq.cm in size and the aggregate area of such knots shall not exceed 2% of the areas of the piece. The timber shall be fairly close grained having not less than 2 growth rings per cm. Width in cross – section.

**7.1.1.2 Hard Wood:**

Hard wood shall be first class conforming to IS 4021 of good quality, well seasoned and free from defects such as dead knots, cracks, sapwood etc. No individual hard and sound knot shall exceed 6 sq.cm in size with no dimension more than 50 mm and the aggregate area of such knots shall not be more than 1% of the area of the piece. There shall not be less than 5 growth rings per cm. Width in cross-section.

**7.1.1.3.1 Moisture content in timber**

The maximum permissible percentage of moisture content for well seasoned timber shall be as per IS 287.

**7.1.1.4 Workmanship of wood work**

Workmanship for wood and joinery shall be as per IS 1200 and IS 4021.

**7.1.1.5 Painting / Polishing of wood work**

Painting / polishing of wood work shall be in accordance with clause Nos. of specification No.6.9.2 to 6.11.3.

**7.2 WOODEN DOOR / WINDOW FRAME**

Wooden door / window frame shall be made of specified wood as per item description and shall be in accordance with detailed drawings.

The wooden members of the frame shall be planed smooth and accurate to the full dimensions. Rebats, rounding, moulding etc., shall be done before the members are jointed into frames.

Joints in the frame work shall be perfect with square edges and shall be pinned with hard wood / bamboo pins of 10 to 15 mm dia.

Wood work shall be painted / polished or otherwise treated as specified. All exposed portions shall be coated with wood primer and concealed surface by bituminous paints as per clause No. 6

Before any surface treatment is applied, the wood work shall be got approved by the Project-in-charge. The frames shall be fixed only after acceptance by the Project-in-charge. The frames shall be fixed to the masonry by 300 mm x 25 mm x 6mm MS hold fasts embedded in M-15 grade concrete block of 350 mm x 100mm x 100 mm in the hole of the masonry. In case of concrete, frames shall be fixed by 96mm long 12 mm dia metallic dash fasteners.

**7.3 SHUTTERS:**

- 7.3.1. Particle Board flush shutter:  
Particle board flush shutter shall in general conform to IS: 2202

#### 7.3.1.1 Materials

##### 7.3.1.1.1 Particle Board

Particle board shall conform to IS 3097 and shall be three layer flat pressed teak wood based and of exterior grade (Grade –1), type – 1, BWP type, bonded with phenol Formaldehyde synthetic resin conforming to IS: 848.

##### 7.3.1.1.2 Veneers

Veneers shall conform to class – 1 of IS 303 and (BS 476 Part – 7)

##### 7.3.1.1.3 Teak wood

Specification of Teak wood shall same as specified in clause 9.1.1.1

##### 7.3.1.1.4 Hinges

Hinges shall be of brass and butt type conforming to IS: 205. Size of hinges shall be in accordance with shutter width and as per IS: 205.

##### 7.3.1.2.1 Workmanship

The particle board of required size and thickness shall be lipped on all the edges with T-type, teak wood lipping. The overall board lipping composition shall be uniform and specified thickness and shall be properly sized in view of the operation of shutter.

All the four edges of the door shutter shall be square. The shutter shall be free from twist or warp in its plane. In case of double leaf shutters, the meeting of the stiles shall be rebated by one third the thickness of shutter. The rebating shall be splayed.

The shutter then shall be veneered on both faces by gluing approved shade and textured commercial type 0.5 mm thick veneering conforming to class 1 of IS 303. The veneering shall be done by gluing the veneer with BWP type, phenol formaldehyde synthetic resin conforming to IS 848 by not press process on the shutter. Workmanship and finish of the veneering shall conform to IS 303. The exposed surfaces of the lipping of the edges, shall be french polished in accordance with clause No. 6.9.2.4.2 of specification No.6. The shutter shall be fixed to the door frame, by means of hinges @ minimum 3 hinges per leaf, maximum spacing of hinges being 600 mm or as per drawing with suitable sized screws.

The shutter when fitted to the frame shall satisfy all operational aspects of the door like smooth movement, proper closing against the door frame etc.

#### 7.3.2 Glazed Wooden Door shutter

##### 7.3.2.1 Materials

###### 7.3.2.1.1 Wood

Teakwood for various members like stiles, rails etc., shall be as specified in clause No.9.1.1.1.

##### 7.3.2.1.1 GLAZING

Glass sheets for glazing shall be

- i. 4 mm thick plain glass (wt. 7.2 kg/m<sup>2</sup>) conforming IS : 2835, or
- ii. 5.5 mm thick wired glass conforming to IS: 5437 or
- iii. 6.3 mm thick laminated glass conforming to IS: 2553 as case may be as per item description or
- iv. 5.5 mm thick toughened glass.

Glass sheets shall be free from flaws, scratches, cracks, bubbles etc.

##### 7.3.2.1.3 WORKMANSHIP

Teakwood stiles and rails of size as specified in item description shall be cut accurately and planned smoothly to required dimensions as per drawings. The stiles and rails shall be provided with rebates for fixing the glazing and shall be jointed together to form the profile of the shutter as per drawings. The joinery work shall be as approved by Project-in-charge. Only after such approval, the joints shall be coated with white lead,

pressed and secured by hardwood pins of about 6 mm dia. All the four edges of the shutter shall be square. In case of double leaf doors, rebates shall be provided at the meeting of stiles. Rebates shall be splayed type and one third the thickness of the stiles.

The glass sheets for glazing shall be fixed by teak wood beading having mitered joints as per drawings and shall be fixed by means of approved neoprene based adhesive and nailing, the spacing between the nails being no more than 300 mm.

All wooden surfaces shall be coated with 2 coats of approved make polyurethane with strainer mixed to achieve desired shade.

The shutter shall be fixed to the door frame, by means of hinge @ minimum 3 hinges per leaf, maximum spacing of hinges being 600 mm or as per drawing with suitable sized screws.

The shutter when fitted to the frame shall satisfy all operational aspects of the door like smooth movement, proper closing against the door frame etc.

#### **7.4 Aluminium Glazed Doors / Windows / Ventilators**

##### **7.4.1 General**

Aluminium glazed doors / windows / ventilators shall be of specified sectional size, dimension and profile as per drawings.

##### **7.4.2 Materials**

All Aluminium sections shall be extruded sections of INDAL aluminium alloy as per IS:733 and IS:1285. Aluminium sections shall be anodized as per IS: 7088 to min, 25 microns. Glass used for glazing shall be of following type in accordance with item description.

- i. 5.5 mm thick wired glass conforming to IS 5437.
- ii. 6.3 mm thick laminated safety glass conforming to IS 2553.
- iii. 5.5 mm thick transparent sheet glass conforming to IS: 2853 (Wt. 7.2 kg/sq.m).

##### **7.4.3 Workmanship**

Frames shall be square and flat, the corner of the frame being fabricated to true right angles. Details of construction of frames, shutters etc., shall be as per drawings.

Side hung window shutters shall either be fixed to the frame with pivots, or aluminium alloy hinges. For fixing the hinges, slots shall be cut in the fixed frames and the hinges inserted inside may be riveted to the frame. The hinges shall normally be of the projecting type conforming to IS designation A-5-M of IS -617, IS 733. In which case peg stay of 300 mm long complete with locking bracket and conforming to IS codes same as for hinges shall be provided. Friction hinges may also be provided in which case peg stays are not required.

The handles for side hung shutters shall be of cast aluminium conforming to IS designation A-5-M of IS 617 and shall be mounted on a handle plate riveted to the opening frames. The handle shall have anodized finish with minimum anodic film thickness of 25 micron of Electro colour finish. The handle shall have a two point nose which shall engage with an aluminium striking plate on the fixed frame. The striking plate shall be finished in the same manner as for the handle.

In case of top hung shutters, aluminium alloy cast hinges and peg stays (same as per side hung shutters) shall be provided.

Center hung shutters shall be hung on the two pairs of cup pivots of aluminium alloy of IS designation NS - 4 of IS 737 and IS designation A-5-M of IS 617 or chromium / cadmium plated brass / bronze cup pivots riveted to the outer and inner frames to permit to swing through an angle of 85°. Cast aluminium (conforming to IS designation A-5-M of IS 617) or chromium / cadmium plated bronze spring catches shall be fitted in the centre of the top bar of the shutter. The spring catch shall be secured to the frame by screwing / riveting to the frame and shall close into and aluminium catch plate riveted / welded to the outside of the outer shutter frame bar. Aluminium or cadmium plated brass chord pulley wheel in an aluminium bracket shall be fitted at the sill of the shutter with Aluminium or galvanized / cadmium plated steel screws.

The door shutters shall be fitted with pivots as specified. The handle for doors shall be of aluminium and as per design. The door shutters shall be provided with locking device, floor spring, O/H door closer and any other hardwares, specified in item.

In case of composite Door / window / ventilator units shall be coupled as per drawing. Weather bar shall be provided whenever a coupling member is fitted over an external opening shutter. Glazing shall be fixed to the extruded sections by means of extruded aluminium beading. Glass panes shall be provided with rubber lining before fixing.

The aluminium frames shall be fixed to the masonry by means of aluminium lugs fixed to the frame (by counter sunk galvanized machine screws) and grouted with M-15 grade concrete in the hole in the masonry as per drawing. In case of concrete wall, the frames shall be fixed by 96 mm long, 12 mm dia metallic dash fasteners. Any steel material coming in contact with aluminium shall be galvanized. The windows / ventilators / doors shall be checked to ensure smooth operation, perfect level and plumb.

## **8. SPECIFICATION FOR FLOORING & PAVING**

### **8.1 SCOPE**

The Contractor shall furnish all labour, materials, tools, equipment, machinery operations and related items necessary and required for the full performance of the contract under this section, as shown on the drawings or as specified or reasonably implied or incidental to the construction.

### **8.2 GENERAL**

The flooring shall be laid to the level except where slopes are called for on the drawings, in which case the slopes shall be uniform and arranged to drain into the indicated outlets. Particular care shall be exercised to ensure that all flooring, skirting etc., is perfectly matched for color and finish. The Contractor shall pave the areas indicated on the plans and schedule of finishes with materials therein called for. All work shall be laid to the best practice known to the trade.

The Contractor shall furnish for approval by the Consultant, samples of each type of floor, paving etc., the samples shall be of sizes and thickness as specified.

### **8.3 POLISHED GRANITE STONE SLABS FOR FLOORING, STEPS, STAIRS, CLADDING ON PANTRY AND WASH BASIN COUNTERS**

Providing & fixing granite of approved quality and colour of required size mm double polished M/C cut of 20mm thick over floor surface in proper line. Level in CM 1:4 including finishing the joint with matching colour cement, polishing the top surface etc., complete as per instruction of EIC/ Consultant.

Granite stone shall be of best quality machine polished, Machine Cut and of approved colour, dense and homogenous in texture free from cracks, decay, weathering and flaws. The stone shall be of required size and shall be 20 mm thick. The material shall have to be approved by Consultant before and after procurement. Before laying flooring, the surface shall be paved and thoroughly hacked, cleaned off all mortar scales, loose materials etc., unless and until the surface is approved by Consultant / Engineer-in-charge, the laying shall not be done. The bedding with CM 1:4 proportion as directed by Consultant / Project-in-charge with minimum thickness of 30 mm layer shall be laid evenly and to the required slope. The granite shall be truly and evenly set in thin paste of next cement apply to the bottom and to the prepared base. The stone then shall be temped down with wooden mallet until they are exactly in true plane and in line with adjacent stone.

The stone shall be closed jointed and filled with matching cement. The entire surface of flooring shall be polished with machine upto to mirror polish achieved including necessary use of antimony trioxide anilix acid etc., as directed by Consultant / Project-in-charge.

#### **8.4.1 FINISHING**

The finishing of the surface shall follow immediately after the cessation of beating. The surface shall be left for sometime, till moisture gets dried from its joints or top, Excessive trowel ling shall be avoided. Use of dry cement or cement and sand mixture sprinkled on the surface to stiffen the concrete or absorb excessive moisture, shall not be permitted.

#### **8.4.2 CURING**

The curing shall be done for a minimum period of ten days. Curing shall not be commenced until the top layer has hardened. Covering with empty cement gunnies shall be avoided as the color is likely to be bleached with the remanents of cement matter from the bags.

## **9 CERAMIC TILES GLAZED AND MATT FINISH**

Ceramic tiles in toilets and other areas where called for shall be non-slip ceramic tiles of approved make and shade. The tiles shall be laid to the pattern as approved by the Consultant. The tiles shall be of uniform color, true to size and shape and free from cracks, twists, uneven edges, crazing and other defects. The size and thickness of the tiles shall be as specified.

The tiles shall be laid as per the pattern shown in the drawings over a bed of specified thickness of cement mortar leveled to a true surface. The surface of the bedding mortar shall be left rough to provide bond for the tiles. A floating coat of thick cement slurry shall be laid over the screed to proper levels and the tiles set over the same firmly to correct line and levels.

The joints shall be filled and finished neat with cement paste pigmented to the shade of the tile. The joints shall be finished neat as directed and shall be straight, regular and uniform. On completion, the surface shall be washed with water, rubbed with fine saw dust and left clean.

The finished floor surface shall be true to required levels.

## **9.1 VTRIFIED TILES IN FLOORING AND SKIRTING**

### **9.1.1. VITRIFIED TILES**

The tiles shall generally conform to latest IS standards shall be procured by the contractor. They shall be flat, true to shape and free from cracks, crazing spots, chipped edges and corners. The glazing shall be of uniform shade and color shall be as shown in the drawings.

The tiles shall be of specified size and thickness as per drawing. The tolerance on facial dimension value shall be +/- 1.0mm and +/- 0.5 mm in thickness.

The top surface of the tiles shall be glazed. The glazed shall be either glossy or matt as specified. The underside of the tiles shall be completely free glazed in order that the tile may adhere properly to the base. Type edges of the tiles shall be preferably free form glaze, however, and glazed if unavoidable, shall be permissible on any one edge of the tile.

### **9.1.2 LAYING**

The Vitrified tiles shall be laid over ferrow cement slab & it shall be cleaned, wetted Mortar of specified mix shall be spread to required thickness over a small area. The slab, washed clean, shall be laid on the mortar, pissed tapped, with a wooden mallet, and brought to required level The tiles shall be laid as per the pattern shown on the drawings or as approved by Consultant / Project-in-charge.

It shall then be removed and laid a side. The top of the mortar shall then be corrected by adding fresh mortar at hollows. The mortar is then allowed to harden and cement slurry of paste like consistency shall be spread over the same at the rate of 1 bag per sq mt. area. The edges of the tile already laid shall be buttered with slurry of cement and pigment to match the shade of slabs. The tile to be laid shall then be placed back in position, pressed and properly bedded in level with adjoining tiles with as fine a joint as possible. Other tiles are also laid in similar manner to correct levels with fine joints. The surplus slurry on the surface shall be cleaned off. The tiles shall be soaked in water, washed clean, and a coat of cement slurry applied liberally at the back of tiles and set in the bedding mortar. The tiles shall be tamped and corrected to proper plans and lines.

The tiles shall be set in required pattern and butt jointed. The joints shall be as fine as possible. Where full size tiles cannot be fixed these shall be cut to the required size and their edges rubbed smooth.

### **9.1.3 CURING AND FINISHING**

The joints shall be cleaned off of the grey cement grout with soft wire brush or trowel to a depth of 2mm to 3mm and all dust and loose mortar removed Joints shall then be flush pointed with white cement added with pigment if required to match the color of tiles. The surface shall then be kept wet for 7 days. After curing, the surface shall be washed and finished clean. The finished work shall not sound hollow when tapped with wooden mallet.

## **10 WATER-PROOFING FOR ROOF**

The waterproofing shall be integral cement based water proofing treatment including preparation of surface as required for treatment of roofs, balconies, terraces etc. consisting of following operations:

- a) Applying and grouting a slurry coat of neat cement using 2.75 kg/sqm. of cement admixed with proprietary water proofing compound conforming to IS : 2645 over the RCC slab including cleaning the surface before treatment.

- b) Laying cement concrete using broken bricks/brick bats 25mm to 100mm size with 50% of cement mortar 1:5 (1 cement: 5 coarse sand) admixed with proprietary water proofing compound conforming to IS: 2645 over 20mm thick layer of cement mortar of mix 1:5 (1 cement: 5 coarse sand) admixed with proprietary water proofing compound conforming to IS: 2645 to required slope and treating similarly the adjoining walls upto 300mm height including rounding of junctions of walls and slabs.
- c) After two days of proper curing applying a second coat of cement slurry admixed with proprietary water proofing compound conforming to IS: 2645.
- d) Finishing the surface with 20mm thick jointless cement mortar of mix 1:4 (1 cement: 4 coarse sand) admixed with proprietary water proofing compound conforming to IS: 2645 and finally finishing the surface with trowel with neat cement slurry and making of 300 x 300mm square.
- e) The whole terrace so finished shall be flooded with water for a minimum period of two weeks for curing and for final test. All above operations to be done in order and as directed and specified by the Project-in-charge.

With average thickness of 120mm & minimum thickness at khurra as 65mm.

## **10.1 GUARANTEE**

The treatment shall carry a guarantee for 10 years against leakage of water, dampness, seating and other defects. The treated roof shall be tested by allowing water to stand on the areas to a depth of 150 mm for at least 72 hours. All guarantee shall be furnished in the format approved by the Consultant/Project-in-charge duly signed by the contractor and sub contractor.

## **10.2 SPECIFICATIONS FOR CURING**

**The finished surface shall be cured for at least 7 days**

## **10.3 KHURRAS**

The Khurras shall be constructed before the brick masonry work in parapet wall is taken up, and it shall be 5 cm x 45 cm and shall be formed of cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm nominal size) unless otherwise specified in the drawings.

## **10.4 LAYING**

A PVC sheet 1M X 1M X 400 micron shall be laid under the khurras and then cement concrete shall be laid over it to a minimum thickness of 3 cm with its top surface lower than the level of adjoining roof surface as approved.

## **10.5 FINISHING**

The khurras and sides of the outlet shall then be rendered with cement plaster of mix and thickness stipulated in the drawings. This shall be done when the concrete is still green and shall be finished with a floating coat of neat cement. The sides of the khurras and sizes of finished outlet opening shall be as directed by the Consultant.

## **11 SPECIFICATION FOR PLASTERING WORK**

### **11.1 SCOPE**

The Contractor shall furnish all labour, materials scaffolding, equipment, tools, plants and incidentals necessary and required for the completion of all plaster work.

### **11.2 GENERAL**

Plaster as herein specified shall be applied to all internal surface where called for. All plaster work shall be executed by skilled workmen in a workman like manner and shall be of the best workmanship and in strict accordance with the dimensions on drawings subject to the approval of the Consultant/Engineer-in-charge. The primary requirement of plaster work shall be to provide dense, smooth and hard enclosure and devoid of any cracks of the interior and/or exterior.

### **11.3 SCAFFOLDING**

Double scaffolding having two seats of vertical supports shall be provided. The supports shall be sound and strong, tied together with horizontal pieces over which scaffolding planks shall be fixed. The contractor shall get the scaffolding approved from the Consultant well in advance.

#### **11.4 CHASING AND BREAKAGE**

Fixing of door and window frame, shall be completed before any plaster work is commenced on a surface. No chasing or cutting of plaster shall be permitted normally. However, if the same is felt unavoidable at places, written permission shall be obtained from the Consultant before cutting any such plaster. Broken corners shall be obtained from the Consultant before cutting any such plaster. Broken corners shall be cut back out less than 150 mm on sides and patched with cement mortar as directed. All corners shall be rounded to a radius of 80 mm or as directed by the Consultant.

#### **11.5 PREPARATION**

Masonry and concrete surfaces which call for application of plaster shall be clean, free from dust and loose mortar. Efflorescence if any shall be removed by brushing and scrapping. For masonry surfaces the joints shall be raked out properly, while the concrete surfaces shall be roughed by wire brushing and hacking to provide the key, thereby ensuring proper bond to the satisfaction of the Consultant. The surface shall then be thoroughly washed with water, cleaned and kept wet before plastering is commenced.

#### **11.6 CHICKEN WIRE MESH**

Galvanized chicken mesh (22 gauge, 12 mm size) shall be provided at junctions of brick masonry and concrete members, to be plastered and other locations as called for, properly stretched and nailed with galvanized wire nails, ensuring equal thickness of plaster on both sides of the mesh. The width of the mesh shall be as approved by the Consultant / Project-in-charge. The chicken mesh wherever. Specified, shall be fixed in place before plastering.

11.7 Samples of each type of plaster shall be prepared well in advance of undertaking the work for the approval of the Consultant/Project-in-charge

##### **11.8.1 MORTAR**

The mortar of the specified mix shall be used. Mortar shall be prepared as specified under "Brick Work". It shall be made in small quantities, as required, and applied within 15 minutes of adding water to the plaster mix.

##### **11.8.2 CEMENT:**

Cement shall be as per specifications under "Concrete Work"

##### **11.8.3 WATER:**

Water shall be as per specifications under "Concrete Work"

##### **11.8.4 SAND**

For plaster work normally clean fine river sand shall be used. However, if specified in the drawing or schedule of finishes, coarse sand conforming to the specifications under Concrete work" shall be mixed with fine river sand in proportion specified or directed by the Consultant.

##### **11.8.4 WATER PROOFING COMPOUND**

FOSROC, ROFFE Chemicals or approved equivalent as approved by Consultant / Project-in-charge wherever specified.

#### **11.9. CEILING PLASTER**

6mm thick Ceiling plaster shall be completed before commencement of wall plaster.

Plastering shall be started from the top and worked down towards the floor. To ensure even thickness and true surface, plaster about 15 x 15 cm shall be first applied, horizontally and vertically, at not more than 2 meters intervals over the entire surface to the plaster to serve as gauges. The surface of these gauged areas shall be truly in place of the finished plaster surface. The mortar shall be laid between the gauges.

with a trowel ensuring through filling of joints. The mortar shall be applied in a uniform surface slightly more than the specified thickness and then brought to a true surface, by working a wooden straight edge reaching across the gauge, with small upward and side movements at a time. Finally the surface shall be finished off true with trowel or wooden float according as a smooth or a sandy granular texture is required. Excessive trowling or over working the float shall be avoided.

All corners, arises angles and junctions shall be truly vertical or horizontal as the case may be and shall be carefully finished. Rounding or chamfering corners, arises, junctions etc. Where required shall be done without any extra payment. Such rounding shall be carried out with proper templates to the sizes required. No portion of the surface shall be left out initially to be patched up late on. Grooves shall be provided at the junction of ceiling and wall plaster without any extra cost.

In suspending work at the end of the day, plaster shall be left, cut clean to line both horizontally and vertically. When recommencing the plastering, the edge of the old work shall be scraped, cleaned and wetted with cement slurry before plaster is applied to the adjacent areas, to enable the two to be properly joined together. Plastering work shall be closed at the end of a day on the body of the surface and not nearer than 15 cm to any corners or arises. It shall not be closed on the body of the features such as pilasters, bands and cornices. Horizontal joints in plaster work shall not also occur on parapet tops and copings, as these invariably lead to leakages.

#### **11.9.1 GROOVES**

Wherever directed all joints between concrete and brick masonry besides other locations as called for shall be expressed by a groove cut in plaster at no extra cost

#### **11.9.2 FINISH**

The plaster shall be finished to a true and plumb surface and to the proper degree of smoothness as required. The work shall be tested frequently as the work proceeds with a true straight edge not less than 2.5 m long and with plumb bobs. All horizontal lines and surfaces shall be tested with a level and all jambs and corners with a plumb bob as the work proceeds.

#### **11.9.3 CURING**

Curing shall be started as soon as the plaster has hardened sufficiently not to be damaged when watered. The plaster shall be kept wet for a period of at least 7 days. During this period, it shall be suitably protected from all damages.

#### **11.9.4 PRECAUTION**

Any cracks which appear in the surface and all portions, which sound hollow when tapped or are found to be soft or otherwise defective shall be cut out in rectangular shape and redone as directed by the Consultant.

#### **11.9.5 FLOATING COAT OF NEAT CEMENT**

Where finishing with a floating coat of neat cement is specified in the drawings or directed by the Consultant, specification, for this item of work shall be same described above except for the additional floating coat which shall be carried out as below. When the plaster has been brought to a true surface with the wooden straight edge, it shall be uniformly treated over its entire area with a paste of neat cement and rubbed smooth, so that the whole surface is covered with neat cement coating. The quantity of cement applied for floating coat shall be 1 kg. per sq. mt. smooth finishing shall be completed with trowel immediately and in no case later than half an hour of adding water to the plaster mix.

#### **11.10 BEARING PLASTER**

This shall consist of cement plaster 1:3 (1 cement : 3 coarse sand) 20 mm thick finished with a coat of neat cement laid on top of walls as bearing for RCC lintels, beams and slabs. When dry, a thick coat of lime wash shall be given.

### **12. SPECIFICATION FOR PAINTING WORK**

#### **12.1 OIL BOUND DISTEMPER**

##### **12.1.1 MATERIALS**



Oil emulsion (Oil Bound) washable distemper (IS : 428) of approved brand and manufacture shall be used. The primer shall be of the same manufacture as distemper shall be diluted with water of any other prescribed thinner in a manner recommended by the manufacturer. Only sufficient quantity of distemper required for day's work shall be prepared.

The distemper and primer shall be brought by the contractor in sealed tins in sufficient quantities at a time to suffice for a fortnight's work, and the same shall be kept in the joint custody of the contractor and the Project-in-charge. The empty tins shall not be removed from the site of work, till this item of work has been completed and passed by the Consultant / Project-in-charge.

#### **12.1.2 PREPARATION OF SURFACE**

The surface shall be thoroughly cleaned of dust. Any unevenness shall be made good by applying putty, made of plaster of Paris mixed with water on the entire surface including filling up the undulations and then sand papering the same after it is dry.

Pitting in plaster shall be made good with plaster of Paris mixed with the colour to be used. The surface shall then be rubbed down again with a fine grade sand paper and made smooth. A coat of the distemper shall be applied over the patches. The patched surface shall be allowed to dry thoroughly before the regular coat of distemper is applied

#### **12.1.3 APPLICATION**

15 cm double bristled distemper brushes shall be used. After each days work, brushes shall be thoroughly washed in hot water with soap solution and hung down to dry. Old brushes which are dirty and caked with distemper shall not be used on the work.

#### **12.1.4 SCAFFOLDING**

The specifications in respect of scaffolding, protective measures shall be as described under white washing.

### **12.2 WATER PROOF CEMENT PAINT**

#### **12.2.1 MATERIAL**

Cement paint of required colour and of approved brand and manufacture conforming to IS : 5410 shall be used. Before application of the cement paint the shade shall be got approved from the Consultant. Cement paint shall be mixed with water in two stages. The first stage shall comprise of 2 parts of cement paint and one part of water stirred thoroughly and allowed to stand for 5 minutes. Care shall comprise of adding further one part of water to mix and stirring thoroughly to obtain a liquid of workable and uniform consistency. In all cases the manufacturer's instructions shall be followed meticulously.

Cement paint shall be mixed in such quantities as can be used up within a hour of its mixing as otherwise the mixture will set and thicken, affecting flow and finish.

The lids of cement paint shall be kept tightly closed when not in use, as by exposure to atmosphere the cement paint rapidly become air set due to its hygroscopic qualities.

#### **12.2.2 PREPARATION OF SURFACE**

For new work, the surface shall thoroughly be cleaned of all mortar dropping, dirt, dust, algae, grease and other foreign matter by brushing and washing. The surface shall be thoroughly wetted with clean water before the cement paint is applied.

#### **12.2.3 APPLICATION**

For new work, the treatment shall consist of a priming coat of cement paint following by the application of two or more coats of cement paint till the surface shows on even colour. For each coat, the entire surface shall be coated with the mixture, uniformly, with proper cement paint brushes in horizontal strokes followed immediately by vertical ones which together shall constitute one coat.

The subsequent coats shall be applied only after the previous coat has dried The finished surface shall be even and uniform and shall show no brush marks.

Enough cement paint shall be mixed to finish one room at a time. The application of a coat in each room shall be finished in one operation and no work shall be started in any room, which cannot be completed the same day. After each day's work, the brushes shall be washed in hot water and hung down to dry. Old brushes which are dirty or caked with painting shall not be used.

#### **12.2.4 SCAFFOLDING**

The specifications in respect to 12.1.1 scaffolding protective measures shall be as described above under white washing.

### **13. SPECIFICATIONS FOR ACRYLIC EMULSION PAINTING:**

#### **13.1 Workmanship:**

##### **13.1.1 Scaffolding:**

Wherever scaffolding is necessary, it shall be erected on double supports tied together by horizontal pieces, over which scaffolding planks will be fixed. No ballies, bamboos or planks shall rest on or touch the surface which is being white washed. Where ladders are used, pieces of old gunny bags shall be tied on their tops to avoid damage or scratches to walls.

##### **13.1.2 Preparation of surface:**

Preparation of surface shall in general be in accordance with, except that any unevenness shall be made good by applying putty (white cement based) mixed with water including up the undulation and then sand papering the same after it is dry.

##### **13.1.3 Preparation of paint**

The paint mix, shall be continuously stirred while applying for maintaining uniform consistency. Number of coats shall be as per item description. The painting shall be laid evenly and smoothly by means of crossing and laying off. The crossing and laying off consists of covering the area with paint, brushing the surface and at first, then brushing alternatively in opposite direction 2/3 times and then finally brushing lightly in a direction at right angles to the same. In this process, no brush marks, no hair marks, no clogging of paint puddles shall be permitted. The full process of crossing and laying off with constitute one coat.

The paint shall be applied by means of brush or roller.

Before starting painting with plastic emulsion paint, the prepared surface shall be reacted with two coats of primer consisting of cement primer, whitening and plastic emulsion paint shall start only after the preceding coat has become sufficiently hard to resist brush marking. Subsequent coats of plastic emulsion paint shall also be started after the preceding coat is dried by evaporation of water content.

The surface of finishing shall present a flat, velvet smooth finish, even and uniform shade without patches, marks, paint drops etc.

##### **13.1.4 Precautions:**

- i. Brushes shall be quickly washed in water immediately after use and kept immersed in water during break periods to prevent the paint from hardening on the brush. Old brushes, if used shall be completely dried of turpentine / oil paints by washing in warm soap water.
- ii. No oil base putty shall be used in filling cracks / holes.
- iii. Washing of painted surface shall not be done within 3-4 weeks of application.

##### **13.1.5 Protective measures**

Surface of distempering over existing distempered surface, the existing distempering shall be scrapped by steel scrapers leaving a clean surface.

All nails shall be removed. Pitting in plaster shall be made good with plaster of paris mixed with dry distemper of colour to be used. The surface then shall be rubbed down again with a fine grade sand paper and made smooth. A coat of distemper shall be applied over the patches. The surface shall be allowed to dry thoroughly before the regular coat of distemper is allowed.

The surface affected by moss, fungus, algae efflorescence shall be treated in accordance with IS 2395.

## **13.2 ACRYLIC COPOLYMER AGGREGATE FINISH**

### **13.2.1 Material**

It shall be an acrylic based textured wall coating consisting of quartz and silica aggregate, inorganic pigments and other additives to form a crack free, flexible, tough, water proof coating.

### **13.2.2 Preparation of Surface**

The surface to be coated shall be cleaned and all dirt, dust, grease and loose particles shall be removed. Any old textures surface shall be removed with removing agent as per manufacturer's instructions.

### **13.2.3 Application**

Bonding agent and water shall be mixed first. Then the flakes / granules shall be added and mixed thoroughly and kneaded till no lumps are found. The dough shall be left for 20-30 minutes before starting application. The bonding agent, flakes / granules and water shall be mixed in different ratios for different finishes as per manufacturer's specifications.

The first application shall be by steel trowel. It shall be smoothened, if the specified finish required, by a plastic trowel.

## **13.3 VARNISHING**

Varnishing of wood and wood based material shall be in accordance with IS 2338 (Part – II). Surface to be Varnished shall be prepared to produce a smooth, dry and matt surface and all dust and dirt shall be removed from the surface.

The varnish shall be applied liberally with a bush and spread evenly over a portion of the surface with short light strokes to avoid fronting. It shall be allowed to flow out while the next section is being laid in. Excess, varnish shall be scraped out of the brush and then the first section be crossed, re crossed and laid off lightly. The varnish, once it has begun to set, shall not be retouched. In case of any mistake, the Varnish shall be removed and the work shall be started afresh.

Where two coats of varnish are applied, the first coat shall be hard drying under coating or flattening varnish which shall be allowed to dry hard and then be flattened down before applying the finishing coat. Sufficient time shall be allowed in between two coats.

When flat varnishing is used for finishing, a preparatory coat of hard drying under coating or flattening varnish shall first be applied and shall be allowed to harden thoroughly. It shall then be lightly rubbed down before the flat varnish is applied.

On larger areas, the flat varnish shall be applied rapidly, and the edges of each patch applied shall not be allowed to set, but shall be followed up whilst in free working conditions.

### **13.3.1 French polish**

French polish shall conform to IS: 348. Suitable pigments shall be added to get the required colour. The surface to be French polished shall be rubbed down to smoothness with sand paper and shall be well dusted. Pores in the surface shall be filled up with fillers. A pad of woolen cloth covered by a fine cloth shall be used to apply the finish. The pad shall be moistened with polish and rubbed hard on the surface in a series of overlapping circles applying the polish sparingly but uniformly over the entire area to give an even surface. A trace of linseed oil may be used on the face of the pad for the purpose. The surface shall be allowed to dry and the remaining coats applied in the same way. To finish off, the pad shall be covered with a fresh piece of clean fine cloth, slightly dampened with methylated spirit and rubbed lightly and quickly with circular motions. The finished surface shall have a uniform texture and high gloss.

## **13.4 PAINTING OF STEEL AND OTHER METAL SURFACES**

#### **13.4.1 GENERAL**

Reference shall be made to the following Indian Standards: IS 2524, IS 1447.

#### **13.4.2 Preparation of surface**

The surface, before painting, shall be cleaned of all rust, scale, dirt and other foreign matter with wire brushes, steel wool, scrapers, sand paper etc. The surface shall then be wiped finally with mineral turpentine which shall then be removed of grease etc. The surface then shall be allowed to dry. In case of GI surface so prepared shall be treated with Mordant solution (5 liters for about 100 sq.m) by rubbing the solution generously with brush. After about half an hour, the surface if required shall be retouched and washed down thoroughly with clean cold water & allowed to dry.

#### **13.4.3 Application of priming and paints**

Approved quality primer and paint in specified no. of coats shall be applied as per manufacturer's recommendations either by brushing or spraying. Each subsequent coat shall be applied only after the preceding coat is dried.

#### **13.5 SYNTHETIC ENAMEL PAINT TO WOOD WORK**

- 13.5.1 Synthetic enamel paint of approved brand and manufacture and of the required colour shall be used for the top coat and an under coat of shade to match the top coat as recommended by the manufacture shall be used.
- 13.5.2 One coat of specified paint of shade suited to the shade of the top coat shall be applied after rubbing with the finest grade of wet abrasive paper to ensure a smooth and even surface, free from brush marks and all loose particles dust off.
- 13.5.3 Top coats of specified paint of required shade shall be applied after the first coat is thoroughly dry. Additional finishing coats shall be applied if found necessary to ensure properly uniform glossy surface.

### **14. SPECIFICATION FOR FALSE CEILING**

#### **1. FALSE CEILING GRID SYSTEMS**

##### **1.1.1 ALUMINIUM GRID SYSTEM**

Aluminium grid system for supporting false ceiling tiles shall be of approved make and shall be perfectly levelled aligned at desired height and in accordance with the false ceiling pattern as per drawings.

##### **1.1.2.1 MATERIAL**

- a. Main Runner shall be of extruded anodized (25 micron) aluminium Tee sections of 25mm x 35mm size (approved make), 2.5 mm thick.

##### **1.1.1.2 ERECTION**

The grid system shall be assembled by interlocking the main and cross runners @ 600 mm c/c max. on 'bothways by means of aluminium angle cleats. The main runners shall be suspended from the ceiling by means of 3 mm thick MS flat clamp fixed to main runners @ 1200 mm max. and fixed to 6 mm dia MS hook which again is fixed to the ceiling. 3 mm thick MS flat clamp shall be connected to main runner with 25 mm long MS clamp with leveling nut and @ 1200 mm maximum. The MS hooks shall be suspended from the ceiling by means of slotting in 25mm x 3mm thick MS flat, 'L' shaped, fixed to the slab by 12 mm dia Dash fasteners @ 1200 mm C/C. The overall grid system shall be rigid, in accordance with false ceiling pattern, perfectly leveled and aligned at desirable height.

##### **1.1.2 GI GRID SYSTEM**

GI grid system for supporting false ceiling tiles shall be perfectly leveled, aligned at desired height in accordance with false ceiling pattern.

##### **1.1.3.1 MATERIAL AND WORKMANSHIP**

- a. Wall Channels

Wall channels shall be made 0.5 mm thick GI of size 27 mm, one flange 20 mm and other 30 mm. Wall channels shall be fixed to peripheral walls by raw plugs / dash fasteners @ 450 mm C/C.

- b. Intermediate Channels (main runners) GI intermediate channels shall be 0.9 mm thick, of size 45 mm and with two flanges of 15 mm each. The intermediate channels shall be suspended from the roof @ 1200 mm with 25 mm x 0.5 mm GI hanger bolted to the channel and fixed to the ceiling (by means of bolting to GI cleat fixed to the ceiling with dash fasteners).
- c. Ceiling Sections (Cross runners)  
GI channel shaped ceiling sections shall be 0.5 mm thick having a knurled Web of 51.1 mm and two flanges of 26 mm each with lips of 10.5 mm. The ceiling sections shall be fixed to the intermediate channels in perpendicular direction at 450 mm C/C with the help of connecting clips.

## 1.2 GYPSUM BOARD TILES:

Gypsum board shall conform to IS: 2095

The Gypsum boards used for false ceiling shall have following properties.

- i Thermal Conductivity – 0.16 W / mk
- ii Thermal Resistance
  - a. For 9.5 mm thick board – 0.06 m<sup>2</sup> K/W
  - b. For 12.5 mm thick board – 0.08 m<sup>2</sup> K/W
  - c. For 15 mm thick board – 0.09 m<sup>2</sup> K/W
- iii Fire Propagation
  - a. Fire Propagation

Index of performance not exceeding 12 and a sub index not exceeding 6 (when each side is tested separately to BS 476 Part – 6).

- b. Surface spread of flame Class 1 (both sides) as / test to BS 476 Part – 7).  
Gypsum boards shall be of specified thickness, and of specified finish (painted / prelaminated). The Gypsum boards shall be screw fixed to the under side of false ceiling grid system with 12.5 mm dry wall screw @ 230 mm C/C by drilling machine. Joint in the board shall be finished flush with fillers, finisher and primer as per manufacturer's recommendation to give a seamless finish.  
Necessary cut-outs for Electrical / AC and other fixtures shall be provided with a framing of wall channels. In case of fixing on modular grid system, the boards shall be cut to required size and fixed in the same manner as in clause 11.2.1.

The finished false ceiling shall be perfectly leveled and aligned, at desired height as per drawings.

**15. LIST OF APPROVED MAKES/AGENCY OF MATERIALS  
(FOR CIVIL WORK)**

The following guidelines are to be noted with regard to use of materials in the work.

1. The CONTRACTOR shall be required to use material of the make given in the list of approved make or specifically mentioned in the Bill of Quantities. EMPLOYER is free to demand the CONTRACTOR to use any particular make from the approved list of items.

However in case of non availability of any item as per the list of approved make CONTRACTOR shall use alternative item of ISI make with prior written permission from the CONSULTANT/Project-in-charge.

2. Wherever, material bearing Standard Mark (ISI) are used in the work, the Contractor should furnish necessary documents and proof of payments made for the procurement of materials bearing Standard Mark (ISI).
3. In case it is established that Standard material (bearing ISI mark) as well as the materials indicated in the list (as mentioned in the above para) are not available in the market, then approved equivalent materials may be used in the work subject to approval from the consultant and Project-in-charge.
4. For materials bearing "Standard Mark (ISI)" ordinarily no testing is to be done. However, in case of doubt or with a view to check the quality of materials, Project-in-charge may send samples for random testing.
5. For use of materials other than materials bearing "Standard Mark (ISI)" Mandatory tests shall be conducted at the frequency specified in the contract. In case frequency of testing is not stipulated in the contract then standard specification (CPWD, ISI etc.) may be considered for frequency at which materials are to be tested.
6. Before bulk purchase of quantities of materials, it is the responsibility of the Contractor to get the samples of materials approved from consultant and Project-in-charge

Sl. No.	MATERIALS	APPROVED MAKE/APPROVED AGENCY
1.	Antitermite emulsifiable concentrate	As per CPWD/PWD specifications and ISI marked
2.	Damp proof materials / water proofing compound	Impermo, Duraseals, Acco-proof, CICO etc., Duraseed, STP, GE Silicon, Pidilite. Fosroc, Sika
3.	Reinforcement steel	Tata, SAIL, RINL as approved (Primary manufacture)
4.	Structural steel section	Tata, SAIL, RINL as approved (Primary manufacture)
5.	Portland Slag cement	Lafarge, ACC, Ultratech, Konarak as per I.S. 455 as approved
6.	White cement	JK white, Birla white
7.	Aluminum glazing section	Hindalco . Indal, Jindal
8.	Al. Glazing fabrication	As approved by CIPET/Consultant
9.	Anodised aluminum hard ware fittings	Everite , Sigma, Opel, NU-LITE, Jyothi, Allen of I.S.I Marked
10.	Locks	Godrej, Harrison
11.	Door closers	Dorma/Godrej
12.	Float glass	Asahi float, Modi float, Hindustan Glass Company,

13.	Wire mesh	Sterling Enterprises, Trimurty welded mesh
14.	Distemper	Berger, Asian paints, Nerolac as approved
15.	Synthetic enamel paint	J & N, Berger, Shalimar, Asian paints, Nerolac, ICI as approved
16.	Plastic emulsion paint	Asian paints, Berger , Nerolac, ICI, J&N, Shalimar
17.	Water proof cement paint	Snowcem, Asian paints, Nerolac, Berger as approved
18.	Glazed ceramic tiles	Johnson, Somany, Kajaria, Spartek
19.	Unglazed ceramic tiles	Bell, Kajaria, Somany, Johnson.
20.	Ceramic border tiles 3” wide	Johnson, Somany, Kajaria, Spartek
21.	Cement concrete tiles	Eurocon, Pavit, Duracrete
22.	Vitrified granamite tiles	Johnson, Bell Granito, NITCO
23.	Floor spring for Alu. Door & Door closer	Dorma/Godrej
24.	Bitumen	Indian oil, Hindustan petroleum, Bharat Petroleum
25.	Chemical Impregnated Water Proofing / Brickcoba Water Proofing Agencies	Overseas Water Proofing Co., Hindustan water Proofing, Indian Water Proofing, National Water Proofing, SIKA, FOSH ROCKS.
26.	Flush doors	Anchor, Kitply, Greenply, Moyur, Woodcraft, Alpro, I.S.I. Marked
27.	Laminates	Decolam, Greenlam, Formica, National ,
28.	Mirror	Modi, Saint Gobain, Atul
29.	Copolymer Acrylic aggregate Paints	Heritage or equivalent
30.	Wooden flooring	NOVO floor, COSMO floor, PERGO floor
31.	Electronic automatic door	Dorma or equivalent

**16. LIST OF DOCUMENTS/REGISTERS TO BE MAINTAINED AT SITE FOR ENSURING PROPER QUALITY CONTROL OF WORK IN PROGRESS**

1. A complete set of Contract Documents.
2. A complete set of drawings (Tender drawings and Good for Execution Drawings).
3. A complete set of change in specification or scope if any.
4. Material Test Register (Master Register) indicating details of various other Test Registers.
5. Cement Test Register.
6. Aggregates Test Register
  - i) Fine aggregate-sand
  - ii) Coarse aggregate
7. Cube Test Register
8. Register for anti-termite material used in the work.
9. Register for bricks testing. .
10. Bar bending schedule Register/Pour Cards.
11. Concrete Pouring Register.
12. Paint Test Register.
13. Register for approval of samples for various materials.
14. Site Order Book.
15. Register showing use of non specified materials and reasons thereof.
16. Hindrance Register
17. Cement & steel consumption register.
18. Levels-Record registers (for earth filling, roadwork).
19. Daily records pertaining to labour deployment.
20. Records for all the deviations during the execution of work to be maintained.
21. Records for bitumen consumption register.
22. Paint consumption register.
23. Water proofing compound consumption register.
24. Measurement Book



TECHNICAL SPECIFICATIONS

FOR

SANITARY AND PLUMBING WORKS

VOLUME III OF V

## **TECHNICAL SPECIFICATIONS FOR SANITARY & PLUMBING WORKS**

### **INDEX**

<b>S.No.</b>	<b>Contents</b>	<b>Page Nos.</b>
<b>1</b>	<b>General</b>	
<b>2</b>	<b>Scope of Work</b>	
<b>3</b>	<b>Sample Material</b>	
<b>4</b>	<b>Drawings</b>	
<b>5</b>	<b>WATER SUPPLY</b> <ul style="list-style-type: none"><li>- Scope of Work</li><li>- Materials</li><li>- Cutting, Laying &amp; Jointing of Pipes &amp; Fittings</li><li>- Clamps &amp; Holder Bats</li><li>- Testing</li><li>- Internal Work</li><li>- Water Supply fittings</li><li>- Scope of Sewerage Disposal and Drainage</li></ul>	
<b>6</b>	<b>SANITARY INSTALLATION</b> <ul style="list-style-type: none"><li>- General Requirements</li><li>- Sanitary Wares</li><li>- Toilet Requisites</li><li>- PVC Pipes and Fittings</li></ul>	
<b>7</b>	<b>EXTERNAL SEWARAGE</b>	
<b>8</b>	<b>EXTERNAL WATER SUPPLY</b>	
<b>9</b>	<b>LIST OF APPROVED MAKES</b>	

## **SPECIFICATION OF PLUMBING AND SANITARY STALLATION**

### **1. GENERAL**

- 1.1 The works include installation of sanitary ware, internal water supply distribution, cold water supply, rainwater disposal from the terrace, soil and waste disposal from various fixtures.
- 1.2 The contractor shall also guarantee the perfect operation of the installation and accessories supplied and installed by him. All these items shall be compulsorily of first quality and best choice.
- 1.3 The contractor shall ensure that all the fixtures are fed with the supply distribution system to deliver adequate pressure and flow taking into consideration the simultaneous demand.
- 1.4 The works shall be carried out strictly in accordance with the latest BIS specifications.
- 1.5 The mock-up toilets for each design shall be completed, got approved from the Project-in-charge / Consultant for all the materials to be used before bulk procurement is done by the contractor.
- 1.6 All the materials not approved by the Project-in-charge/Consultant and not conforming to the approved brands listed in the schedule are liable to be rejected. The contractor shall have to remove all such rejected materials and substitute it with the approved materials as required by the Project-in-charge/Consultant. No extra payment shall be admissible to the contractor on this account.
- 1.7 All the soil and waste shall be connected to the manhole.
- 1.8 All the Pipes to be used in the works shall be tested at site before incorporating it in works pertaining to solid and waste lines. Nothing extra shall be payable to the contractor on this account.
- 1.9 The work shall be executed according to the drawings and specifications and as per the contract documents. Any missing details in the drawings or specifications but which are fairly intended for successful functioning shall have to be supplemented by the standard BIS code or CPWD specifications.

### **2. SCOPE OF WORK**

- 2.1 The scope of work under this contract shall comprise of providing and installation of all material, equipment and labour as described in detail under various heads of specification and as shown on drawings.
- 2.2 The contractor's work shall include all materials, tools and plants, scaffolding and everything necessary for the completion of the work to the satisfaction of Consultant/Project-in-charge. All materials and workmanship used in the execution of the work shall be the first quality unless other wise stated. All materials used in the work shall conform to the current CPWD specifications whether or not specific mention is made thereof. The contractor shall be responsible for and shall replace or make good at this own expense, any materials lost or damaged or of quality not approved.
- 2.3 Excavation in all types of soil refilling and carting away surplus materials to contractors own dump or as directed, for manholes, inspection chambers, gully traps water supply.
- 2.4 Two coats of approved ready mixed paint over red oxide primer to all exposed iron or woodwork including G.I. Pipes and C.I. gratings. All G.I. Pipes whether laid in ground or concealed in walls or floors shall be coated with bitumen.
- 2.5 Work shall be inclusive of making holes through concrete / masonry, making good the work and redoing and re-plastering the same to match the surroundings.

- 2.6 For all pipes, work shall be inclusive of all fittings and specials such as coupling, bends, unions, cleaning eyes, tees, plugs, reducer etc., and making joints and connection to valves, tanks, pumps and existing pipe lines etc as required.
- 2.7 Cutting chase for concealing pipes in walls and floors and making good with cement plaster 1:3.
- 2.8 Work quoted shall include for hoisting to and work at all levels and list of materials shall not form any criterion for any extra claims.

### **3. SAMPLES**

- 3.1 Before commencement of the work the contractor shall furnish the samples of material of workmanship at the first opportunity that may be called for by the Consultant/Project-in-charge for their approval and any further samples in case of rejection until such samples are approved. Nothing extra shall be paid to the contractor for the same. Work shall be executed in accordance with the approved samples.

### **4. MATERIAL**

- 4.1 All the materials to be used in the work shall be of approved make/brand as given in the statement or as directed by the Consultant/Project-in-charge.

### **5. DRAWINGS**

- 5.1 All water supply, sanitary and drainage drawings are to be used as guide lines and to be followed as close as possible.
- 5.2 The contractor shall submit to the Consultant/Project-in-charge the shop drawings to suit the water supply sanitary and drainage layouts.
- 5.3 No dimensions to be measured on drawings and only written dimensions are to be followed.
- 5.4 Contractor shall refer for further details, dimensions to the Constructional and structural detailed drawings.
- 5.5 Discrepancies, variations changes in drawings should be brought to the notice of the Consultant Project-in-charge and written approval should be obtained by the contractor before starting the work.

### **6. AS BUILT DRAWINGS**

- 6.1 Contractor shall submit as built drawings on completion of work, one complete set of original reproducible tracings and three prints to the Consultant/Project-in-charge for-
  - 6.1.1 A run of all open/concealed piping, with diameters from terrace to tapping points with various controls for water supply, clean outs access panels, soils waste, vent, rain water piping at all levels.
  - 6.1.2 Drainage water supply layout, location of inspection chambers, diameter of drainage pipes, from WC to chamber, from Gully trap to chamber, and between two chambers with ground levels of drainage pipes in chambers

### **WATER SUPPLY (GI PIPE CLASS 'B'):**

- 1. Scope : Scope of internal water supply will include the following.
  - a) All GI pipes fittings and valves of rising main from finished Ground level to over head tanks as indicated in the drawings.
  - b) All GI pipes with fittings and valves from over head tank to all taps, wash basins, cisterns, sinks.

## 2. MATERIALS

### 2.1. Galvanized Iron Pipes and Fittings:

- 2.1.1. The pipes shall be galvanized mild steel tubes medium grade conforming to BIS 1239. All pipes shall be electric resistance welded screwed with taper, threads and sockets with paralleled threads, Threads shall conform to BIS 554-1964 The pipes and sockets shall be clearly finished, well galvanized in and out and free from cracks, surface flaws, laminations and other defects All screws threads shall be clean and well cut The ends shall be cut cleanly and square with axis of the tube
- 2.1.2. The fittings shall be malleable iron and comply with all the requirements that of pipes. The fittings shall be designed by the respective nominal bores of the pipes for which they are intended,
- 2.1.3 The standard weight and thickness of pipes shall be as shown in the following tables.

Nominal of Bore tubes mm	Class	Wall thick- ness in mm	Nominal weight black Tube kg/m	Nominal weight Galvanised kg/m
15	M	2.65	1.22	1.274
	H	3.25	1.45	1.504
20	M	2.65	1.58	1.642
	H	3.25	1.90	1.953
25	M	3.25	2.44	2.525
	H	4.05	2.97	3.05
32	M	3.25	3.14	3.247
	H	4.05	3.84	3.937
40	M	3.25	3.61	3.731
	H	4.05	4.43	4.545

NOTE : M = Medium, H- Heavy

## 3. CUTTING, LAYING AND JOINTING OF PIPES AND FITTINGS

- 3.1 Where pipes have to be cut or re-threaded, ends, shall be carefully filed out so that no obstruction to bore is offered. The ends of the pipes shall then be threaded conforming to requirements of BIS 554-1964 with pipe dies and tapes carefully in such a manner as will into result in slackness of joints when two pieces are screwed together. The pipe shall be clean and cleared of all foreign matters before being laid. All pipes and fittings shall be properly jointed to make the joints completely water tight and all pipes kept free from dust during fixing. Burr shall be removed from the joints after screwing.
- 3.2 All GI pipes below ground shall be laid in trenches and shall have a minimum cover of 600 mm, painted with two coats anticorrosive bitumastic paint, filling 150 mm thick sand all round the G.I. pipes.
- 3.3 The runs of the pipe shall be truly vertical and horizontal. Proper bends, elbows, tees at turning/ corners shall be used.
- 3.4 All GI pipes with necessary fittings wherever they are laid on internal faces of the walls shall be concealed in chase, sand painted with two coats of anticorrosive bitumastic paint. On external faces they will be laid on walls fixed with GI clamps.
- 3.5 In the concealed portion of the piping no joint shall be provided in the pipe lines except in the fittings i.e. bend, elbows, tees and nipples where required.
- 3.6 As far as possible no GI pipes shall be laid under floors of the toilet/kitchen.
- 3.7 No GI pipe shall be laid in lime concrete, where required shall be embedded in PCC of 1:3:6 minimum 75 mm all around or as directed by the Consultant.

- 3.8 Sizes of the rising main, branch pipes from the rising main, down corners from the over head tank and branch from down corners shall be of size as shown in drawings.

#### 4. CLAMPS & HOLDER BATS

- 4.1 All pipes and fittings shall be fixed truly vertical and horizontal unless unavoidable. The pipes shall be fixed to walls with standard pattern holder bat clamps of required shape and size so as to fit tightly on the pipes when tightened with screwed bolts. The clamps shall be embedded in brick work in cement mortar 1:3 (1 cement : 3 coarse sand) and shall be spaced at regular intervals in straight lengths as shown in the table given below :-

Size of pipe mm.....	lengths	
	Horizontal runs (m)	Vertical runs (m)
15	2.00	2.50
20 to 32	2.50	3.00
40 to 50	3.00	3.50
65 to 100	3.50	5.00

The clamps shall be fixed at shorter lengths near the fittings as directed by the Consultant / Engineer-in-charge.

- 4.2 All pipes shall be provided with unions at the location of fixing valves, pumps or any other fixed equipment so as to have easy detachment.

#### 5. TESTING

- 5.1 After laying and jointing the pipes and fittings shall be inspected under working conditions of pressure and flow. Any joint found leaking shall be redone and all leaking pipes removed and replaced without extra cost. The pipe shall be slowly and carefully charged with water so that all air is expelled from the lines. The draw of taps and stop cocks shall then be plugged and hydraulic pressure of 6 kg/sq.cm. shall be applied, gradually. Pressure gauge shall be accurate and recalibrated before the test. The test pump having been stopped, the pressure shall maintain itself without measurable loss for atleast half an hour.

#### 6. CLEANING AND DISINFECTION OF SUPPLY SYSTEM

- 6.1 All water lines shall be thoroughly and efficiently disinfected before being taken into use and also after every major repair. The method of dis-infection shall be subject to the approval of the Consultant/Project-in-charge.

#### 7. INTERNAL WORK:

- 7.1 The internal work shall include the cost of labour and material involved in all the operations described above. It shall include the cost of cutting holes in walls, floors and making good the same.
- 7.2 This shall also include, concealed pipe work in which case cutting of chase and making good the same or painting of pipes.

#### 8. CUTTING CHASES IN MASONRY WALL

- 8.1 The chases up to 7.5 x 7.5 cm shall be made in the walls for housing GI pipes etc. These shall be provided in correct position as shown in the drawings or as directed by the Consultant. Chases shall be made by the chiseling out the masonry to proper line and depth. After GI pipes etc., are fixed in chases, the chases, shall be filled with cement with cement concrete 1:3:6 (1 cement: 3 coarse sand: 6 graded stone aggregate of 20 mm nominal size) or cement mortar 1:4 (1 cement: 4 coarse sand) as may be specified and made flush with the masonry surface. The concrete surface shall be roughened with wire brush to provide a key for plastering.

## **9. WATER SUPPLY FITTINGS**

- 9.1 Unless otherwise specified all gunmetal/brass such as ball valves, non-return valves, full-way valves, stop cocks, bib taps, etc. shall conform to relevant BIS specifications and shall be of heavy quality.

## **10. PAINTING**

- 10.1 All vertical / horizontal pipes shall suitably painted with two coats anticorrosive paint of quality over a coat of primer.

## **11. SCOPE OF SEWERAGE DISPOSAL AND DRAINAGE**

Scope of internal sewerage disposal and drainage system will include all PVC waste pipes connections up to Gully traps and PVC Soil pipe connections up to manholes including vent pipes with vertical stacks manhole including all floor traps, gully traps as shown in the drawings.

- 11.2 Scope of internal drainage i.e. Rain water system under this contract will include all PVC rain water pipes connecting from terrace/balcony including PVC bends upto storm water drainage line, gully chamber and including storm water Drainage system as shown in the drawings.

## **II SANITARY INSTALLATION**

### **GENERAL REQUIREMENTS**

- a. All sanitary appliances including sanitary fittings, fixtures, toilet requisites, shall be of size, make and design of first quality as per sample approved by the Consultant / Project-in-charges as shown in the drawings. The rates shall be for center fittings only.
- b. All exposed and visible G.I. pipe and fittings shall be painted with approved quality of two coats of synthetic enamel paint over a coat of primer of approved shade as approved.
- c. All necessary and plumbing work shall be carried out through licensed plumbers.
- d. All sanitary fittings such as water closet pans (pedestal or squatting patterns), flush pipes, brackets, wash basins, baths, sinks, soil and vent pipes etc. and fittings holders for toilet paper, glass shelves and other fittings together with the fixing of the same shall be complete in all respects and fit for proper functioning.
- e. All damage done to floors, walls, R.C.C. work etc. during process of execution, fixing or installation of sanitary fittings, pipes, internal water supply and house drainage etc., shall be restored to its original condition and the cost of the same is included in the rates.

## **1. SANITARY WARES**

### **EUROPEAN TYPE W.C. PAN WITH LOW LEVEL FLUSHING CISTERN**

European type W.C. pan shall be of white vitreous china first quality water closet 'P' or 'S' trap coupled with fittings, brackets, complete in all respects. The W.C. pan shall be free from cracks, crazes, blisters, and shall have smooth surface.

### **1.2 FIXING**

W.C. pan shall be fixed to floor walls with C P. brass screws or by means of 75 mm long 6.5 mm counter sunk bolts and nuts embedded in floor concrete. The base of the pedestal of the pan shall squarely rest on the finished floor Any gap between the finished floor and the pedestal shall be filled with white mastic mixed with pigment to match the shade of floor or as directed by the Consultants / Project-in-charge.

Following measures shall be adopted for fixing the W.C. pan

- a) The central axis of the pan shall be perpendicular to the finished face of wall.

- b) The outlet of the pan shall be centrally placed in the socket of PVC connector pipe with a uniform space all around for jointing. Jointing shall be done with yarn, linseed oil, white lead, cement and water-proofing compound and shall be made water tight.
- d) The distance between centre line of outlet of W C pan and finished wall face shall be so adjusted as to rest square against the finished wall face.

### **1.3 SEAT AND LID**

Seat and lid shall be of heavy quality and shall be fitted exactly on the rim of the W.C. pan with CP brass hinges rubber buffers and CP brass nuts. It should be fixed in such a way that it is easily workable.

### **1.4 STOPCOCK**

Angle Stop cock shall be of CP brass/brass as specified in the drawing.

### **1.5 PAINTING**

Brackets shall be painted with two coats of white synthetic enamel paint of approved manufacturer over a priming coat.

### **ANGLE VALVE**

Angle valve shall be of 15mm dia CP brass with 15mm dia GI supply pipe of required length with nuts and washers.

The connection between angle valve and supply line laid in chase shall be made in a manner so that the flange is flush with finished face of the wall and no threaded portion of the angle valve or supply line is visible.

### **URINALS**

Half stall type / full size urinal shall be conforming to IS:2556 Part VI. Urinals shall be of single piece construction with integral flushing box rim. These shall be mounted on walls. The flushing inlet pipe shall be of CP brass 15mm dia and waste pipe 32 mm dia GI, 750 mm long shall be embedded in wall. Necessary unions and CP bottle trap shall be provided in the waste line. Rawl plugs with CP brass screws shall be used for fixing the urinal. Fixing shall ensure that no liquid is left over in the pan after flushing.

Urinals shall be connected to sensor system as per manufacturers instructions.

Rate quoted shall include cost of urinals inlet and outlet pipes, auto censor flushing cistern, breaking and making good the walls and flooring, making inlet and outlet connections, painting exposed brackets and GI pipes etc.

### **1.8 HALF ROUND CHANNEL**

- 1.8.1 Half round channel shall be plain or with stop end and shall have internal dia of 100mm, approved by the Project-in-charge. The jointing work shall be done with white cement slurry. The drains shall be provided with proper slopes as indicated in drawings or as specified by the Project-in-charge. Channel shall be covered with matching tiles leaving provision for cleaning the same.

### **1.9 H.C.I. NAHANI TRAP (FLOOR TRAP)**

- 1.9.1 Nahani trap shall be of heavy cast iron as per IS : 3989 with 100 mm inlet and 80/100mm outlet with CP pressed steel grating. It shall be of self – cleaning design. (Grating shall be of either hinged or screwed down type).

It shall be fixed in cement mortar 1:2 and as directed by Project-in-charge / Consultant.



## **1.10. STONEWARE GULLY TRAP CHAMBER**

- 1.10.1 The square mouth gully trap shall be of 100mm dia, conforming to IS:651 of specified and / or approved quality stoneware, complete with cast iron grating, and shall be got approved by the Project-in-charge.

The size of CI frame and cover shall be 300mm x 300mm. It shall be properly fixed as directed by the Project-in-charge.

The size of the chamber shall be 300 x 300 x 675mm (internal). It shall be constructed of brick masonry walls 115mm tk. In 1:4 cement mortar and M-15 concrete foundations. Inside and outside faces of the masonry walls shall be plastered with 1:3 cement mortar. The top of the chamber shall be provided with CI cover and frame.

## **1.11 BRICK MASONRY (MANHOLES / INSPECTION CHAMBER & VALVE CHAMBER)**

- 1.11.1 The size of the manholes and valve chambers shall be as specified in the drawings. It shall be constructed of brick masonry (class 50 bricks) walls 230mm thick in CM 1:4 (1 cement : 4 sand) resting on M-15 concrete foundations. The inside and outside face of the masonry wall shall be plastered with 13mm thick plaster of cement mortar 1:3 (1 cement : 3 sand).

The top of the chamber shall be provided with reinforced concrete M-20 grade slab as per drawing and directions of the Project-in-charge.

MS rungs made out of 16 mm dia MS bars shall be fixed inside the manhole as shown in the drawing and directions of the Project-in-charge.

Valve chambers shall be provided and fixed with a light duty CI cover and frame.

The top of chambers shall be provided with reinforced cement concrete M-15 grade as per drawings and direction of Project-in-charge.

The CI manhole covers and frames shall conform to IS: 726. The type, size and grade shall be as per drawing and directions of the Project-in-charge.

The frame shall be fixed in position during concreting of top slab, inside faces of frame and cover shall be given two coats of approved anti-corrosive, paint.

The specification for brick masonry, plastering, concreting, excavation and backfilling etc., as given under relevant clauses shall be applicable for this work also.

## **WASHBASIN**

Wash basins shall be 760 x 500 mm white vitreous china or Oval shape Counter Basin as shown in drawing of 1st quality with three tap holes, or with single tap hole or the size as given in Scope of Work. These shall be free from cracks, crazes, blisters and shall have smooth surfaces.

## **FIXING**

The basins shall be supported on a pair of CI brackets cantilevering from wall face as directed by the Consultants There shall be no gap between top edge of the basin and finished face of wall

## **PILLAR TAP**

Pillar tap shall be 15mm dia CP brass AOS make with auto censor.

## **1.15 ANGLE VALVE**

Angle valve shall be 15mm dia brass with 15mm dia brass inlet tube of required length with union and CP brass cap for each of the two pillar taps.

The connection between angle valve and supply line laid in chase shall be made in a manner so that the union is flush with finished face of the wall and so threaded that portion of the angle valve of supply is visible

## **WASTE**

Waste shall be 32mm dia CP brass heavy type with solid rubber plug and bail chain.

## **BOTTLE TRAP**

Bottle trap 32mm of approved quality.

## **SINK**

Sink shall be SS sink with drain bolt and granite platform in sides built in 20mm tk. Polished granite of Black color / platform of size specified in schedule with integral over flow and shall have 40mm Dia outlet and shall be connected to 40 mm Dia. GI waste pipe.

## **FIXING**

These shall be fixed in stone counter. The joint between the sink & stone shall be filled with Araldite filler to make it absolutely watertight

### **1.20 C.P.BRASS FITTINGS**

C.P. Brass fittings shall be CP brass comprising of long body BIB cocks of 15mm, CP brass angle valves with CP inlet tube and CP brass cap.

## **2. TOILET REQUISITES**

## **MIRROR**

Mirror shall be of approved make and of best quality. These shall be free from bubbles, ripples or any other defects. The glass shall be uniform silver plated at the back. Size shall be 450 x 600 mm or as specified in drawing. These shall have plastic frame all around with keyhole to wall with screw for hanging as directed by the Consultants / Project-in-charge.

## **FIXING**

The mirror shall be fixed on wall face with wooden cleats, with CP brass screws and washers, above the lavatory basins at the height, as directed by the Consultants / Project-in-charge.

## **TOWEL RAIL**

Towel rail shall be of CP brass 600 mm long, 20 mm dia with 2 CP brass brackets or size specified in drawing

## **FIXING**

Brackets shall be fixed to wall by means of CP brass screws to wooden plugs or raw plugs, embedded in the wall or as directed by the Consultants

## **BIB COCK – TWO IN ONE HEALTH FAUCIT**

Bib cock of two in one shall be of 15mm CP brass with 1 long PVC pipe with health faucet.

## **3 SOIL, WASTE, RAIN WATER, VENT AND ANTI-SIPHONAGE PIPES & FITTINGS:**

### **3.1 LYING AND JOINTING PVC. PIPES (INTERAL WORK)**

### **3.1.1 Jointing**

#### **3.1.1.1 Solvent welded joints : Non heat application Method :**

In this method instead of forming a socket on one pipe and an injection molded socket fitting couplers is used with a provision to take in the pipes at both ends, the surface to be jointed and the joint is made at ambient temperature Injection molded fitting only shall be used in preference to fabricated fittings only, solvent recommended by the manufacturers of the pipes shall be used and full load on the joints applied only after 24 hours. The pipe shall be cut perpendicular to the axis of the pipe length with a metal cutting saw or an ordinary hand saw with small teeth . Pipe ends have to be beveled slightly with a beveling tool (Reamer) at an angle of about 30 degree. The total length of insertion socket (injection molded socket or coupler) shall be marked on the pipe end could be inserted into fitting socket. Attempt shall be made to push the pipe to the marked distance if not possible it shall at least be pushed for 2/3 of this distance.

Dust ,oil, water grease etc. shall be wiped cut with a dry cloth from the surface .Further the grease should be removed thoroughly removed with a suitable solvent , such as ethylene chloride or as an alternative the outside surface of there pipe and the inside of the fitting may be roughed with emery paper .

Generous coating of solvent cement shall be evenly applied on the inside of the fitting all-round the circumference for the full length of insertion and on the outside of the pipe end up to the marked line with non synthetic brush of suitable dimension .The pipe shall be pushed into the fitting socket and held for 1 or 2 minutes as otherwise the pipe may come out of the fitting due to the slippery quality of cement and the tapering inside bore of the fitting. The surplus cement on the pipe surface shall be wiped out. If the solvent cement has dried up too much or the tapering of the socket is too steep, jointing will not be proper and pipe will come out of the fitting.

In summer months joints shall be made preferable early in the morning or in the evening when it is cooler .This will prevent joint from pulling apart when the pipe cools off at night. Heat application method for jointing shall not be allowed.

#### **3.1.1.2 Flanged Joints**

For jointing PVC pipes particularly of larger sizes to valves and vessels and larger size metal pipe where the tensile strength is required the joint is made by the compression of a gasket or ring seal set in the face of C I flange .Flanges solvent welded to the P.V.C. pipes shall be supplied by the manufacturer.

#### **3.1.1.3 Rubber Ring Joints:**

Rubber ring joints can provide a water tight seal but do not resist pull. As such these may be used only as repairs collar and for jointing pipes larger than 110 mm. Such joints may be provided on pipes which are buried in the ground and supported through out on a bedding so that they are not subjected to movement and longitudinal pull .The material of rubber ring shall conform to IS:5382 where aggressive soil are met with , synthetic rubbers perform better for jointing The ring shall be housed in a groove formed in plastic or metallic housing .The ring shape and the method of compressing the ring vary considerably in different types of joints . Most joints often require the application of lubricating paste which shall be procured from the manufacturers of P.V.C .pipes .Rubber rings shall be supplied by the manufacturer's .The rubber ring joints can be either of . With spigot and socket , or With separate collar pieces having two rubber rings one at either end

#### **3.1.2 Crossing Road or drain**

Where the pipe line crosses a road or a drain, it shall be through C.I. or RCC pipe.

#### **3.1.3 Supports for Valve and Hydrant:-**

Valve and hydrant tees shall be so that the torque applied in operating a valve is not transmitted to the pipe line.

### 3.1.4 Inspection and Testing

Solvent welded pipe shall not be pressure tested until; at least 24 hours after the last solvent cemented joint has been done.

All control valves shall be positioned open for the duration of the test and open end closed with water tight fitting .The testing pressure on completion of the work shall not be less than one and half time the working pressure of the pipes.

Pressure shall be applied either by hand pump or power driven pump .Pressure gauges shall be correctly positioned and closely observed to ensure that at no time are the test pressure exceeded . The system shall be slowly and carefully filled with water to avoid surge pressure or water hammer. Air vents shall be open at all high points so that air may be expelled from the system during filling.

When the system has been fully charged with water and air displaced from the line air vent shall be closed and the line initially inspected for seepage at joints and firmness of supporters under load. Pressure may then be applied until the required test pressure is reached.

### Clamping

The pipe shall be laid and clamped to wooden plugs fixed above the surface of the wall as shown Alternatively plastic clamps of suitable design wherever manufactured , shall be preferred .Provision shall be made for the effect of thermal movement by not gripping or distracting the pipe at supports between the anchors for suspended pipes . The supports shall allow the repeated longitudinal temperature movement to take place with out abrasion Line or point contact with the pipe shall be avoided .Heavy components such as metal valves shall be individually supported .

### 3.1.6 Supports:

P.V.C . pipes require supports at the close interval .Recommended supports spacing for unplasticised P.V.C. pipes are given in table .This spacing may be increased by 50% for vertical runs supports.

TABLE	
Pipe Dia .	Support spacing
mm	mm
20	700
25	750
32	825
40	975
50	975

It is essential that P.V.C. pipes shall be aligned properly before fixing them on the wooden plugs with clamps .Even if the wooden plugs are fixed using a plumb line , PVC pipe shall also be checked for its alignments before clamping .The pipe line will be wavy if the clamps are not fixed keeping the pipe plumb.

### 3.1.7 Connection to a water tap

Connection to a water tap shall be made by means of a G.I. adopter as shown . G.I. adopter shall preferably be supplied by the same manufacturer as that of P.V.C. pipe . In any threaded coupling between P.V.C. and GI it is preferable that P.V.C. is fitted inside the G.I. fitting . If however greater projection is desired, same shall be achieved by joining a short piece of a GI pipe (Nipple) .

### 3.2 Inspection chambers, gully traps, etc within the building i.e. for diversion of pipes at upper flows or on service floor shall be cast iron chambers with bolts, nuts to close the cover, all to be fabricated as per actual requirement

### 3.3 Supports, pedestal and base for inspection chambers, gully traps and pipes when provided as per above shall be in 1:2:4 cement concrete mix.

- 3.4 Pipe sleeves and inserts, etc. through RCC walls of buildings either external or internal or for water tanks shall be of C.I. or M.S. provided with water bar flange.
- 3.5 During installation open ends of pipes shall be closed with a plug made of wood, cut in to required shape and covered with gunny bags to prevent access to dirt in to the pipe
- 3.6 G.I. Waste pipes and fittings shall be 'C' class with G.I. unions, tail piece reducers and connections to be provided between joints to either lead or C.I. Pipes.
- 3.7 W.C. pan connectors shall be to suit the requirements as per drawing, with 40 dia vent horn for connection to the anti-siphonage pipe Pan connector shall be of C.I. or lead
- 3.8 Connection to the sewer or storm water collection sumps to be perfectly water tight and as specified in the drawing
- 3.9 Rainwater flashing shall be of 150 X 100 or 230 X 150 fitted on to the bell mouth of rainwater pipes inlet and then covered with cast iron grating and extension piece
- 3.10 All rainwater pipes and fittings shall be UPVC type variety conforming to latest IS code.
- 3.11 The floor traps for toilet blocks shall be PVC with CP brass grating, bolted down design. The traps shall be provided with minimum water seals of 40 to 50 mm.
- 3.12 Where toilet slabs are sunk, the floor trap shall be of 100 x 75 heavy duty type PVC 'P' trap, with C P Brass grating, bolted down design
- 3.13 Bathroom CP grating shall be of bolted down design out of heavy cast brass with chromium plating of the best approved standard
- 3.14 Cast iron gratings shall be flat with perfect edge and of the best quality procurable of the specified width and thickness and in the available lengths

#### **FLOOR TRAPS**

Floor traps shall be deep seal, 'P' or 'S' type of approved make with CP brass gratings.

#### **FIXING**

The traps shall be placed in position and encased all around with 150 mm thick concrete 1:2:4 whenever necessary vertical pieces with sockets shall be joined to traps to accommodate CP brass gratings.

#### **BALL VALVE**

These shall be brass heavy quality with plastic floats of size that of the inlet pipe to the over head tank.

### **4.0 EXTERNAL SEWERAGE**

The work under this section shall consists of furnishing all labour, material, equipments and appliances necessary and required to completing install the sewerage system as specified hereinafter shown in the drawings.

#### **4.1 GENERAL REQUIREMENTS**

- a) All materials shall be new and of the best quality conforming to specifications and subject to the approval of the Consultant/Project-in-charge.
- b) Drainage lines shall be laid to the required gradients and profiles.

- c) All drainage work shall be done in accordance with the local municipal bye laws.
- d) The contractor shall take necessary permissions from the local traffic police, and civic and other competent local authorities for cutting the main/municipal roads, closing and road/street to vehicular traffic for laying his services. The contractor shall not be liable for any extra payment on this account.
- e) Location of all manholes, catch basins etc., shall be got confirmed from the Consultant / Engineer-in-charge before the actual execution of work at site.
- f) All works shall be executed as per approved drawings, working drawings or as directed by the Consultant / Project-in-charge.

#### **ALIGNMENT AND GRADIENT.**

The sewer drainage pipes shall be laid to alignment and gradient shown on the drawings but subject to such modifications as shall be ordered by the Consultant / Project-in-charge from time to time to meet the requirements of the works. No deviation from the lines, depth of cutting or gradients of sewers shown on the plans and sections shall be permitted except by the express direction in writing of the Consultant/Project-in-charge.

#### **EXCAVATION**

The excavation for sewer works shall be open cutting unless the permission of the Consultant / Project-in-charge for the ground to be tunneled is obtained in writing. Where sewers have to be constructed along arrow passages, the Consultant / Project-in-charge may order the excavation to be made partly in tunnel and in such cases the excavated soil shall be brought back later on for refilling the trenches or tunnel.

#### **OBSTRUCTION OF ROADS**

The contractor shall not occupy or obstruct by his operation more than one half of the width of any road or street and sufficient space shall be then left (or public and private transit, and he shall remove the materials excavated and bring them back again when the trench is required to be refilled. The contractor shall obtain the consent of the Consultant/Project-in-charge in writing before closing any road to vehicular traffic and the foot walks must be clear at all times.

##### **4.1.4 EXCAVATION TO BE TAKEN TO PROPER DEPTH**

The trenches shall be excavated to such a depth that the sewer shall rest on concrete as described in the several clauses relating there to and so that the inverts may be at the levels given in the sections. In bad ground, the Consultant/Project-in-charge may order the contractor to excavate to a greater depth than that shown on the drawings and to fill up excavation to the level of the sewers with the concrete, broken stone gravel or other materials.

#### **REFILLING**

After the sewer or other works has been laid and proved to be water tight, the trench or other excavation shall be refilled. Utmost care shall be taken in doing this, so that no damage shall be caused to the sewer and other permanent work. The filling in the haunches and up to 75 cms. above the crown of the sewer shall consist of the finest selected materials placed carefully in 15 cms. Layers and consolidated. After this has been laid, the trench and other excavation shall be refilled in 15 cms. Layers with materials taken -from the excavation, each layer being watered to assist in the consolidation, unless the Consultant / Project-in-charge shall otherwise direct.

#### **CONTRACTOR TO RESTORE SETTLEMENT AND DAMAGES**

The contractor shall at his own costs and charges make good promptly during the whole period for the works in hand any settlement that any occur in the surfaces of roads, berms, footpaths, open spaces etc. whether public or private caused by his trenches or by his other excavations and he shall be liable for any accident caused thereby. He shall also, at his own expense and charges, repair and

make good any damage done to building and other property. If in the opinion of the Consultant/Project-in-charge, he fails to make good such works with all practicable dispatch, the Consultant/Project-in-charge shall be at his liberty to get the work done by other means and the expenses thereof shall be paid by the contractor or deducted from any money that may be or become due to him or recovered from in any other manner according to the law of land.

#### **DISPOSAL OF SURPLUS SOIL**

The contractor shall at his own cost shall provide places inclusive of transportation for disposal of all surplus materials not required to be used in the works. As each trench is refilled the surplus soil shall be immediately removed and the surface properly restored the roadways and sides shall be left clear.

#### **4.1.8 TIMBERING OF SEWERS AND TRENCHES**

- a) The contractor shall at all times support efficiently and effectively the sides of the sewer trenches and other excavations by suitable timbering, piling and sheeting and they shall be closed, timbered in loose or sandy strata and below the surface of the sub soil water level.
- b) All timbering sheeting and piling with their wallings and supports shall be of adequate dimension and strength and fully braced and strutted so that no risk of collapse or subsidence of the wall of the trench shall take place.
- c) The contractor shall be held responsible and will be accountable for the insufficiency of all timbering sheeting and piling used as also for all damage to persons and property resulting from improper quality, strength, maintaining or removing of the same

#### **SHORING OF BUILDINGS**

The contractor shall shore up all buildings, walls and other structures, the stability of which is liable to be endangered by the work and shall be fully responsible for all damages to persons or property resulting from any accidents

#### **4.1.10 REMOVAL OF WATER FROM SEWERS AND TRENCHES**

- a) The contractor shall at all times during the progress of the work keep the trenches and excavations free from water which shall be disposed of by him in the manner as will neither cause injury to the public health nor to the public or private property nor the work completed or in progress nor to the surface of any roads or streets, nor cause any interference with the use of the same by the public.
- b) If any excavation is carried out at any point or points to a greater width than specified cross section of the sewer with its envelope, the full width of the trench shall be filled with concrete by the contractor at his own expense and charges to the requirements of the Consultant

#### **WIDTH OF TRENCHES**

The Consultant shall have power by giving an order in writing to the contractor to increase the maximum width in respect of which payment will be allowed for excavation in trenches for various classes of sewer, manholes and other works in certain lengths to be specifically laid down by him where on account of bad ground or other unusual conditions, he considers that such increased widths are necessary in view of the site conditions.

#### **4.1.12 RECOMMENDED WIDTH OF TRENCHES** at the bottom of the trench are as follows:-

100 mm dia pipe	55 cms
150 mm dia pipe	55 cms
225 - 250 mm dia pipe	60 cms
300 mm dia pipe	75 cms

Maximum width of the bed concrete shall also be as above. No additional payment is admissible for widths greater than specified.

## **SALT GLAZED STONEWARE PIPES**

Stoneware pipes shall be of first class quality salt glazed and free from rough texture inside and outside and straight. All pipes shall have the manufacturers names marked on it and shall comply to IS : 651 -1971.

### **I) LAYING AND JOINTING OF STONEWARE SALT GLAZED PIPES**

- a) Pipes are liable to be damaged in transit and not with standing tests that may have been made before dispatching pipe shall be examined carefully on arrival at site. Each pipe shall be rung with a wooden hammer or mallet and those that did not ring true and clear shall be rejected. Sound pipes shall be carefully stacked to prevent damage.
- b) The pipes shall be laid down with sockets leading uphill and should rest on solid and even foundations for the full length of the barrel. Socket holes shall be formed in the foundation sufficiently deep to allow the pipe jointer room to work right round the pipe and as short as practicable to admit the socket and allow the joints to be made.
- c) Where pipes are not bedded in concrete the trench bottom shall be left slightly high and carefully bottomed up as pipe laying process, so that the pipe barrels rest on firm ground If excavation has been carried too low it shall be made up with cement concrete at the contractor's cost and charges
- d) If the bottom of the trench consists of rock or very hard ground that cannot be easily excavated to a smooth surface the pipes shall be laid on cement concrete bed to ensure even bearing

### **II) JOINTING OF PIPES**

- a) Tarred gaskin shall first be wrapped round the spigot of each pipe and the spigot shall then be placed into the socket of the pipe previously laid, the pipe shall then be adjusted and fixed in its correct positions and the asking caulked tightly home so as to fill not more than on quarter of the total length of the socket
- b) The remainder of the socket shall be filled with stiff mix of cement mortar (1 cement: 1 clear sharp washed sand) When the socket is filled, a fillet should be formed round the joint with a trowel forming an angle of 45 degrees with the barrel of the pipe. The mortar shall be mixed as needed for immediate use and no mortar shall be beaten up and used after it has begun to set.
- c) After the joint has been made, any extraneous material shall be removed from inside of the joint with a suitable scraper. The newly made joints shall be protected until set from the sun, drying winds, rains or dust. Sacking or other materialist which can keep damp shall be used. The joints shall be exposed and space left all round the pipes for inspection by the Consultant / Project-in-charge. The inside of the sewer must be left absolutely clear in bore and free from cement mortar or other obstructions throughout its entire length, and shall efficiently drain and discharge.

### **III) TESTING**

- a) All lengths of the sewer drain shall be fully tested for water tightness by means of water pressure maintained for not less than 30 minutes. Testing shall be carried out from manhole to manhole. All pipes shall be subjected to a test pressure of atleast 1.5 M head of water. The test pressure shall, however, not exceed 6 M head at any point. The pipes shall be plugged preferably with standard design plugs with rubber plugs on both sides. The upper end shall, however, be connected to a pipe for filling with water and getting the required head poured at one time.
- b) Sewer lines shall be tested for a straightness by :-
  - i) Inserting a smooth ball 12 mm less than the internal diameter of the pipe.  
In the absence of obstruction such as yarn or mortar projecting at the joints the ball should roll down the invert of the pipe and emerge at the lower end.



- ii) Means of a mirror at one end and a lamp at the other end. If the pipe line is straight the full circle of light will be seen otherwise obstructions or deviations will be apparent.
- iii) The contractor shall give a smoke test to the drain and sewer at his own expense and charges, if directed by the Consultant / Project-in-charge.
- iv) A test register shall be maintained which shall be signed and dated by the Contractor, Consultant/ Project-in-charge.

## **MASONRY WORK**

Masonry work for manhole, chambers, specific tanks and such other works as required shall be constructed from local best quality bricks in cement mortar 1:5 mix (1 cement: 5 coarse sand) or as specified in the schedule of quantities All joints shall be properly raked to receive plaster.

## **TESTING**

All pipes shall be tested to a hydraulic test of 1.5 M head for atleast 30 minutes at the highest point in the section under test. Test shall be carried out similar to those for stoneware pipes given above. The smoke test shall be carried out by the contractor, if directed by the Consultant, at the expense and charges of the contractor. A test register shall be maintained which shall be signed and dated by the contractor. The works failing during the test have to be redone by the contractor and nothing extra shall be payable to his on this account.

## **S.W. GULLY TRAP**

Gully traps shall conform to IS 65-1965. These shall be sound, free from visible defects such as fine cracks or hair cracks. The glaze of the traps shall be free from graze. They shall give a sharp clear note when struck with light hammer. There shall be no broken blisters. The size of the gully trap shall be specified along with dimension and shall be installed in a chamber as described hereafter Each gully trap shall have a C.I. grating of square size corresponding to the dimensions of inlet of gully trap. It will also have a watertight C.I. cover weighing not less than 2.72 kg. The grating cover & frame shall be sound & good casting and shall have truly square machined seating faces.

The excavation for gully traps shall be done true to dimensions and levels as indicated on plans or as directed by the Project-in-charge

### **4.5.1 FIXING**

The gully trap shall be fixed on cement concrete foundation 600 x 600 cm square and not less than 10cm. thick The mix for the concrete will be 1:5:10 (1 cement: 5 fine sand: 10 graded stone aggregate 40mm nominal size) The jointing of gully outlet to the branch drain shall be done similar to jointing of S W pipe as directed in 213

## **BRICK MASONRY CHAMBER**

After fixing and testing gully and branch drain, a brick masonry chamber 300 x 200 (inside) (with class50 brick in cement mortar 1:5 (1 cement: 5 fine sand) shall be built with a 115mm thick brick work round the gully trap from the top of the bed concrete upto ground level. The space between the chamber walls and the trap shall be filled in with cement concrete 1:5:10 (1 cement: 5 coarse sand: 10 graded stone aggregate). The upper portion of the chamber i.e. above the top level of the trap shall be plastered inside with cement mortar 1:3 (1 cement: 3 coarse sand) finished with a floating coat of neat cement, the corners and bottom to the chamber shall be rounded off as to slope towards the grating and form a hopper. C.I. cover with frame 300 x 200 mm (inside) shall then be fixed on the top of the brick masonry with cement concrete 1:2:4 (1 cement 2 coarse: 4 graded stone aggregate 20mm normal size) and rendered smooth The finished top of cover shall be left about 4 cm. above the adjoining ground level so as exclude the surface water from entering the gully trap.

## **5.0 EXTERNAL WATER SUPPLY**

### **5.1.0 SCOPE OF WORK**

The work shall consist of furnishing all materials Labour equipment and appliances necessary and required to completely install the water supply system as required by the Drawings.

Without restricting to the generality of the foregoing the water supply system shall include the following:

- a) Water supply mains and sub mains
- b) Control valves
- c) Masonry chambers and other appurtenances
- d) Excavation and refilling pipe trenches
- e) Concrete anchor blocks
- f) Ferrules, Ferrule chambers G.I. pipe below ground from ferrule to outer face of the building up to finished ground level.

### **CONTRACTOR TO RESTORE SETTLEMENT AND DAMAGES**

The contractor shall, at his own cost, make good during the whole period the works are in hand and during defect liability period thereafter, any settlement that may occur on the surfaces of roads, beams, footpaths, gardens, open spaces etc., whether public or private caused by trenches or by other excavations and shall be liable for any accidents caused thereby He shall also, at his own expense and charges, repair and make good any damage done to buildings and other property. If in the opinion of the Consultant/Engineer-in-charge, he fails to make such works with all practicable dispatch, the Consultant/Project-in-charge shall be at liberty to get the work done by other means and the expenses thereof shall be paid by the contractor or deducted from any money that may be or become due to him or recovered from him in any other manner according to the law of the land.

### **DISPOSAL OF SURPLUS SOIL**

The contractor shall at his own cost shall provide places inclusive of transportation for disposal of all surplus materials not required to be used in the works. As each trench is refilled the surplus soil shall be immediately removed and the surface properly restored the roadways and sides shall be left clear.

### **5.2 Trenches: The width and depth of trenches for different diameter of G.I under-**

	<b>Dia of Pipe</b>	<b>Width of trench</b>	<b>Depth of trench</b>
a)	15 to 50 mm	39 cm	60cm
b)	up to 100 mm	50cm	90cm
c)	Over 100 mm	60cm	90cm

At joints the width of trench shall be widened where necessary

### **CUTTING AND THREADING**

Where pipes have been or re-threaded the ends shall be carefully filled out so that no obstruction to flow is offered the ends of pipes shall then be carefully threaded, in such a manner as will not result in slackness or joints.

### **JOINTING**

Screwed steel pipes shall be jointed with screwed and socket joints using screwed fittings of wrought iron, steel or malleable cast iron The pipes shall be cleaned and cleared of all foreign matter and may burrs from the ends or pipes removed before laying. In joining the pipes, the inside of the socket and the screwed end of the pipe shall be oiled and rubbed over with white lead and a few strands of fine yarn or thread wrapped round the screwed in the socket, tee etc. Care shall be taken that all the pipes and fittings are properly jointed so as to make the joints completely water tight.

### **5.2.3 PROTECTION**

G.I. pipes below ground shall be protected against corrosion by the application of two coats of bitumen paint covered with polyethylene tape and a final coat of anticorrosive bitumen paint.

### **5.2.4 TRENCH FILLING OF G.I. PIPES**

The pipe shall be laid on layer of 10 cm sand and filled up to 15 cm above the pipes. The remaining portion of the trench shall then be filled with excavated earth and the surplus earth shall be disposed off as directed by Project-in-charge/Consultant. The pipes shall be embedded in sand or soft soil free from rock and gangle and where the pipeline crosses a road or a drain, it shall be through RCC pipe.

### **FERRULE CONNECTION**

Ferrule connection shall be inclusive of necessary excavation, boring a hole in cast iron mains, tapping it providing necessary saddles, and bailing out of water.

### **5.2.6 TESTING**

- a) On completion the pipe line laying shall be tested to a Hydraulic pressure of 7 kg/sq.cm. (70 meter), Pressure shall be maintained for a period of two hours without drop. Any joint found leaking shall be redone and all leaking pipes removed and replaced. Testing shall be done before the trenches are refilled. The contractor shall arrange all the equipment required for testing and the rate quoted shall be deemed to be inclusive of this cost.
- b) Contractor shall maintain a test register and tests shall be recorded in it. The entries shall be signed and dated by Consultant, Project-in-Charge and Contractor. This register shall be handed over to the Project-in-Charge on completion of work.
- c) G. I. pipes shall be measured per linear meter (to be nearest centimeter) and shall be inclusive of all fittings, earth work, pipe protection and other items as specified.

### **FERRULES**

The ferrules for connection with CI shall generally conform to IS 2692: 1964. It shall be of non ferrous materials with CI bell mouth cover and shall be nominal bore as specified. The ferrule shall be fitted with screw and plug or valve capable of completely shutting off the water supply to communication pipe as and when required.

### **VALVE CHAMBERS**

Contractor shall provide suitable brick masonry chambers in cement mortar 1:5 (1 cement: 5 coarse sand) on cement concrete foundations 150 mm thick 1:5:10 (1 cement: 5 coarse sand: 10 graded stone aggregate 40 mm nominal size) 15 mm thick cement plaster inside and outside finished with a floating coat of neat cement inside with cast iron surface box including excavation, back filling complete.

Valve chambers shall be of following sizes :-

For depths 90 cms.	60 x 60 cms
For depths up to 100 cms. beyond	120 x 120 cms

### **5.4 TESTING**

- a) All pipes, fittings and valves shall be tested by hydrostatic pressure of 7 kg./sq.cm.
- b) Pressure shall be maintained for a period of at least two hours without appreciable drop in the pressure after fixing at site (+/-, 10%)
- c) Register shall be maintained and all entries shall be signed and dated by contractor(s) and Consultant/Project-in-charge.

- d) In addition to the sectional testing carried out during the construction, contractor shall test the entire installation after connections to the overhead tanks or pumping system or mains. He shall rectify all leakage, and shall replace all defective materials in the system. Any damage done due to carelessness, open or burst pipes or failure of fittings, to the building, furniture and fixtures shall be made good during the defects liability period without any extra cost.
- e) After commissioning of the water supply system, contractor shall test valve by closing and opening it a number of times to observe if it is working efficiently. Valves which do not effectively operate shall be replaced by new ones at no extra cost and the same shall be tested as above.

## 5.5 **DISINFECTION**

- a) After completion of the work, contractor shall flush clean the entire system with the City's filtered water after connection has been made.
- b) After the first flushing, add commercial bleaching powder to achieve a dosage of 2 to 3 mg/Ltr of water in the system and flushed. This operation should be performed twice to ensure that the system is fully disinfected and usable.

## 5.6 **PRE-COMMISSIONING**

- a) Ensure that all pipes are free from debris and obstructions
- b) Check all valves and for effective opening and closing action Defects should be rectified or valves replaced
- c) Ensure that all connection to branches have been made
- d) Ensure that mains have been connected to the respective pumps, underground and overhead tanks
- e) Water supply should be available at main underground tank
- f) All main line valves should be closed

### 5.6.1 **COMMISSIONING**

- a) Fill underground tank with water Add 1 kg of fresh bleaching powder after making a solution, to be added near inlet
- b) Start water supply pump and allow water to fill main under ground tank Water will first fill the fire tank and then overflow to the domestic tanks.
- c) After overhead reservoir drain the same to its one forth capacity through tank scour valve. This is to ensure removal of all mud, debris, etc. in the tank
- d) Fill overhead tank to full
- e) Release water in the main lines by opened valves in each circuit Drain out water in the system through scour valves in lower regions Ensure clean water is now coming out of the system
- f) Open valves for individual sectors Observe for leakages or malfunctions, check pressure and flow at end of line by opening hydrants etc., remove and rectify defects notice.
- g) The entire water supply system should be disinfected with bleaching powder and system flush clean.
- h) Send four samples of water drawn from four extreme locations for testing for bacteriological test in sterilized bottles obtained from the concerned laboratory. Laboratory personal may collect the samples themselves.

## **RESPONSIBILITY:**

Responsibility for various activities in pre-commissioning and commissioning procedures will rest with the contractor.

## **TORM DRAINS**

### **6. GENERAL REQUIREMENTS**

- a) All materials shall be new and of the best quality conforming to specification and subject to the approval of the Consultant/Project-in-charge.
- b) Drainage lines shall be laid to the required gradients and profiles.
- c) All drainage work shall be done in accordance with the local municipal by laws.
- d) Contractor shall obtain necessary approval and permission for the drainage system from the municipal or any other competent authority.
- e) Location of all manholes, catch basins etc., shall be got confirmed by the Consultants before the actual execution of work at site.
- f) All works shall be executed as directed by Consultants.

### **RUBBLE MASONRY**

As specified under item No. 6.3 of civil works for rubble masonry with black granite stones.

### **REINFORCED CEMENT CONCRETE PIPES**

Underground storm water drainage NP2 pipes shall be centrifugally spun RCC pipes of specified size. Pipes shall be true and straight with uniform bore throughout. Cracked, warped pipes shall not be used on the work. All pipes shall be tested by manufacturer and the contractor shall produce, when directed a certificate to the effect from the manufacturer.

### **TESTING**

All pipes shall be tested to a hydraulic test of 1.5 M head for atleast 30 minutes at the highest point in the section under test. Test shall be carried out similar to those for stoneware pipes given above. The smoke test shall be carried out by the contractor, if directed by the Consultant, at the expense and charges of the contractor. A test register shall be carried out similar to those for stoneware pipes given above. The smoke test shall be carried out by the contractor, if directed by the Consultant, at the expense and charges of the contractor. A test register shall be maintained which shall be signed and dated by the Contractor/Consultant.

### **PRE CAST SLABS**

Pre cast layer slabs shall be casted in RCC 1:2:4 (1 cement: 2 sand: 4 coarse aggregate of 20 mm aggregate) and shall be placed over RR masonry drain as per drawing.

**7. LIST OF APPROVED MAKES/AGENCY OF MATERIALS**  
(For Sanitary work)

The following guidelines are to be noted with regard to use of materials in the work.

1. The CONTRACTOR shall be required to use material of the make given in the list of approved make or specifically mentioned in the Bill of Quantities. EMPLOYER is free to demand the CONTRACTOR to use any particular make from the approved list of items.

However in case of non availability of any item as per the list of approved make CONTRACTOR shall use alternative item of ISI make with prior written permission from the CONSULTANT/Project-in-charge.

2. Wherever, material bearing Standard Mark (ISI) are used in the work, the Contractor should furnish necessary documents and proof of payments made for the procurement of materials bearing Standard Mark (ISI).
3. In case it is established that Standard material (bearing ISI mark) as well as the materials indicated in the list (as mentioned in the above para) are not available in the market, then approved equivalent materials may be used in the work subject to approval from the consultant and Project-in-charge.
4. For materials bearing "Standard Mark (ISI)" ordinarily no testing is to be done. However, in case of doubt or with a view to check the quality of materials, Project-in-charge may send samples for random testing.
5. For use of materials other than materials bearing "Standard Mark (ISI)" Mandatory tests shall be conducted at the frequency specified in the contract. In case frequency of testing is not stipulated in the contract then standard specification (CPWD, ISI etc.) may be considered for frequency at which materials are to be tested.
6. Before bulk purchase of quantities of materials, it is the responsibility of the Contractor to get the samples of materials approved from consultant and Project-in-charge

Sr. No.	MATERIALS	APPROVED MAKE/AGENCY
1	Vitreous china sanitary ware	Parryware, Hindustan (Hindware)
2	Plastic W.C Seat cover – NA	Parryware, 123ingston, Diplomat
3	C.P Fittings/Accessories	Jaquar, MARC
4	PVC Pipes & fittings	Kishan, Supreme, Prince
5	G.I Pipes 'B' class	TT Swastic , Tata , Jindal
6	Gunmetal Valves (full way check and globe valves)/fittings – as per ISI 981	L & K brand by L.K. Industries, Mathura, Leader Brand by Leader Engg. Works Jullunder, Zoloto
7	Bib cock & angle/stop cocks (brass), health faucets etc	Jaquar, MARC
8	Stone ware pipes & gully traps – as per ISI	Perfect Potteries Bharatpur Burn potteries Jabalpur
9	Manhole C.I cover and frame	NECO, BIC
10	CI pipes and fittings	NECO, BIC
11	Hand Drier	Euronics, Askon, Technocrat
12	HDPE Water tank	Sintex or equivalent
13	Liquid soap dispenser	Euronics, Kimberly Clarke
14	Auto sensor pillar cock battery operated	Jaquar, AOS (Doppler)
15	Urinal flush sensor	AOS concealed type
16	Toilet Accessories	Jaquar, Marc

## **APPENDIX – I**

### **BILL FORMAT**

#### **RUNNING A/C BILL**

- i. Name of work :
- ii. Name of Employer :
- iii. Name of Contractor :
- iv. Accepted contract amount :
- v. Date of Commencement :
- vi. Stipulated date of Completion :
- vii. Actual date of completion  
(applicable for final bill only) :
- viii. Extension, if any. :
- ix. Insurance valid upto :
- a) Workmen Compension Act
- b) Contractor's all risk  
comprehensive insurance policy :
- x. Labour Licence No. and date  
and valid upto :
- xi. Serial No. of this Bill :
- xii. No. & Date of previous Bill :
- xiii. Ref. to Agreement dated :
- xiv. Earnest Money Deposit :

TECHNICAL SPECIFICATIONS

FOR

**MANDATORY TESTS**

VOLUME V OF V



## MANDATORY TESTS

1. The mandatory tests shall be carried out when the quantity of materials to incorporate in the work exceeds the minimum quantity specified.
2. Optional tests specified or any other tests, shall be carried out in case of specialized works or important structures as per direction of the Engineer-in-Charge.
3. Testing charges, including incidental charges and cost of sample for testing shall be borne by the contractor for all mandatory tests.
4. Testing charges for optional tests shall be reimbursed by the Department. However, the incidental charges and cost of sample for testing shall be born by the contractor.
5. In case of non-IS materials, it shall be the responsibility of the contractor to establish the conformity of material with relevant IS specification by carrying out necessary tests. Testing charges including incidental charge and cost of sample for testing shall be borne by the contractor for such tests.

### THE MANDATORY TESTS SHALL BE AS FOLLOWS:

Material	Test	Field / laboratory test	Test procedure	Minimum quantity of material / Work for carrying out the test	Frequency of testing
<b>Reinforced cement concrete work</b>					
Water for construction purposes	Ph value Limits of Acidity Limits of Alkalinity Percentage of solids Chlorides Suspended matter Sulphates Inorganic solids Organic solids	Lab	IS 3025	Water from each source	Before commencement of work & thereafter: Mandatory - Once in one year from each source; Optional: once in 3 months from each source; Municipal supply - optional.
Reinforced cement concrete	b) slump test	Field	IS: 1199	a) 20 cu.m. for slabs, beams and connected columns . b) 5 Cu.m in case of columns	a) 20 cu.m. Part there of or more frequently as required by the EIC/Consultant b) Every 5 Cu.m.
	c) cube test	Lab	IS : 516	a) 20 cu.m. In slab, beams, & connected columns. b) 5 cum in columns	a) every 20 cum of a day's concreting .(Ref. as per frequency of sampling). b) Every 5 cum.
Ready mixed cement concrete (IS-4926)	Cube test	Lab	IS-516 and as per para 6.3.2 of IS-4926-2003	50 cum	One for every 50cum of production or every 50 batches, whichever is the greater frequency
Note : for all other small items and where RCC done in a day is less than 5 cum, test may be carried out as required by EIC/Consultant					

Material	Test	Field / laboratory test	Test procedure	Minimum quantity of material / Work for carrying out the test	Frequency of testing
<b>Mortars:</b> Lime	Chemical & physical properties of lime	Laboratory	IS; 6932 (part 1 to x)	5 M.T.	10 M.T. or part there of as decided by the EIC/Consultant
Sand	Bulking of Sand	Field		20 CU.M.	Every 20 cu.m or part there of or more frequently as decided by EIC/Consultant
	Silt content	Field	IS:383	20 CU.M.	Every 20 cu.m or part there of or more frequently as decided by EIC/Consultant
	Particle size and distribution	Field or Laboratory as decided by the EIC/Consultant	IS:383	40 CU.M.	Every 40 cu.m. of fine aggregate / sand required in RCC. Work only
	Organic Impurities	Field	..DO..	20 CU.M.	Every 20 cu.m. or part thereof or more frequently as decided by the EIC/Consultant
	Chloride & sulphate content tests		Optional		Once in three months.
<b>Cement</b>	Test requirement	Fineness (m2/kg)	IS 4031 (Part-II)	Each fresh lot	Every 50 MT or part thereof
		Normal consistency	IS 4031 (Part-IV)		
		Setting time (minute) a) Initial b) Final	IS 4031 (Part-V)		
		Soundness a) Le-Chat expansion (mm) b) Auto clave (%)	IS 4031 (Part-III)		
		Compressive strength(Mp) a) 72+/-1 hr b) 168+/-2hr	IS 4031 (Part-VI)		

Material	Test	Field / laboratory test	Test procedure	Minimum quantity of material / Work for carrying out the test	Frequency of testing
Stone Aggregate	a) Percentage of soft or deleterious materials	General visual inspection/ Lab test where required by the EIC/Consultant	IS 2386 Part II	One test for each source	One test for each source
	Particle size distribution	Field / Lab	-	10 cu.m	Every 40 cum. Or part thereof and
	Once in three months for each source for coarse and fine aggregates required in RCC works, for a minimum quantity - 10 cum for coarse aggregate and 40 cum for fine aggregate.				
	a) Estimation of Organic impurities	Field / Lab	IS 2386 Part II	10 Cum	-do-
	b) Specific Gravity	Field / Lab	IS 2386	10 Cum	-do-
	a) Bulk Density	Field / Lab	IS 2386	10 Cum	-do-
	b) Aggregate crushing strength	Field / Lab	IS 2386	10 Cum	-do-
	c) Aggregate impact value	Field / Lab	IS 2386	10 Cum	-do-
Timber	Moisture	Field (by moisture meter) Laboratory test as required by EIC/Consultant		1 Cu. M.	Every one Cum or part thereof
Flush Door	End immersion test Knife test Adhesion test	Laboratory	IS: 2202 (Part 1) & Part II	26 shutters	As per sampling and testing as instructed by the EIC/Consultant
Aluminium door or window fittings	Thickness of anaodic coating	Laboratory	IS: 5523	If the cost of fittings exceed Rs. 20,000/-	<b>Rs.20,000/- or part there of as required by the EIC/Consultant.</b>
Bricks	Testing of bricks / brick tiles for dimensions  <b>Compressive strength</b> <b>Water absorption</b> <b>Efflorescence</b>	Laboratory	IS 3495 Part I to IV	<b>No of bricks to be selected &amp; bricks lot</b> <b>20 : 2001 to 10000</b> <b>32 : 10001 to 35000.</b> <b>50 : 35001 to 50000</b> <b>20 : for every addl. 50000 or part thereof</b> <b>If &lt; 2000, As per decision of the EIC/Consultant</b>	Permissible defective bricks in the sample 1 2 3

Material	Test	Field / laboratory test	Test procedure	Minimum quantity of material / Work for carrying out the test	Frequency of testing
Steel for RCC	Physical tests a) Tensile strength b) Retest c) Re-bound test d) Nominal mass e) Bend test f) <b>Elongation test</b> g) Proof stress	Lab / field	IS 1608  IS 1786 IS 1786 IS 1786 IS 1599 IS 1786 IS 1786	Each lot from each source from each diameter of bar	Below 100 Tons Dia < 10 mm one sample for each 25 tonnes or part thereof If dia is >10 mm but less than 16 mm: One sample each 35 tonnes or part thereof. If dia >16 mm one sample for each 45 tonnes
	Chemical Tests: 1. Carbon Constituent 2. Sulphur 3. Phosphorus 4. Phosphorus & Sulphur		IS 1786		For every fresh lot of one truck or less as directed by the Engineer-in-Charge/Consultant
Soil core test	OMC Proctor density		As per IS 12175	Two for every 50 sqm	As per notes 1 & 2 below
Mosaic tiles			As per IS 13801 Para 14.6	5000 tiles and more for each manufacturer & thereafter for every 10000 tiles or part thereof.	
Ceramic tiles			As per IS 13630	3000 tiles and more for each manufacturer and thereafter for every 3000 tiles or part thereof.	

**OTHER MANDATORY TESTS:** Soil core tests; Testing aggregate - particle size distribution; Ceramic tiles, Mosaic tiles

Testing structural steel; Chequered plate, Unit weight, Thickness, Chemical and physical properties

Presence of preservative on factory made panelled door, kiln seasoned chemically treated wood products, Moisture content in wood products.

**CI pipes:** Dimensional, mass, Hydrostatic; GI pipes; Lead; RCC Hume pipes; Stoneware pipes

**ROAD WORK:** Soil core tests; Grading of metal for WBM; Bitumen grade; Bitumen content; Load test on concrete gratings.

**OPTIONAL TESTS:** Testing aggregate-surface moisture, impact value, spectrographic alkali reaction; Dimensional tests of bricks; Testing the mass of zinc coating on GI door frame, steel windows, test for chemical and physical properties; Anodic coating on aluminium fittings and aluminium sections, Unit weight of aluminium sections; Non destructive Test of Concrete like Non-Destructive Testing(NDT), Ultra Sonic Pulse Velocity (UPV or USPV) by Rebound Hammer (Schmidt Hammer with impact energy of the hammer is about 2.2Nm and with Ultrasonic Pulse Velocity Tester.

#### **TESTING, TOLERANCE, ACCEPTANCE AND MODE OF PAYMENT:**

- a) The material should pass all tests and tolerance in dimensional, chemical, physical properties should be within the limit as stipulated in relevant IS for acceptance. Such materials shall be accepted as standard.
- b) Payment shall be restricted to standard unit mass, or as specified in the schedule of work, without making any cost adjustment towards mass or any other properties, provided the material pass all the tests and tolerances are within the specified limits.
- c ) In case of non-standard materials, materials not covered under any IS Specifications, such as aluminium sections, the payment shall be made based on the actual unit weight basis as determined by testing at random sampling.

#### **Notes:**

##### **1. BACK FILLING IN SIDES OF FOUNDATIONS, PLINTH, UNDER FLOOR ETC.:**

The back filling shall be done after the concrete or masonry has fully set and shall be done in such a way as not to cause under-thrust on any part of the structure. Where suitable excavated material is to be used for back filling, it shall be brought from the place where it was temporarily deposited and shall be used in backfilling. The scope of work for back filling/filling in foundation, plinth, under floors etc. shall include filling for all the buildings covered under the contract. Surplus earth available from one building, if required, shall be used for backfilling/filling for other buildings also within the specified lead mentioned in the item.

All timber shoring and form work left in the trenches, pits, floors etc. shall be removed after their necessity ceases and trash of any sort shall be cleared out from the excavation. All the space between foundation masonry or concrete and the sides of excavation shall be backfilled to the original surface with approved materials in layers not exceeding 150 mm. in thickness, watered and well consolidated by means of rammers to at least 90% of the consolidation obtainable at optimum moisture content (Proctor density). Flooding with water for consolidation will not be allowed. Areas inaccessible to mechanical equipment such as areas adjacent to walls and columns etc. shall be

tamped by hand rammer or by hand held power rammers to the required density. The backfill shall be uniform in character and free from large lumps, stones, shingle or boulder not larger than 75 mm. in any direction, salt, clods, organic or other foreign materials which might rot. The backfilling in plinth and under floors shall be done in similar way in layers not exceeding 150 mm. thick and shall be well consolidated by means of mechanical or hand operated rammers as specified to achieve the required density.

Test to establish proper consolidation as required will be carried out by the Contractor cost. Two tests per 50 sqm. will be taken to ascertain the proper consolidation.

## **2. FILLING IN PLINTH AND UNDER FLOORS:**

After the available suitable excavated materials are exhausted as backfilling, the contractor shall notify the Engineer-in-Charge, of the fact and levels taken jointly with Site Engineer / Consultant/Authority of CIPET Authority. The earth, murrum, sand, gravel etc. or such materials suitable for filling proposed to be filled under floors and so mentioned in the item of schedule of quantities shall then be brought to site from approved locations and sources.

**i) Earth Filling :** The earth, soft murrum etc. so brought shall be filled up in layers of 15 cm depth, each layer being well watered and consolidated by approved hand or mechanical tampers or other suitable means to achieve the required density.

**ii) Gravel or Sand Filling :** Gravel if required to be filled under floors, shall be single washed gravel of approved quality and of size varying from 12 mm. to 20 mm. it shall be uniformly blinded with approved type of soil and/or sand to obtain full compaction. Gravel shall be filled in specified thickness and shall be well watered and rammed entirely to the satisfaction of the Site Engineer / Consultant.

If sand is required to be filled under floors, it shall be clean, medium grained and free from impurities. The filled in sand shall be kept flooded with water for 24 hrs. to ensure maximum consolidation. Any temporary work required to maintain sand under flooded condition shall be done by the contractor at his own cost. The surface shall then be well dressed and got approved from Site Engineer / Consultant before any other work is taken over the fill.

Signature of the  
Contractor:

Address:

Date:

Chief Manager (Project)  
Central Institute of Plastics  
Engineering & Technology  
NH-31, Changsari,  
Dist.Kamrup(Assam)-781101