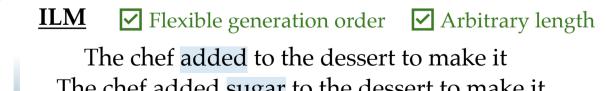**ARM** ❌ Flexible generation order ✅ Arbitrary length

The chef added sugar to the dessert to make `make`
The chef added sugar to the dessert to make `it` sweeter
The chef added sugar to the dessert to make it `sweeter`

MDM ✅ Flexible generation order ❌ Arbitrary length

The `added` to dessert `to make`
The `chef` added to `the` dessert to make `it`
The chef added `sugar` to the dessert to make it `sweeter`

ILM ✅ Flexible generation order ✅ Arbitrary length

The chef `added` to the dessert to make it
The chef added `sugar` to the dessert to make it
The chef added sugar to the dessert to make it `sweeter`