# 1 Scheduling Model

# 1.1 Necessary Data

# 1.1.1 Description

The data is split into 2 parts:

- System-Info, contains information about the production environment
- Orders, contains orders made by customers, which need to be processed in the described production environment

#### 1.1.1.1 System-Info

Contains information about the production environment

1.1.1.1 Tasks All steps / actions, that can be performed in the production environment. (Important: Tasks which are added as "follow up task" to a task should NOT have this task added as "preciding task"). The duration of each task can be found in the data of the workstations (paragraph 1.1.1.1.4), so the processing of different tasks on different machines/workstations can be accounted for.

- id unique ID of the task (just used for internal identification)
- name name of the task (for easier readable/interpretable results)
- resources (list) needed resources, to process the task (id + amount)
- products (list) all resources (id + amount) which are created by completing the task
- preceding\_tasks (list) tasks, which need to be scheduled before this task can be done
- follow\_up\_tasks (list) tasks, which need to be scheduled after this task is completed
- independent boolean, to flag if the task should be used in the schedule on it's own (e.g. false for tasks which only ever appear as "preciding tasks" and wouldn't make sense on their own)
- prepare\_time the time needed to prepare the machine/workstation for this task
- unpreprare\_time the time needed to unprepare a machine/workstation after it was used for this task

- 1.1.1.1.2 Recipes The recipies for the different resources, which are supposed to be produced (final products or intermediate products)
  - id unique ID of the recipe (just used for internal identification)
  - name name of the recipe (for easier readable/interpretable results)
  - tasks (list) IDs of all tasks, which need to be scheduled/processed, to finish this recipe (result resources and amounts can be looked up from the result products of the last task in the recipe)
- **1.1.1.1.3 Resources** All resources, which can either be used or produced in the production environment
  - id unique ID of the resource (just used for internal identification)
  - name name of the resource (for easier readable/interpretable results)
  - stock amount of this resource currently in stock
  - price price per unit to buy this resource (0, if the resource can not be bought)
  - delivery time expected delivery time, if the resource has to be bought
  - renewable boolean, to flag if the resource is consumed or not (e.g. a resource representing an employee is renewable, because they are usable again once a task is done)
  - recipes (list) IDs of the recipes, with which this resource can be produced (if there are any, otherwise empty list)
- **1.1.1.1.4 Workstations** All machines/workstations, which are available in the production environment
  - id unique ID of the workstation (just used for internal identification)
  - name name of the workstation (for easier readable/interpretable results)
  - basic\_resources (list) contains the IDs of the necessary resources + amount, which will be needed to run the workstation (independent of the resources needed to process a task)
  - tasks (list) IDs of all tasks, which can be processed on this workstation + the duration of each task on this workstation

#### 1.1.1.2 Orders

Describes orders made by customers, which are supposed to be processed in the production environment.

- id unique ID of the order (just used for internal identification)
- arrival time timestamp, when the order was made
- delivery time timestamp, when the order is supposed to be done
- latest\_acceptable\_time timestamp, latest acceptable point in time to which the order needs to be completed if the given delivery time can not be met
- resources (list) IDs + amounts of ordered resources, + the price the customer pays for each of the resources
- penalty penalty if the order is not processed
- tardiness\_fee fee, if the order is only completed after the delivery time but before the latest acceptable time
- divisible boolean, to flag if the order can be split and only partially fulfilled or if all of the ordered resources have to be done (or none)
- customer id unique ID of the customer
- optional boolean, flags if the order has to be scheduled or if it is optional (default: true)

## 1.1.2 Jobs

Describes a specific instance of a task for an order.

- id unique ID of the job (just used for internal identification)
- order id ID of the order, for which the job is being scheduled
- task id ID of the task which is processed
- to\_id specific assignment ID between the tasks and the orders to make it easier to link specific tasks to orders

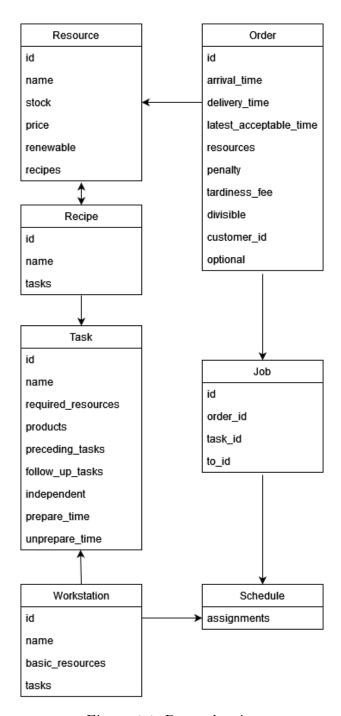


Figure 1.1: Dependencies

# 1.2 Input / Output

Input:

Exact structure of the data for with example data can be seen at "JSON-Example" (section 1.3.2.2).

```
Orders:
Order A
Task_1 - Task_n
price_1 - price_n
penalty
tardiness fee
delivery\_date
latest\_date
optional
Mapping of tasks to jobs example::
TaskA.1
TaskID
JobID
Intermediate:
<br/> «Workstation ID, Task (Operation) ID, Start Time Slot<br/>>j_1-(w,t,s)
j_2 - (w, t, s)
j_2 - (w, t, s)
j_n - (w, t, s)
Output:
Output.

\begin{bmatrix}
(j_{11}, s_{11}) & (j_{12}, s_{12}) & (j_{13}, s_{13}) & \dots & (j_{1n}, s_{1n}) \\
(j_{21}, s_{21}) & (j_{22}, s_{22}) & (j_{23}, s_{23}) & \dots & (j_{2n}, s_{2n}) \\
\dots & \dots & \dots & \dots & \dots \\
(j_{m1}, s_{m1}) & (j_{m2}, s_{m2}) & (j_{m3}, s_{m3}) & \dots & (j_{mn}, s_{mn})
\end{bmatrix}
```

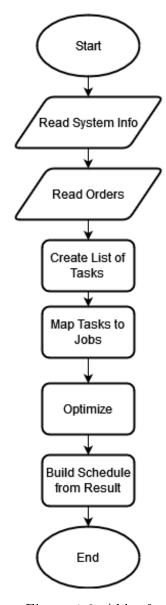


Figure 1.2: Ablauf

# 1.3 Model

# 1.3.1 Variable Definition

## OLD:

 ${\cal O}$  - Set of all Orders

o - Specific Order,  $o \in O$ 

W - Set of all Workstations

```
T - Set of all Tasks
```

 $T_o$  - Set of all Tasks needed for Order  $o, T_o \subset T$ 

x - Specific Task,  $x \in T$ 

 $T_{xp}$  - Set of all Tasks preceding Task  $x, T_{xp} \subset T$ 

 $T_{xf}$  - Set of all Tasks following Task  $x, T_{xf} \subset T$ 

J - Set of all Jobs

 $J_w$  - Set of all Jobs assigned to Workstation  $w, w \in W$ 

 $j_x$  - Job linked to Task  $j, x \in T, j \in J$ 

 $x_i$  - Task linked to Job  $j, x \in T, j \in J$ 

 $W_j$  - Set of Workstations eligible for Job  $j, W_j \subset W$ 

R - Set of all Resources

w - Specific Workstation  $w \in W$ 

 $R_i$  - Set of Resources needed for Job  $j, R_i \subset R$ 

r - Specific Resource,  $r \in R$ 

 $d_{xw}$  - Duration of Task x on Workstation w

 $j_w$  - Selected Workstation for a Job  $j, w \in W_j$ 

 $j_s$  - Start time slot of Job j

 $j_{dt}$  - Deliver time slot of Job j

 $j_{lt}$  - Latest allowed time slot of Job j

 $i_{rt}$  - Amount of Resource r in the Inventory at time slot t

 $l_i$  - Binary Variable, 1 if Job j is late (Tardiness Fee applies)

 $l_o$  - Binary Variable, 1 if Order o is late (Tardiness Fee applies)

 $u_o$  - Binary Variable, 1 if Order o can only be fulfilled partially

 $p_o$  - Price the customer pays for Order o

 $f_o$  - Price reduction for tardy orders

 $O_c$  - Set of all Orders which could be completed in the derived schedule,

 $O_c \subset O$ 

#### NEW SUGGESTION:

O - Set of all Orders

P - Set of all Tasks

W - Set of all Workstations

R - Set of all Resources

X - Set of all Jobs

o - Specific Order,  $o \in O$ 

p - Specific Task,  $p \in P$ 

w - Specific Workstation  $w \in W$ 

r - Specific Resource,  $r \in R$ 

x - Specific Job,  $x \in X$ 

 $P_o$  - Set of all Tasks needed to complete Order  $o, P_o \subset P$ 

```
P_{p_{pre}} - Set of all Tasks preceding Task p,\,P_{p_{pre}}\subset P
```

$$P_{p_f}$$
 - Set of all Tasks following Task  $p, P_{p_f} \subset p$ 

$$X_w$$
 - Set of all Jobs assigned to Workstation  $w, w \in W, X_w \subset X$ 

$$W_x$$
 - Set of all Workstations eligible for Job  $x, x \in X, W_x \subset W$ 

$$R_x$$
 - Set of all Resources required for Job  $x, x \in X, R_x \subset R$ 

$$d_{pw}$$
 - Duration of Task  $p$  on Workstation  $w, p \in P, w \in W, d_{pw} \ge 0$ 

$$x_w$$
 - Selected Workstation  $w$  for Job  $x, x \in X, w \in W, x_w \in W$ 

$$x_s$$
 - Start time slot for Job  $x, x \in X, x_s \ge 0$ 

$$x_p$$
 - Task p corresponding to Job  $x, x \in X, p \in P, x_p \in X$ 

$$x_{dt}$$
 - Delivery time slot for Job  $x, x \in X, x_{dt} \geq 0$ 

$$x_{lt}$$
 - Latest acceptable time slot for Job  $x, x \in X, x_{lt} \geq 0, x_{lt} \geq x_{dt}$ 

$$a_{r,t}$$
 - Amount of Resource r in stock at time slot  $t, r \in R, t \geq 0, a_{r,t} \geq 0$ 

$$l_x$$
 - Binary Variable, 1 if Job x is late (Tardiness Fee applies),  $x \in X$ 

$$l_o$$
 - Binary Variable, 1 if Order o is late (Tardiness Fee applies),  $o \in O$ 

$$u_o$$
 - Binary Variable, 1 if Order o can only be fulfilled partially,  $o \in O$ ,

$$z_o$$
 - Price the customer pay for Order  $o, o \in O, z_o \ge 0$ 

$$f_o$$
 - Price reduction for tardy orders,  $o \in O$ ,  $f_o \ge 0$ 

$$o_{opt}$$
 - Binary Variable, 1 if Order o is optional,  $o \in O$ 

$$o_{lt}$$
 - Latest acceptable time for Order  $o, o \in O, lt \geq 0$ 

$$b_o$$
 - Penalty, if Order o is not scheduled to meet  $o_{lt}$ ,  $o \in O$ ,  $b \ge 0$ 

$$O_c$$
 - Set of all Orders which could be completed in the schedule,  $O_c \subset O$ 

# 1.3.2 Objective Function + Constraints

# 1.3.2.1 Objective Functions

Equation 1 Minimize tardy jobs

Equation 2 Maximize earning

Equation 3 Minimize deviation from the expected delivery date

Equation 4 Maximize Set Size of scheduled jobs

Equation 5 Maximize Set Size of scheduled jobs with least tardy jobs

Equation 6 Maximize Set Size of scheduled jobs with least deviations

$$X := X_i$$

$$minimize \sum_{i=0}^{X} l_x$$
(1)

$$o := O_{c,i}$$

$$maximize \sum_{i=0}^{O_c} p_o - (l_o * f_o)$$
(2)

$$\begin{aligned}
x &:= X_i \\
y &:= p_j
\end{aligned} \tag{3}$$

$$minimize \sum_{i=0}^{X} |(x_s + d_{y,w}) - x_{dt}|$$
(3)

$$maximize|O_c|$$
 (4)

$$x := X_i$$

$$maximize|O_c| - \sum_{i=0}^{X} l_x$$
(5)

$$x := X_i$$
$$y := p_x$$

z...threshold for acceptable deviation

$$d := \sum_{i=0}^{X} (|(x_s + d_{y,w}) - x_{dt}| > z)$$

$$maximize|O_c| - d$$
(6)

## 1.3.2.2 Constraints

Equation 7 to make sure jobs finish before last possible time slot

Equation 8 checks if tardiness fee applies

Equation 9 starting times need to be after timeslot 0

Equation 10 to make sure jobs have sufficient resources to start

Equation 11 jobs can't start before preceding tasks finish

Equation 12 follow up jobs can't start before job finished

Equation 13 only one active job at one time slot for each Workstation

UPDATED:

$$x_s \le x_{lt} - d_{x_p, x_w} \tag{7}$$

$$l_x := x_{dt} \le x_s \le x_{lt} \tag{8}$$

$$x := X_i$$

$$\sum_{i=0}^{X} (x_i < 0) < 1$$
(9)

$$r := R_{xi}$$

$$\sum_{i=0}^{R_x} (a_{r,t} - r \le 0) < 1$$
(10)

$$y := P_{x_p pre,i}$$

$$y' := P_{x_p pre,i-1}$$

$$z := \sum_{i=1}^{P_{x_p pre}} (x_{ys} + d_{yw}) - (x_{y'} + d_{y'w}) < 0$$

$$z < 1$$
(11)

$$y := P_{x_p f, i}$$

$$y' := P_{x_p f, i-1}$$

$$z := \sum_{i=1}^{P_{x_p f}} (x_{y's} + d_{y'w}) < x_{ys}$$

$$z < 1$$
(12)

NOT YET UPDATED:

$$\forall w \in W$$

$$i = J_{wm}$$

$$j = J_{wn}$$

$$x = x_{i}$$

$$x' = x_{j}$$

$$\sum_{m=0}^{J_{w}} (\sum_{n=0}^{J_{w}-1} ((1 - (j_{s} + d_{x',w} < i_{s})) + (1 - (j_{s} > i_{s} + d_{x,w})))) < 1$$

# 1.4 Tests & Experiments

# 1.4.1 Currently used Objective Functions

## 1.4.1.1 Make-span

$$test$$
 (14)

#### 1.4.1.2 Min Deadline Deviation

$$x := X_{i}$$

$$y := p_{j}$$

$$minimize \sum_{i=0}^{X} |(x_{s} + d_{y,w}) - x_{dt}|$$

$$(15)$$

#### 1.4.1.3 Min Idle Time

$$x' := w_{i}$$

$$x' := w_{i-1}$$

$$w := W_{j}$$

$$\sum_{j=0}^{W} w_{0s} + \sum_{i=1}^{w} x_{s} - (x'_{s} + d_{x'_{p}w})$$
(16)

# 1.4.2 Genetic Algorithm Approach

Tested own implementation and PyGAD library - currently using PyGAD library (same results, but faster runtime)

### 1.4.2.1 Feasibility Function

The current version of the feasibility function tests the following cases:

- start times < earliest allowed time slot
- end times > last allowed time slot
- overlap of jobs scheduled on the same workstation
- correct sequence of jobs for each order (including no overlap)

## 1.4.2.2 Encoding

There are currently two different encodings in use, depending on which strategy is being used. The 1-Stage Optimization attempts to optimize both the workstation assignment and the start times of each job at the same time, while the 2-Stage Optimization handles the assignments to the workstations first and only after this finished, the start times are adapted to create a feasible schedule.

- 1.4.2.2.1 1-Stage Optimization For every Job which needs to be scheduled, on pair of <workstation, start time> is used the duration for each job can be looked up using the workstation and the type of Job for each gene.
- 1.4.2.2.2 2-Stage Optimization In Stage 1, every Job is represented by a single integer <workstation> In Stage 2, every Job is represented by a single integer <start time> the workstation assignments needed for the fitness function are taken of the result of Stage 1

#### 1.4.2.3 Selection

The selection method used for all current experiments / tests was the "Roulette Wheel Selection", both with the PyGAD library and the self implemented GA version.

#### 1.4.2.4 Recombination

On the used scale of complexity in the chosen test problems for scheduling, there was no significant difference in the performance of the two tested recombination methods. Once the GA manages to find any feasible solution, both methods keep improving the solution.

#### 1.4.2.4.1 One-Point-Crossover

#### 1.4.2.4.2 Two-Point-Crossover

#### 1.4.2.5 Mutation

- 1.4.2.5.1 Random The random mutation randomly chooses genes of an individual and changes them to any of the available options for the respective gene (e.g. any time slot between the earliest allowed and last allowed time slot)
- 1.4.2.5.2 Only Feasible Mutations This mutation method also randomizes the genes of an individual, but only picks from the pool of feasible combinations (task-workstation assignment).

## 1.4.2.6 Manual Result Improvement

At the end of the optimization using a GA, the order and assignments of the Jobs may already be good, but some unnecessary unused space is either in

front of all jobs on a workstation or in between jobs on a workstation. To circumvent this, an algorithm to improve the result is used, which removes the unused space and shifts all jobs closer together (without violating constraints). The algorithm currently used works like this:

## Algorithm 1 Result Compression Algorithm

```
new\_solution = deepcopy(solution)
changes made = True
while changes made do
  changes \quad made = False
  for all workstations w in workstations do
    sort jobs on workstation w by start time
    for Job j in sorted jobs of workstation w do
      if j is the first job in order sequence then
        shift = 0
        if j is the first job on current workstation then
           shift = new \ solution[j] - earliest \ allowed \ time
         else
           shift = new \quad solution[j] - new \quad solution[j-1] + durations[j-1]
        end if
      else
        previous\_job\_end = new\_solution[j-1] + durations[j-1]
        max \ shift = new \ solution[j] - previous \ job \ end
        if j is the first job on current workstation then
           shift = max \ shift
        else
           shift = new\_solution[j] - new\_solution[j-1]
           if max shift < shift then
             shift = max \ shift
           end if
        end if
      end if
      new\_solution[j] = new\_solution[j] - shift
      changes\_made = shift > 0
    end for
  end for
end while
```

This algorithm currently does not scale well for higher complexities, but has a lot of potential for improvement. The algorithm iteratively improves the

schedule until there are no more (legal) changes to be made.

# 1.4.3 Agent-Based Approach

The current Agent-Based Approach is built like an Autonomous System and works with a simplistic strategy (greedy) just to demonstrate how such a solution could work. It currently simulates the process of continually feeding new orders into the system by processing them one at a time. To test a hybrid approach, a second version of the same agent exists, for which a GA tries to optimize the sorting of the incoming orders to improve the result.

## 1.4.4 CMA-ES

# JSON-Example

```
{
1
   "system - info":
2
3
             "tasks":
4
5
                        {
6
                                   "id": 0,
7
                                   "name": "Task 1",
8
                                   "resources":
9
10
                                              {
11
                                                        "id": 0,
12
                                                        "amount": 10
13
                                             }
14
                                   ],
15
                                   "products":
16
17
                                              {
18
                                                        "resource_id":
19
                                                             1,
                                                        "amount": 1
20
                                             }
21
^{22}
                                   "preceding_tasks":
^{23}
24
```

```
"follow_up_tasks":
25
26
                                         1
27
                               ],
28
                                "independent": true,
29
                               "prepare_time": 5,
                               "unprepare_time": 5
31
                      },
32
                      {
33
                                "id": 1,
34
                                "name": "Task 2",
35
                                "resources":
36
37
                                         {
38
                                                   "id": 1,
39
                                                   "amount": 1
40
                                         }
41
                               ],
42
                                "products":
43
                                44
                                         {
45
                                                   "resource_id":
46
                                                       2,
                                                   "amount": 1
47
                                         }
48
49
                               "preceding_tasks":
50
51
                               "follow_up_tasks":
52
53
                               "independent": false,
54
                                "prepare_time": 0,
55
                                "unprepare_time": 5
56
                      },
57
58
                                "id": 2,
59
                                "name": "Task 3",
60
                                "resources":
61
                                62
```

```
"id": 3,
64
                                                    "amount": 20
65
                                          },
66
                                          {
67
                                                    "id": 4,
68
                                                    "amount": 10
69
                                          }
70
                                ],
71
                                "products":
72
73
                                          {
74
                                                    "resource_id":
75
                                                        5,
                                                    "amount": 2
76
                                          },
77
                                          {
78
                                                    "resource_id":
79
                                                         6,
                                                    "amount": 1
80
                                          }
81
                                ],
82
                                 "preceding_tasks":
83
                                 84
                                          3, 4
85
                                ],
86
                                 "follow_up_tasks":
87
88
                                 "independent": true,
89
                                 "prepare_time": 10,
90
                                 "unprepare_time": 5
91
                       },
92
                       {
93
                                 "id": 3,
94
                                 "name": "Task 4",
95
                                 "resources":
96
97
                                          {
98
                                                    "id": 7,
99
                                                    "amount": 5
100
101
```

```
102
                                  "products":
103
                                  104
                                            {
105
                                                      "resource_id":
106
                                                          3,
                                                      "amount": 20
107
                                            }
108
109
                                  "preceding_tasks":
110
111
                                  "follow_up_tasks":
112
113
                                  "independent": false,
114
                                  "prepare_time": 5,
115
                                  "unprepare_time": 5
116
                       },
117
                        {
118
                                  "id": 4,
119
                                  "name": "Task 5",
120
                                  "resources":
121
                                  Γ
122
                                            {
123
                                                      "id": 8,
124
                                                      "amount": 1
125
                                            }
126
                                 ],
127
                                  "products":
128
129
                                            {
130
                                                      "resource_id":
131
                                                      "amount": 5
132
                                            }
133
                                  ],
134
                                  "preceding_tasks":
135
136
                                  "follow_up_tasks":
137
138
                                  "independent": true,
139
```

```
"prepare_time": 1,
140
                                  "unprepare_time": 5
141
                       },
142
                        {
143
                                  "id": 5,
144
                                  "name": "Task 6",
145
                                  "resources":
146
                                  Γ
147
                                            {
148
                                                      "id": 9,
149
                                                      "amount": 20
150
                                           },
151
                                            {
152
                                                      "id": 10,
153
                                                      "amount": 1
154
                                            }
155
                                 ],
156
                                  "products":
157
158
                                            {
159
                                                      "resource_id":
160
                                                      "amount": 2
161
                                            }
162
                                 ],
163
                                  "independent": true,
164
                                 "preceding_tasks":
165
                                  [],
166
                                  "follow_up_tasks":
167
168
                                  "prepare_time": 5,
169
                                  "unprepare_time": 5
170
                       }
171
             ],
172
             "recipes":
173
174
                        {
175
                                 "id": 0,
176
                                 "name": "Recipe 1",
177
                                  "tasks":
178
```

```
179
                                             5
180
                                  ]
181
                        },
182
                        {
183
                                   "id": 1,
184
                                  "name": "Recipe 2",
185
                                   "tasks":
186
187
                                             2
188
                                  ]
189
                        },
190
                        {
191
                                  "id": 2,
192
                                  "name": "Recipe 3",
193
                                   "tasks":
194
                                   195
                                             0
196
                                  ]
197
                        },
198
                        {
199
                                   "id": 3,
200
                                  "name": "Recipe 4",
201
                                   "tasks":
202
                                   203
                                             4
204
                                  ]
205
                        }
206
                        ],
207
              "resources":
208
              Ε
209
                        {
210
                                   "id": 0,
211
                                   "name": "Resource 1",
212
                                   "stock": 50,
213
                                   "price": 20,
214
                                   "delivery_delay": 0,
215
                                   "renewable": false,
216
                                   "recipes":
217
218
```

```
},
219
                       {
220
                                "id": 1,
221
                                "name": "Resource 2",
222
                                "stock": 0,
223
                                "price": 300,
224
                                "delivery_delay": 0,
225
                                "renewable": false,
226
227
                                "recipes":
228
                                },
229
                       {
230
                                "id": 2,
231
                                "name": "Resource 3",
232
                                "stock": 10,
233
                                "price": 1000,
234
                                "delivery_delay": 0,
235
                                "renewable": false,
236
                                "recipes":
237
238
239
                                1
240
                      },
241
                       {
242
                                "id": 3,
243
                                "name": "Resource 4",
244
                                "stock": 100,
245
                                "price": 10,
246
                                "delivery_delay": 0,
247
                                "renewable": false,
248
                                "recipes":
249
                                250
                      },
251
                       {
252
                                "id": 4,
253
                                "name": "Resource 5",
254
                                "stock": 10,
255
                                "price": 100,
256
                                "delivery_delay": 0,
257
                                "renewable": false,
258
```

```
"recipes":
259
260
                                           3
261
                                 ]
262
                       },
263
                       {
264
                                 "id": 5,
265
                                 "name": "Resource 6",
266
                                 "stock": 4,
267
                                 "price": 50,
268
                                 "delivery_delay": 0,
269
                                 "renewable": false,
270
                                 "recipes":
271
                                 272
                                           1
273
                                 1
274
                       },
275
                       {
276
                                 "id": 6,
277
                                 "name": "Resource 7",
278
                                 "stock": 3,
279
                                 "price": 70,
280
                                 "delivery_delay": 0,
281
                                 "renewable": false,
282
                                 "recipes":
283
284
                                           1
285
                                 ]
286
                                 },
287
                       {
288
                                 "id": 7,
289
                                 "name": "Resource 8",
290
                                 "stock": 15,
291
                                 "price": 15,
292
                                 "delivery_delay": 0,
293
                                 "renewable": false,
294
                                 "recipes":
295
                                 296
                       },
297
298
```

```
"id": 8,
299
                                "name": "Resource 9",
300
                                "stock": 6,
301
                                "price": 700,
302
                                "delivery_delay": 0,
303
                                "renewable": false,
304
                                "recipes":
305
                                306
307
                                ]
308
                      },
309
                      {
310
                                "id": 9,
311
                                "name": "Resource 10",
312
                                "stock": 40,
313
                                "price": 200,
314
                                "delivery_delay": 0,
315
                                "renewable": false,
316
                                "recipes":
317
                                318
                      },
319
                      {
320
                                "id": 10,
321
                                "name": "Resource 11 (Employee
322
                                   ) ",
                                "stock": 10,
323
                                "price": 0,
324
                                "delivery_delay": 0,
325
                                "renewable": true,
326
                                "recipes":
327
                                328
                      },
329
                      {
330
                                "id": 11,
331
                                "name": "Resource 12",
332
                                "stock": 1000,
333
                                "price": 5,
334
                                "delivery_delay": 0,
335
                                "renewable": false,
336
                                "recipes":
337
```

```
[]
338
                       }
339
             ],
340
              "workstations":
341
342
                       {
343
                                  "id": 0,
344
                                  "name": "Workstation 1",
345
                                  "basic_resources":
346
347
                                            {
348
                                                      "id": 10,
349
                                                      "amount": 1
350
                                            }
351
                                  ],
352
                                  "tasks":
353
                                  354
                                            {
355
                                                      "task_id": 0,
356
                                                      "duration": 10
357
                                            },
358
                                            {
359
                                                      "task_id": 2,
360
                                                      "duration": 5
361
                                            }
362
                                 ]
363
                       },
364
                        {
365
                                  "id": 1,
366
                                  "name": "Workstation 2",
367
                                  "basic_resources":
368
                                  369
                                            {
370
                                                      "id": 10,
371
                                                      "amount": 1
372
373
                                            },
                                            {
374
                                                      "id": 11,
375
                                                      "amount": 2
376
                                            }
377
```

```
378
                                  "tasks":
379
                                  Γ
380
                                            {
381
                                                      "task_id": 1,
382
                                                      "duration": 20
383
                                            },
384
                                            {
385
                                                      "task_id": 2,
386
                                                      "duration": 7
387
                                            }
388
                                 ]
389
                       },
390
                        {
391
                                  "id": 2,
392
                                  "name": "Workstation 3",
393
                                  "basic_resources":
394
                                  [],
395
                                  "tasks":
396
                                  397
                                            {
398
                                                      "task_id": 3,
399
                                                      "duration": 1
400
                                            },
401
                                            {
402
                                                      "task_id": 4,
403
                                                      "duration": 2
404
                                            },
405
                                            {
406
                                                      "task_id": 5,
407
                                                      "duration": 15
408
                                            }
409
                                 ]
410
                       },
411
                        {
412
                                  "id": 3,
413
                                  "name": "Workstation 4",
414
                                  "basic_resources":
415
416
417
```

```
"id": 10,
418
                                                     "amount": 1
419
                                           }
420
                                 ],
421
                                 "tasks":
422
                                 Ε
423
                                           {
424
                                                     "task_id": 4,
425
                                                     "duration": 1
426
                                           },
427
                                           {
428
                                                     "task_id": 5,
429
                                                     "duration": 10
430
                                           }
431
                                 ]
432
                       }
433
             ]
434
   },
435
   "orders":
436
437
             {
438
                       "id": 0,
439
                       "arrival_time": "2022-02-07 00:00:00",
440
                       "delivery_time": "2022-02-20 14:30:00"
441
                       "latest_acceptable_time": "2022-02-22
442
                          00:00:00",
                       "resources":
443
444
                                 {
445
                                           "id": 2,
446
                                           "amount": 5,
447
                                           "price": 700
448
                                 },
449
                                 {
450
                                           "id": 4,
451
                                           "amount": 10,
452
                                           "price": 300
453
                                 }
                       ],
```

```
"penalty": 300,
456
                      "tardiness_fee": 100,
457
                      "divisible": false,
458
                      "customer_id": 1,
459
                      "optional": true
460
            },
461
462
                      "id": 1,
463
                      "arrival_time": "2022-02-17 00:00:00",
464
                      "delivery_time": "2022-02-21 15:30:00"
465
                      "latest_acceptable_time": "2022-02-24
466
                         00:00:00",
                      "resources":
467
468
                               {
469
                                        "id": 4,
470
                                        "amount": 20,
471
                                        "price": 600
472
                               },
473
474
                                        "id": 5,
475
                                        "amount": 10,
476
                                        "price": 2000
477
                               }
478
                      ],
479
                      "penalty": 500,
480
                      "tardiness_fee": 100,
481
                      "divisible": false,
482
                      "customer_id": 1,
483
                      "optional": true
484
            },
485
486
                      "id": 2,
487
                      "arrival_time": "2022-02-10 00:00:00",
488
                      "delivery_time": "2022-02-19 14:00:00"
489
                      "latest_acceptable_time": "2022-02-26
490
                        00:00:00",
                      "resources":
491
```

```
492
                                {
493
                                          "id": 2,
494
                                          "amount": 20,
495
                                          "price": 2700
496
                                },
497
                                {
498
                                          "id": 5,
499
                                          "amount": 10,
500
                                          "price": 2000
501
                                }
502
                      ],
503
                       "penalty": 1000,
504
                       "tardiness_fee": 100,
505
                       "divisible": false,
506
                       "customer_id": 1,
507
                       "optional": true
508
             },
509
             {
510
                       "id": 3,
511
                       "arrival_time": "2022-02-08 00:00:00",
512
                       "delivery_time": "2022-02-23 17:00:00"
513
                       "latest_acceptable_time": "2022-02-26
514
                          00:00:00",
                       "resources":
515
516
                                {
517
                                          "id": 5,
518
                                          "amount": 17,
519
                                          "price": 3500
520
                                },
521
                                {
522
                                          "id": 6,
523
                                          "amount": 10,
524
                                          "price": 1200
525
                                }
526
                      ],
527
                       "penalty": 700,
528
                       "tardiness_fee": 200,
529
```

```
"divisible": false,
530
                      "customer_id": 1,
531
                      "optional": true
532
             },
533
534
                      "id": 4,
535
                      "arrival_time": "2022-02-15 00:00:00",
536
                      "delivery_time": "2022-02-23 12:00:00"
537
                      "latest_acceptable_time": "2022-02-26
538
                         00:00:00",
                      "resources":
539
                      540
                               {
541
                                         "id": 4,
542
                                         "amount": 34,
543
                                         "price": 800
544
                               },
545
546
                                         "id": 8,
547
                                         "amount": 10,
548
                                         "price": 3000
549
                               }
550
                      ],
551
                      "penalty": 200,
552
                      "tardiness_fee": 100,
553
                      "divisible": false,
554
                      "customer_id": 1,
555
                      "optional": true
556
             }
557
   ]
558
   }
559
```