Eight Discipline Report (8D Report)

То:	8D report No.:	
From: :	RMA claim No.:	
CC:	Chicony Power P/N: N025A001Q-CT01	
	Customer P/N:	
Submit date: 2020/11/30	Product description:	
Receive date: 2020/11/30		

Subject: 二極體高溫漏電流導致電路異常運作,二極體漏電流,電路異常,高溫. [Diode]

D1.) 問題解決成員:Use Team Approach

主持者 (Team Leader):

內部成員 (Internal Team Members):

外部成員 (External Team Member):

D2.) 問題說明:Problem Description:

(Note: Use who, what, when, where, why, how, how many to specify the Customer's problem.)

LED output current becomes larger in high temperature environment.

D3.)內部或客戶的暫時解決辦法及實施日期:Implement and Verify Containment Action:

(Note: Internal / external containment action effectiveness and date.)

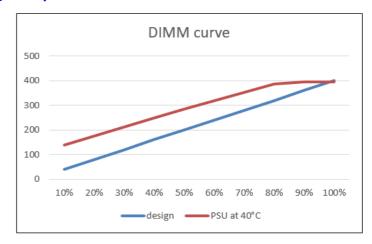
- 1. CPT got this PSU from customer for further analysis.
- 2. CPT send 1pc PSU to customer for exchange.

D4.)不良原因確認: Define and Verify Root Causes:

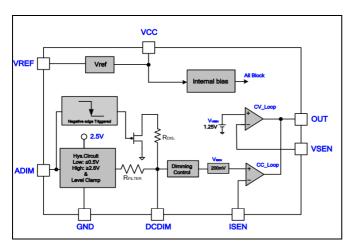
(Note: Identify and verify all suspect causes, which needs explain why the problem occurred.)

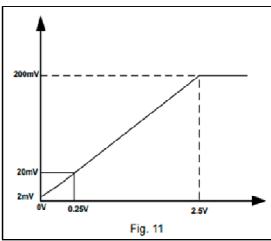
LED driver test condition 40°C ambient and measure output current of dimming. Output current becomes larger in high temperature environment.

MCU	LED output(mA)	
DIMM(%)	design	measure
10%	40	139
20%	80	176
30%	120	212
40%	160	248
50%	200	284
60%	240	319
70%	280	354
80%	320	388
90%	360	394
100%	400	394

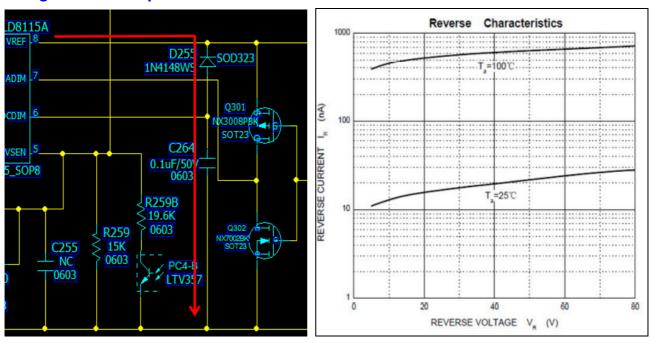


LED dimming is provided by the MCU with a PWM signal to the IC ADIM pin. The IC will internally rectify the ADIM signal to DCDIM.





At high temperatures, the diode will generate a large leakage current and from Vref to charge the DCDIM pin.

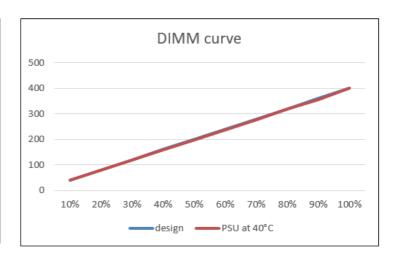


D5.)改善措施:Corrective Action Verification:

(Note: Be make sure the corrective actions is effective in process as well as able to fix the customer complaint problem)

Remove D255 and retest at high temperature, result pass.

MCU	LED output(mA)	
DIMM(%)	design	measure
10%	40	40.9
20%	80	80.5
30%	120	120
40%	160	158
50%	200	198
60%	240	238
70%	280	278
80%	320	318
90%	360	357
100%	400	400



D6.)改善措施實施日期:Implement Permanent Corrective Actions:

(Note: Be provide the phase-in date or lot# of corrective actions implementation in process)

immediately

D7.)預防再發生措施:Prevent Recurrence:

(Note: Modified the management, operating systems, practices, and procedures to prevent recurrence for the problems as well as lessons learned cases.)

Remove diode D255. 線路設計皆要考量 diode 漏電流造成的相關影響

D8.)確認並感謝問題解決成員:Check and Congratulate the Team:

(Note: Recognize the collective efforts of the team.)

Thanks to you all!!!

Signature	
Team Leader:	
	Name – Title
Signature by Approver:	
	Name-Title