
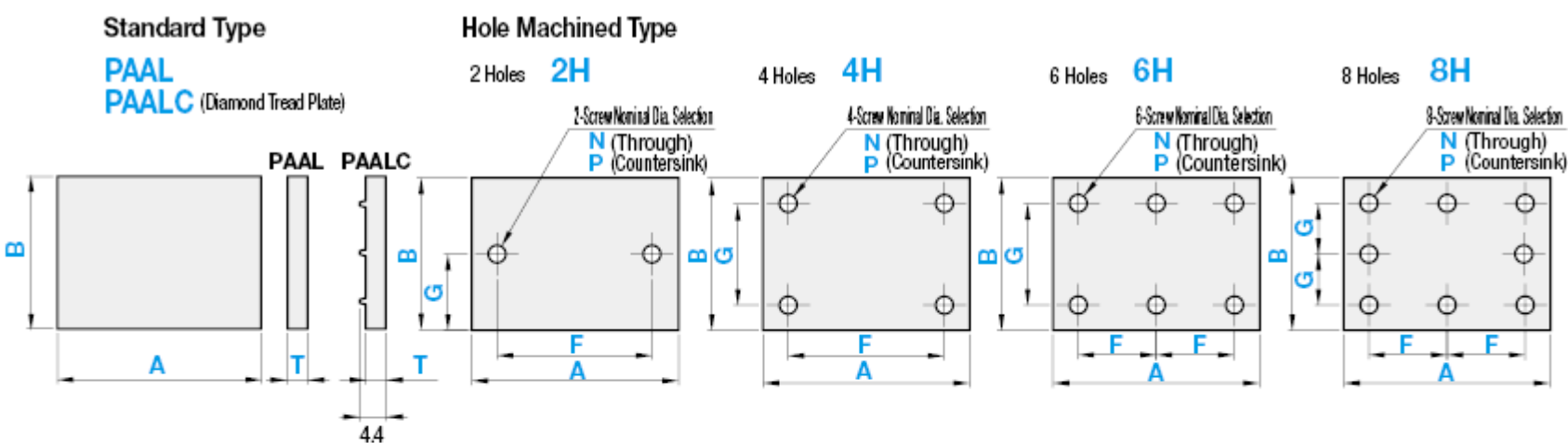
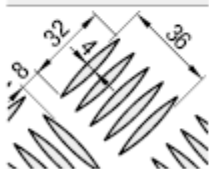
	Cover Panels_Aluminum Panels	
	Part Number PAAL4H-330-128-1-F315-G115-N3	20210329135454

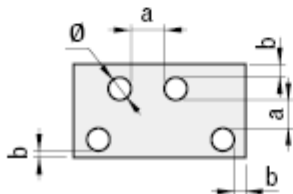
Surface Treatment, Finish, Coating	Clear Anodize	Material	EN AW-5052 Equiv.
Type	Panel	Number of Holes	4H (Four Holes)
Countersink Hole Nominal Dia. [P]	-	External Dimension A(mm)	330
External Dimension B(mm)	128	F(mm)	315
G(mm)	115	Plate Thickness t(mm)	1
Through Hole Nominal Dia. [N]	3	-	-



Details of Diamond Tread Plates

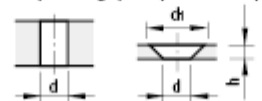


⚠ Fabricating Conditions of Round Holes --- a≥5 t≥2.5
 Through Hole: d is applied for the Ø (hole dia.).
 Countersink: d1 is applied for the Ø (hole dia.).

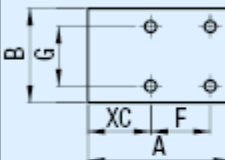
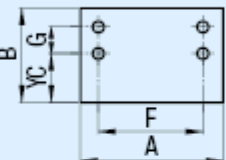
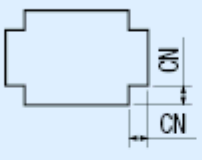
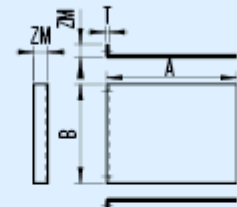
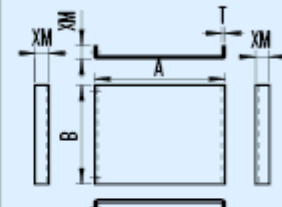
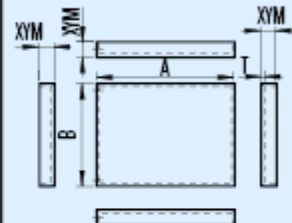


Hole Machining Details

N (Through) P (Countersink)



Screw Nominal Dia.	3	4	5	6	8
d	3.5	4.5	5.5	6.5	8.5
d1	7.5	-	11.5	-	18.5
h	2	-	3	-	5

	Hole Position from Left	Hole Position from Bottom	Relief at Four Corners	One Side Folded	Left and Right Sides Folded	Four Sides Folded																								
Alterations																														
Code	XC	YC	CN	ZM	XM	XYM																								
Spec.	<p>XC=1mm Increment</p> <p>⑤ $5 \leq XC \leq 1186$</p> <p>⑤ (2H, 4H Type)</p> <p>$d(d_1)/2 + 2.5 \leq XC \leq A - F - d(d_1)/2 - 2.5$</p> <p>⑤ (6H, 8H Type)</p> <p>$d(d_1)/2 + 2.5 \leq XC \leq A - 2F - d(d_1)/2 - 2.5$</p>	<p>YC=1mm Increment</p> <p>⑤ $5 \leq YC \leq 986$</p> <p>⑤ (4H, 6H Type)</p> <p>$d(d_1)/2 + 2.5 \leq YC \leq B - G - d(d_1)/2 - 2.5$</p> <p>⑤ (8H Type)</p> <p>$d(d_1)/2 + 2.5 \leq YC \leq B - 2G - d(d_1)/2 - 2.5$</p> <p>⊗ Not applicable to 2H Type</p>	<p>CN=1mm Increment</p> <p>Machines relief at 4 corners.</p> <p>⑤ $5 \leq CN \leq 50$</p> <p>Ordering Code</p> <p>CN=25 → CN25</p> <p>⊗ Combination use with ZM, XM, XYM is not possible.</p>	<p><Fabrication Conditions></p> <p>ZM=1mm Increment</p> <table><tr><th>T</th><th>ZM</th></tr><tr><td>2.0</td><td>$15 \leq ZM \leq 100$</td></tr><tr><td>3.0</td><td>$17 \leq ZM \leq 100$</td></tr><tr><td>3.2</td><td>$19 \leq ZM \leq 100$</td></tr></table> <p>⑤ PAALC has protrusions on external side.</p> <p>⊗ Not applicable to T=5.0</p> <p>⑤ $ZM + A \leq 1200$</p> <p>⊗ Not compatible with CN.</p>	T	ZM	2.0	$15 \leq ZM \leq 100$	3.0	$17 \leq ZM \leq 100$	3.2	$19 \leq ZM \leq 100$	<p><Fabrication Conditions></p> <p>XM=1mm Increment</p> <table><tr><th>T</th><th>XM</th></tr><tr><td>2.0</td><td>$15 \leq XM \leq 100$</td></tr><tr><td>3.0</td><td>$17 \leq XM \leq 100$</td></tr><tr><td>3.2</td><td>$19 \leq XM \leq 100$</td></tr></table> <p>⑤ PAALC has protrusions on external side.</p> <p>⊗ Not applicable to T=5.0</p> <p>⑤ $XM \times 2 + A \leq 1200$</p> <p>⑤ $XM \times 2 + B \leq 1000$</p> <p>⊗ Not compatible with CN.</p>	T	XM	2.0	$15 \leq XM \leq 100$	3.0	$17 \leq XM \leq 100$	3.2	$19 \leq XM \leq 100$	<p><Fabrication Conditions></p> <p>XYM=1mm Increment</p> <table><tr><th>T</th><th>XYM</th></tr><tr><td>2.0</td><td>$15 \leq XYM \leq 100$</td></tr><tr><td>3.0</td><td>$17 \leq XYM \leq 100$</td></tr><tr><td>3.2</td><td>$19 \leq XYM \leq 100$</td></tr></table> <p>⑤ PAALC has protrusions on external side.</p> <p>⊗ Not applicable to T=5.0</p> <p>⑤ $XYM \times 2 + A \leq 1200$</p> <p>⑤ $XYM \times 2 + B \leq 1000$</p> <p>⊗ Not compatible with CN.</p>	T	XYM	2.0	$15 \leq XYM \leq 100$	3.0	$17 \leq XYM \leq 100$	3.2	$19 \leq XYM \leq 100$
T	ZM																													
2.0	$15 \leq ZM \leq 100$																													
3.0	$17 \leq ZM \leq 100$																													
3.2	$19 \leq ZM \leq 100$																													
T	XM																													
2.0	$15 \leq XM \leq 100$																													
3.0	$17 \leq XM \leq 100$																													
3.2	$19 \leq XM \leq 100$																													
T	XYM																													
2.0	$15 \leq XYM \leq 100$																													
3.0	$17 \leq XYM \leq 100$																													
3.2	$19 \leq XYM \leq 100$																													