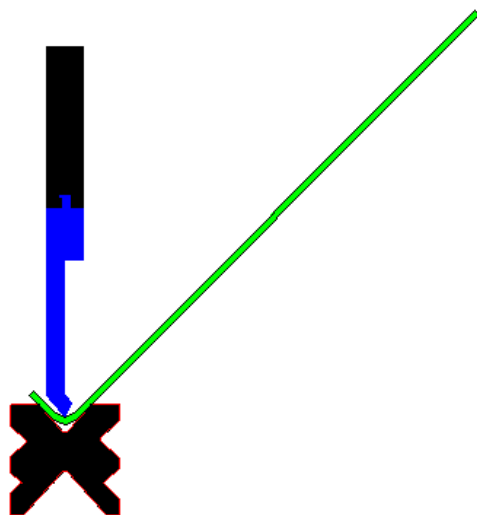
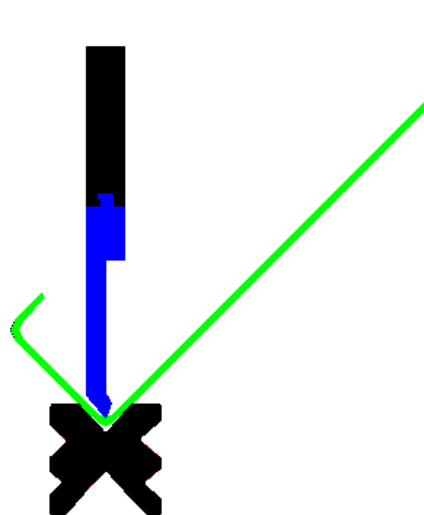


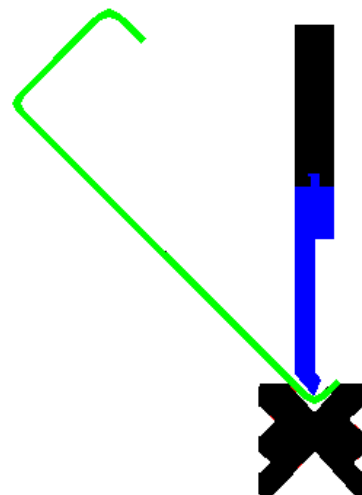
SEQUENCIA DE DOBRA PARA EXECUÇÃO DE UM PERFIL "U" ENRRIGECIDO



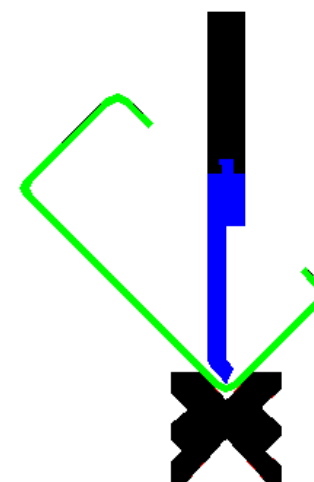
1º DOBRA



2º DOBRA



3º DOBRA



4º DOBRA