```
Comment
```

```
"Step Gerak".
"Positioning step" "Step Gerak".
"Belok kanan" MOVE
EN ENO
IN "Step Gerak".

** OUT1
```

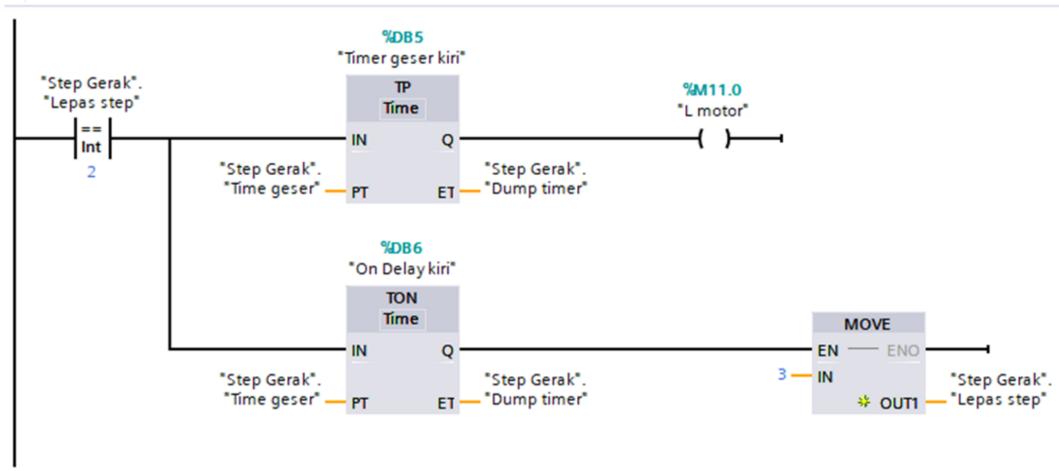
### **Network 2:** Gerak turun ke bawah, berhenti ketika proxy bawah kena.

Comment

```
%12.2
"Step Gerak".
                   "Step Gerak".
                                                         "Step Gerak".
                                      "prox_crane_
                                                                               %M11.3
"Lepas step"
                                        bawah*
                                                            Turun
                     Release
                                                                              "D motor"
    == |
    Int
                                         %12.2
                                      "prox_crane_
                                                                            "Step Gerak".
                                        bawah*
                                                                                Turun
                                                                                (s)
                                      "Step Gerak".
                                         Turun
                                                            MOVE
                                                         EN
                                                                - ENO
                                                    2 — IN
                                                                         "Step Gerak".
                                                                         "Lepas step"
                                                              ₩ OUT1
```

## Network 3: Menggeser ke kiri, berhenti ketika timer padam

Comment



#### Comment

Network 4: Gerak naik ke atas, berhenti ketika proxy atas kena.

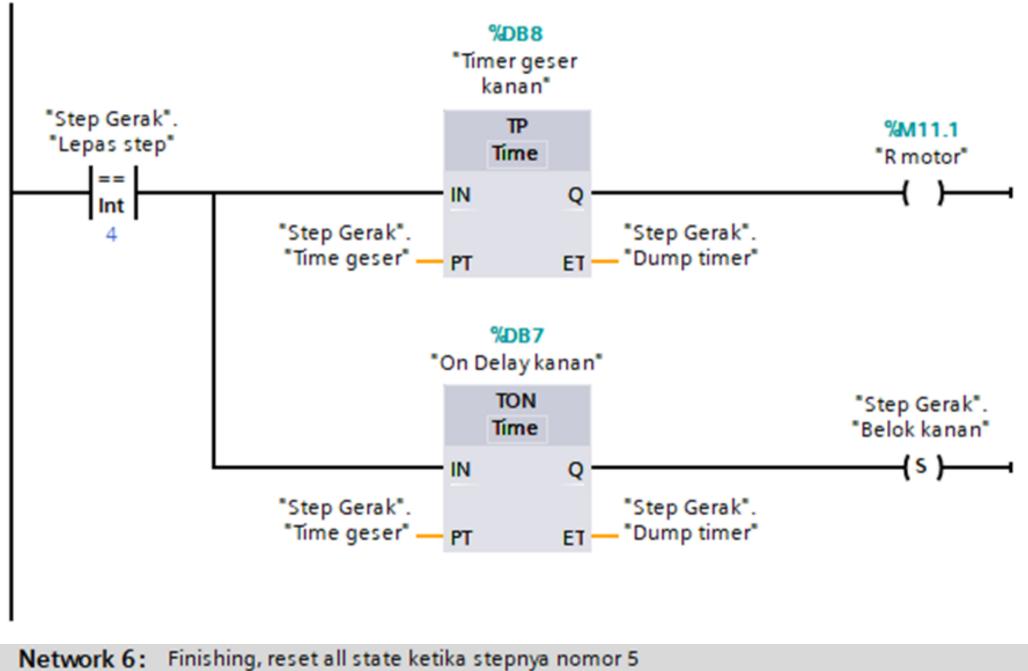
Comment

```
%12.1
"Step Gerak".
                   "prox_crane_
                                      "Step Gerak".
                                                                                %M11.2
"Lepas step"
                       atas"
                                          Ambil
                                                                               "U motor"
     == |
    Int
     3
                      %12.1
                   "prox_crane_
                       atas"
                                                                           "Step Gerak".Naik
                                                                                  (5)
                 "Step Gerak".Naik
                                          MOVE
                                      EN
                                               ENO
                                 4 —
                                      IN
                                                       "Step Gerak".
                                                       "Lepas step"

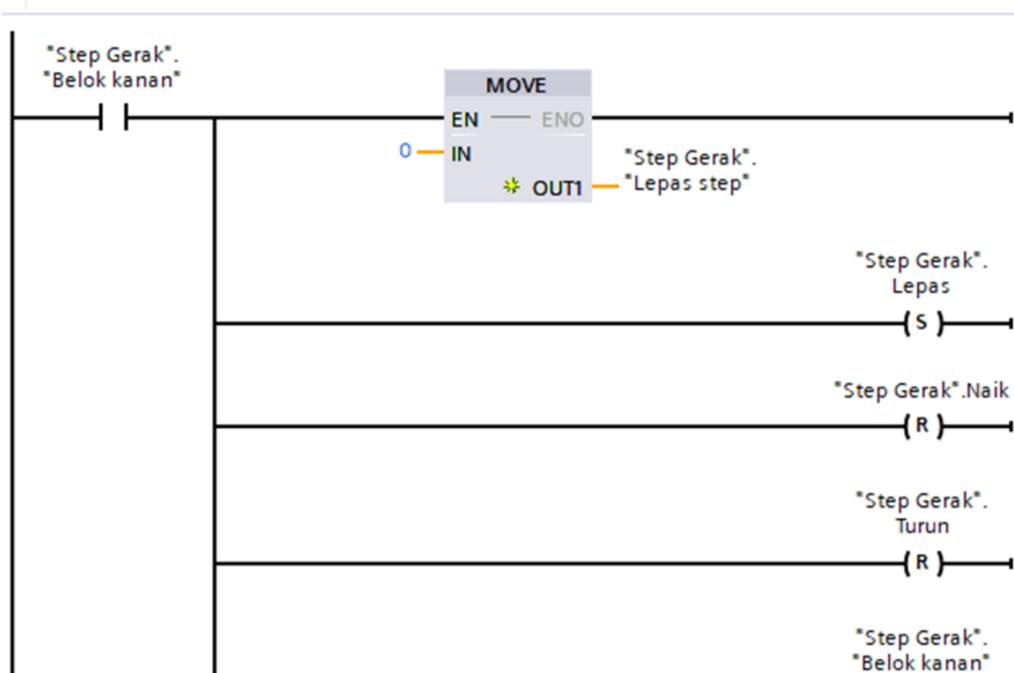
♣ OUT1
```

# Network 5: Menggeser ke kanan, berhenti ketika timer padam Comment

Comment



## Comment



-(R)-