Network 1: Reset Hanger Data DB

Comment

```
                    MOVE
          EN ──────── ENO
"Hanger Data".
  "Hanger                          "Hanger Data".
  Default"[1] ── IN    OUT1 ──     Hanger[1]
```

```
                    MOVE
          EN ──────── ENO
"Hanger Data".
  "Hanger                          "Hanger Data".
  Default"[2] ── IN    OUT1 ──     Hanger[2]
```

```
                    MOVE
          EN ──────── ENO
"Hanger Data".
"Predict Default" ── IN            "Hanger Data".
                      OUT1 ──      Predict
```

```
                    MOVE
          EN ──────── ENO
"Hanger Data".
"Predict Crane                     "Hanger Data".
  Default" ── IN      OUT1 ──      "Predict Crane"
```
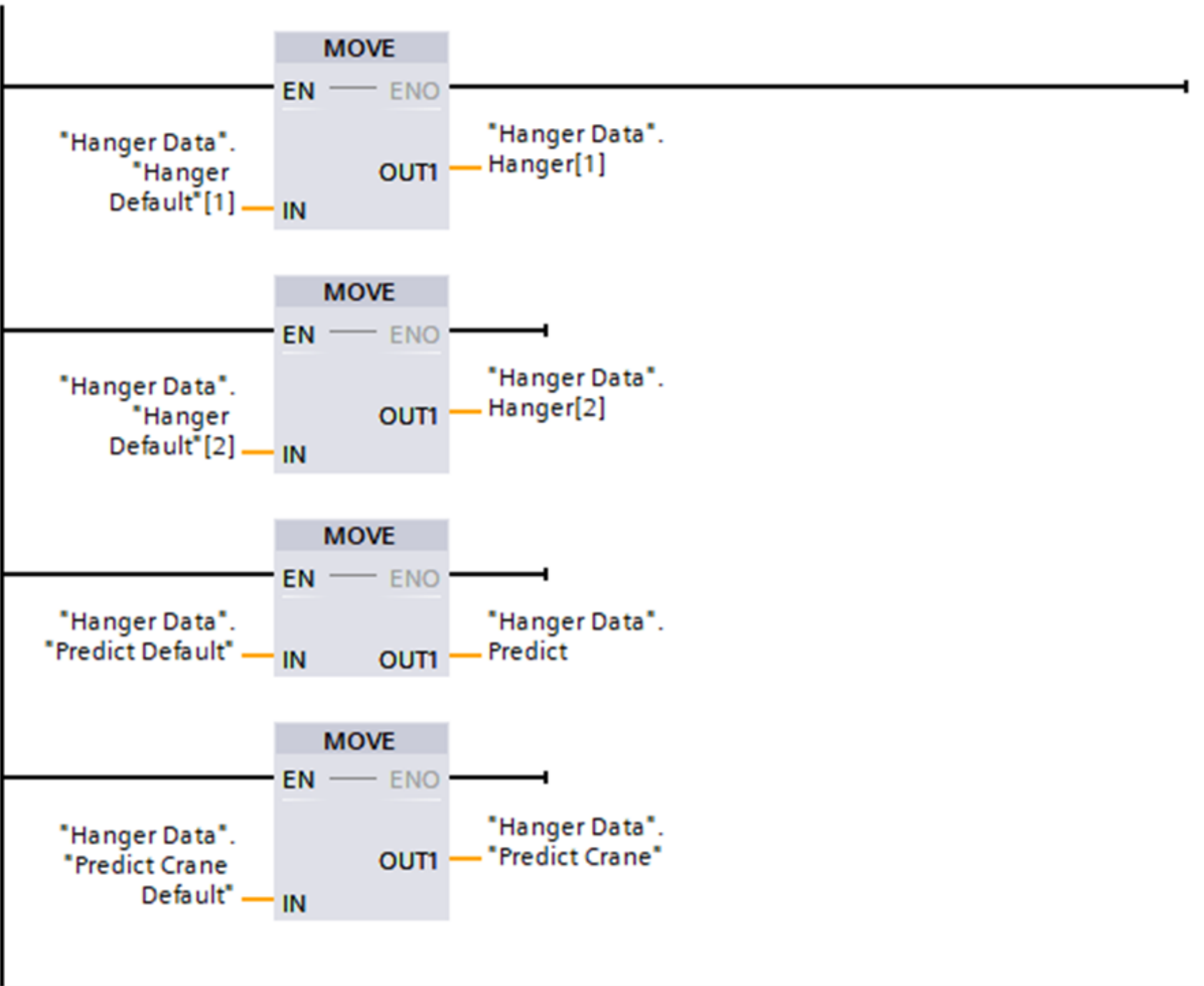
Network 2: Reset Step Gerak dan Positioning

Comment

```
        %FC16
   "Hard Reset DB
   Positioning dan Step
        Gerak"

EN                         ENO ──────
```