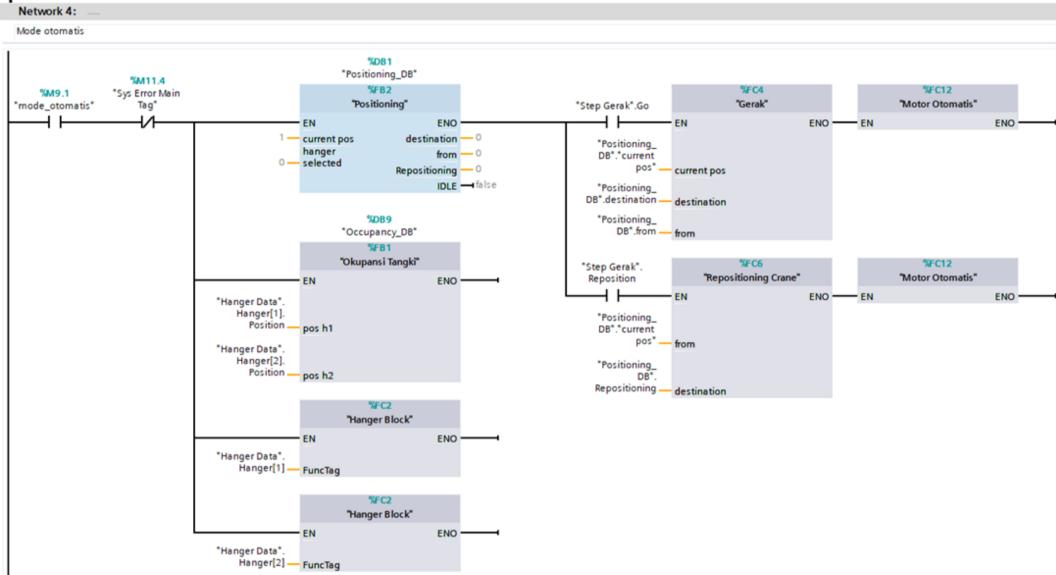
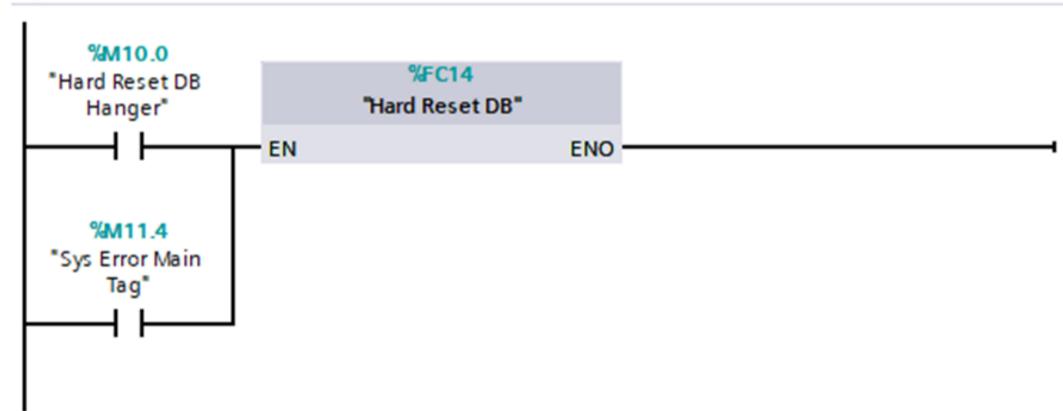
Pemilihan menggunakan selector switch manual atau menggunakan PLC

```
%M11.4
                                                                                %12.1
                   "Sys Error Main
                                                                            "prox_crane_
                                                                                                                     %Q0.0
    %M9.0
                                          %13.2
                                                            %M9.2
                                                                                                  %M9.3
"mode_manual"
                        Tag*
                                         "U Limit"
                                                                                atas"
                                                          "hmi_atas"
                                                                                               "hmi_bawah"
                                                                                                                  "motor_atas"
                                                                               %112.2
                                          %13.3
                                                            %M9.3
                                                                            "prox_crane_
                                                                                                  %M9.2
                                                                                                                     %Q0.1
                                         "D Limit"
                                                         "hmi_bawah"
                                                                               bawah*
                                                                                                "hmi_atas"
                                                                                                                 "motor_bawah"
                                                                               %112.0
                                          %13.1
                                                            %M9.4
                                                                            "prox_ujung_
                                                                                                  %M9.5
                                                                                                                     %Q0.3
                                         "R Limit"
                                                                               kanan"
                                                                                                 "hmi_kiri"
                                                         "hmi_kanan"
                                                                                                                 "motor_kanan"
                                          %13.0
                                                            %M9.5
                                                                                %10.0
                                                                                                  %M9.4
                                                                                                                     %Q0.2
                                                                          "prox_ujung_kiri"
                                         "L Limit"
                                                           "hmi_kiri"
                                                                                               "hmi_kanan"
                                                                                                                  "motor_kiri"
```



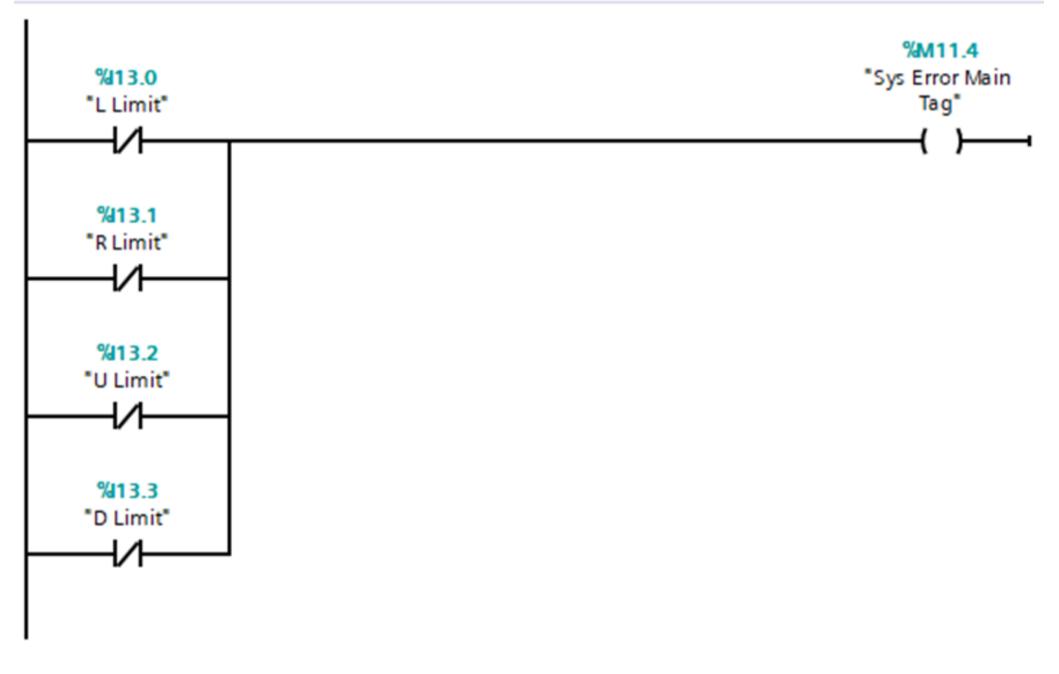
Network 5: Hard Reset DB

Comment



Network 6: Network trigger error

Limit switch dipasang NC pada rangkaian sehingga pada rung dipasang NO



Network 7: Input Time

Comment

```
RD_LOC_T
DTL

EN ENO
RET_VAL — #retval

"Time Param".
OUT — "Local Time"
```