

When preparing the tech pack for the Spring collection, ensure the Bill of Materials (BOM) includes shell fabric, lining, trims, and labels. The size chart must cover chest, waist, and inseam measurements, and remember to apply proper pattern grading for XS to XL. During sewing, check seam allowance and notch alignment; darts and pleats should follow the construction notes. For performance wear, flatlock seams and gussets improve mobility, while bar tacks reinforce belt loops. After assembly, garment wash options like enzyme wash or stone wash can add a premium finish. Care labels must specify fiber content and country of origin, and compliance with AATCC colorfastness tests is mandatory. Packaging should include polybags and master cartons with EAN/UPC barcodes and RFID tags for inventory tracking. Always verify MOQ and lead time with suppliers, and document changes in the tech pack revision log.