

## CNC machining process



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***(Prof. Loyce Runolfsson Jr.)***

## CNC MACHINING PROCESS



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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 229 Publisher: Wuhan University Press Pub. Date :2009-01. The material from the cutting machining start with the basics. describes the basic metal cutting process and the basic theory of machining processes . processing quality and processing quality of the production and assurance measures. machining process planning of the basic methods and procedures. process size to determine the relevant theory. workpiece positioning and machine tools such as the central knowledge. focusing on the parts in the NC lathes. milling machines and machining centers CNC machining process documents on the development. application examples are given and discussed issues related to technology. The book is divided into seven chapters. respectively. basis for the mechanical processing cutting. machining and processing quality of the production process. the machining process design basis. the basis of the machine fixture design. CNC turning technology. CNC milling and machining center technology. CNC machining technology and so on. Contents: Chapter I Section cutting machining based cutting and cutting a sport. exercise and cutting surface II Section II of cutting tools and cutting parameters to select a commonly used tool type two. three tool materials. tool geometry and Select four. tool failure and durability of metal cutting process a third quarter. chip formation and types of two. BUE three or four cutting force. cutting heat five. the vibration in the fourth quarter cutting machining of a material. The concept of cutting and targets two factors that affect machinability Third. to improve the machining of metal cutting and V means the choice of a cutting fluid. cutting the choice of two. cutting fluid and select the second Chapter machining quality of the production process and processing section production Four Satisfaction...



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