| ELEMENT | GR60-Nb     |  |
|---------|-------------|--|
| C       | 0.42 / 0.44 |  |
| Si      | 0.20 min    |  |
| Mn      | 0.75 min    |  |
| Nb      | 0.025 min   |  |
| S       | 0.045 max   |  |
| Р       | 0.045 max   |  |