| ELEMENT | S500W-C    |
|---------|------------|
|         | MIN / MAX  |
| %C      | 0.20-0.22  |
| %Si     | 0.20 min.  |
| %Mn     | 1.05 min.  |
| %S      | 0.030 max. |
| %P      | 0.030 max. |
| %Nb     | 0.021 min  |
| %Cu     | 0.40 max.  |
| %Ceq    | 0.55 max.  |