

## DİLER DEMİR ÇELİK A.Ş DIŞ PİYASA SİPARİŞ BİLDİRİM FORMU

Sipariş Tar		20/11/2017		Sipariş No			2017-7794		Revizyon No		1			
Mamul		NEWLY PRODUCED HOT ROLLED WIRE ROD												
Lot No	Mamul Tipi	Mamul Standart	Mamul Kalite	Çap	ND	Boy (M)	Miktar (Ton)	Çubuk Sayısı	Birim Ağırlık (KG)	Paket Ağırlığı (KG)	Hadde Tol Min	Hadde Tol Max	Rotor Tipi	
1	Kangal	ASTM A 510M	SAE 1018	20	D		25						-	
1	Kangal	ASTM A 510M	SAE 1018	21	D		75						-	
1	Kangal	ASTM A 510M	SAE 1018	27	D		75						-	
2	Kangal	ASTM A 510M	SAE 1045	23	D		25		<u></u>	Ų	<u>.</u>	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	-	
2	Kangal	ASTM A 510M	SAE 1045	26	D		25						-	
oplam Miktar (MT) op. Miktar Tol % ( Min		225 -5/0												
ap. Miktar Tol % ( Min														
boy Tol ( - / + MM ) bat Tol ( - / + MM)														
ermin Baş-Bit		20171215 - 20171215												
aturalama		Gerçek												
aketleme		IN COILS OF MAX 2.5 MT.												
tiket		TWO TAGS PER COIL WITH FOLLOWING INFORMATION: QUALITY, SIZE, WEIGHT OF COIL, HEAT NO"												
özetim		SGS												



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- SAE 1018 IN OZELLIKLERI:
CHEMICAL ANALYSIS:
C: 0.15-0.20
MN: 0.60-0.70
Si: 0.10-0.20
S: 0.030 MAX
P: 0.030 MAX
CU: 0.30 MAX
Nİ: 0.15 MAX
CR: 0.14 MAX
MO: 0.03 MAX
N ppm max: 100
*yield point: 270-320 Mpa instead of 335 Mpa min
-SAE 1045 İN ÖZELLİKLERİ:
CHEMICAL COMPOSITION:
C: 0.42-0.50%
Si: 0,40%MAX
MN: 0,50-0,80%
P:0,035%MAX
S: 0,035%MAX
CR+NI+MO-0,63%MAX
*VIELD DOINT: 400 450 NA:
*YİELD POİNT: 400-450 Mpa
İspanya
BILBAO, SPAIN
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Form No:

05.10.1 -

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