

CHAPTER – 2: GENERAL DESIGN REQUIREMENTS

INTRODUCTION AND COMPONENTS OF THE PROJECT:

The provisions under this Chapter are intended to supplement requirements for the materials, equipment and services covered under other sections of tender documents and are not exclusive.

The project works has been broadly divided into following component:

- iv. Rehabilitation, Capacity Augmentation and Upgradation of Existing Quileva 220/60/30 kV Substation.
- v. Rehabilitation, Capacity Augmentation, and Upgradation of Existing 220/60/30/15 kV Cuito Substation to Cuito 220/60 kV Substation.
- vi. Stringing of Second Circuit on Existing 60 kV Double Circuit Quileva – Cabras Transmission Line (First Circuit under Normal Operation and Initially Second Circuit to be Charged at 30 kV after Stringing) – Separately Detailed Under Transmission Line Scope.

Substation Name	Latitude	Longitude	Google Map Location
Cuito	-12.445090°	16.897780°	https://maps.app.goo.gl/8LvUcFWxDi1TvR1S8
Quileva	-12.382867°	13.589312°	https://maps.app.goo.gl/oquzqN6Li84d2eg16

Climatic Conditions

As climatic data of the region of a country forms the basis of designing of substation, the climatic data is as follows:

S.No.	Description	Value
1	Site altitude, height above MSL in m	< 1000 m
2	Temperature in °C	
a)	Maximum Ambient	40°C
b)	Minimum Ambient	00°C
c)	Average ambient temperature:	<40°C
3	Relative humidity in %	100%

4	Reference wind speed in m/s	34
5	Wind Pressure	720 Pa for Zone A and 870 Pa for Zone B
6	Pollution Level	Strong
7	Seismic Zone / Intensity / Zone Factor	2
8	Average Annual rainfall in mm	1597

GENERAL REQUIREMENT

- I. The contractor shall furnish catalogues, engineering data, technical information, design documents, drawings etc., fully in conformity with the technical specification during detailed engineering.
- II. Wherever a material or article is specified or defined by the name of a particular brand, Manufacturer or Vendor, the specific name mentioned shall be under stood as establishing type, function and quality and not as limiting competition.
- III. Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components which are minor in nature and incidental to the requirement but not specifically stated in the specification and bid price schedule, which are necessary for commissioning and satisfactory operation of the switchyard/ substation unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment provided shall be inter-changeable with one another.
- IV. The Contractor shall also be responsible for the overall co-ordination with internal/external agencies; Supplier of Employer’s supplied equipment’s, project management, training of Employer’s manpower, loading, unloading, handling, insurance, moving to final destination for successful erection, testing and commissioning of the substation/switchyard.
- V. The Contractor shall be responsible for safety of human and equipment during the working. It will be the responsibility of the Contractor to co-ordinate and obtain Electrical Inspector's clearance before commissioning. Any additional items, modification due to observation of such statutory authorities shall be provided by the Contractor at no extra cost to the Employer.

STANDARDS

- I. The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of Angola.

- II. The equipment offered by the contractor shall at least conform to the requirements specified under relevant IEC standard. In case of discrepancy between IEC and other international standard, provisions of IEC shall prevail. The Contractor shall also note that the list of standards presented in this specification is not complete. Whenever necessary, the list of standards shall be considered in conjunction with specific IEC. If the IEC standard is not available for an equipment/material, then other applicable International standard (Equivalent), as per the specification, shall be accepted.
- a. The Contractor shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to compliment each other.
 - b. When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.
 - c. Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards specified here under /individual sections for various equipments shall also, be accepted, however the salient points of difference shall be clearly brought out during detailed engineering along with English language version of such standard. The equipment conforming to standards other than specified under here under /individual sections for various equipments shall be subject to Employer's approval.

List of General Standards and Codes

CODES	TITLE
IEC-60060(Part 1 to P4)	High Voltage Test Techniques
IEC60068	Environmental Test
IEC-60117	Graphical Symbols
IEC-60156	Method for the Determination of the Electrical Strength of Insulation Oils
IEC-60270	Partial Discharge Measurements
IEC-60376	Specification and Acceptance of New Sulphur Hexafluoride
IEC-60437	Radio Interference Test on High Voltage Insulators
IEC-60507	Artificial Pollution Tests on High Voltage Insulators to be used on AC Systems
IEC-62271-1	Common Specification for High Voltage Switchgear & Control gear Standards
IEC-60815	Guide for the Selection of Insulators in respect of Polluted Conditions

CODES	TITLE
IEC-60865 (P1 & P2)	Short Circuit Current - Calculation of effects
ANSI-C.1/NFPA.70	National Electrical Code
ANSI-C37.90A	Guide for Surge Withstand Capability (SWC) Tests
ANSI-C63.21, C63.3	Specification for Electromagnetic Noise and Field Strength Instrumentation 10 KHz to 1 GHZ
C36.4ANSI-C68.1	Technique for Dielectric Tests
ANSI-C76.1/IEEE21	Standard General Requirements and Test Procedure for Outdoor Apparatus Bushings
ANSI-SI-4	Specification for Sound Level Meters
ANSI-Y32-2/C337.2	Drawing Symbols
ANSI-Z55.11	Gray Finishes for Industrial Apparatus and Equipment No. 61 Light Gray
NEMA-107T	Methods of Measurements of RIV of High Voltage Apparatus
NEMA-ICS-II	General Standards for Industrial Control and Systems Part ICSI- 109
CISPR-1	Specification for CISPR Radio Interference Measuring Apparatus for the frequency range 0.15 MHz to 30 MHz
CSA-Z299.1-1978h	Quality Assurance Program Requirements
CSA-Z299.2-1979h	Quality Control Program Requirements
CSA-Z299.3-1979h	Quality Verification Program Requirements
CSA-Z299.4-1979h	Inspection Program Requirements
TRANSFORMERS AND REACTORS	
IEC-60076(Part 1 to 5)	Power Transformers
IEC-60214	On-Load Tap-Changers
IEC-60289	Reactors
IEC-60354	Loading Guide for Oil -Immersed power transformers
IEC-60076-10	Determination of Transformer and Reactor Sound Levels
ANSI-C571280	General requirements for Distribution, Power and Regulating Transformers
ANSI-C571290	Test Code for Distribution, Power and Regulation Transformers
ANSI-C5716	Terminology & Test Code for Current Limiting Reactors
ANSI-C5721	Requirements, Terminology and Test Code for Shunt Reactors Rated Over 500 KVA
ANSI-C5792	Guide for Loading Oil-Immersed Power Transformers up to and including 100 MVA with 55degC or 65degC Winding Rise
ANSI-CG, IEEE-4	Standard Techniques for High Voltage Testing

IEC 60076	Power transformers
IEC 60076-1	Part 1: General
IEC 60076-2	Part 2: Temperature rise
IEC 60076-3	Part 3: Insulation levels, dielectric tests and external clearances in air
IEC 60076-4	Part 4: Guide to the lightning impulse and switching impulse testing - Power transformers and reactors
IEC 60076-3-1	Part 3-1: Insulation Levels and Dielectric Tests –External Clearances in Air
IEC 60076-5	Part 5: Ability to withstand short circuit
IEC 60076-6	Part 6: Reactors
IEC 60076-7	Part 7: Loading guide for oil-immersed power transformers
IEC 60076-8	Part 8: Application guide
IEC 60076-10	Part 10: Determination of sound levels
IEC 60076-10-1	Part 10-1: Determination of sound levels - Application guide
IEC 60076-11	Part 11: Dry-type transformers
IEC 60076-12	Part 12: Loading guide for dry-type power transformers
IEC 60076-13	Part 13: Self-protected liquid-filled transformers
IEC 60076-14	Part 14: Design and application of liquid-immersed power transformers using high-temperature insulation materials
IEC 60076-15	Part 15: Gas-filled power transformers
IEC 60076-16	Part 16: Transformers for wind turbine applications
IEC 60076-18	Part 18: Measurement of frequency response
IEC 60076-19	Part 19: Rules for the determination of uncertainties in the measurement of losses in power transformers and reactors
IEC 60076-21	Part 21: Standard requirements, terminology, and test code for step- voltage regulators
IEC 60044, BS 3938	Current transformers
IEC 60050	International Electrotechnical Vocabulary
IEC 60050(421)	International Electrotechnical vocabulary- Chapter 421: Power Transformers and Reactors
IEC 60060	High Voltage test techniques
IEC 60060-1	General definitions and test requirements

IEC 60060-2	Measuring systems
IEC 60071	Insulation co-ordination
IEC 60071-1	Part 1: Definitions, principles and rules
IEC 60071-2	Part 2: Application guide
IEC 60137	Bushing for alternating voltage above 1000V
IEC 60214	On-Load Tap changers
IEC 255-21-3	Relays vibration
CODES	TITLE
IEC 60270	Partial discharge measurements
IEC 60296	Specification for Unused Mineral Oil for Transformers and Switchgear
IEC 60422	Supervision and Maintenance guide for Mineral Insulating Oil in Electrical Equipment
IEC 60475	Method of Sampling Liquid dielectrics
IEC 60529	Classification of Degrees of Protection provided by Enclosures
IEC 60542	Application Guide for On-Load Tap-Changers
IEC 60567	Guide for the Sampling of Gases and of Oil from Oil-filled Electrical Equipment for the Analysis of Free and Dissolved Gases
IEC 60651	Sound Level Meters
IEC 61083	Digital Recorders and Software for High Voltage Impulse testing
IEC 61083-1	Part 1: Requirements for digital recorders in high voltage impulse tests
IEC 61083-2	Part 2: Evaluation of software used for the determination of the parameters of impulse waveforms
CISPR 16	Specification for radio disturbance and immunity measuring apparatus
CISPR 16-1	Radio disturbance and immunity measuring apparatus
CISPR-18	Radio Interference Characteristics of Power Lines and High Voltage Equipment
ISO 9001	Quality system-Model for Quality Assurance in Design /development
Cigre Publication 202	Guidelines for conducting design reviews for transformers 100 MVA and 123 kV and above. August 2002-Cigre Working Group 12.22
WG 12-15	Guide for Customers Specifications for Transformers 100 MVA and 123 kV and above
WG 12 19	Short Circuit Performance of Transformers.
BS-4360	Specification for weldable structural steel
BS-5135	Specification for arc welding of carbon and carbon manganese steels
BS-5500	Specification for unfired fusion welded pressure vessels
ISO-8501	Preparation of steel surface before application of Paints and related

	product
IEC-60599	Mineral oil impregnated electrical equipment in service – guide to the interpretation of dissolved and free gases analysis
DIN-42530	Bushing up to 1000kV from 250A-5000A for liquid filled Transformer
IEC-60034-5	Degrees of protection provided by integral design of rotating electrical machines (IP Code) classification
IEC-62271-203	Gas insulated metal enclosed switchgear for rated voltage above 52kV
IEC-61639	Direct connection between power transformers and gas- insulated metal enclosed switchgear for rated voltages of 52.5 kV and above.
IS:3400 / BS 903 / IS:7016	Air cell (Flexible Air Separator)
IEC 60529 / IP: 55	Degree of protection for cooler control cabinet, MOLG, Cooling fan, oil pump, Buchholz Relay
IEC 60529 / IP: 56	Degree of protection for Pressure Relief Device
IEC 60529 / IP: 43	Degree of protection for Remote tap Changer cubicle (RTCC)
CIRCUIT BREAKERS	
IEC-62271-100	High-voltage switchgear and control gear- Part 100: Alternating current circuit-breakers
IEC-62271-101	High-voltage switchgear and control gear- Part 101: Synthetic testing
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1000 V
IEC-62271-110	High-voltage switchgear and control gear- Part 110: Inductive load switching
IEC-62271-109	High-voltage switchgear and control gear- Part 110: Inductive load switching
CURRENT TRANSFORMERS, VOLTAGE TRANSFORMERS AND COUPLING CAPACITOR VOLTAGE TRANSFORMERS	
IEC-61869 (Part-1)	Instrument transformers - Part 1: General requirements
IEC-61869 (Part-2)	Instrument transformers - Part 2: Additional requirements for current transformers
IEC-61869 (Part-3)	Instrument transformers - Part 3: Additional requirements for inductive voltage transformers
IEC-61869 (Part-4)	Instrument transformers - Part 4: Additional requirements for combined

transformers	
IEC-61869 (Part-5)	Instrument transformers - Part 5: Additional requirements for capacitor voltage transformers
IEC-61869 (Part-6)	Instrument transformers - Part 6: Additional general requirements for low-power instrument transformers
IEC-61869 (Part-9)	Instrument transformers - Part 9: Digital interface for instrument transformers
IEC-61869 (Part-102)	Instrument transformers - Part 102: Ferro resonance oscillations in substations with inductive voltage transformers
IEC-61869 (Part-103)	Instrument transformers - The use of instrument transformers for power quality measurement
BUSHING	
IEC-60137	Insulated Bushings for Alternating Voltages above 1000V
SURGE ARRESTERS	
IEC-60099-4	Metal oxide surge arresters without gaps
IEC-60099-5	Selection and application recommendation
ANSI-C62.1	IEEE Standards for S A for AC Power Circuits
NEMA-LA 1	Surge Arresters
CUBICLES AND PANELS & OTHER RELATED EQUIPMENTS	
IEC-60068.2.2	Basic environmental testing procedures Part 2: Test B: Dry heat
IEC-60529	Degree of Protection provided by enclosures
IEC-60947-4-1	Low voltage switchgear and control gear
IEC-61095	Electromechanical Contactors for household and similar purposes
IEC-60439(P1 &2)	Low Voltage Switchgear and control gear assemblies
ANSI-C37.20	Switchgear Assemblies, including metal enclosed bus
ANSI-C37.50	Test Procedures for Low Voltage Alternating Current Power
CODES	TITLE
	Circuit Breakers
ANSI-C39	Electric Measuring instrument
ANSI-C83	Components for Electric Equipment
IS: 8623: (Part I to 3)	Specification for Switchgear & Control Assemblies
NEMA-AB	Molded Case Circuit and Systems
NEMA-CS	Industrial Controls and Systems
NEMA-PB-1	Panel Boards
NEMA-SG-5	Low voltage Power Circuit breakers
NEMA-SG-3	Power Switchgear Assemblies

NEMA-SG-6	Power switching Equipment
NEMA-5E-3	Motor Control Centers
1248 (P1 to P9)	Direct acting indicating analogue electrical measuring instruments & their accessories
DISCONNECTING SWITCHES	
IEC-62271-102	High-voltage switchgear and control gear- Part 102: Alternating current disconnectors and earthing switches
IEC-60265(Part 1&2)	High Voltage switches
ANSI-C37.32	Schedule of preferred Ratings, Manufacturing Specifications and Application Guide for high voltage Air Switches, Bus supports and switch accessories
ANSI-C37.34	Test Code for high voltage air switches
NEMA-SG6	Power switching equipment
PLC CAND LINETRAPS	
IEC-60353	Line traps for A.C. power systems
IEC-60481	Coupling Devices for power line carrier systems
IEC-60495	Single sideboard power line carrier terminals
IEC-60683	Planning of (single Side-Band) power line carrier systems
CIGRE	Tele protection report by Committee34&35
CIGRE	Guide on power line carrier 1979
CCIR	International Radio Consultative Committee
CCITT	International Telegraph &Telephone Consultative Committee
EIA	Electric Industries Association
PROTECTION AND CONTROL EQUIPMENT	
IEC-60051: (P1toP9)	Recommendations for Direct Acting indicating analogue electrical measuring instruments and their accessories
IEC-60255(Part 1 to 23)	Electrical relays
IEC-60297(P1toP4)	Dimensions of mechanical structures of the 482.6 mm(19inches) series
IEC-60359	Expression of the performance of electrical & electronic measuring equipment
IEC-60387	Symbols for Alternating-Current Electricity meters
IEC-60447	Man machine interface (MMI) - Actuating principles
IEC-60521	Class 0.5, 1 and 2 alternating current watt hour meters

IEC-60547	Modular plug-in Unit and standard 19-inch rack mounting unit based on NIM Standard (for electronic nuclear instruments)
ANSI-81	Screw threads
ANSI-B18	Bolts and Nuts
ANSI-C37.1	Relays, Station Controls etc.
ANSI-C37.2	Manual and automatic station control, supervisory and associated telemetering equipment
ANSI-C37.2	Relays and relay systems associated with electric power apparatus
ANSI-C39.1	Requirements for electrical analog indicating instruments
MOTORS	
IEC-60034(P1 toP19:)	Rotating electrical machines
IEC-Document 2	Three phase induction motors
(Central Office) NEMA-MGI	Motors and Generators
ELECTRONIC EQUIPMENT AND COMPONENTS	
MIL-21B, MIL-833 & MIL-2750	Environmental testing
EC-60068(P1toP5)	Printed boards
IEC-60326(P1 toP2)	Material and work man ship standards
ISO-898	Fasteners: Bolts, screws and studs
ASTM	Specification and tests for materials
CLAMPS & CONNECTORS	
NEMA-CC1	Electric Power connectors for sub station
NEMA-CC 3	Connectors for Use between aluminum aluminum-Copper Overhead Conductors
BUS HARDWARE AND INSULATORS	
IEC-60120	Dimensions of Ball and Socket Couplings of string insulator units
IEC-60137	Insulated bushings for alternating voltages above 1000 V
IEC-60168	Tests on indoor and outdoor post insulators of ceramic material or glass for Systems with Nominal Voltages Greater than 1000 V
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1 000 V
IEC-60273	Characteristics of indoor and outdoor post insulators for systems with nominal voltages greater than 1000V
IEC-61462	Pressurized and un-pressurized insulator for use in electrical equipment with rated voltage greater than 1000V – Definitions, Test methods, acceptance

	criteria and design recommendations
IEC-60305	Insulators for overhead lines with nominal voltage above 1000V- ceramic or glass insulator units for ac systems Characteristics of String Insulator Units of the cap and pin type
IEC-60372 (1984)	Locking devices for ball and socket couplings of string insulator units: dimensions and tests
IEC-60383 (P1 and P2)	Insulators for overhead lines with a nominal voltage above 1000 V
IEC-60433	Characteristics of string insulator units of the long rod type
IEC-60471	Dimensions of Clevis and tongue couplings of string insulator units
ANSI-C29	Wet process porcelain insulators
ANSI-C29.1	Test methods for electrical power insulators
ANSI-C92.2	For insulators, wet-process porcelain and toughened glass suspension type
ANSI-C29.8	For wet-process porcelain insulators apparatus, post-type
ANSI-G.8	Iron and steel hardware
CISPR-7B	Recommendations of the CISPR, tolerances of form and of Position, Part 1
ASTM A-153	Zinc Coating (Hot-Dip) on iron and steel hardware
STRAIN AND RIGID BUS-CONDUCTOR	
ASTM-B 230-82	Aluminum 1350 H19 Wire for electrical purposes
CODES	TITLE
ASTM-B 231-81	Concentric - lay - stranded, aluminum 1350 conductors
ASTM-B 221	Aluminum - Alloy extruded bar, rod, wire, shape
ASTM-B 236-83	Aluminum bars for electrical purpose (Bus-bars)
ASTM-B 317-83	Aluminum-Alloy extruded bar, rod, pipe and structural shapes for electrical purposes (Bus Conductors)
BATTERIES	
IEC:60896-21&22	Lead Acid Batteries Valve Regulated types–Methods of Tests & Requirements
IEC: 60623	Vented type nickel Cadmium Batteries
IEC:60622	Secondary Cells& Batteries– Sealed Ni-Cd rechargeable single cell
IEC:60623	Secondary Cells& Batteries– Vented Ni-Cd rechargeable single cell
IEC:60896-11	Stationary Lead Acid Batteries– Vented Type– General requirements & method of tests

IEEE-485	Recommended practice for sizing of Lead Acid Batteries
IEEE-1115	Sizing of Ni-Cd Batteries
IEEE-1187	Recommended practices for design & installation of VRLA Batteries
IEEE-1188	Recommended practices for design & installation of VRLA Batteries
IEEE-1189	Guide for selection of VRLA Batteries
BATTERY CHARGER	
IEEE-484	Recommended Design for installation design and installation of large lead storage batteries for generating stations and substations
IEEE-485	Sizing large lead storage batteries for generating stations and substations
WIRES AND CABLES	
ASTMD-2863	Measuring the minimum oxygen concentration to support candlelike combustion of plastics (oxygen index)
IEC-60096(part 0 top4)	Radio Frequency cables
IEC-60183	Guide to the Selection of High Voltage Cables
IEC-60189(P1 toP7)	Low frequency cables and wires with PVC insulation and PVC sheath
IEC-60227(P1 toP7)	Polyvinyl Chloride insulated cables of rated voltages up to and including 450/750V
IEC-60228	Conductors of insulated cables
IEC-60230	Impulse tests on cables and their accessories
IEC-60287(P1 toP3)	Calculation of the continuous current rating of cables(100%loadfactor)
IEC-60304	Standard colors for insulation for low-frequency cables and wires
IEC-60331	Fire resisting characteristics of Electric cables
IEC-60332(P1 toP3)	Tests on electric cables under fire conditions
IEC-60502	Extruded solid dielectric insulated power cables for rated voltages from 1kV up to 30 kV
IEC-754(P1 and P2)	Tests on gases evolved during combustion of electric cables
AIR CONDITIONING AND VENTILATION	
ARI:520	Standard for Positive Displacement Refrigeration Compressor and Condensing Units
ASHRAE-24	Method of testing for rating of liquid coolers
ANSI-B-31.5	Refrigeration Piping
BS-848	Methods of Performance Test for Fans
BS-6540Part-I	Air Filters used in Air Conditioning and General Ventilation
BS-3928	Sodium Flame Test for Air Filters(Other than for Air Supply to I.C .Engines and Compressors)

US-PED-2098	Method of cold DOP & hot DOP test
MIL-STD-282	DOP smoke penetration method
ASHRAE-52	Air cleaning device used in general ventilation for removing particle matter
ASTM-C-591-69	Standard specification for rigid preformed cellular urethane thermal insulation
BS:848	Method of Performance Test for Centrifugal Fans
BS:4999(Part-51)	Noise levels
GALVANIZING	
ASTM-A-123	Specification for zinc (Hot Galvanizing) Coatings, on products Fabricated from rolled, pressed and forged steel shapes, plates, bar and strips
ASTM-A-121-77	Zinc-coated (Galvanized) steel barbed wire
PAINTING	
ANSI-Z551	Gray finish effort industrial apparatus and equipment
SSPEC	Steel structure painting council
FIRE PROTECTION SYSTEM	
--	Fire protection manual issued by tariff advisory committee (TAC)
HORIZONTAL CENTRIFUGAL PUMPS	
IS:1520	Horizontal centrifugal pumps for clear, cold and freshwater
IS:9137	Code for acceptance test for centrifugal & axial pumps
API-610	Centrifugal pumps for general services Hydraulic Institutes Standards
BS:599	Methods of testing pumps
PTC-8.2	Power Test Codes - Centrifugal pumps
DIESEL ENGINES	
BS:5514	The performance of reciprocating compression ignition (Diesel) engines, utilizing liquid fuel only, for general purposes
ISO:3046	Reciprocating internal combustion engines performance
IS:554	Dimensions for pipe threads where pressure tight joints are required on threads
ASME Power Test Code	Internal combustion engine PTC-17
--	Code of Diesel Engine Manufacturer's Association, USA
PIPING VALVES & SPECIALITIES	

BS:5150	Specification forecast iron gate valves
MOTORS & ANNUNCIATION PANELS	
IECDOCUMENT2 (Control Office) 432	Three Phase Induction Motor
VDE 0530Part I/66	Three Phase Induction Motor
PG Test Procedures	
NFPA-13	Standard for the installation of sprinkler system
NFPA-15	Standard for water spray fixed system for the fire protection
NFPA-12A	Standard for Halong 1301Fire Extinguishing System
NFPA-72E	Standard on Automatic Fire Detectors
--	Fire Protection Manual by TAC (Latest Edition)
NFPA-12	Standard on Carbon dioxide extinguisher systems
--	Electrical generating and distributing stations code of practice
Steel structures	
ANSI-B18.2.1	Inch series square and Hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
ANSI-G8.14	Round head bolts
ASTM-A6	Specification for General Requirements for rolled steel plates, shapes, sheet piling and bar substructural use
ASTM-A36	Specifications of structural steel
ASTM-A47	Specification for malleable iron castings
ASTM-A143	Practice for safeguarding against emblerment Hot Galvanized structural steel products and procedure for detaching brisement
ASTM-A242	Specification for high strength low alloy structural steel
ASTM-A283	Specification for low and intermediate tensile strength carbon steel plates of structural quality
ASTM-A394	Specification for Galvanized steel transmission tower bolts and nuts
ASTM-441	Specification for High strength low alloy structural manganese vanadium steel
ASTM-A572	Specification for High strength low alloy columbium-Vanadium steel of structural quality
AWSD1-0	Code for welding in building construction welding inspection
AWSD1-1	Structural welding code
AISC	American institute of steel construction
NEMA-CG1	Manufactured graphite electrodes
Piping and pressure vessels	

ASME	Boiler and pressure vessel code
ASTM-A120	Specification for pipe steel, black and hot dipped, zinc-coated (Galvanized) welded and seam less steel pipe for ordinary use
ASTM-A53	Specification for pipe, steel, black, and hot-dipped, zinc at ed welded and seamless
ASTM-A106	Seamless carbon steel pipe for high temperature service
ASTM-A284	Low and intermediate tensile strength carbon-silicon steel plates for machine parts and general construction
ASTM-A234	Pipe fittings of wrought carbon steel and alloy steel for moderate and elevated temperatures
ASTM-S181	Specification for forgings, carbon steel for general purpose piping
ASTM-A105	For gings, carbon steel for piping components
ASTM-A307	Carbon steel externally threaded standard fasteners
ASTM-A193	Alloy steel and stain less steel bolting materials for high temperature service
ASTM-A345	Flat rolled electrical steel for magnetic applications
ASTM-A197	Cupola malleable iron
ANSI-B2.1	Pipe threads (Except dry seal)
ANSI-B16.1	Cast-iron pipe flanges and glanged fitting. Class25, 125, 250 and 800
ANSI-B16.1	Malleable iron threaded fittings, class 150 and 300
ANSI-B16.5	Pipe flanges and flanged fittings, steel nickel alloy and other special alloys
ANSI-B16.9	Factory-made wrought steel butt welding fittings
ANSI-B16.11	Forged steel fittings, socket-welding and threaded
ANSI-B16.14	Ferrous pipe plug, bushings and lock nuts with pipe threads
ANSI-B16.25	Butt welding ends
ANSI-B18.1.1	Fire hose couplings screw thread
ANSI-B18.2.1	Inch series square and hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
NSI-B18.21.1	Lock washers
ANSI-B18.21.2	Plain washers
ANSI-B31.1	Power piping
ANSI-B36.10	Welded and seam less wrought steel pipe

ANSI-B36.9	Stainless steel pipe
Other civil works standards	

National building code	
USBR E12	Earth Manual by United States Department of the interior Bureau of Reclamation
ASTM-A392-81	Zinc/Coated steel chain link fence fabric
ASTM-D1557-80	test for moisture-density relation of soils using 10-lb (4.5kg) rammer and 18-in. (457mm) Drop
ASTM-D1586(1967)	Penetration Test and Split-Barrel Sampling of Soils
ASTM-D2049-69	Test Method for Relative Density of Cohesionless Soils
ASTM-D2435	Test method for Unconsolidated, (1982) Undrained Strengths of Cohesive Soils in Triaxial Compression
BS-5075	Specification for accelerating Part I Admixtures, Retarding Admixtures and Water Reducing Admixtures
CPWD	Latest CPWD specifications
GALVANISED STEEL EARTH WIRE	
ASTM: A 475 - 72aBS:443- 1969	Hot dip Galvanized Coatings on Round Steel Wires
BS:443-1969	Method for Determination of mass of Zinc Coating on Zinc coated Iron and Steel Articles.
BS:3463-1961	Zinc ingot
BS:215(Part-II	Aluminum Conductors for overhead transmission purposes

Note: If any standard is expired or does not exist anymore than other standard which has substituted it, shall be applicable.

SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

All equipment shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation.

All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (where applicable) short circuit etc. for the equipment.

The Contractor shall design terminal connectors of the equipment taking into account various forces as mentioned at Sl. No 1.4.3 that are required to withstand.

The equipment shall also comply to the following:

- a) To facilitate erection of equipment, all items to be assembled at site shall be “match marked”.
- b) All piping, if any between equipment control cabinet/operating mechanism to marshalling box of the equipment, shall bear proper identification to facilitate the connection at site.

System Parameter

SL No	Description of parameters	220kV System	60kV System
1.	System operating voltage	220kV	60kV
2.	Maximum operating voltage of the system(rms)	245kV	36kV
3.	Rated frequency	50Hz	50Hz
4.	No. of phase	3	3
5.	Rated Insulation levels		
i)	Full wave impulse withstand voltage (1.2/50microsec.)	1050 kVp	325 kVp
ii)	Switching impulse withstand voltage (250/2500microsec.) dry and wet	-	-
iii)	One minute power frequency dry with stand voltage(rms)	-	-
iv)	One minute power frequency dry and wet withstand voltage(rms)	460kV	140kV
6.	Corona extinction voltage	-	-
7.	Max. radio interference voltage for frequency between 0.5 MHz and 2MHz	1000μV At 156kVrms	-
8.	Minimum creepage distance	31 mm/kV	31 mm/kV
9.	Min. clearances		
I.	Phase to phase Phase to Earth	2100 mm 2100 mm	630 mm 630 mm
II.	Sectional clearances	5000 mm	3500 mm

10.	Rated short circuit current for 1 sec. duration	40kA for 1 Sec	31.5kAfor 1 Sec
11.	System neutral earthing	Effectively earthed	Effectively earthed

Notes:

1. The above parameters are applicable for installations up to an altitude of 1000m above mean sea level. For altitude exceeding 1000m, necessary altitude correction factor shall be applicable as per relevant IEC/IS.
2. The insulation and RIV levels of the equipment shall be as per values given in the Technical Specification of respective equipment.

MATERIAL/ WORKMANSHIP

Where the specification does not contain references to work man ship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.

In case where the equipment, materials or components are indicated in the specification as “similar” to any special standard, the Employer shall decide upon the question of similarity. When required by the specification or when required by the Employer the Contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it is to be understood that the cost as well as the time delay associated with the rejection shall be borne by the Contractor.

The design of the Works should be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements, All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfill their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Employer.

Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.

All materials and equipment shall be installed in strict accordance with the manufacturer's recommendation(s). Only first-class work in accordance with the best modern practices will be accepted. Installation shall be considered as being the erection of equipment at its permanent location. This, unless otherwise specified, shall include unpacking, cleaning and lifting into position, grouting, levelling, aligning, coupling of or bolting down to previously installed equipment bases/foundations, performing the alignment check and final adjustment prior to initial operation, testing and commissioning in accordance with the manufacturer's tolerances, instructions and the Specification. All factory assembled rotating machinery shall be checked for alignment and adjustments made as necessary to re-establish the manufacturer's limits suitable guards shall be provided for the protection of personnel on all exposed rotating and / or moving machine parts and shall be designed for easy installation and removal for maintenance purposes. The spare equipment(s) shall be installed at designated locations and tested for healthiness.

The Contractor shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary for applying the lubricant required for operation. The Contractor shall apply all operational lubricants to the equipment installed by him.

Space Heaters

The heaters shall be suitable for continuous operation at 240V as supply voltage. On- off switch and fuse shall be provided.

One or more adequately rated thermostatically connected heaters should be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

Fungi Static Varnish

Besides the space heaters, a special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

Degree of Protection

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall comply with the following degree of protection as detailed here under:

- a. Installed outdoor: IP- 55
- b. Installed indoor in air-conditioned area: IP-31
- c. Installed in covered area: IP-52
- d. Installed indoor in non-air-conditioned area where possibility of entry of water is limited: IP-41.
- e. For LT Switchgear (AC & DC distribution Boards): IP-52

The degree of protection shall be in accordance with IEC60947; IEC/60529. Type test report for of relevant Degree of Protection test, shall be submitted for approval.

DESIGN IMPROVEMENTS / COORDINATION

The bidder shall offer the equipment meeting the requirement of the technical specification. However, the Employer or the Contractor may propose changes in the specification of the equipment or quality thereof and if the contractor & Employer agree upon any such changes, the specification shall be modified accordingly.

If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any change in the price and/or schedule of completion before the Contractor proceeds with the change. Following such an agreement, the provision thereof shall be deemed to have been amended accordingly.

The Contractor shall be responsible for the selection and design of appropriate equipment to provide the best coordinated performance of the entire system. The basic design requirements are detailed in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.

The Contractor has to coordinate designs and terminations with the agencies (if any) who are Consultants/Contractor for the Employer. The names of agencies shall be intimated to the successful bidders.

The Contractor will be called upon to attend design co-ordination meetings with the Engineer, other Contractor's and the Consultants of the Employer (if any)during the period of Contract.

QUALITY ASSURANCE PROGRAMME

To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Contractor's Works or at his Sub-Contractor's premises or at the Employer's site or at any other place of Work as applicable, are in accordance with the specifications, the Contractor shall ensure suitable quality assurance program to control such activities at all points necessary. A quality assurance program of the Contractor shall be in line with ISO requirements & shall generally cover the following:

- a) The organization structure for the management and implementation of the proposed quality assurance program.
- b) System for Document and Data Control.
- c) Qualification and Experience data of Bidder's key personnel.
- d) The procedure for purchases of materials, parts, components and selection of sub-Contractor's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
- e) System for shop manufacturing and site erection controls including process controls, fabrication and assembly control.
- f) System for Control of non-conforming products including deviation dispositioning ,if any and system for corrective and preventive reactions based on the feedback received from the Customers and also internally documented system for Customer complaints.
- g) Inspection and test procedure both for manufacture and field activities.
- h) System for Control of calibration of testing and measuring equipment and the indication of calibration status on the instruments.
- i) System for indication and appraisal of inspection status.
- j) System of Internal Quality Audits, Management review and initiation of corrective and Preventive actions based on the above.
- k) System for authorizing release of manufactured product to the Employer.
- l) System for maintenance of records.
- m) System for handling, storage and delivery.
- n) A quality plan detail in gout the specific quality control measures and procedure adopted for control length equality characteristics relevant to each item of equipment furnished and/or service rendered.

- o) System for various field activities i.e. unloading, receipt at site, proper storage, erection, testing and commissioning of various equipment and maintenance of records. In this regard, the Employer has already prepared Standard Field Quality Plan for transmission line/substation equipment as applicable, Civil/erection Work switch is required to be followed for associated works.

The Employer or his duly authorized representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the Contractor/his vendor’s quality management and control activities.

TYPE TESTING

All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with the requirements stipulated under respective sections.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Employer.

The Contractor shall intimate the Employer the detailed program about the type tests at least two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

TESTS

Pre-commissioning Tests

On completion of erection of the equipment and before charging, each item of the equipment shall be thoroughly cleaned and then inspected jointly by the Employer and the Contractor for correctness and completeness of installation and acceptability for charging, leading to initial pre-commissioning tests at Site. The list of pre-commissioning tests to be performed are given in respective chapters and shall be included in the Contractor’s quality assurance program.

Commissioning Tests

The available instrumentation and control equipment will to be used during such tests and the Employer will calibrate all such measuring equipment and devices as far as practicable.

Any special equipment, tools and tackles required for the success full completion of the Commissioning Tests shall be arranged by the Contractor at his own cost.

The specific tests requirement on equipment have been brought out in the respective chapters of the technical specification.

Pre-commissioning, Commissioning, Trial-Run & Completion

As soon as the Facilities covered by these specifications are physically completed in all respects, the Pre commissioning, Commissioning, Trial-run and Completion of the Facilities, as mentioned below, shall be attained in accordance with the procedure given in the Conditions of Contract, Vol.-I of the Bidding Documents.

- I. Pre commissioning: As per relevant Chapters
- II. Commissioning: Charging of the Facilities at rated voltage Further, wherever appearing in these specifications, the words – ‘commissioning checks’, ‘installation checks’, ‘site tests’, ‘performance guarantee tests for fire protection system’, are to be considered as ‘pre commissioning checks.
- III. Trial-run: Operation of the Facilities or any part thereof by the Contractor immediately after the Commissioning for a continuous period of 72(Seventy-two) hours continuously. In case of interruption due to problem / failure in the respective equipment, the contractor shall rectify the problem and after rectification, continuous 72(Seventy-two) hours period start after such rectification.
- IV. Completion: Upon successful completion of Trial-run. ‘Guarantee Test(s)’ and/or ‘Functional Guarantees’ are applicable only for Substation Automation System as specified in relevant chapter -Substation Automation System.’

FINISHING OF METAL SURFACES

All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication.

HOT DIP GALVANISING

- I. The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6 mm and above and 900 gm/sq.m for coastal area for items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM.
- II. The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.

- III. After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate or alternate approved treatment shall be provided to avoid the formation of white rust after hot dip galvanization.
- IV. Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant International Standards.
 - a. Coating thickness
 - b. Uniformity of zinc
 - c. Adhesion test
 - d. Mass of zinc coating
- V. Galvanized material must be transported properly to ensure that galvanized surfaces are not damaged during transit. Application of touch-up zinc rich paint at site shall be allowed with approval of Employer

HANDLING, STORING AND INSTALLATION

In accordance with the specific installation instructions as shown on manufacturer's drawings or as directed by the Employer or his representative, the Contractor shall unload, store, erect, install, wire, test and place into commercial use all the equipment included in the contract. Equipment shall be installed in a neat, workman like manner so that it is level, plumb, square and properly aligned and oriented. Commercial use of switchyard equipment means completion of all site tests specified and energization at rated voltage.

Contractor may engage manufacturer's Engineers to supervise the unloading, transportation to site, storing, testing and commissioning of the various equipment being procured by them separately. Contractor shall unload, transport, store, erect, test and commission the equipment as per instructions of the manufacturer's supervisory Engineer(s) and shall extend full cooperation to them.

The contractor must ensure that the open storage platform is constructed for storage of outdoor type equipment/material prior to commencement of delivery at site. Outdoor equipment shall be stored on open storage platform, properly covered with waterproof and dust proof covers to protect them from water seepage and moisture ingress.

However, all indoor equipment including control & protection panels, Communication equipment and operating mechanism boxes etc. of outdoor equipment shall be stored indoors.

Storage of equipment on top of another one is not permitted if the wooden packing is used and there is the possibility of equipment/packing damage. Material open for joint inspection shall be repacked properly as per the manufacturer's recommendations.

During storage of material regular periodic monitoring of important parameters like oil level / leakage, SF6 / Nitrogen pressure etc. shall be ensured by the contractor.

In case of any doubt/misunderstanding as to the correct interpretation of manufacturer's drawings or instructions, necessary clarifications shall be obtained from the Employer. Contractor shall be held responsible for any damage to the equipment consequent to not following manufacturer's drawings/instructions correctly.

Where assemblies are supplied in more than one section, Contractor shall make all necessary mechanical and electrical connections between sections including the connection between buses. Contractor should also do necessary adjustments/alignments for proper operation of circuit breakers, isolators and their operating mechanisms. All components shall be protected against damage during unloading, transportation, storage, installation, testing and commissioning. Any equipment damaged due to negligence or carelessness or otherwise shall be replaced by the Contractor at his own expense.

Contractor shall be responsible for examining all the shipment and notify the Employer immediately of any damage, shortage, discrepancy etc. for the purpose of Employer's information only. The Contractor shall submit to the Employer every week a report detailing all the receipts during the weeks. However, the Contractor shall be solely responsible for any shortages or damages in transit, handling and/or in storage and erection of the equipment at Site. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor.

The Contractor shall be fully responsible for the equipment/material until the same is handed over to the Employer in an operating condition after commissioning. Contractor shall be responsible for the maintenance of the equipment/material while in storage as well as after erection until taken over by Employer, as well as protection of the same against theft, element of nature, corrosion, damages etc.

Where material / equipment is unloaded by Employer before the Contractor arrives at site or even when he is at site, Employer by right can handover the same to Contractor and there upon it will be the responsibility of Contractor to store the material in an orderly and proper manner.

The Contractor shall be responsible for making suitable indoor storage facilities, to store all equipment which requires indoor storage.

The words 'erection' and 'installation' used in the specification are synonymous.

Exposed live parts shall be placed high enough above ground to meet the requirements of electrical and other statutory safety codes.

The design and workmanship shall be in accordance with the best engineering practices to ensure satisfactory performance throughout the service life. If at any stage during the execution of the Contract, it is observed that the erected equipment(s) do not meet the above minimum clearances the Contractor shall immediately proceed to correct the discrepancy at his risks and cost.

AUXILIARY SUPPLY

The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc. shall be designed for the specified Parameters as under. The DC supply for the instrumentation and communication system shall also conform to the parameters as indicated in the following table:

Normal Voltage	Variation in Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	$\pm 10\%$	$50 \pm 5\%$	3/4 Wire	Solidly Earthed.
240V	$\pm 10\%$	$50 \pm 5\%$	1/2 Wire	Solidly Earthed.
110V	95V to 120V	DC	Isolated 2 wire System	-
48V (Converters to be used)	--	DC	2 wire system (+)earthed	-

Combined variation of voltage and frequency shall be limited to $\pm 10\%$.

DISPOSAL OF PACKING MATERIAL & WASTE FROM CONSTRUCTION SITE

After completion of the work, Contractor shall dispose-of all the packing & waste materials including empty conductor drums, cable drums, wooden containers, oil drums, gas cylinders and other waste/scrapped materials from construction site at his own cost and shall make the substation area properly cleaned.