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A review of different designs and

control models of remotely operated

#### **Abstract**

This article reviews remotely operated underwater vehicle (ROUV) and its different types focusing on the control systems. This study offers a brief introduction of unmanned underwater vehicle (UUV) together with ROUV. Underwater robots are designed to work as an alternative to humans because of a difficult and hazardous underwater environment. The applications and demand of marine robots are increasing with the passage of time. There are several research articles and publications available on these topics but, a complete review of old and recent research about this technology is still hard to find. This article also assesses some recently published research papers on underwater systems. It presents the comparison of different control systems and designs of underwater vehicles. There have been major developments in marine technology depending on the needs, applications and cost of different missions. Scientists design many remotely operated vehicles based on the educational or industrial purposes. This article is presented in order to help and assist the future researchers as a massive review of the field of remotely operated underwater vehicles and their possible future developments are presented.

#### **Keywords**

Unmanned underwater vehicle, remotely operated underwater vehicle, observation class, working class

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underwater vehicle

#### Introduction

In the last few years, many researchers have shown their interest in studying and exploring the underwater environment. As the interest increased, the demand of an unmanned underwater vehicle (UUV) also increased. These vehicles operate underwater without humans onboard and are also known as underwater drones. Based on the shapes and operation, UUVs are divided into two kinds; autonomous underwater vehicle (AUV) and remotely operated underwater vehicle (ROUV). The main difference between these two types are that an operator controls the ROUV while AUV operates independently. 4

ROUVs have become substantial for the applications like surveillance, patrolling, and for industrial applications, for example offshore exploration of oil and gas.<sup>5</sup> Station keeping and position stalking are the two main features of these vehicles. It means that vehicle maintains the same position with respect to its structure all the time.<sup>6</sup> It also has applications in the exploration of deep waters which is out of reach for humans.<sup>7</sup>

It is very important to construct and configure the robot or vessel in a cost-effective manner.<sup>8</sup> The pressure

increases with the depth of the water which negatively affects the stability of the underwater vehicle. The control system of the vehicle avoids the disturbances (drag effects, ocean currents) and obstacles. The position and orientation of actuators on vehicle, control surfaces, and shape of vehicle are some constraints that limits the control independence. To

Due to aforementioned factors, it is difficult to keep the vehicle on the required path and complete the underwater mission. Optimizing the control system of the vehicle is crucial because it reduces the time and the cost of the mission. It Similarly, the allocation of the actuators on the vehicle must be in accurate position that leads to the precise movement and efficient usage of the energy resources. It control systems with

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good performance under these constraints attain a high degree of autonomy. 13

Previously, many researchers contributed in modeling, designing, and construction of ROUV with a gripper. These types of vehicles have a capability to grasp the target object underwater.<sup>14</sup> The mechanical structure of ROUV consist of actuators, camera, gripper, and sensors. The additional equipment are electronic modules and suction arm.<sup>15</sup> In these types of systems, a cable connects the operator and vehicle. The underwater vehicle is powered from the control surface platform.<sup>16</sup> The under-actuated system cannot achieve complete control over its dynamics because of deep underwater restraints. Therefore, ROUV with perfect design and controller is required for the completion of underwater scenario.<sup>17</sup>

Moreover, equipment and sensors used in ROUV impact the dynamic behavior of the system.<sup>18</sup> Some applications of ROUV requires precise position and navigation capabilities. These types of vehicles achieve these capabilities by fiber optic gyro based on inertial navigation system (INS).<sup>19</sup> There are many controllers that have been designed previously for underwater vehicles including sliding mode control, proportional integral derivative and adaptive robust control.<sup>20</sup> Nowadays, the community of underwater robotic technology is actively trying to model, design, and construct the smart ROUV.<sup>4</sup>

The major contributions of this research are: (a) comprehensive review of different designs of ROUVs and their applications; (b) detailed discussion of the various classic and novel control models for ROUVs; (c) evaluation and assessment of the state of the art research on ROUV; (d) analysis of the under-actuated and actuated designs of the ROUV and their merits and demerits.

The rest of the article is organized as follows: section "Literature review" reviews the present literature on the underwater vehicles. Section "State of the art" offers the state of the art research on ROUV. Section "Review of recent research on ROUV" compares and discusses some of the recent research on underwater vehicles. Section "Review of control systems and operation modes" introduces different control systems and discusses operation modes of ROUV. Section "Review of different models and designs" mainly focuses on the development and design requirements of ROUV. Section "Conclusion" concludes the whole research.

#### Literature review

Underwater vehicles are pilotless and non-maintained robots that are able to perform underwater operations either by wired communication or via on-board computers. Moreover, the concept of underwater vehicle is not a new one.<sup>21</sup> The thought initially started in the late 90s when the Royal Navy used the word "Cutlet" for a remotely operated underwater robot which recovered

the torpedoes and mines.<sup>22</sup> The sequential development in ROUV technology and the overall the progress of ROUV technology from simulation level to the prototype and to the commercialization from modelling of single robot to multiple ROUVs are briefly discussed here.

The development of underwater robots started in 1950s. Dimitri Rebikoffin created the first fully developed underwater robot called POODLE in 1953. The expansion of these vehicles began in 1970s, until then, these robots were only used for transferring, gathering of data. From 1970 to 1980, research on potential ROUVs expanded. The first actual machine designed in USA called Torpedoes was developed but it was only used for experimental purposes.<sup>23</sup> In this era, many test benches were constructed and considered for the exploration and research on this technology. The experimental and theoretical growth on ROUV took place in this era. From 1980 to 1990, many failures and successful tryouts were carried out with prototypes.<sup>24</sup>

In this era, the aforementioned experimental and theoretical procedures were executed in real time in fields. Darpar lab in USA constructed almost all these prototypes. This era is also known as the era of designing and development of ROUV. 1990 to 2000: this period was called as first generation ROUVs because of goal fulfilling technology development. The designed and developed ROUVs in this era were able to complete tasks on time and achieved all its goals. Many institutions and organizations were able to construct these robots. This progress opened the doors for commercialization of these underwater vehicles. 2000 to 2010: in this era, the true commercialization of ROUV took place. 27,28

Many different companies failed to design and construct this technology according to market demand. In this decade, a drive from theoretical to manufacturing of ROUV took place. The main issue hindering the total commercialization was the unaffordability. Another direction of this technology was cooperative control of ROUVs which also gained steam in this era.<sup>23</sup> From 2010-forwards: in the previous decade, a few theoretic characteristics on co-operative control of ROUVs developed. During this era, the scientists implemented the cooperative methods practically. Likewise, these robots are constructed on a commercial basis.

Figure 1 explains the different categories of underwater vehicles. First, they classify either as manned or unmanned. Then, for unmanned underwater vehicles, we could have AUVs (non-tethered) or ROUVs (tethered). Again, there are mainly two types of ROUVs: observation class and working class.<sup>29</sup>

Table 1 discusses the different types of observation and working class ROUVs. Working class is bigger in size with more power and payload capabilities but also has a high cost. Working class is mainly used for underwater repairing.<sup>30</sup> It can carry loads of around 300 kg and can execute a number of sophisticated underwater

Table I. Differer	t types of ROUV	with their :	abilities and	working depth.
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Class	Туре	Shallowest depth reached (m)	Deepest depth reached (m)	Average depth reached (m)	Ability
Observation	Mini <sup>31</sup>	20	313	104	Alternative of diver and easy
	Regular <sup>32</sup>	1	408	159	to carry Can conduct sonar, gripper mounted, and used in
	Ü	•	.00	137	application of light
Working	Light <sup>33</sup> Heavy <sup>34</sup>	712	1097	860	Able to run one manipulator
J	Heavy <sup>34</sup>	100	4689	1959	Able to run at least two manipulators and do heavy repairing underwater

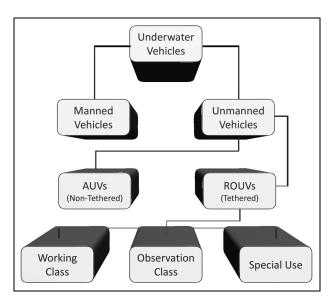


Figure 1. Underwater vehicles categories.



Figure 2. An example of a working class ROUV.



Figure 3. An example of an observation class ROUV.

tasks. Working class machines can reach the depth of more than 4500 m and can deliver around 220 hp. Working class underwater vehicles come with an assortment of sensors and cameras for data capture and navigation in addition to two manipulators for intervention tasks. Figure 2 shows an example of a working class ROUV.

On the other hand, observation class is more widely used because of its low cost and extensive applications like inspection and survey.<sup>35</sup> It is considerably smaller than a working class vehicle. It can carry loads of over 35 kg. A range of cameras and sensors can be used with the ROUV as required, which is ideal for regular inspections of underwater structures. It can also act as a supplementary visual support to working class vehicles. Figure 3 shows an example of an observation class ROUV.

#### State of the art

This section presents some of the cutting-edge research into underwater vehicles and their control design. Yan et al.<sup>36</sup> introduces a groundbreaking new system called Human-in-the-loop which is an innovative new technique to help us further explore the untapped resources in the depth of the sea. The paper designs a robust proportional derivative (PD) controller to track the

position of the ROUV. This research constructs Lyapunov-Krasovskii functions to study the ROUV stability. Then under specific constraints, the paper demonstrates that the controller is able to stabilize the underwater vehicle. Lastly, the results prove the effectiveness of the proposed algorithm. In another recent research on underwater vehicles, Batmani and Najafi<sup>37</sup>

offers a new robust controller for ROUV that can track depth of the ocean. To reduce the communication delay between the ROUV and the controller, the paper designs a groundbreaking nonlinear controller. The results show that the error between the depth of the ROUV and the chosen route reaches zero using the designed controller.

# **Review of recent research on ROUV**

Author	Title	Research work	Results
Ali et al. <sup>38</sup>	Stabilizing the dynamic behavior and position control of an ROUV April 2020	The author designs twin controller approach to regulate the complete behavior of underwater robot. The controller design comprises of proportional-integral-derivative (PID) along with model reference adaptive control (MRAC). The MRAC controller minimizes the dynamic noise and disturbances of the system. While PID helps tune the adaptive gains of the underwater system.	Experimental results and simulations proved the effectiveness of the proposed control method by successfully tracking the ROUV. The proposed control strategy converged quickly, reduced the error, and decreased the dynamic noise and disturbances.
Dong et al. <sup>39</sup>	Depth control of ROUV in nuclear power plant based on fuzzy PID and dynamics compensation September 2019	In this article depth control strategy is proposed, which combines fuzzy PID and dynamic compensation on the fact that the reactor water is very calm. By using ANSYS FLUENT software the hydrodynamics analysis of ROUV is conducted in order to find out the relationship between resistance of water and moving velocity in heave direction.	Experiments proved that the hybrid control technique of PID and dynamic compensation can meet the mission requirements. The depth control can vary within 3 cm which is practical for the reactor pool.
Bykanova et al. <sup>40</sup>	The compact ROUV with variable restoring moment. 2019	The author developed a small sized highly maneuverable ROUV used for shipwrecks survey with several features, that is, variable storing moment by rotated wing in the plane of vehicle. It is an over actuated system with four horizontal thrusters which increases the high range of maneuverability. Furthermore, underwater vehicle carries the lithium battery which causes weight reduction of tether and add unique features, that is, return to coast in case of emergency or damage in cable.	The results showed that the ROUV speeds along the normal and longitudinal motion are within the acceptable range of $-0.75$ to $0.75$ m/s and $-1$ to $1$ m/s.
Ali et al. <sup>3</sup>	Controlling and stabilizing the position of ROUV equipped with manipulator 2019	The position of fully-actuated ROUV with a manipulator is stabilized by the author in this article. The proposed control algorithm applied on 8-DOF underwater vehicle system.	The proposed control technique can control the erratic deviations and reduce the errors. The simulations proved that the designed ROUV can effectively reached the chosen position.
Omerdic et al. <sup>41</sup>	Precision control and dynamic positioning of ROUV in intervention operations April 2017	In this paper, the author proposed a prototype platform which is used to test and validate new technologies for marine operations. The designed ROUV is equipped with unique features, advanced 3D visual displays, modern and easy pilot interface, and multiple modes for operations, voice control navigation, and low-level controllers with auto tuning system.	The study successfully designed a model platform to prove the effectiveness of the proposed technology. Experimental results show that the designed model can achieve the mission requirements.
Hieu et al. <sup>42</sup>	Numerical analysis of LBV150 ROUV thruster performance under open water test condition November 2017	The author worked on the simulation techniques to improve the thruster performance of ROUV during forward and reverse mode under water test conditions. The thrust coefficient of the thrusters confirmed from simulations by testing in open waters.	The results proved the precision of the algorithm proposed in this study. This technique can be used to examine the dynamic responses of comparable thrusters in other ROUVs.

(continued)

#### Continued

Author	Title	Research work	Results
Santiago and Vásquez <sup>43</sup>	Development of a low-level control system for Visor3 ROUV 2016	In this article, the author simulates a Visor3 system for underwater vehicles. The mathematical model based on 6-DOF explained by using two coordinate systems, that is, body frame and earth frame. The (NGC) navigation guidance and control structure divided into three layers. Firstly, the mission planner known as high level secondly, the path planner or mid-level and the last one is the low-level formed by control and navigation system.	This research successfully implemented the proposed system. Simulation results show that it is able to control the motion of the vehicle. It is more effective and stable than classic algorithms.

# Review of control systems and operation modes

#### Control systems

A control system comprises of an array of processes that stabilizes the underwater vehicle, so that it obeys the instructions programmed by the operator. Due to the non-linearity, environment disturbances, and plant equations, it is not easy to design the control system of underwater vehicles. <sup>44</sup> Cohan <sup>45</sup> asserts that the control system designing for ROUVs is a contemporary research topic and also has potential for future studies. It is evident from the number of papers being published for the design and development of control systems for ROUVs

One study<sup>46</sup> applied and verified a control and navigation system for ROUVs using pre-programmed controllers to adjust speed. Another research<sup>47</sup> designed an effective adaptive control mechanism to make sure that a 6-DOF underwater system follows a given route. In one article,<sup>48</sup> researchers offered an assessment of different control methods using neural networks, demonstrating their benefits, shortcomings, and their applications. One researcher<sup>49</sup> proposed a hybrid PD controller for dynamic orientation of ROUVs when the task is performed near underwater infrastructures and needs precise implementation.

Bessa et al.<sup>50</sup> controlled depths in underwater vehicles using a combination of sliding mode controllers and fuzzy adaptive algorithms. One study<sup>51</sup> designed an efficient PID controller to control underwater systems used in oceanic surveys. To track routes vertically, one research<sup>52</sup> developed a robust feedback controller. Another study<sup>53</sup> simplified the traditional fuzzy control method for an underwater system. In one research,<sup>54</sup> scholars offered a decoupled PD set point controller using quasi-velocities for underwater systems. One study<sup>55</sup> offered a vigorous control method for an underwater system that subdues pitch and yaw coupling.

The automatic control of these types of vehicles yields a difficult design due to the dynamics of nature. Controllers based on the simple models have very

unsatisfactory performance. In the recent years, the six commonly used control methods for the underwater vehicles are as follows:

- (a) Proportional integral derivative (PID): One of the most commonly used control strategy is PID. It is a linear control method that can improve the efficiency of ROUV by using a closed loop control system. <sup>56</sup> One widespread practice is to use a different PID controller for every degree of freedom (DOF) of ROUV to enable autopilot.
- (b) Linear quadratic Gaussian (LQG): Linear quadratic Gaussian technique is a linear control strategy which is best suited for undefined systems with additive white Gaussian and the systems with incomplete state information. Field et al.<sup>57</sup> applied this method to the underwater vehicle control problem.
- (c) Sliding mode controller (SMC): When dealing with parameter constraints, sliding mode control (SMC) is the best nonlinear control method. The primary disadvantage of the SMC is the chattering effect, which can lead to high frequency modes. They can affect the functioning of the system negatively, and can cause the system to destabilize. One research<sup>58</sup> proposes an SMC without any chatter for controlling the trajectory of ROUVs.
- (d) Higher order sliding mode (HOSM): In order to get rid of the chattering effect and enhance the performance, we use HOSM. It is a nonlinear control strategy used for the motion control of the underwater vehicles.<sup>59</sup>
- (e) Neural network (NN): Neural networks are powerful tools that are capable of approximating numerous linear and nonlinear functions. In many cases, these networks can adjust to varying inputoutput relations. These NN can also correctly map multivariable functions. They are simple to implement in hardware as well.<sup>48</sup>
- (f) Fuzzy logic controller (FLC): Fuzzy logic controllers are effective robust controllers with numerous applications. The successful application of FLC to

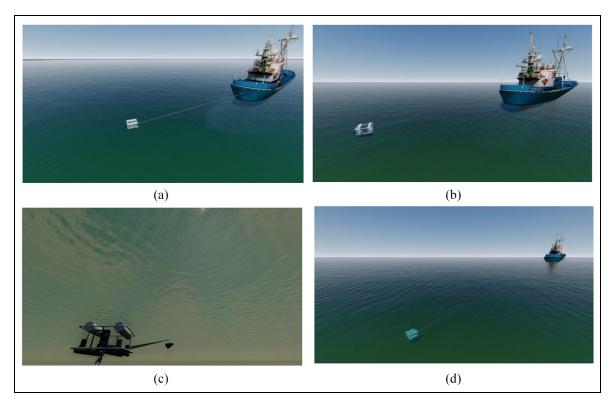


Figure 4. Four operation modes of ROUV. (a) Surface in tow mode. (b) Actuated mode on surface. (c) Actuated ROUV submerged. (d) Submerged ROUV in tow.

nonlinear, complex, and poorly defined systems makes FLC ideal for use in underwater vehicle control systems. <sup>60</sup>

Controlling ROUV is tough because of hydrodynamic effects and parameter uncertainties. The overall control system design problem for underwater vehicles comprise of modeling uncertainties and non-linearities, that is, hydrodynamic non-linearities, inertial non-linearities. Since PID is a simple control technique, it is more commonly used and has implemented successfully on different ROUVs.

#### Operation modes

Operations modes of an underwater vehicle depend on the mission requirement. Whether we need the ROUV to survey or inspect the oceanic atmosphere or whether we need it to for underwater repairing, there are different operation modes for each. During these several operation modes, ROUV uses a fiber cable and a pulley. It uses a fiber cable to connect the underwater vehicle with the operator. The operator also controls the vehicle through the cable and sends and receives the data from the instruments and sensors.

The underwater vehicles have multiple modes of operation. It can operate on the surface of water as a survey platform towed by the boat as shown in Figure 4(a) or actuated on the surface by the thrusters to perform roll, pitch and yaw as shown in Figure 4(b).

While, Figure 4(c) shows ROUV fully submerged in water operating using its thrusters. In this mode, we can control it in 6 degrees of freedom (DOF). Lastly, Figure 4(d) shows the ROUV partially submerged while in tow. During strong currents, underwater vehicles cannot maneuver accurately using its thrusters, therefore, we operate it while being towed by the boat.<sup>41</sup>

# Review of different models and designs

For underwater applications, commonly the size of ROUV is small. The main task of the vehicle is to grasp the object underwater and to give a basic visual inspection of the platforms. These types of vehicles are equipped with the actuators for controlling the direction, a sensor to collect the underwater data, a manipulator to grasp the object underwater and camera for the real time monitoring. Joystick is used to control the movements of the vehicle. An underwater cable connects both the vehicle and joystick. These types of vehicles may be wired or wireless. Wired systems have greater efficiency and control mainly due to no lag in the communication system.

#### Underactuated models

First model. This model consists of the main controller, that is, Arduino Mega through which drivers of the motors/pumps are connected and controlling of

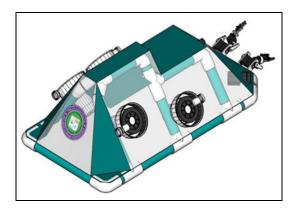


Figure 5. First under-actuated model.

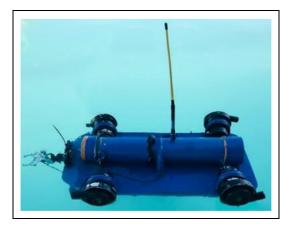


Figure 6. Second under-actuated model.

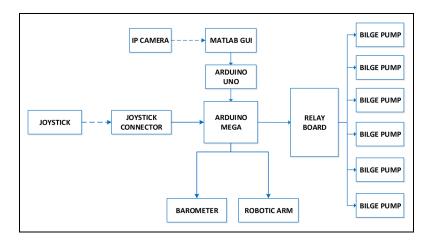


Figure 7. Control diagram of the actuated model.

motors/pumps takes place. Sensors such as barometer, ultrasonic sensors are also connected to the controller. Manipulator used for grasping object underwater, is also connected to the controller. Remote control (RC) is used for the input signal. Lastly, the controlling of manipulator takes place through the MATLAB where image processing takes place and the signal is transmitted and received from ground to water through the RF module. The Figure 5 shows the prototype used in this under actuated system.

Second model. This system contains the main controller, that is, Arduino UNO which controls the actuators on the basis of data it gathers from sonar, pressure, and electric current sensors. The gripper mounted on vehicle used for grasping object underwater take input signal from the joystick based on image processing thorough MATLAB, which receives visual data from IP camera. The joystick is used for the input signal to control the movements. Figure 6 presents the prototype used for the second under-actuated model.

The main defects of the aforementioned two under-actuated models are communication issues,

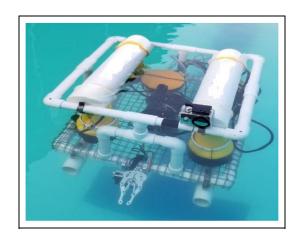


Figure 8. Actuated model.<sup>3</sup>

waterproofing, and controlling issues. Moreover, the IP-camera do not work properly in the depth of water. They classify as under-actuated systems because of having fewer actuators than the degree-of-freedom. Due to totally wireless system, they faced lag in communication as well.

Table 2. Comparison of different ROUV designs.

Parameter	Design I (Visor3 ROV) <sup>62</sup>	Design 2 (KaxanROV) <sup>63</sup>	Design 3 (Baby ROV) <sup>64</sup>	Design 4 (KCROV) <sup>65</sup>	Design 5 (Ariana ROV) <sup>65</sup>	Design 6 (DENA ROV) <sup>66</sup>	Design 7 (Li ROUV) <sup>3</sup>
Controller	Joystick – GUI	Joystick – GUI	Joystick	Joystick	GUI	Two joystick – GUI	Joystick
Light Camera Sensor	× ✓ Depth, temperature, flooding	Depth, gyro, compass	Pressure, temperature	Depth, GPS, IMU	× Pressure, accelerometer, inclinometer	Arm sensor	× ✓ Gyro, barometer

#### Actuated model

Above Figure 7 presents the control diagram of the actuated model. The joystick sends the signal to controller connected via connector. As the controller receives the signal, the stored program reads the command and perform the task according to the pre-programmed instructions. Microcontroller controls the actuators for the precise movement of the ROUV. IP camera is connected through the MATLAB GUI to an Arduino UNO and the data from the sensor is prepared. The controller also controls the manipulator to grasp the object. The Figure 8 shows the model used for this actuated system.

The actuated system is much more efficient than under-actuated systems in terms of stability and controlling. The system consists of six bilge pumps working as thrusters, four of them with thrust power of 1100 GPH are for roll and yaw movements, and remaining two 1500 GPH are for pitch movements. The body is equipped with waterproof circuitry, live streaming camera and an electronic gripper. This system performed well due to wired connection, which minimizes data loss and increases efficiency. Joystick controls the gripper with the help of visuals it receives from camera, rather than the image processing mechanism.

# Comparison of different designs of ROUV

In the last few decades, many ROUVs have been designed and constructed for observation, monitoring and for working purposes as well.<sup>42</sup> This section compares different designs of ROUV with regards to different controllers and sensors. Each design has its own control system depending upon their purpose. The main difference between two classes of ROUV is weight and control system. Table 2 provides the comparison between different ROUV designs.

### Design requirements

After considerable research and experiments, following are the requirements which the scientists have identified and kept in mind before starting the design phase of the underwater vehicle.

 The body structure should be strong enough to bear all the hydrodynamic forces, pressures, and temperature and it should accommodate all indepth and surface activities.

- It should be able to deploy and control from small vessels on surface, trawlers.
- The input signal should be given to the vehicle through a cable from a joystick at the surface.
- The robot should be able to provide a clear vision of the depth via live streaming system with hi-tech lights.
- It must be able to hold the given position and orientation through a precise controller.

If it is equipped with a gripper, then it should be able to grasp an object from the depth with utmost accuracy.

#### Conclusion

This paper presented a complete overview of recent research and trends in ROUV technology. Supporting structures of the robots to perform different tasks were described with their applications. This study also provided a brief overview of different the control methods for ROUV including proportional integral derivative (PID), linear quadratic Gaussian (LQG), sliding mode controller (SMC), and higher order sliding mode (HOSM). Moreover, this study compared and analyzed some recent research experiments on these vehicles. Future prospects include novel intelligent control techniques where new control schemes will be introduced for better stability and controlling. Each scheme has advantages and disadvantages based on the mission requirements. This paper also presented the detailed comparison of different designs of ROUVs and also discussed their development. The review provided the idea to design the system in terms of controller, sensor, and communication system.

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