



All seam allowances 1 cm, pattern designed for a 33 cm/1.5 inch wide zipper adjust side to account for any discrepancy.

1. Sew dart on front right sides together.
2. Cut two 7 cm peices of 20 mm or 25 mm grosgrain and fold in half. Baste to front where indicated.
3. Cut zipper to 49.5 cm.
4. Sew zipper to front aligning zipper ends to marks right sides together. Notch zipper as needed to fit to curve.
5. Sew zipper to side aligning zipper end to flat end seam allowance.
6. Bind zipper seam allowance if desired & topstitch zipper.
7. Install two zipper sliders onto zipper ends.
8. Cut two 5 cm peices of 20mm webbing and fold in half. Cut 35 cm length of 20mm webbing for front strap
9. Baste webbing loops and strap on back where indicated. If using non-releaseable sternum sliders install sliders prior to basting.
10. Sew front and side to back.
11. Bartack webbing loops and front strap in seam allowance
12. Bartack corners
13. Trim excess seam allowance and zipper and bind all raw edges if desired.

Materials
49.5cm #5 zipper & 2 zipper pulls
20 mm (optional for seam binding) grosgrain ribbon
25 mm grosgrain ribbon
3 sternum strap slidelocks
1 single adjust buckle for 20mm webbing
20 mm webbing

A - Cut one main fabric.
Cut on right side of fabric for a left bag
and wrong side of fabric for a right bag.

B
Pouch Side
Cut one on right
side of fabric for
a left bag
right side of fabric
for a right bag.