49mm

29.5mm

31.9mm

25.3mm

Printhead Settings

X max	49mm	Nozzle to right side
Y min	31,9mm	Nozzle to front
X min	49mm	Nozzle to left side
Y Max	29,5mm	Nozzle to rear

Sensor offset from nozzle

X min	27+/-2mm
Y min/max	0mm
Config.g code	G31 P600 X0 Y-27 Z0

Dept.	Technical reference BeTrue3D.dk	Created by Morten Nielsen 08-02-2018	Approved by		
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