

Printhead Settings				
X max	49mm	Nozzle to right side		
Y min	31,9mm	Nozzle to front		
X min	49mm	Nozzle to left side		
Y Max	29,5mm	Nozzle to rear		

Sensor offset from nozzle				
X min	27+/-2mm			
Y min/max	0mm			
Config.g code	G31 P600 X0 Y-27 Z0			

	Dept.	Technical reference	Created by	Approved by
		BeTrue3D.dk	Morten Nielsen 08-02-2018	3
	Used to configure sensor in firmware and printhead settings in slizer.		Document type	Document status
			Helper File	Final
			Title	DWG No.
			xBot-Medium	
			Printhead settings	
				Rev. Date of issue Sheet
			Sensor offset	Fina 09-02-2018 1/1