SOFTWARE REQUIREMENT SPECIFICATION DOCUMENT

Project: VCT- Batch Traceability

Customer: DENSO Haryana Pvt. Ltd.

Submitted By:



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Document Revision History

REVISION NUMBER	DATE	PREPARED BY	COMMENT
1.00	Jun. 29, 2023	Mayank Nasa/Akhilesh Kumar	Original Document

Acronym

Customer: DENSO Haryana Pvt. Ltd hence forth will be referred as DENSO.

Vendor: Sato Argox India Pvt. Ltd., hence forth will be referred as SATO.

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PROJECT SCOPE

The scope of the solution is to equip users with Batch Traceability Solution through which users can manage their Batch operations. This would require the development of the desktop application & SQL database. The document lays down the specifications of the middleware application, its architecture and infrastructure requirements.

System Requirements

This section provides the necessary details about the hardware components required by the solution.

<u>Server</u>

The application would require a server with following specifications:

- Windows Server 2016 Datacenter.
- Hard Disk: 100GB
- Installed memory (Ram): 12GB.
- Processor: Intel(R)Xenon(R) CPU E5-2620 v4 @ 2.10GHZ 2.10 Ghz
- MS SQL Server 2017 or higher

Desktop Computers

The desktop application would require the computer with following specifications: -

- Intel Core 8th Gen Intel i5 or better CPU
- Operating system Microsoft Windows 10
- 8 GB RAM
- Dot net Framework 4.5 Preinstalled

Introduction

The scope of this document is to provide the understanding of this solution to all members of Denso Team & Sato Argox Team associated with the solution development & implementation. This document major emphasizes on

solution processes & user operations, where the data will be captured and afterwards will be used.

This solution major comprises of followings:

Master Managements

Different Types of Processes.

Reports

This Document will help the end client to understand the application and its implementation in various

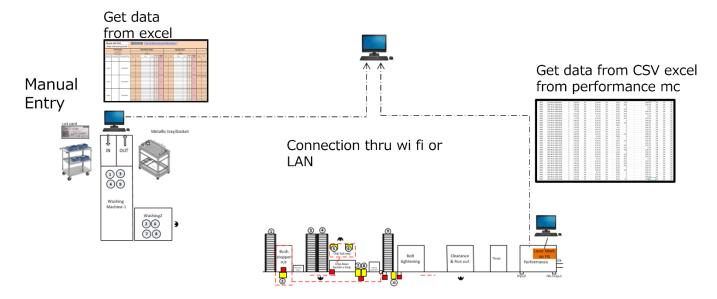
places with the help of screen shots and brief description supporting the images. Also, these images

carries the idea how the application GUI will look like, the end product can have slight visual differences.

Process Flow

Phase 1

Digitalization of existing manual entry process



Major modules are mentioned in Phase 1 are.

- Schedule Module (For washing excel data), Excel format attached below.
- Scheduler Module (For performance parameters data)

Note: -

- Consider washing machine software and database, Phase 2 will cover (Scanning of lot at washing, washing data map)
- Performance data will be recorded for 2 stations on the same line.

Washing Station Excel sheet Format

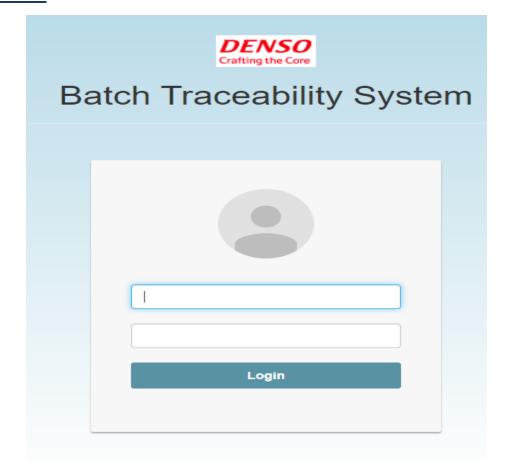
	:-March		Back To Hor	me Position	Do no	t fil	l in	Colou	red Co	ell						
Model:	- KC-IN 3240															
	Part Na	ame			Rotor (I	nho	use)						Rotor (CK	D)		
	No. Of Child	i Part				2							2.1			
	Child Part, N	lumber			HA 229	861-285	50						229861-2850			
Date & Shift	Production Qty.	Person Name & TL Name	Time	Date	Machining Date	Shift	Line	Qty	Commu. Qty	Fraction Qty.	Time	Date	Lot No.	Qty	Commu. Qty	Fraction Qty.
	i		12:39:53	01-03-2023	21-02-2023	Α	1	96	96						0	
			12:41:32	01-03-2023	27-02-2023	С	2	96	192	1					0	1
			12:41:46	01-03-2023	22-02-2023	В	2	48	240						0	
			12:43:21	01-03-2023	27-02-2023	C	2	48	288						0	
			12:44:06	01-03-2023	21-02-2023	A	1	48	336						0	
			13:01:55	01-03-2023	21-02-2023	Α	1	48	384						0	
			13:31:06	01-03-2023	22-02-2023	В	1	48	432						0	4
									432						0	-
							_		432 432						0	-
							-		432						0	-
									432						0	-
									432	1					0	1
									432						0	1
									432	1					0	1
									432	1					0	
									432	1					0	1
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									432						0	
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	l								432						0	
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1/3/23/A	l	YADUVEER/AKSHAY					-		432	432					0	0
	l						-		432					-	0	
	l						-		432						0	-
	I								432						0	

Performance Data Excel sheet Format

Α	В	С	D	E	F	G	Н	1	J	K	L	М	N	0	Р	Q	R	S	
3590	130	########	1	0.54	ОК	ОК	0.26	ОК	ОК	25.16	0			6	ОК	ОК	ОК	ОК	ОК
3590	131	########	1	0.55	ОК	ОК	0.35	ОК	ОК	25.52	0.03			6.02	ОК	ОК	ОК	ОК	ОК
3590	132	########	1	0.54	ОК	ОК	0.24	ОК	ОК	25.13	0			6.02	ОК	ОК	ОК	ОК	OK
3590	133	########	1	0.54	OK	ОК	0.26	ОК	ОК	25.45	0			6.02	ОК	OK	OK	OK	OK
3590	134	########	1	0.61	OK	ОК	0.25	ОК	ОК	25.29	0.03			6.02	OK	OK	OK	OK	OK
3590	135	********	1	0.49	OK	ОК	0.26	ОК	ОК	25.4	0			6.04	OK	OK	OK	OK	OK
3590	136	########	1	0.55	OK	ОК	0.26	ОК	ОК	25.16	0			6.02	ОК	OK	OK	ОК	OK
3590	137	########	1	0.6	OK	OK	0.31	OK	OK	25.4	0.03			6.02	OK	OK	OK	OK	OK
3590	138	########	1	0.52	OK	OK	0.25	OK	OK	25.16	0			6.04	OK	OK	OK	OK	OK
3590	139	########	1	0.61	OK	OK	0.34	OK	OK	25.4	-0.03			6.02	OK	OK	OK	OK	OK
3590	140	########	1	0.65	OK	OK	0.23	OK	OK	25.13	0.05			6.09	OK	OK	OK	OK	OK
3590	141	########	1	0.58	OK	OK	0.33	OK	OK	25.38	0			6.02	OK	OK	OK	OK	OK
3590	142	########	1	0.64	OK	OK	0.25	OK	OK	25.11	0			6.02	OK	ОК	OK	OK	OK
3590	143	########	1	0.72	OK	OK	0.27	ОК	OK	25.34	0			6.01	OK	ОК	OK	OK	OK
3590	144	########	1	0.6	OK	OK	0.24	OK	OK	25.13	-0.03			6.02	OK	OK	OK	OK	OK
3590	145	########	1	0.59	OK	OK	0.25	OK	OK	25.38	0.03			6.06	OK	OK	OK	OK	OK
3590	146	########	1	0.63	OK	OK	0.24	OK	OK	25.13	0			6.01	OK	OK	OK	OK	OK
3590	147	########	1	0.54	OK	OK	0.27	OK	OK	25.36	0			6.02	OK	OK	OK	OK	OK
3590	148	########	1	0.59	OK	OK	0.26	OK	OK	25.16	0			6.01	OK	OK	OK	OK	OK
3590	149	########	1	0.67	OK	OK	0.24	OK	OK	25.36	0			6.01	OK	OK	OK	OK	OK
3590	150	#######	1	0.52	OK	OK	0.22	OK	OK	25.11	0			6.02	OK	OK	OK	OK	OK
3590	151	########	1	0.69	OK	OK	0.27	OK	OK	25.4	0.03			6.03	OK	OK	OK	OK	OK
3590	152	########	1	0.48	OK	OK	0.22	OK	OK	25.16	0.08			6	OK	OK	OK	OK	OK
3590	153	#######	1	0.64	OK	OK	0.31	OK	OK	25.43	0			6.05	OK	ОК	OK	OK	OK
3590	154	#######	1	0.51	OK	OK	0.22	OK	OK	25.16	0			6	OK	ОК	OK	OK	OK
3590	155	########	1	0.62	OK	OK	0.24	ОК	OK	25.56	0			6.02	OK	ОК	OK	ОК	OK
3590	156	########	1	0.56	ОК	OK	0.25	ОК	OK	25.16	0			6.08	OK	ОК	OK	OK	OK
3590	157	########	1	0.7	OK	ОК	0.27	ОК	OK	25.49	0			6.1	OK	ОК	OK	OK	OK
3590	158	########	1	0.7	OK	ОК	0.28	OK	OK	25.24	0.03			6.11	OK	OK	OK	OK	OK

PC - Application

Login Screen



Brief Description: This screen is used for login purposes. User will enter User ID & Password; system will validate entered user ID & password. Then according to user rights assigned to user, menus of Main Menu screen will be enabled.

Function Description in Detail:

Sr No.	Function	Description	Remarks
1.	Sign In	→ User will enter User ID, password	
		→ User will click on Sign in Button	
		→ Application will validate user id & Password into database. If successfully validated, application will move to main screen.	
		→ when user will login in application for first time, it will take user to change password screen.	
		→ when user will click on the forgot password, current password will be mailed on the user id.	

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PC - Application Menu

Main Screen

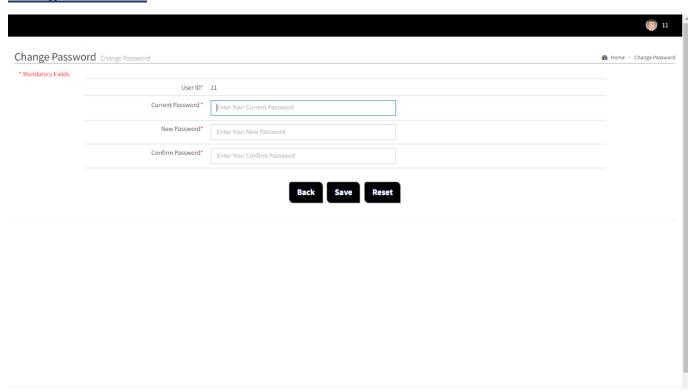


Action available: Masters, Transactions, Report

Brief Description: This screen is used to show the Application Menu & Graphical Representation of the records on the dashboard.

Sr No.	Function	Function Description				
1.	Side bar options	→ User can click on the respective menu items to use options (Mentioned in the below pages).				

Change Password



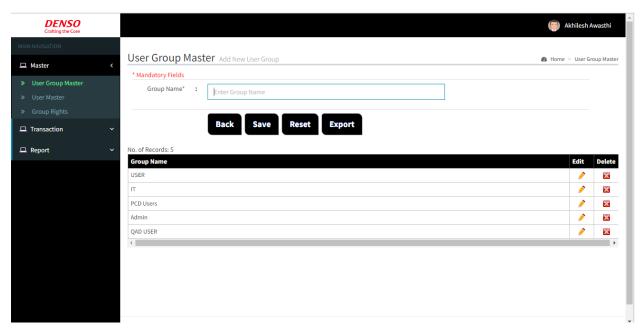
Action available: Save, Reset

Brief Description: This screen is used to change user password

Sr No.	Function	Description	Remarks
1.	SAVE	 → Username will be coming by default → User will enter new password & confirm password. 	
		→ On click, new password will be updated for user id.	
2.	RESET	→ Resets the current screen controls.	
3	BACK	→ Return on login screen	

Master Management

Group Master

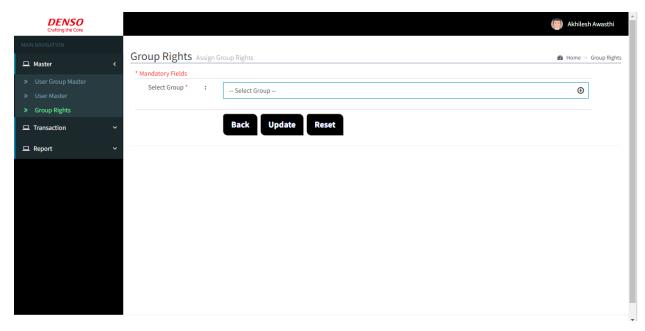


Action available: Save, Reset

Brief Description: This screen is used to manage User Group Master via Save & Cancel Operation.

Sr No.	Function	Description	Remarks
1.	SAVE	→ User will enter new User Group information.	
		 → On click of SAVE button, system will check for duplicate records and respected message of success or error will be displayed to user. → All fields get cleared. 	
2.	RESET	→ Resets the current screen controls.	
3	Edit Icon (Grid)	 → User can click on edit icon → Group detail will be filled in group name textbox. → User can edit group name and click save button to update it. 	
4	Delete button (Grid)	→ User can click on delete button to delete the group	

Group Rights Master

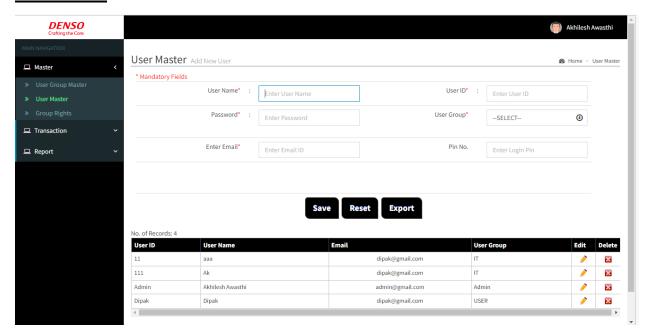


Action available: Update, Reset

Brief Description: This screen is used to manage User Group Rights Master via Save & Cancel Operation.

Sr No.	Function	Description	Remarks
1.	UPDATE	→ User selects group name. Respective group rights will be displayed in the grid.	
		→User can select/deselect view rights from grid (Form Access Column)	
		→ On click of <i>Update</i> button, system will update respective rights to group. These rights will be applicable on the main screen menu (Maters, Transactions, reports) to enable/disable the rights after successful login.	
2.	RESET	→ Resets the current screen controls.	
3	BACK	→ Return to main screen.	

User Master



Action available: Save, Reset, Export

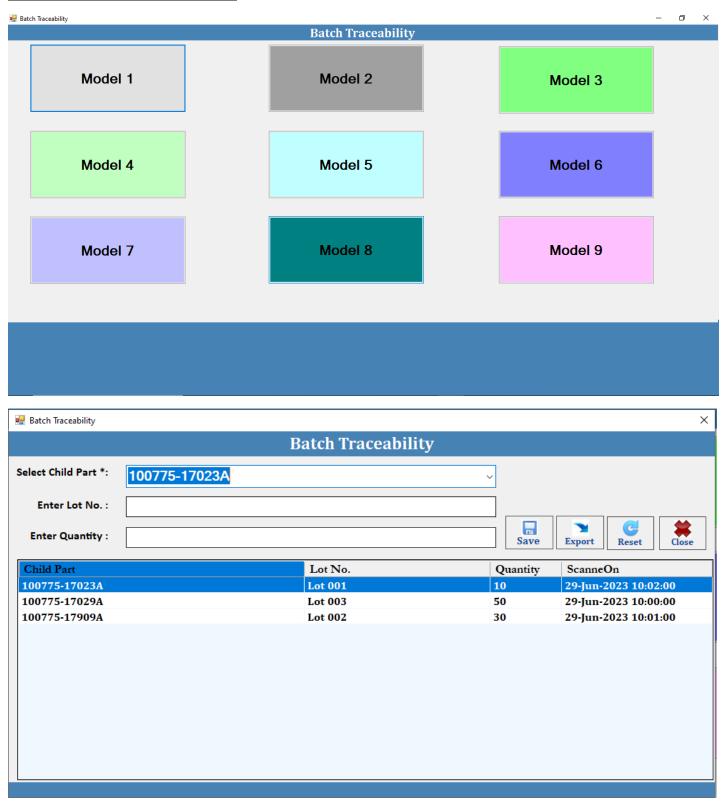
Brief Description: This screen is used to manage User Master via Save & Cancel Operation.

Function Description in Detail:

Note: User Id will accept both Numeric or Character.

Sr No.	Function	Description	Remarks
1.	SAVE	→ User will enter Username, user id, Password, User Type (Group), select the plant and select department → On click of SAVE button, system will validate for duplicate records. If successfully validated, new user id will be created, respective message will be displayed, and all details will be empty for next entry.	
2.	RESET	→ Resets the current screen controls.	
3	Export	→ To Export the result in Excel Report.	
3	Edit Icon (Grid)	 → User can click on edit icon → User details will be filled in respective fields → User can edit Username, Password or User Type. → Click on Save button user details against user id will be saved into database. 	
4	Delete button (Grid)	→ User can click on delete button to delete the user id.	

Washing Station Entry Screen

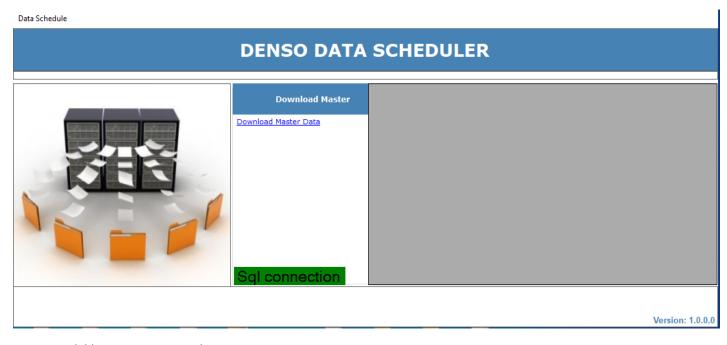


Action available: Save, Export, Back

Brief Description: This screen is used to create lot details (Fields Mentioned in above screen)

Sr No.	Function		Description	Remarks
1.	Model Click	Button	→Users will click on the running model button model. Then the child part entry screen will open.	
2	Child Screen	Part	 →Users will select the child part from the selection box. Then the system automatically moves the cursor on Lot No. text box. →Users will enter Lot No., then the system will automatically move cursor on the Qty text box. → Users will enter Qty in qty text box press enter data will be saved into database or User will click on the save button then data will save in database. 	
3	RESET		→ Resets the current screen controls.	RESET

Performance Data Scheduler Screen



Action available: Save, Export, Back

Brief Description: This screen is used to automatically get the performance data details.

Function Description in Detail:

Sr No.	Fund	ction	Description	Remarks
1.	Model Click	Button	→ The screen will be in AutoStart mode. As soon as system will start application will be able to get the last updated data from the performance data file (CSv Format, Screenshot pasted on top).	

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Project Responsibilities

System Design

Development Phase

Deliverables	Responsibility	Deliverables	Responsibility
Software Requirement Specification Document	SATO	System Code	SATO
		Test Data	DENSO
Interface Requirement	SATO / DENSO	Interface Development in	DENSO
Test Plan	SATO / DENSO	ERP	
Document Sign-off	DENSO	Code testing and Unit Testing	SATO

User Acceptance Testing

Go Live

Deliverables	Responsibility	Deliverables	Responsibility
Test cases	DENSO	Software Installation	SATO
UAT	DENSO / SATO	Data Migration/ Creation	SATO / DENSO
Business Scenario Testing	DENSO / SATO	Train The Trainer	SATO
UAT Sign-off	DENSO	End User Trainings	SATO / DENSO
Release For Go Live	DENSO / SATO	Change Management	DENSO
Go Live Plan	SATO / DENSO	Project Sign-Off	DENSO