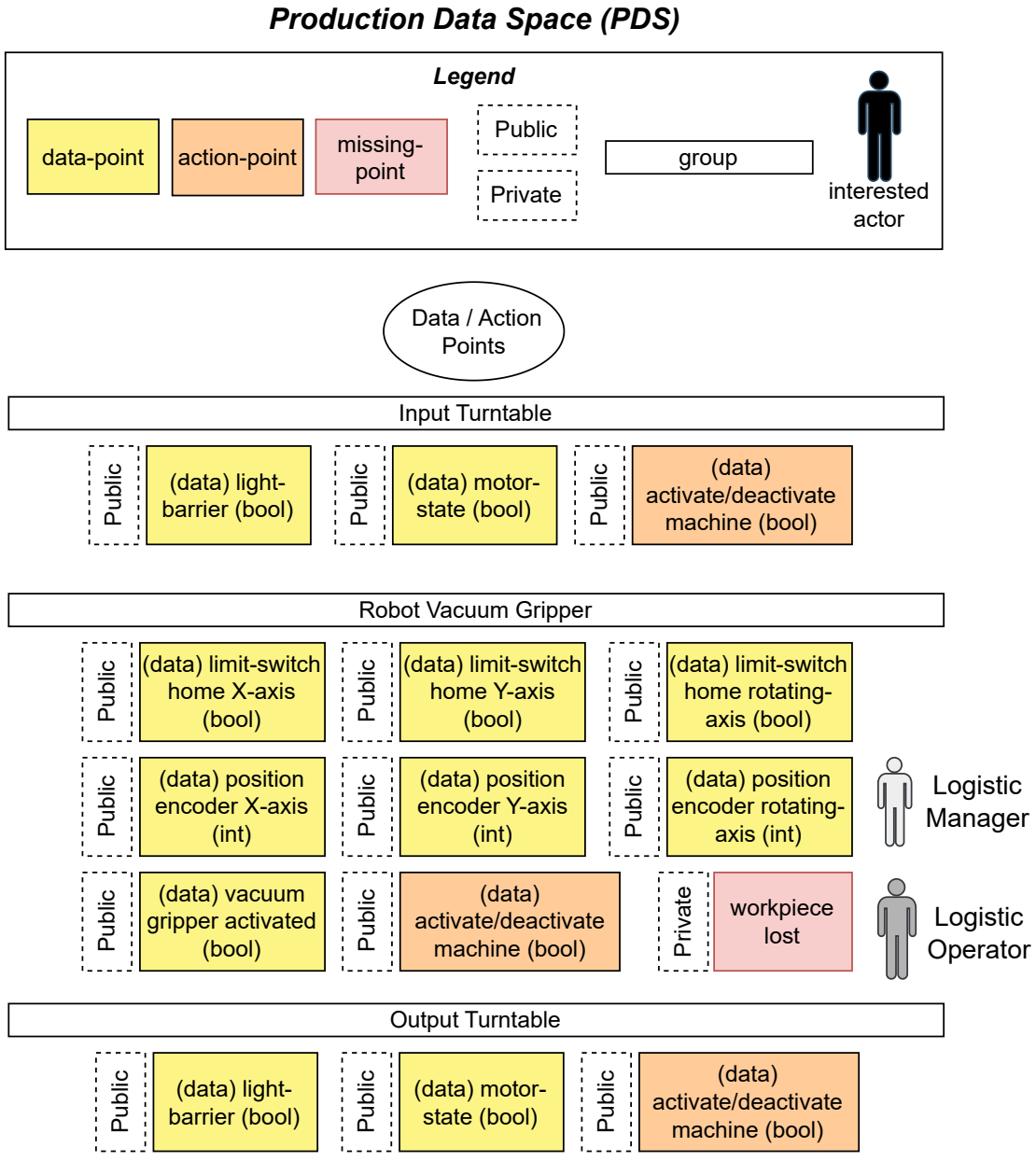
Production Data Space (PDS)
Legend
data-point
action-point
missing-point
Public
Private
group
interested actor
Data / Action Points
Input Turntable
Public
(data) light-barrier (bool)
Public
(data) motor-state (bool)
Public
(data) activate/deactivate machine (bool)
Robot Vacuum Gripper
Public
(data) limit-switch home X-axis (bool)
Public
(data) limit-switch home Y-axis (bool)
Public
(data) limit-switch home rotating-axis (bool)
Public
(data) position encoder X-axis (int)
Public
(data) position encoder Y-axis (int)
Public
(data) position encoder rotating-axis (int)
Logistic Manager
Public
(data) vacuum gripper activated (bool)
Public
(data) activate/deactivate machine (bool)
Private
workpiece lost
Logistic Operator
Output Turntable
Public
(data) light-barrier (bool)
Public
(data) motor-state (bool)
Public
(data) activate/deactivate machine (bool)