

Production Data Space (PDS)

Data / Action Points

Output Turntable

Public	(data) light-barrier (bool)	Public	(data) motor-state (bool)	Public	(data) activate/deactivate machine (bool)
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Input Turntable

Public	(data) light-barrier (bool)	Public	(data) motor-state (bool)	Public	(data) activate/deactivate machine (bool)
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Robot Vacuum Gripper

Public	(data) limit-switch home X-axis (bool)	Public	(data) limit-switch home Y-axis (bool)	Public	(data) limit-switch home rotating-axis (bool)
Public	(data) position encoder X-axis (int)	Public	(data) position encoder Y-axis (int)	Public	(data) position encoder rotating-axis (int)
Public	(data) vacuum gripper activated (bool)	Public	(data) activate/deactivate machine (bool)	Private	workpiece lost

Legend

data-point

missing-point

Public

Private



interested actor

action-point

group

Logistic Manager

Logistic Operator