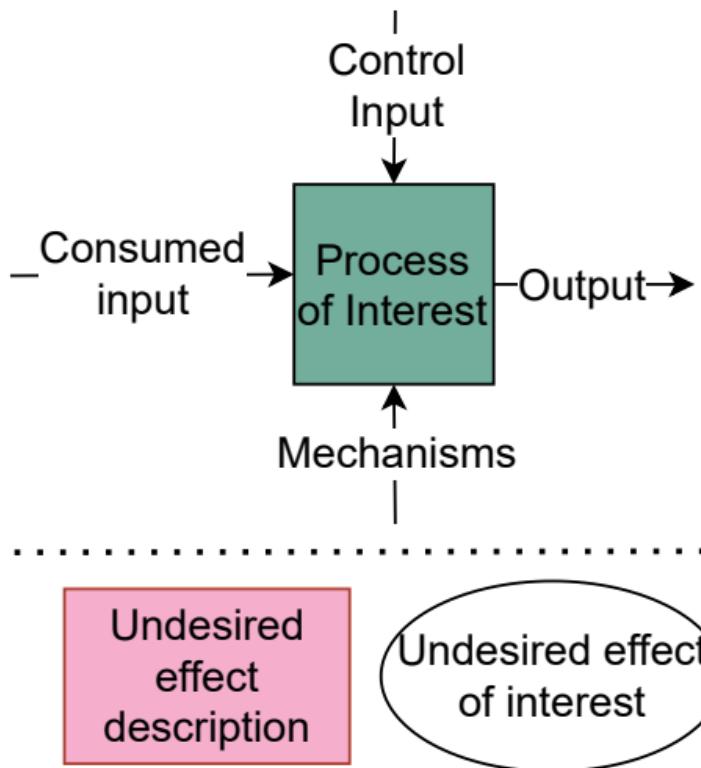
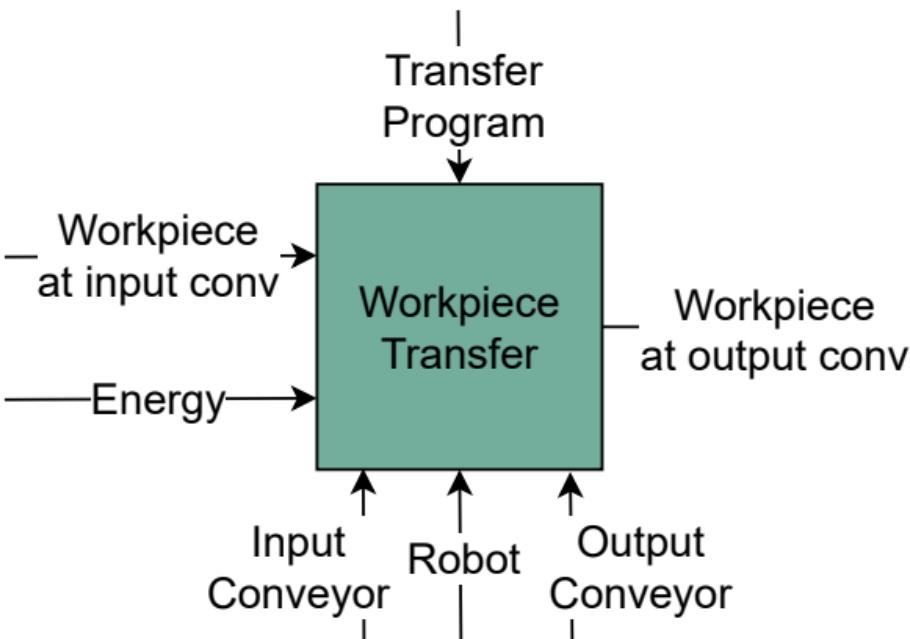


Legend



IDEF0: Desired Process



IDEF0: Undesired Process

