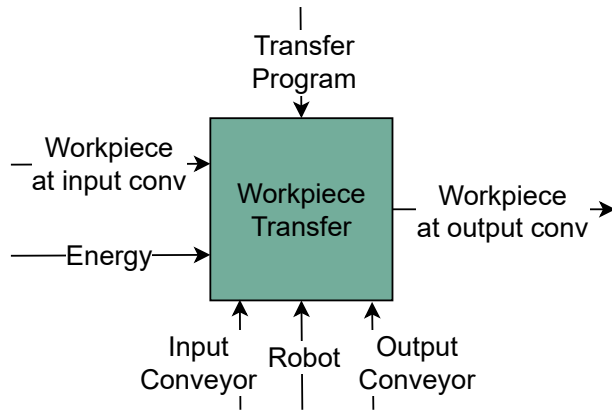


**IDEF0: Desired Process**



**IDEF0: Undesired Process**

