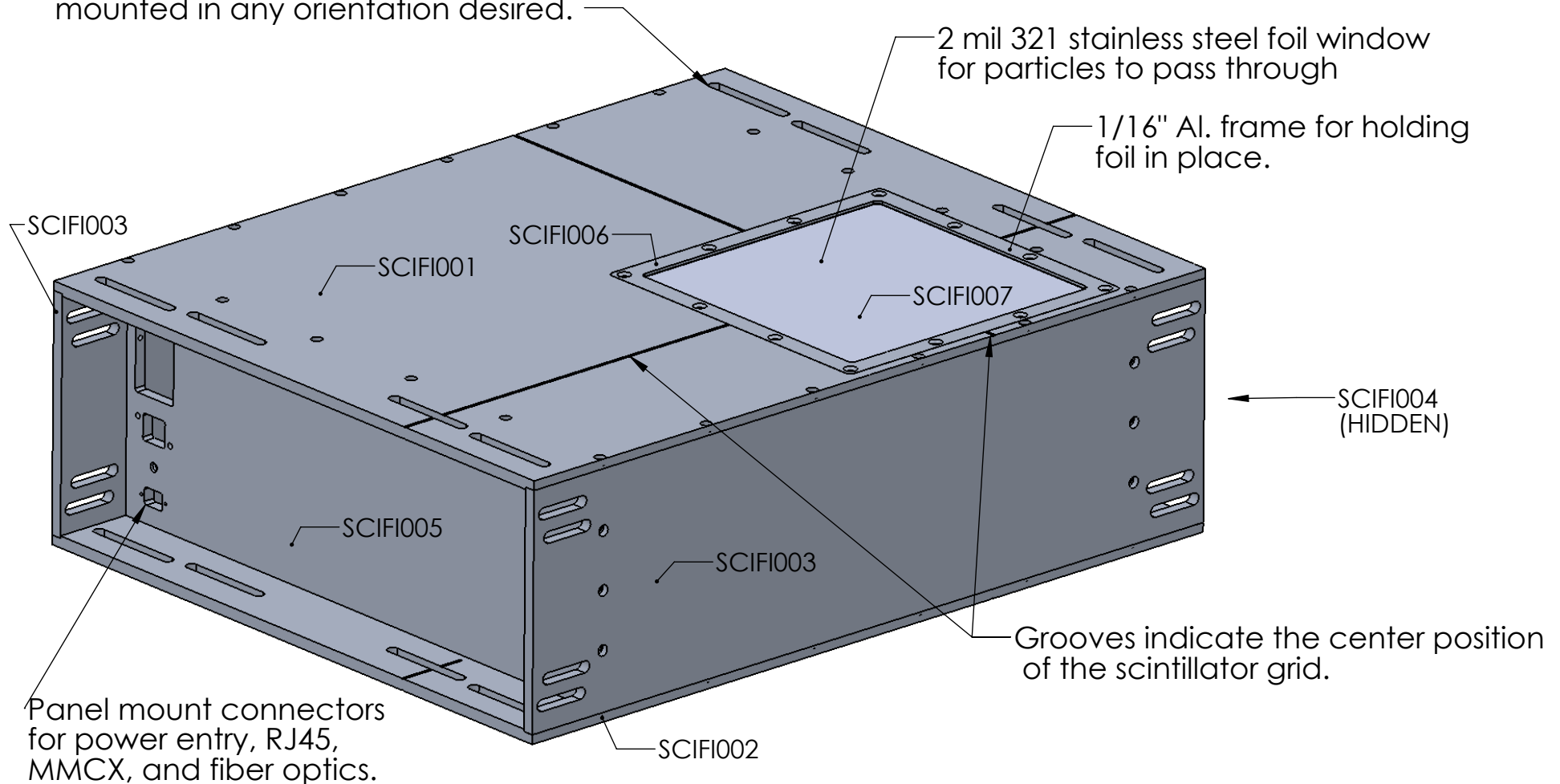


1/4" slots are for bolting box to an optics table. There are two sets of slots: one is for bolting to a standard optics bench with 1/4-20 holes spaced 1" apart, and the other is for bolting to a metric table with M6 holes spaced 25mm apart. The slots have been placed so that the box can be mounted in any orientation desired.



Bolt together box using 1/2" 6-32 socket head cap screws.

Bolt Motherboard together and to box using 3/8" socket head cap screws.

Use one shorter screw where power entry connector is located.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .002$
QTY:

MATERIAL:
6061 Alloy

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Honolulu, HI 96822

DRAWING BY:
Chris Ketter
cketter@hawaii.edu

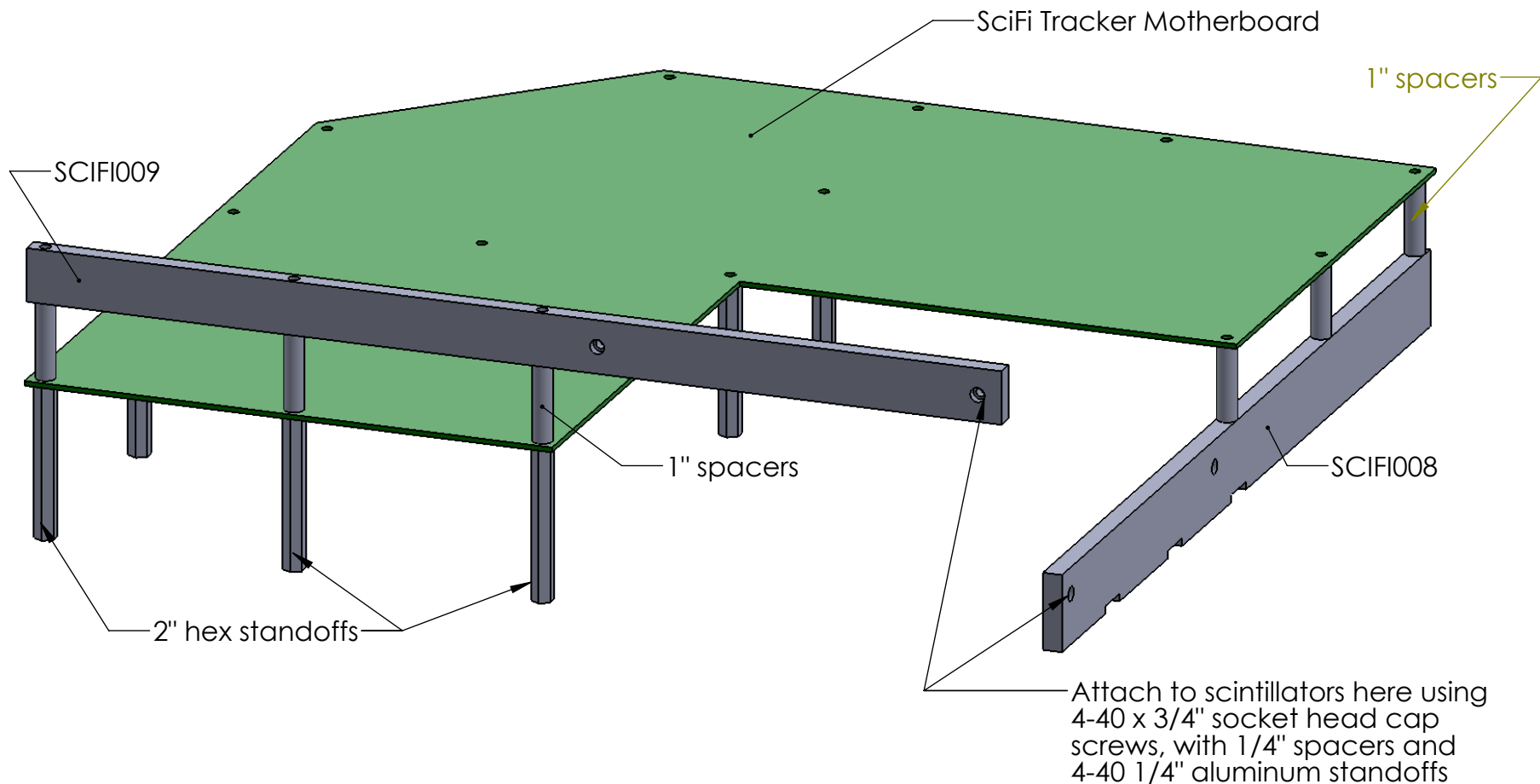
PROJECT:
SciFi Tracker Box

DESCRIPTION:
SciFi Box Overview

SIZE: P/N: REV

A

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .002$
QTY:

MATERIAL:

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

SciFi MB Overview

SIZE: P/N:

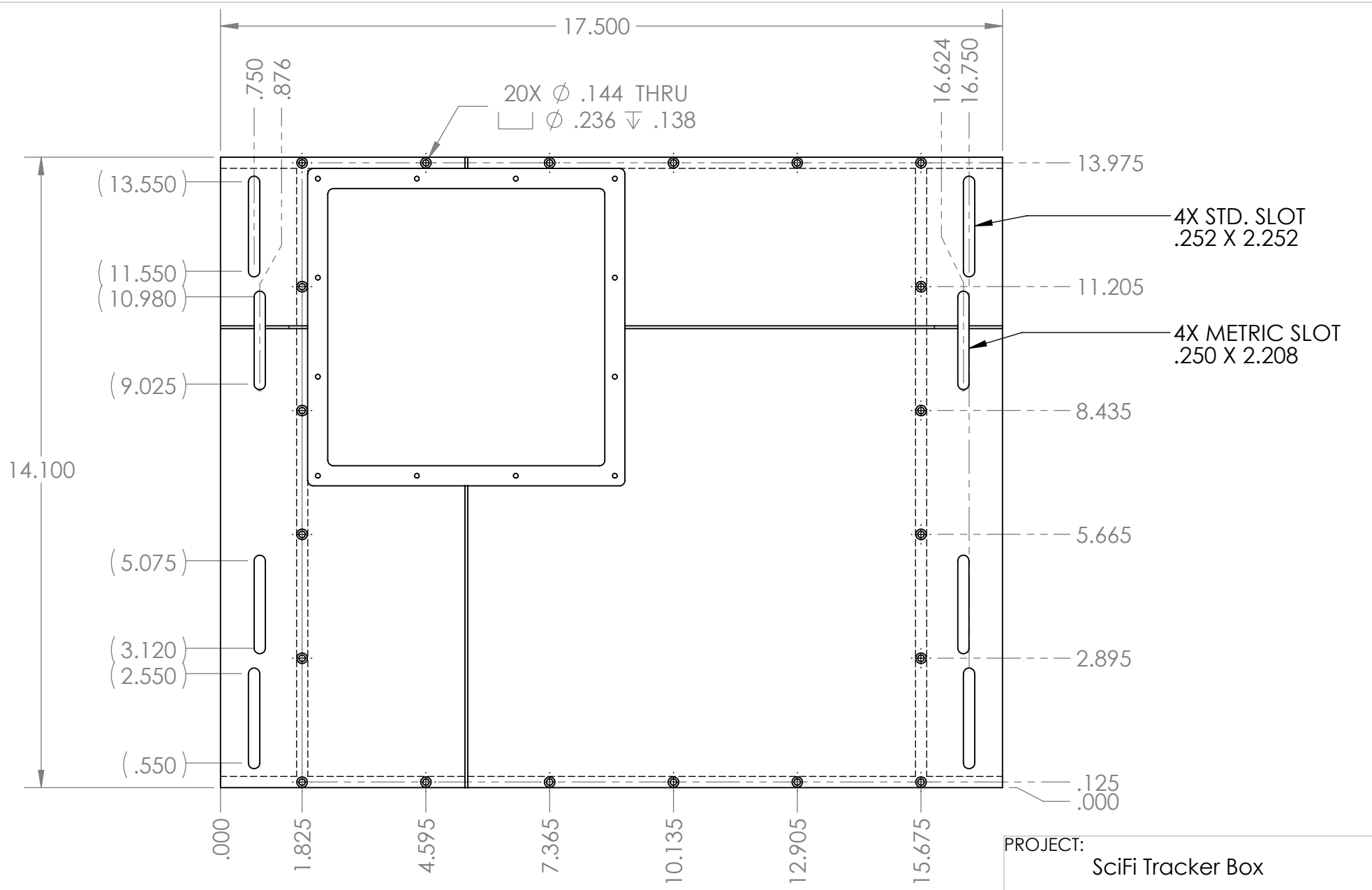
A

REV

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SHEET 1 OF 1



NOTE: Dimensions in brackets denote tool path for 1/4" end mill. On std. slots, widen by .002".

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY: **1 per assy.**
MATERIAL: **1/4" 6061 Al.**

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PROJECT: SciFi Tracker Box		
DESCRIPTION: Top Plate Det. A		
SIZE: A	P/N: SCIFI001	REV
DO NOT SCALE DRAWING	8/13/2014	SHEET 1 OF 3

NOTE: Bracketed dimensions represent tool path for 1/4" end mill

17.500

(2.075) (2.525) (8.475) (8.925)

12X 6-32 THRU

R .125 TYP

(13.725) (13.275)

Machine ∇ .073

Machine THRU

13.623

11.408

10.300

9.193

6.978

6.608

4.393

2.178

7.325 (6.875)

14.100

.000

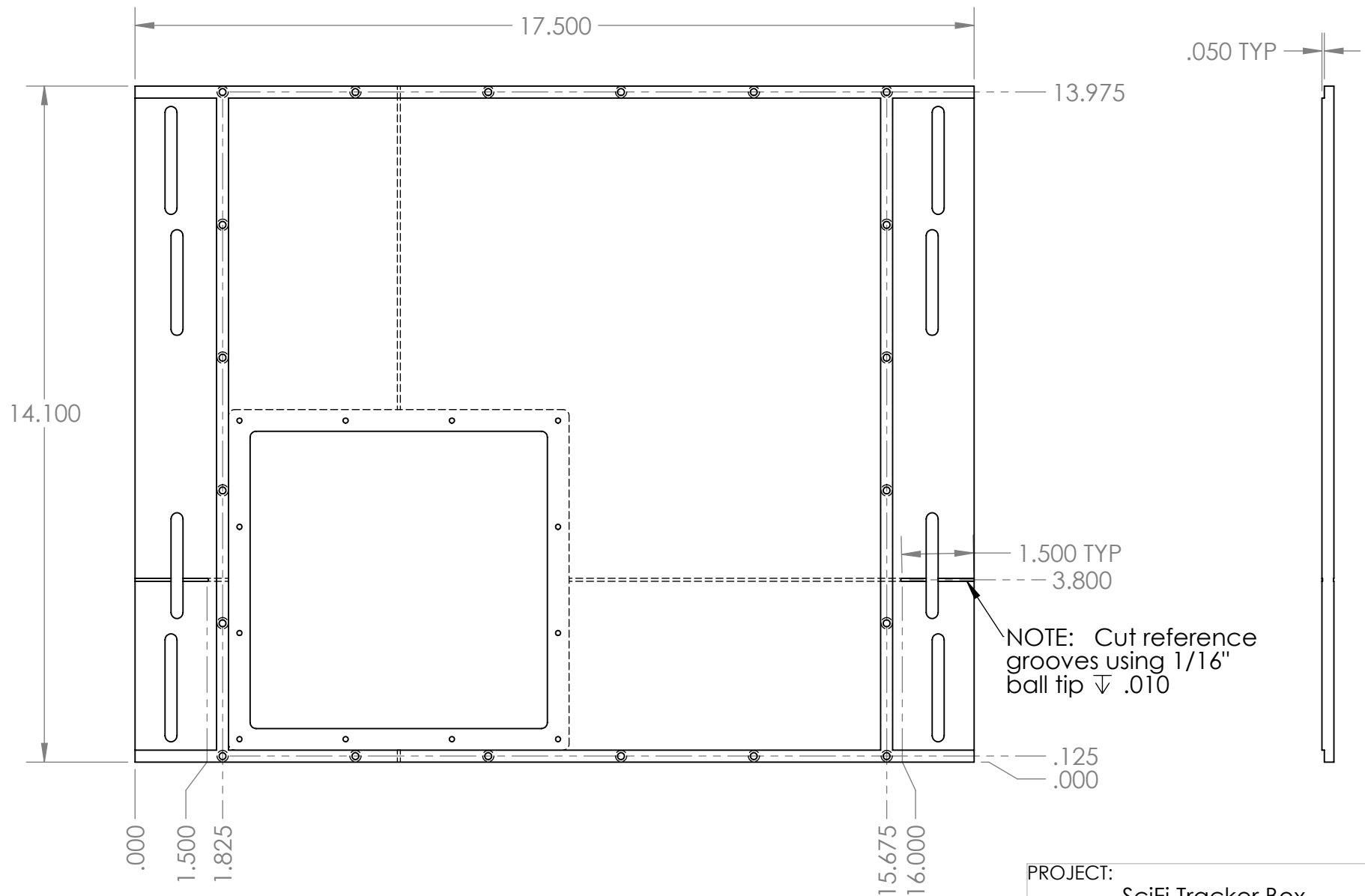
00

PROJECT: SciFi Tracker

5.500

DRAWING BY:
Chris Ketter
cketter@hawaii.edu

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----------------------	-----------	--------------



NOTE: Cut chanel with 1/4" end mill using dimensions shown, then widen each groove toward center of part until grooves match nominal thickness of material used for sidewalls.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005

QTY: **1 per assy.**

MATERIAL: **1/4" 6061 Al.**

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Top Plate Det. C

SIZE:

P/N:

REV

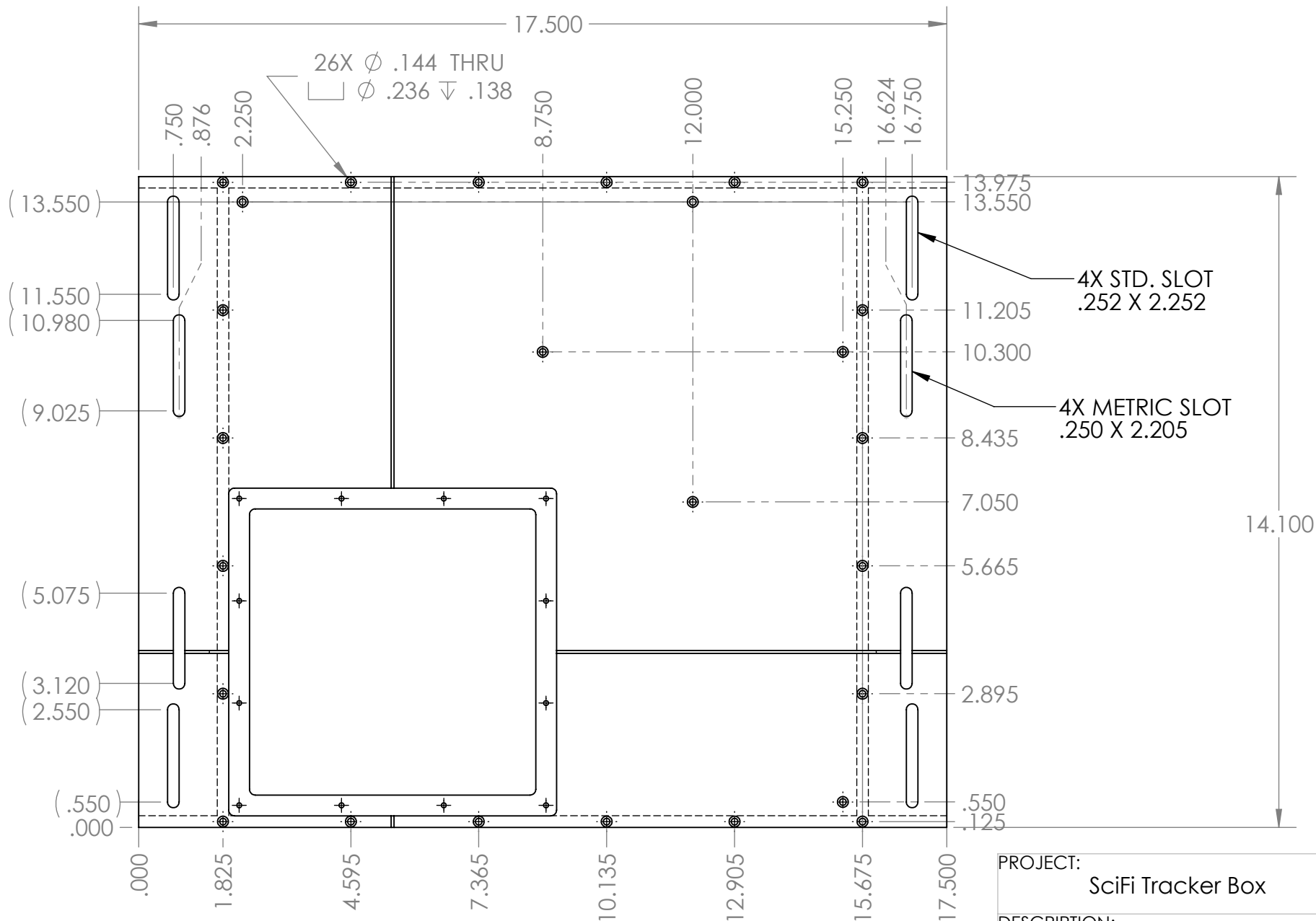
A

SCIFI001

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SHEET 3 OF 3



UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: \pm .005
 QTY:

1 per assy.

MATERIAL:

1/4" 6061 Al.

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Bottom det. A

SIZE:

A

P/N:

SCIFI002

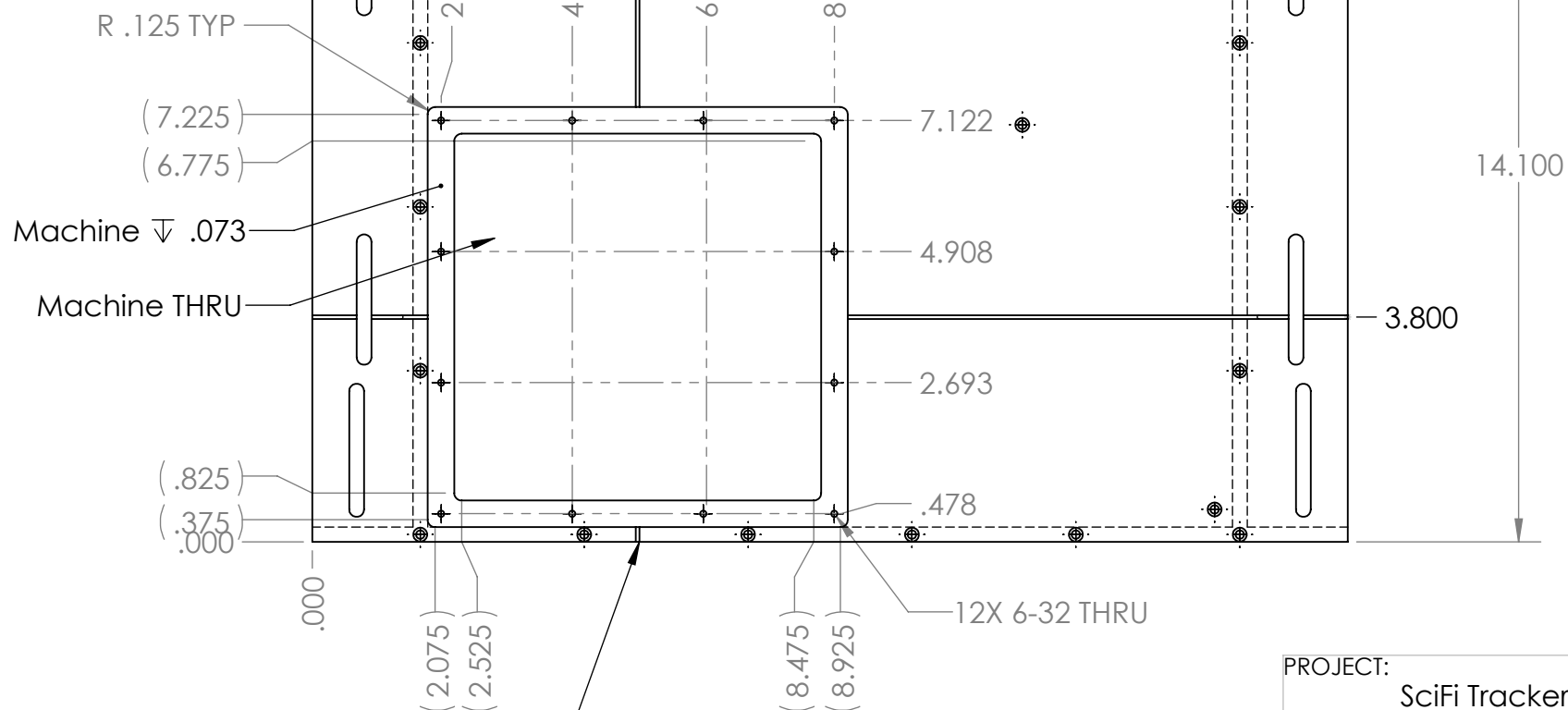
REV

DO NOT SCALE DRAWING

8/13/2014

SHEET 1 OF 3

NOTE: Dimensions in brackets denote tool path for 1/4" end mill.



NOTE: Cut reference grooves using 1/16" ball tip ∇ .010

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005
QTY:

1 per assy.

MATERIAL:

1/4" 6061 Al.

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Bottom det. B

SIZE: P/N:

A

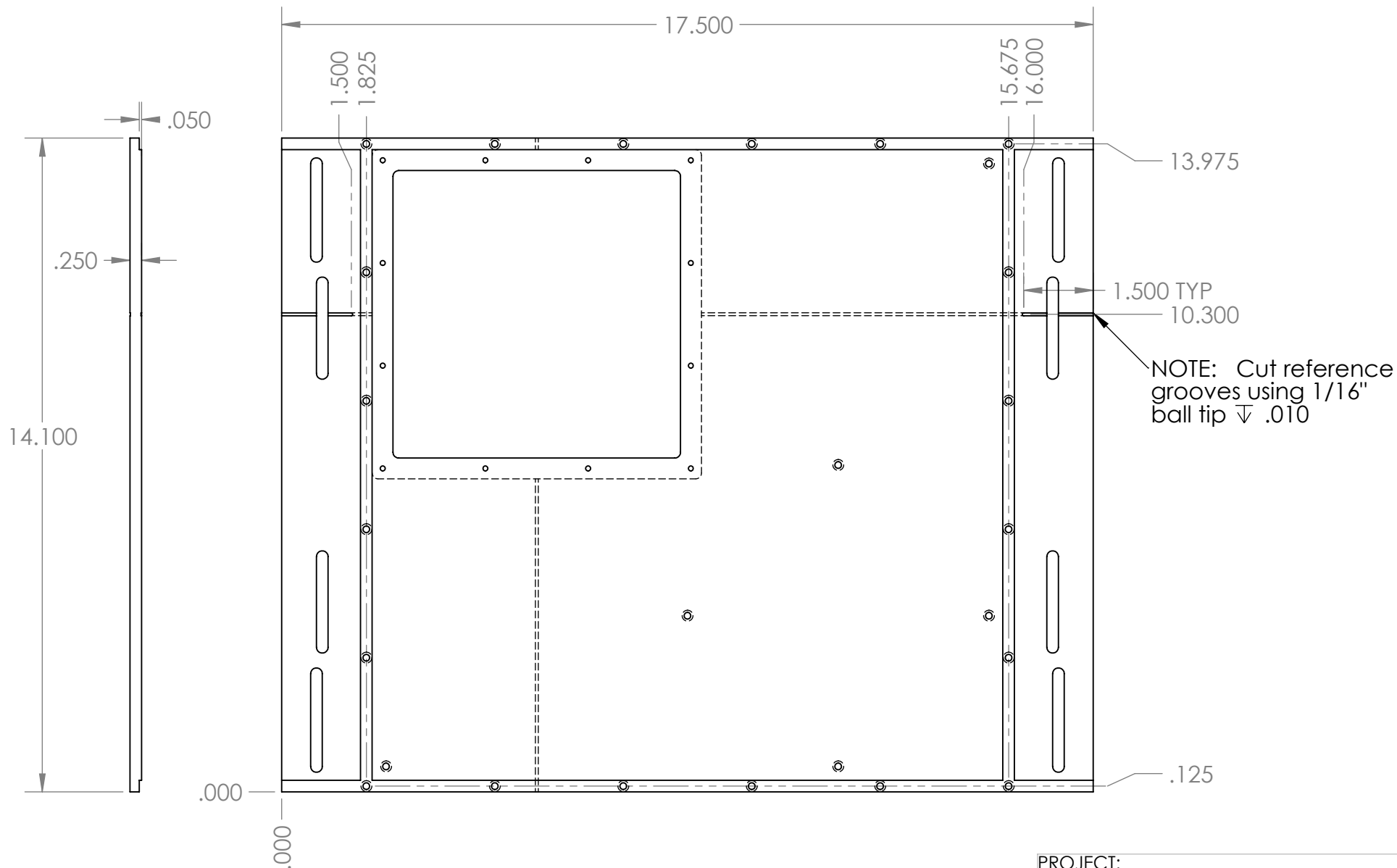
SCIFI002

REV

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8/13/2014

SHEET 2 OF 3



NOTE: Cut channels with 1/4" end mill using dimensions shown, then widen each groove toward center of part until grooves match nominal thickness of material used for sidewalls.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005
QTY:

1 per assy.

MATERIAL:

1/4" 6061 Al.

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Chris Ketter
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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Bottom det. C

SIZE:

A

P/N:

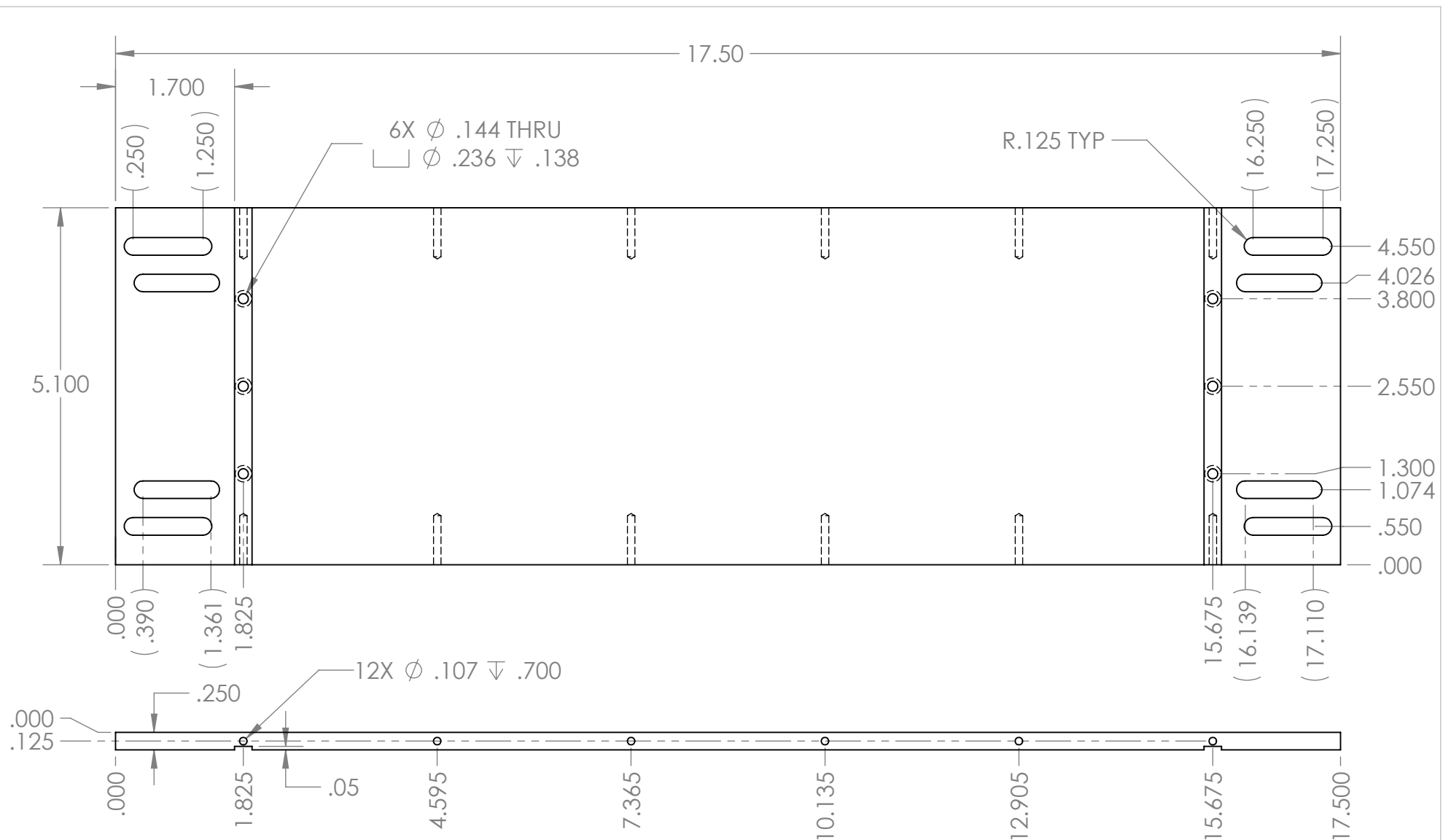
SCIFI002

REV

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SHEET 3 OF 3



NOTE: Bracked dimensions denote tool path for 1/4" end mill.

NOTE: Dimension holes at .125 from outside face, not on nominal thickness centerline. (current view is inside face)

NOTE: Cut 1/4" channels ± .050, then widen toward center of part to match nominal thickness of front and back.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: ± .005
QTY:

2 per assy.

MATERIAL:

1/4" 6061 Al.

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cketter@hawaii.edu

PROJECT:

SciFi Tracker Box

DESCRIPTION:

Left and Right Walls

SIZE:

A

P/N:

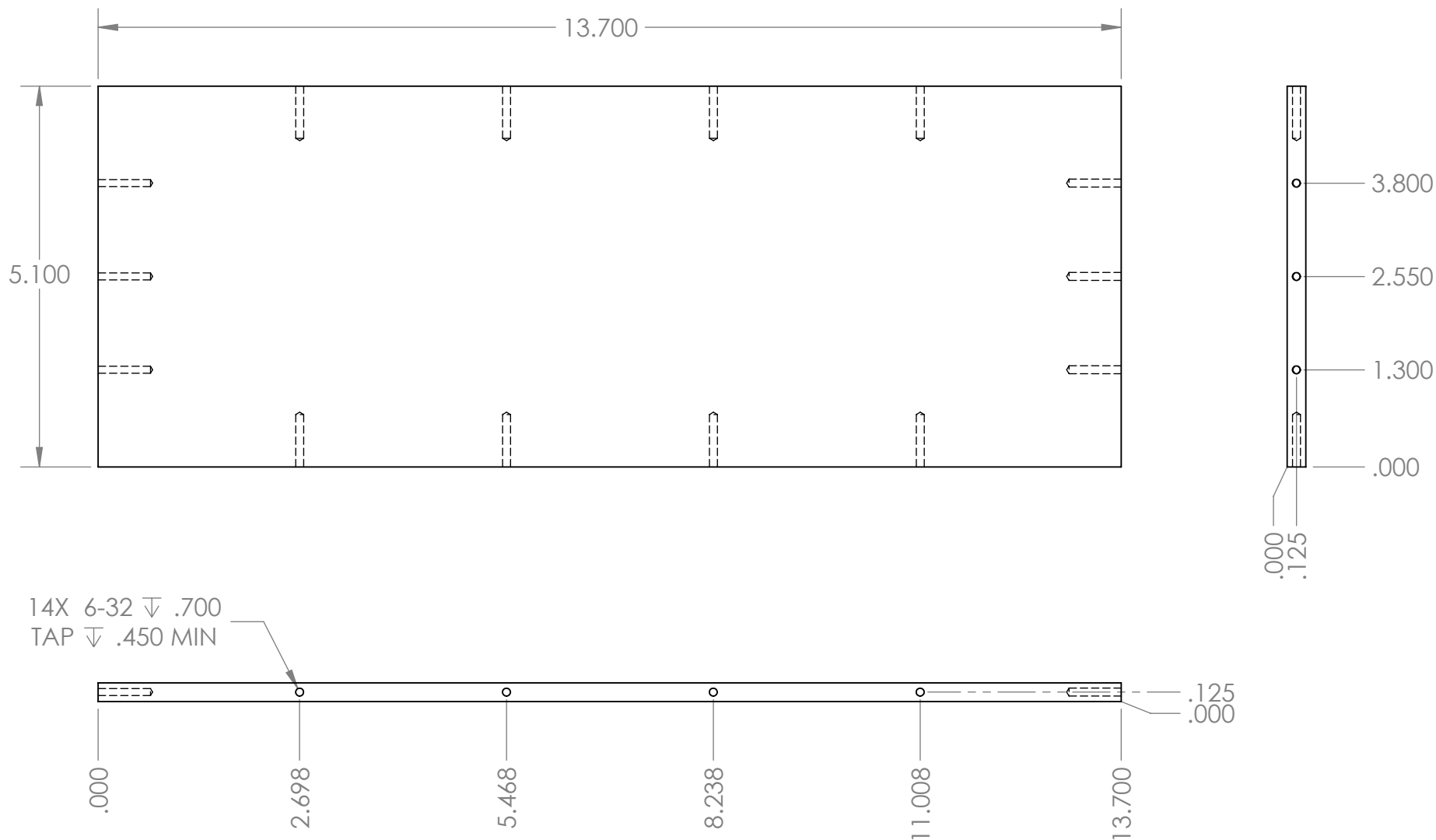
SCIFI003

REV

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8/13/2014

SHEET 1 OF 1



14X 6-32 ∇ .700
TAP ∇ .450 MIN

NOTE: Drill holes at .125 from outside face,
not on nominal centerline.

NOTE: Back (SCIFI005) will have additional
cutouts for panel mount accessories.
See seperate drawing.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005
QTY:

2 per assy.

MATERIAL:

1/4" 6061 Al.

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Honolulu, HI 96822

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

PROJECT:

SciFi Tracker Box

DESCRIPTION:

Front and Back

SIZE:

P/N:

A

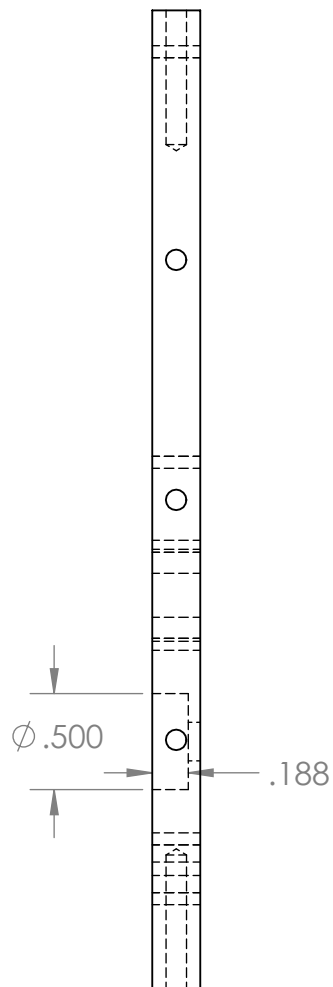
SCIFI004-005

REV

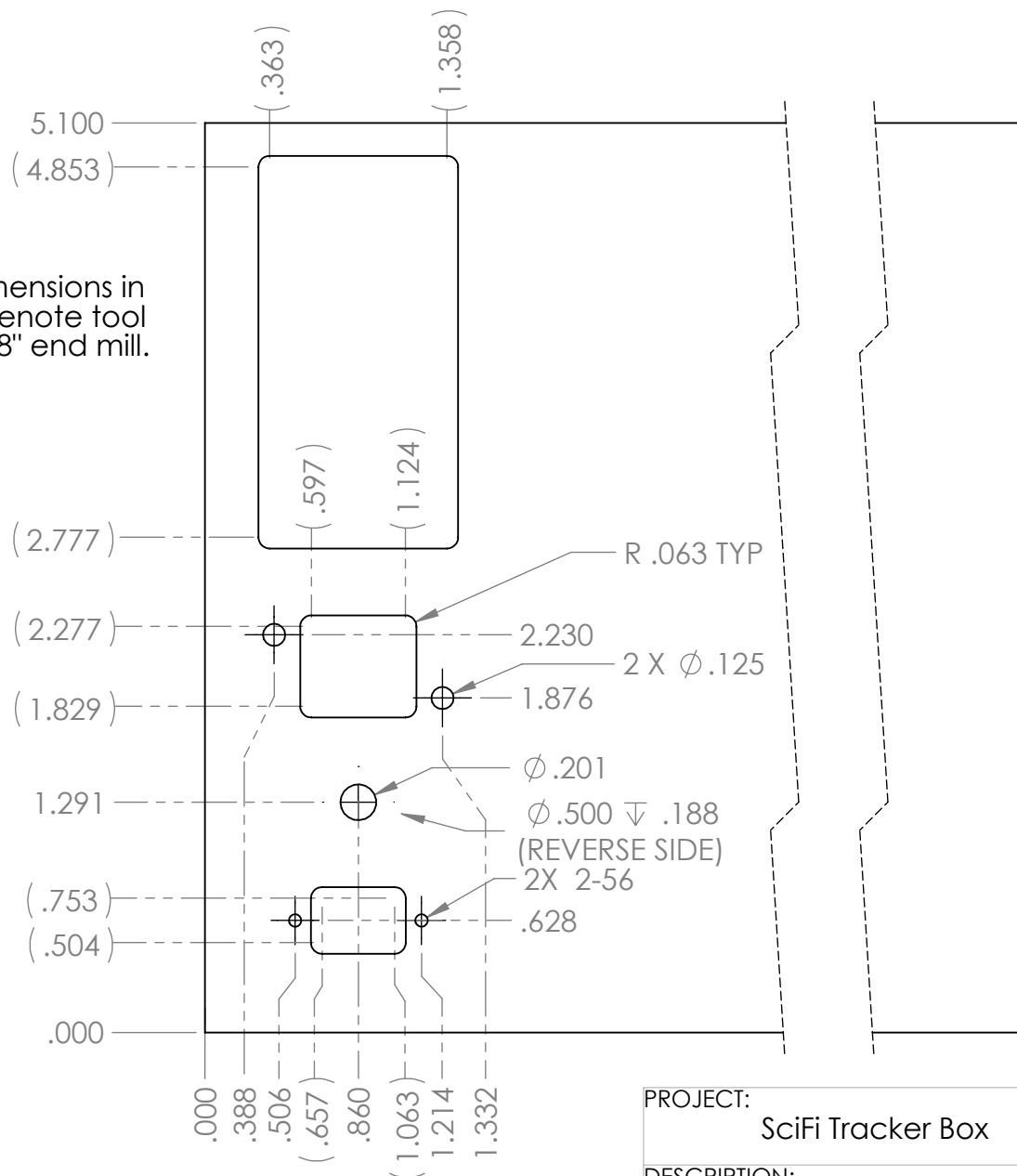
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SHEET 1 OF 1



NOTE: Dimensions in brackets denote tool path for 1/8" end mill.



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .002$

QTY: **1 per assy.**

MATERIAL: **1/4" 6061 Al.**

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DRAWING BY:
Chris Ketter
cketter@hawaii.edu

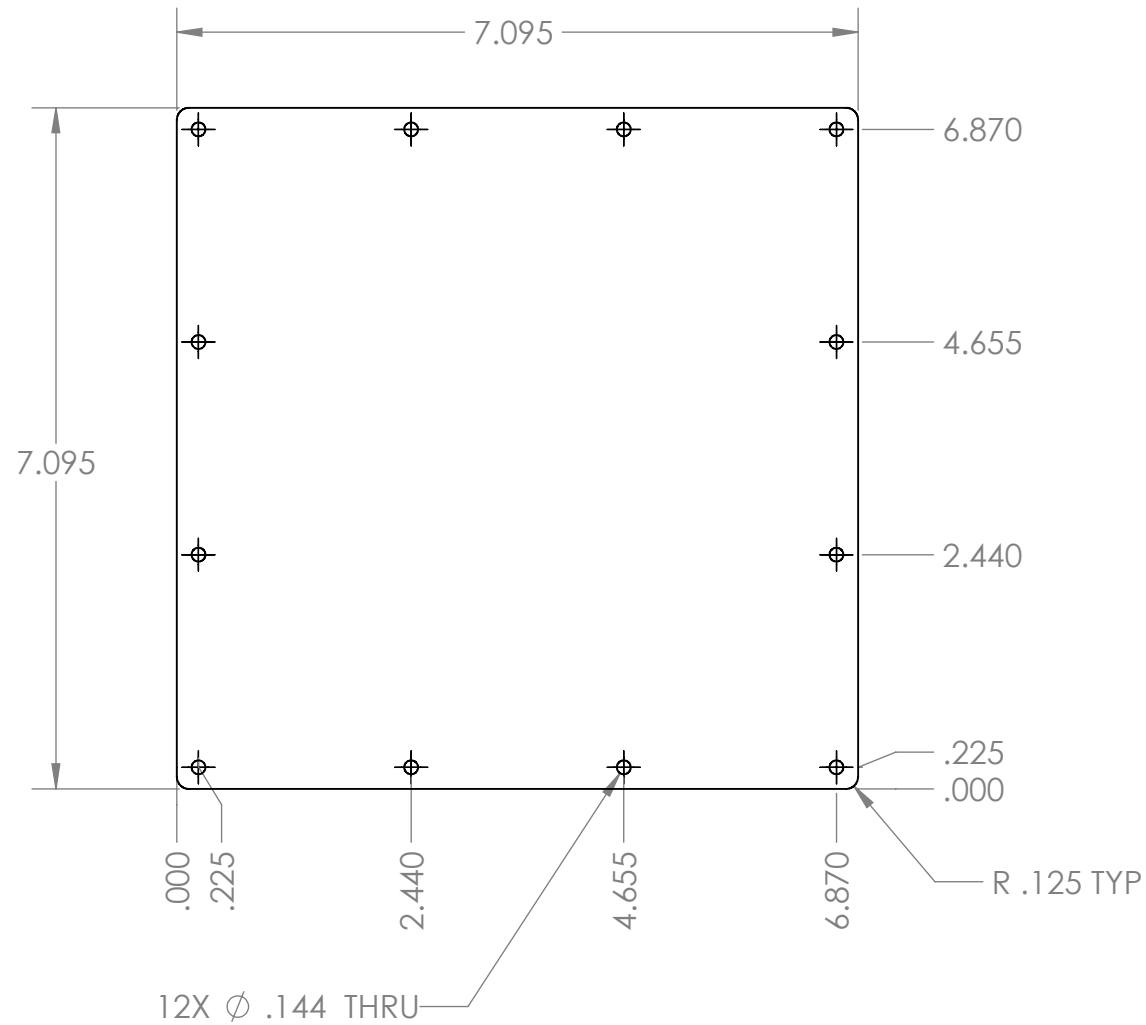
PROJECT: SciFi Tracker Box

DESCRIPTION: **Back Panel Cutouts**

SIZE: P/N: REV

A **SCIFI004**

DO NOT SCALE DRAWING 8/13/2014 SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .002
QTY:

2 per assy.

MATERIAL:

.002" 321 SS

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DRAWING BY:

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Foil Window

SIZE:

A

P/N:

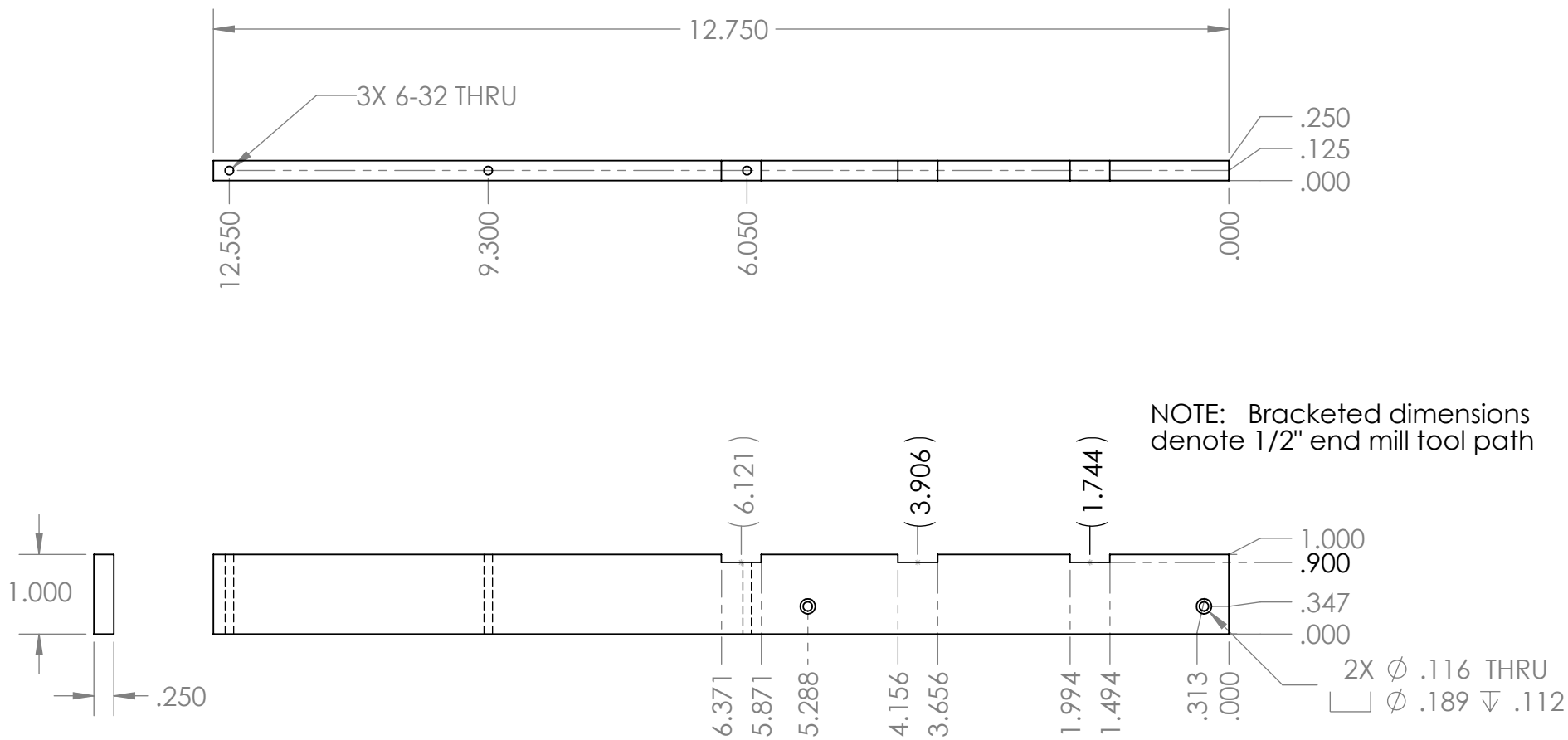
SCIFI007

REV

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8/13/2014

SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .002$

QTY: **1 per assy.**

MATERIAL:
1/4" x 1" 6061 Al.

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DRAWING BY:
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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Lower Scint. Bracket

SIZE: P/N:

A

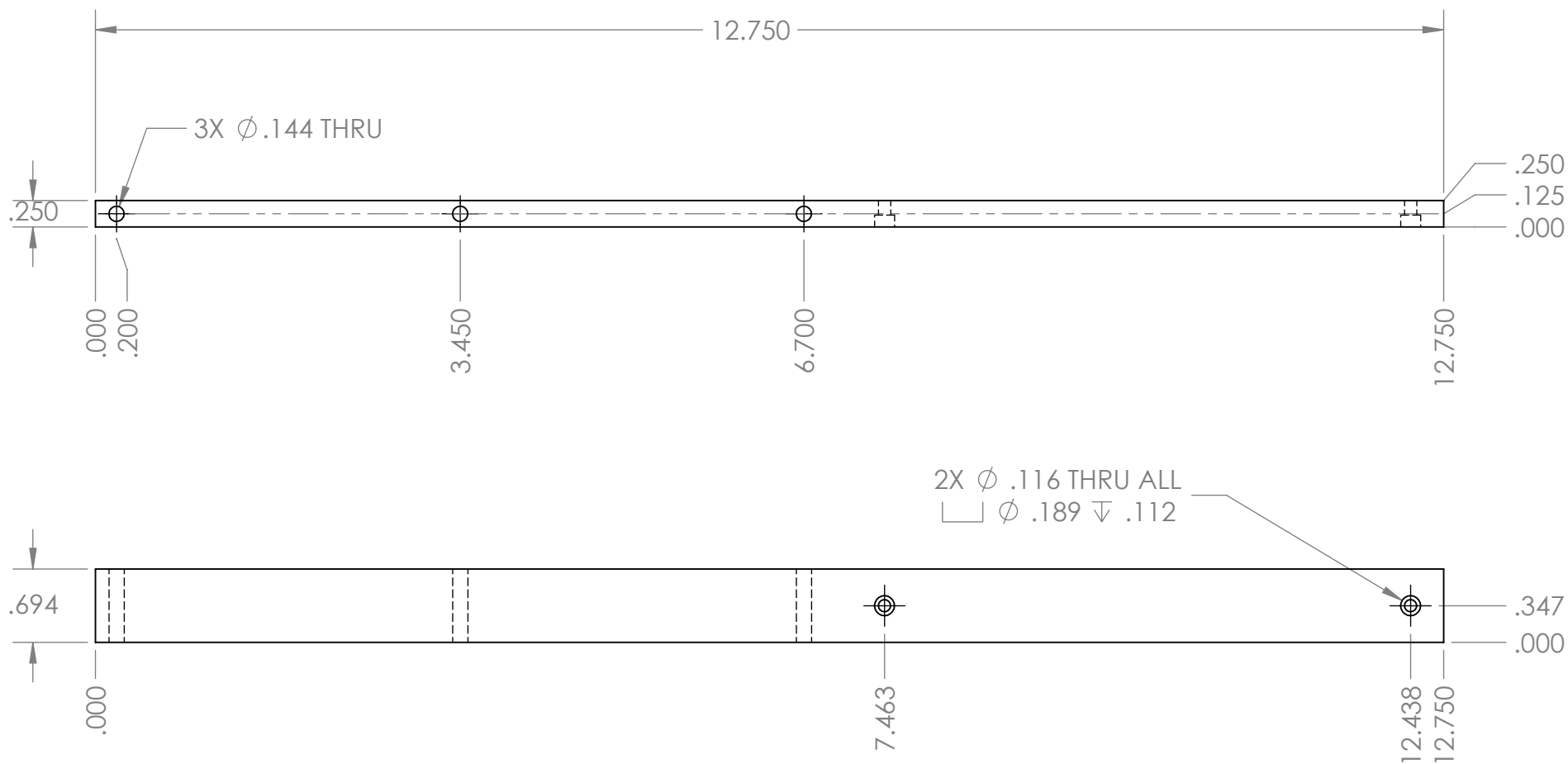
SCIFI008

REV

DO NOT SCALE DRAWING

8/13/2014

SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .002$
QTY:

1 per assy.

MATERIAL:

1/4" 6061 Al.

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PROJECT:

SciFi Tracker Box

DESCRIPTION:

Upper Scint. Bracket

SIZE:

A

P/N:

SCIFI009

REV

DO NOT SCALE DRAWING

8/14/2014

SHEET 1 OF 1