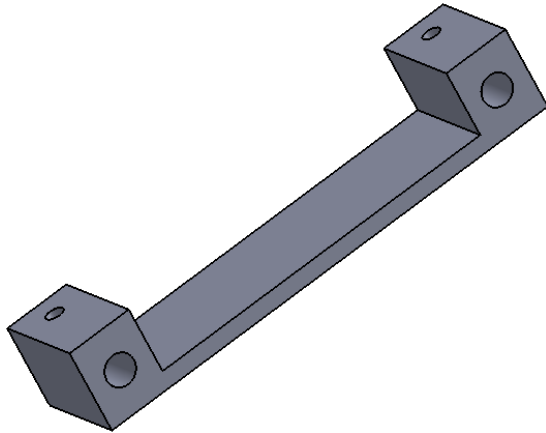
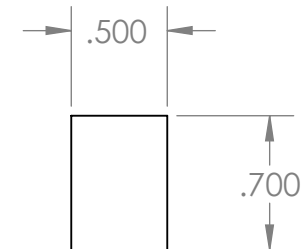
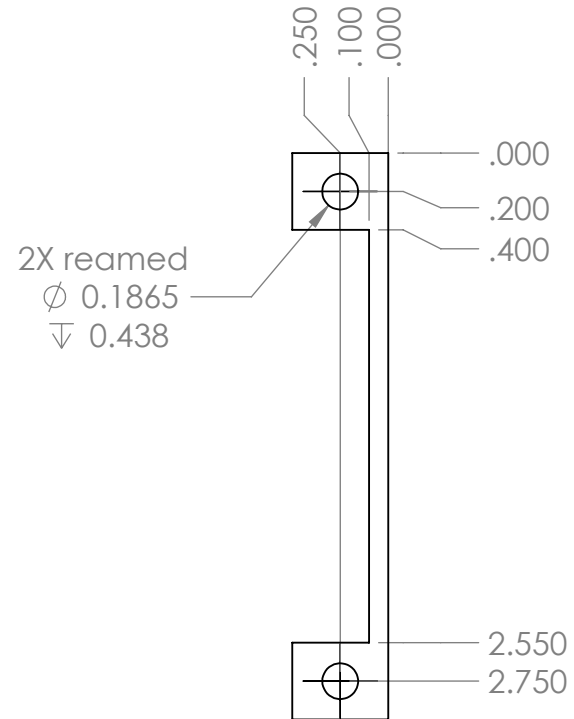
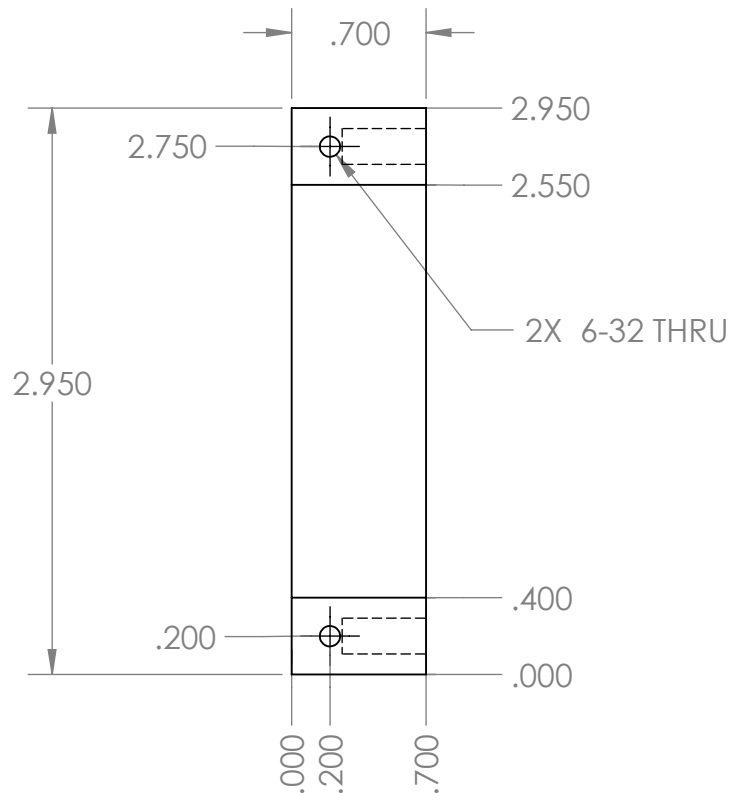


UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: $\pm .005$
 QTY: **14 per assy.**
 MATERIAL: **6061 Al.**

Univ. of Hawaii at Manoa
 High Energy Physics ID Lab
 2505 Correa Rd.
 Honolulu, HI 96822
 DRAWING BY:
 Chris Ketter
 cketter@hawaii.edu

PROJECT: RHIC_Support_Structure		
DESCRIPTION: Algmt. Bracket oversize		
SIZE: A	P/N: KLMM001	REV
DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005
QTY:

14 per assy.

MATERIAL:

6061 Al.

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High Energy Physics ID Lab
2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

Algmt. Bracket undersized

SIZE: P/N:

A

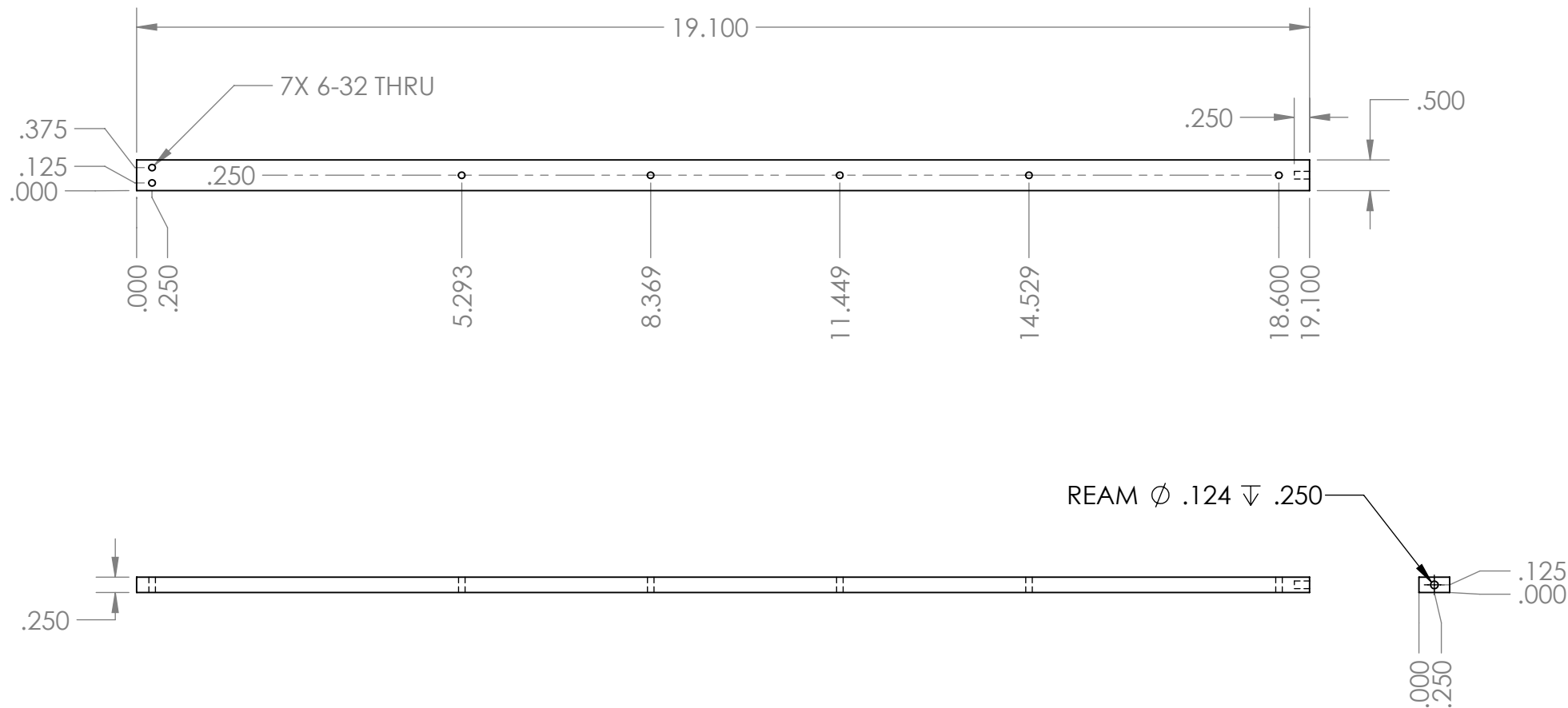
KLMM002

REV

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8/7/2014

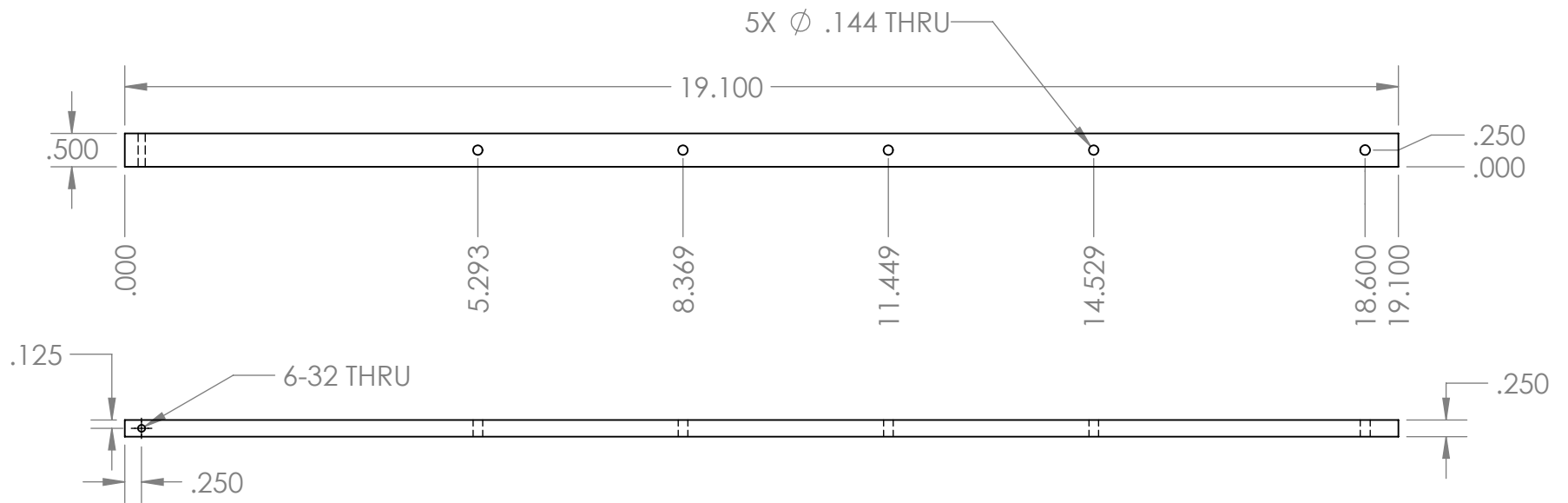
SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: $\pm .005$
 QTY: **14 per assy.**
 MATERIAL: **6061 Alloy**

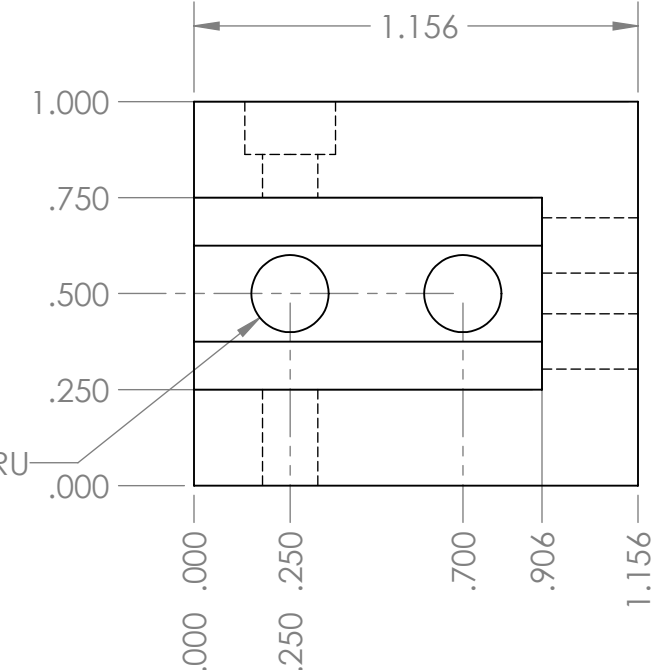
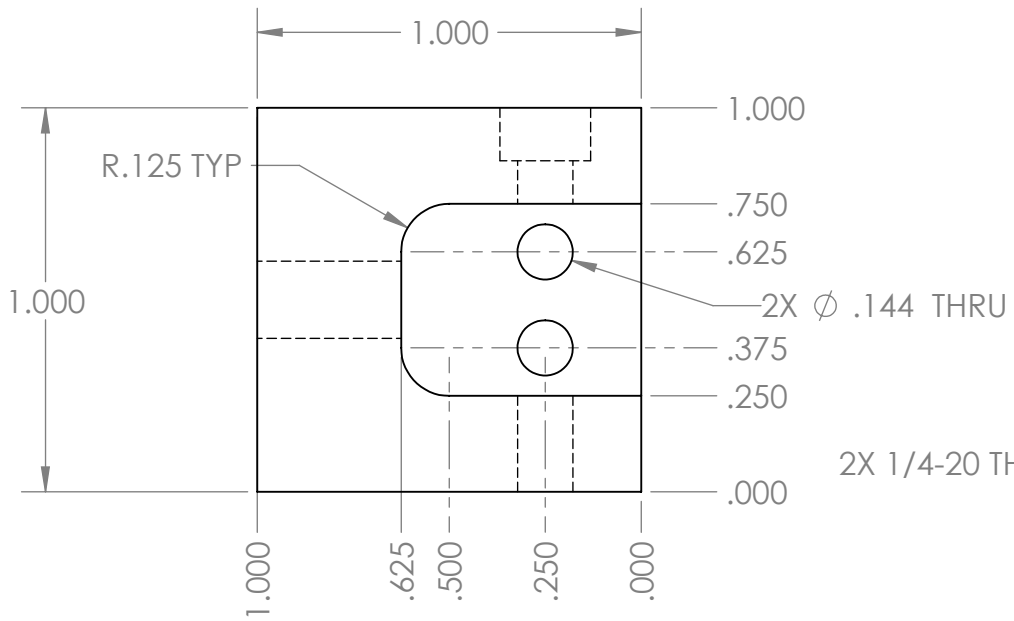
Univ. of Hawaii at Manoa
 High Energy Physics ID Lab
 2505 Correa Rd.
 Honolulu, HI 96822
 DRAWING BY:
 Chris Ketter
 cketter@hawaii.edu

PROJECT: RHIC_Support_Structure		
DESCRIPTION: Fixed Clamp Bar		
SIZE: A	P/N: KLMM003	REV
DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1



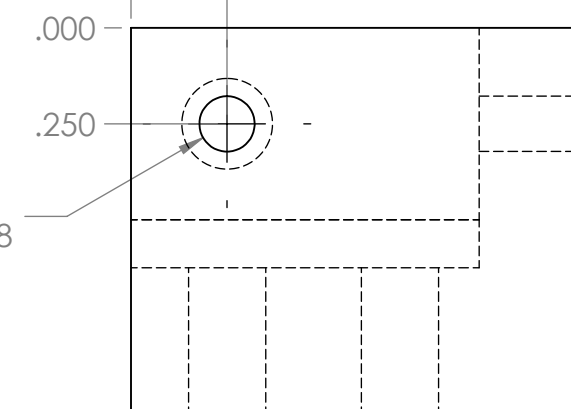
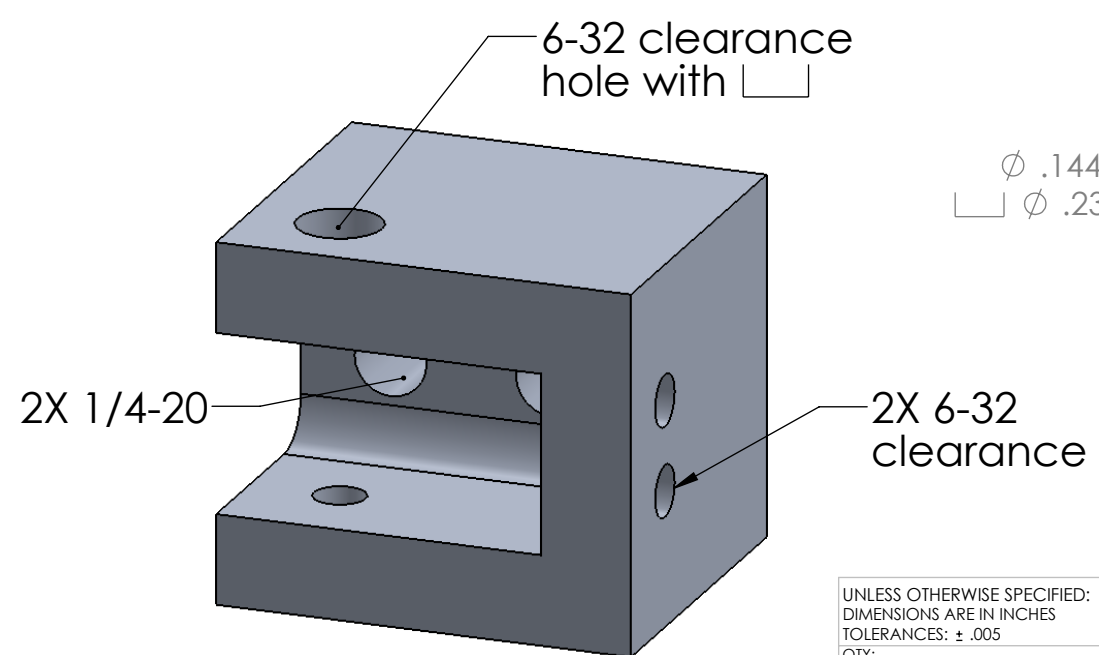
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: \pm .005 QTY:	Univ. of Hawaii at Manoa High Energy Physics ID Lab 2505 Correa Rd. Honolulu, HI 96822
	DRAWING BY: Chris Ketter cketter@hawaii.edu
MATERIAL:	6061 Alloy

PROJECT: RHIC_Support_Structure		
DESCRIPTION: Pivot Clamp Bar		
SIZE: A	P/N: KLMM004	REV
DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1



2X 1/4-20 THRU

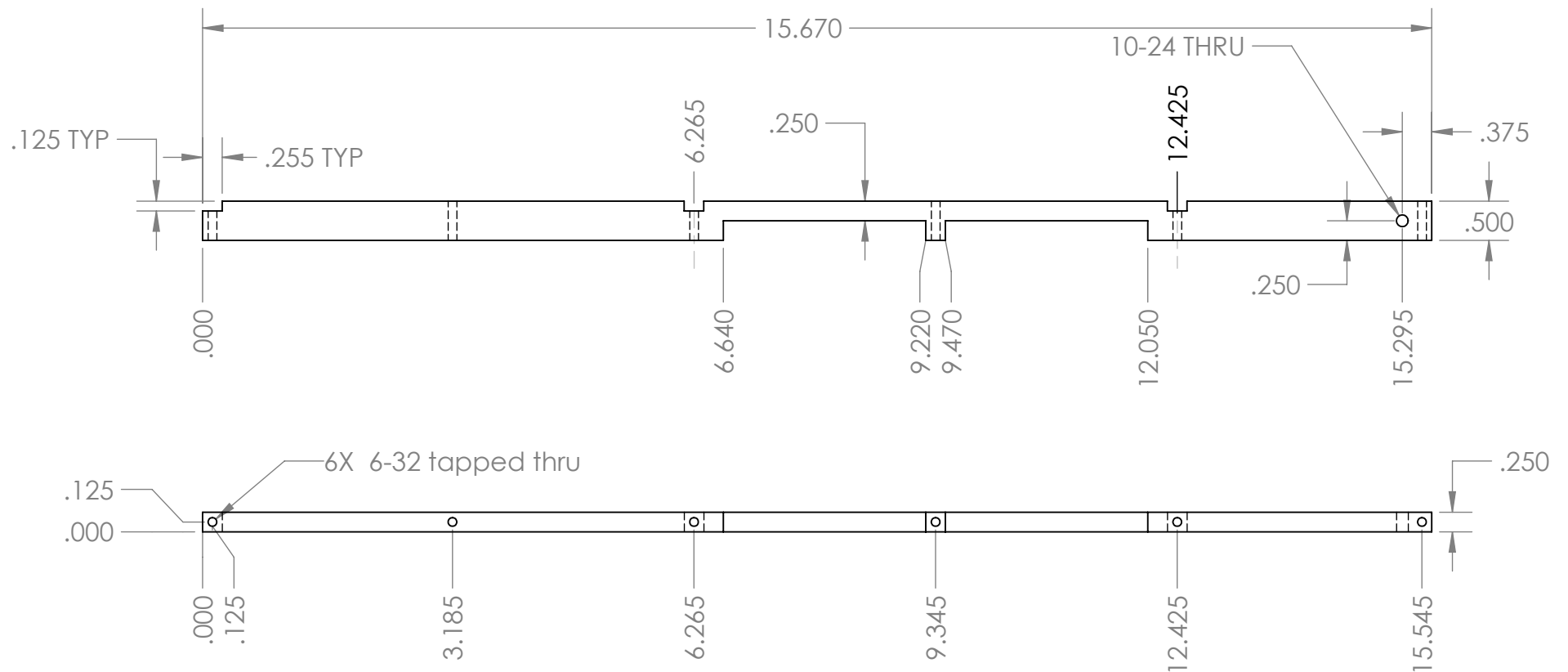
ϕ .144 THRU
 ϕ .236 ∇ .138



PROJECT:				RHIC_Support_Structure					
DESCRIPTION:				Clamp Bracket					
SIZE:								P/N:	
A				KLMM006					
DO NOT SCALE DRAWING				8/7/2014		SHEET 1 OF 1			

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: \pm .005		Univ. of Hawaii at Manoa High Energy Physics ID Lab 2505 Correa Rd. Honolulu, HI 96822	
QTY:	14 per assy.	DRAWING BY:	Chris Ketter cketter@hawaii.edu
MATERIAL:	6061 Alloy		

NOTE: If nominal thickness of material is different from .255, use that dimension in place of .255 TYP. (3X)



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY:

14 per assy.

MATERIAL:

6061 Alloy

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High Energy Physics ID Lab
2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

Horiz. RHIC Rail

SIZE:

A

P/N:

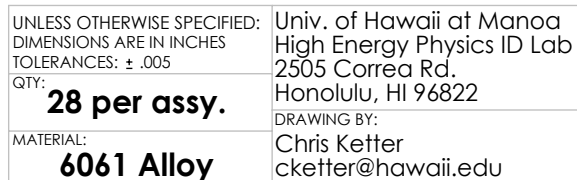
KLMM010

REV

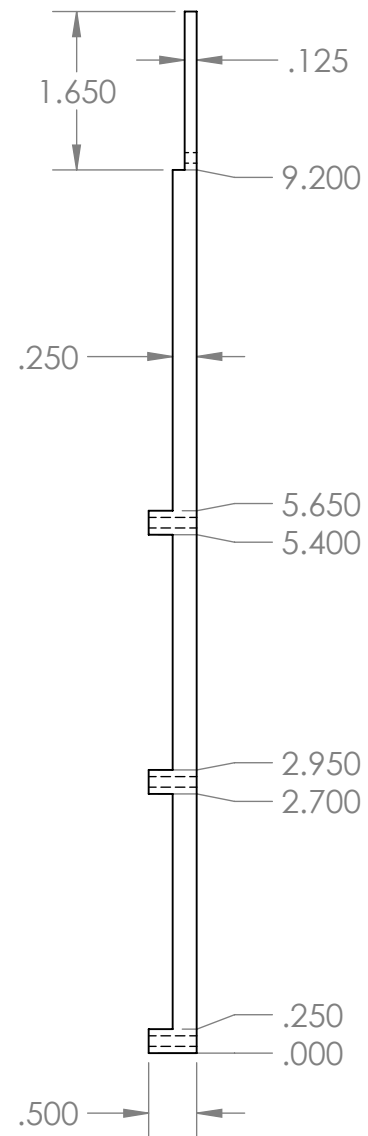
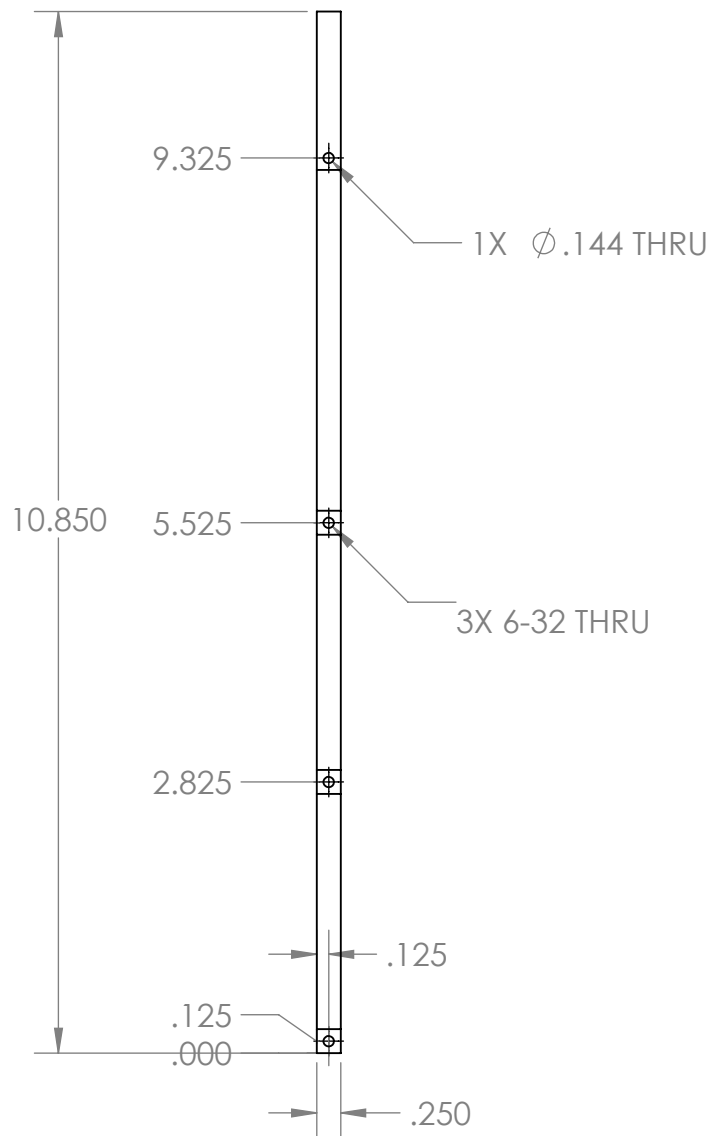
DO NOT SCALE DRAWING

8/7/2014

SHEET 1 OF 1



DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$

QTY: **14 per assy.**

MATERIAL: **6061 Alloy**

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2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:
Chris Ketter
cketter@hawaii.edu

PROJECT:
RHIC_Support_Structure

DESCRIPTION:
Extd. Vert. RHIC Rail

SIZE: P/N: REV

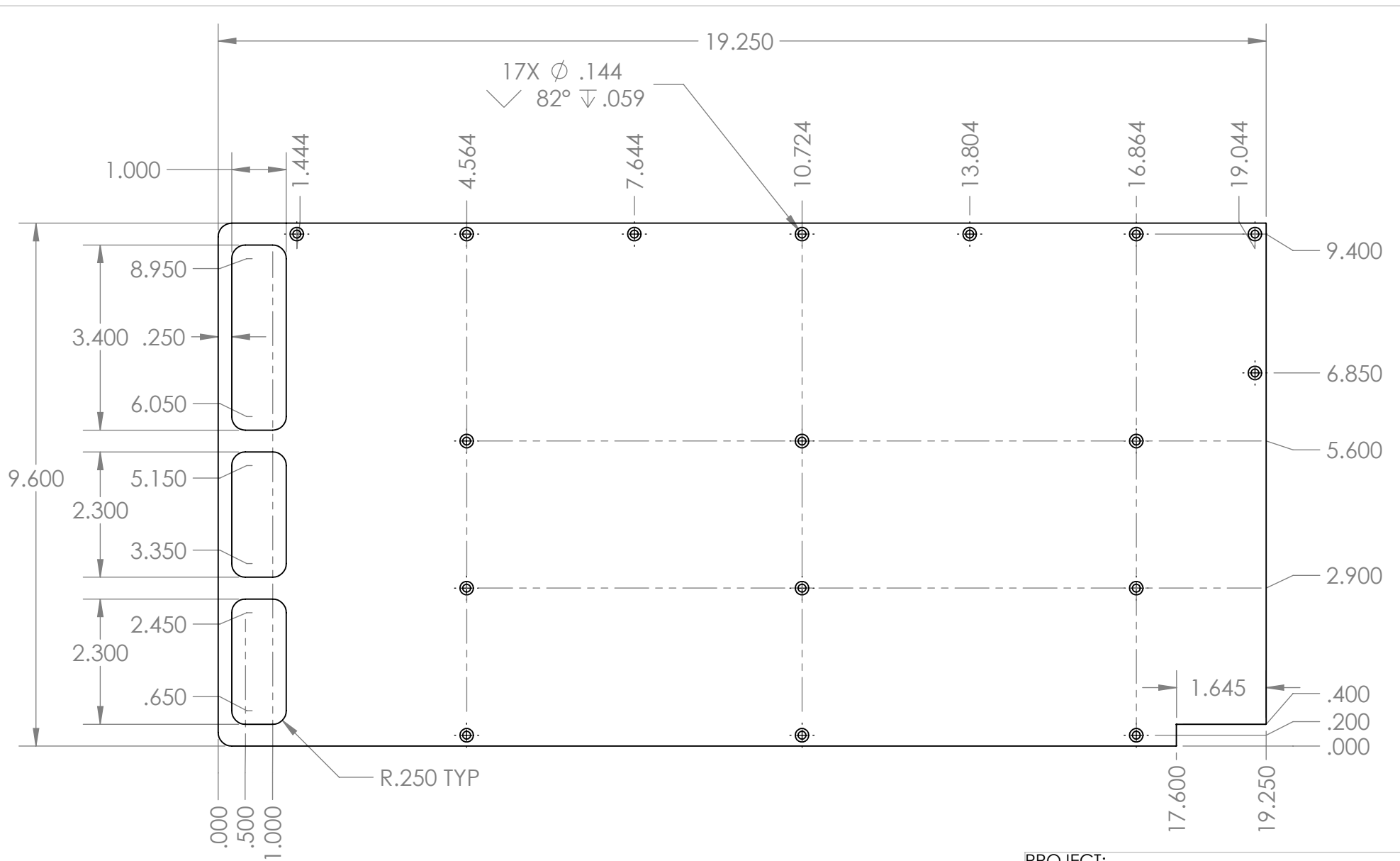
A

KLMM012

DO NOT SCALE DRAWING

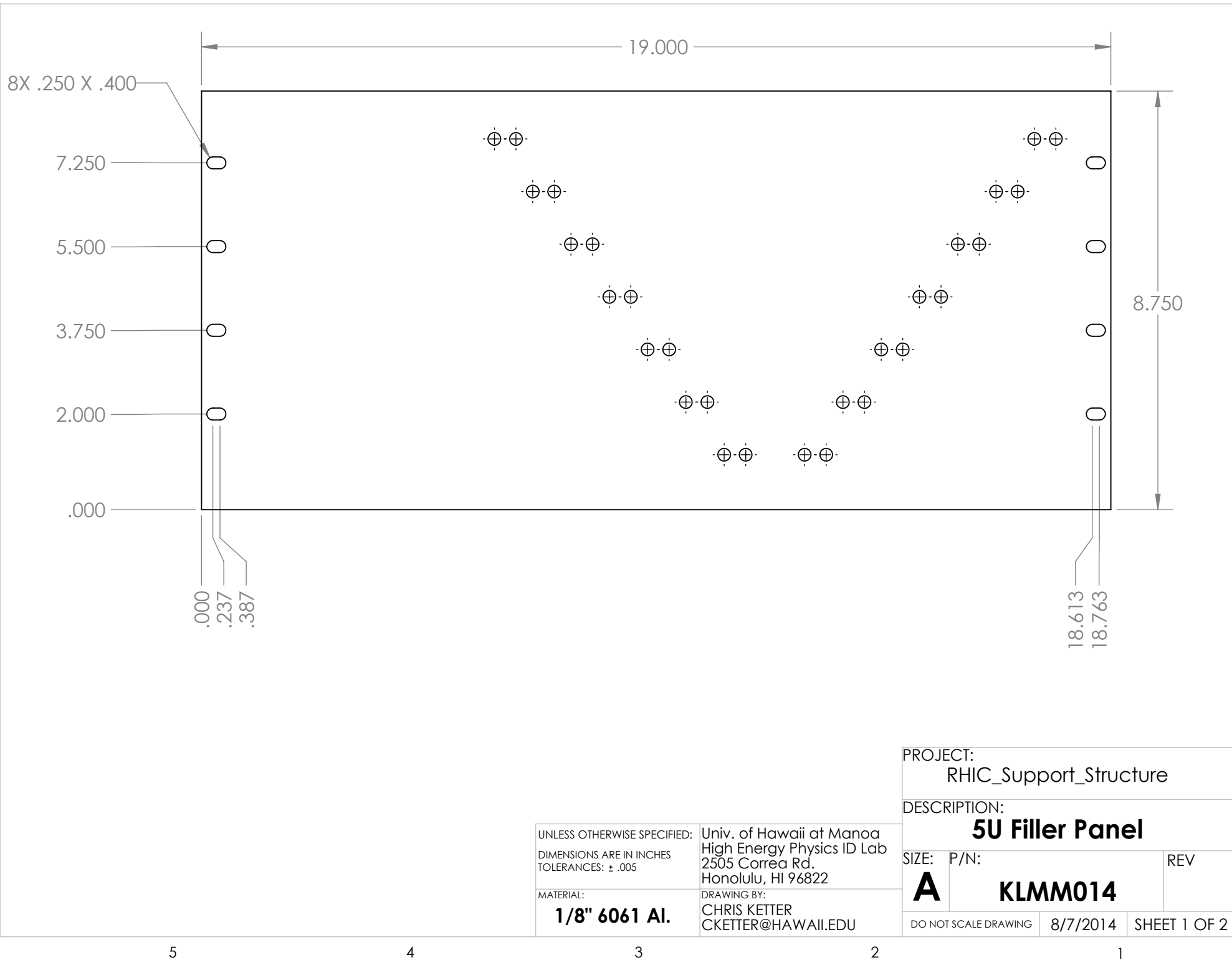
8/7/2014

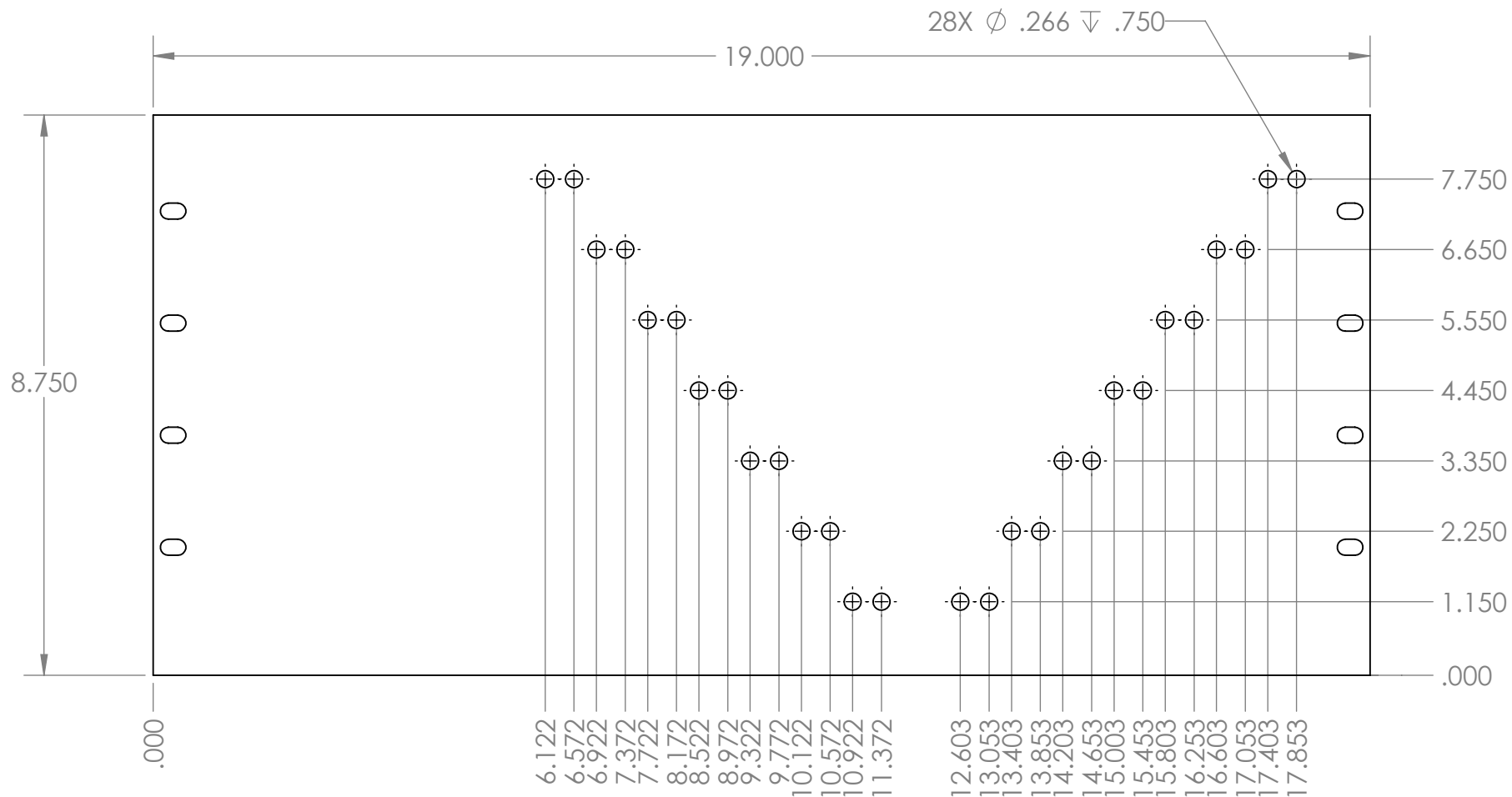
SHEET 1 OF 1



PROJECT: RHIC_Support_Structure		
DESCRIPTION: RHIC Top Plate		
SIZE: A	P/N: KLMM013	REV
DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: \pm .005	Univ. of Hawaii at Manoa High Energy Physics ID Lab 2505 Correa Rd. Honolulu, HI 96822
QTY: 14 per assy.	DRAWING BY: Chris Ketter cketter@hawaii.edu
MATERIAL: 1/16" 6061 Al.	





UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY:

14 per assy.

MATERIAL:

1/8" 6061 Al.

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High Energy Physics ID Lab
2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

5U Filler Panel

SIZE:

A

P/N:

KLMM014

REV

DO NOT SCALE DRAWING

8/7/2014

SHEET 2 OF 2



2 per assy.

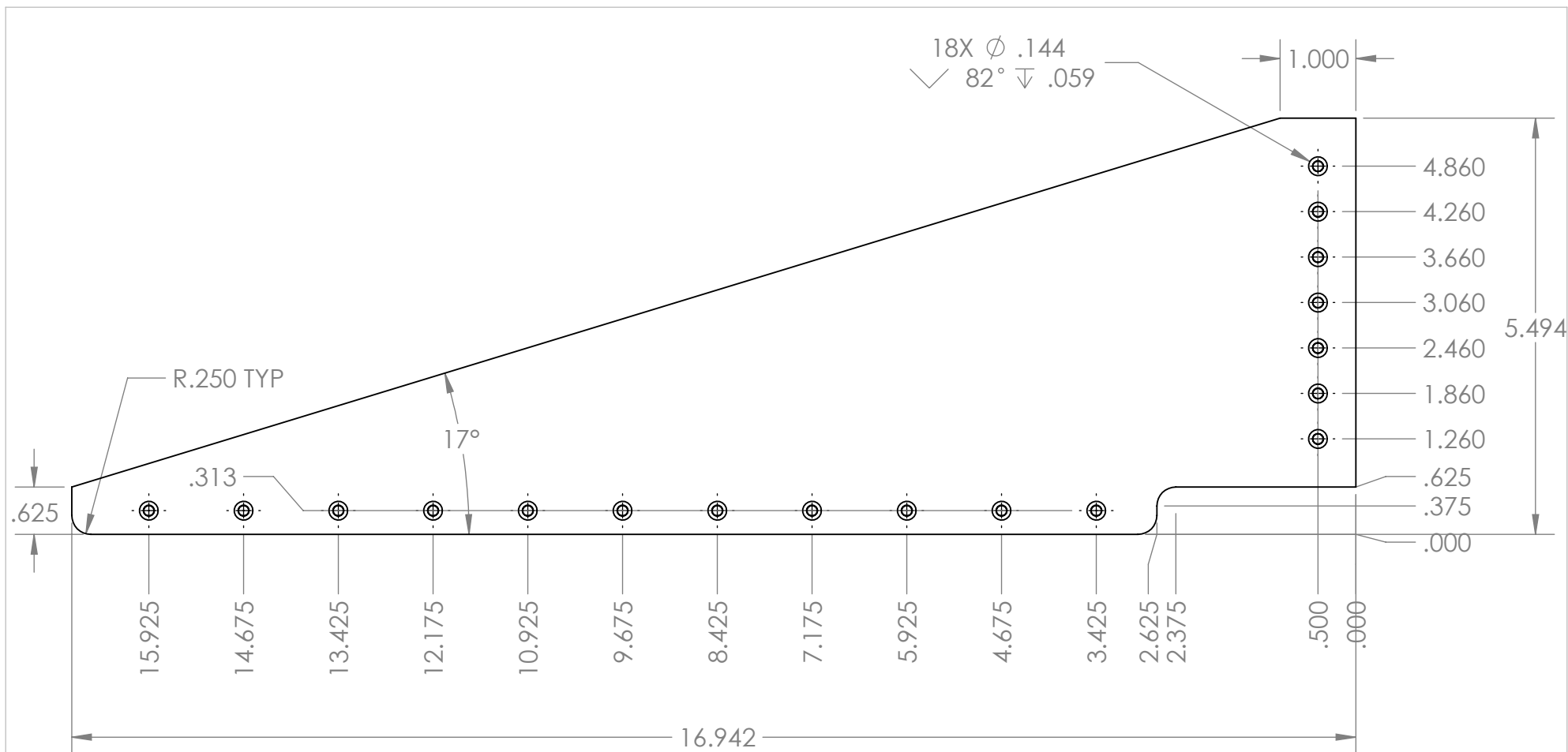
1/16" 6061 Al.

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

KLMM015

SHEET 1 OF 1



Note: Qty: 2, but one is a mirror image of the other. Countersink one on the front, the other on the back, as one is for the left and the other for the right.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: \pm .005

QTY: **2 per assy.**
 (see note)

MATERIAL:
1/16" 6061 Al.

Univ. of Hawaii at Manoa
 High Energy Physics ID Lab
 2505 Correa Rd.
 Honolulu, HI 96822

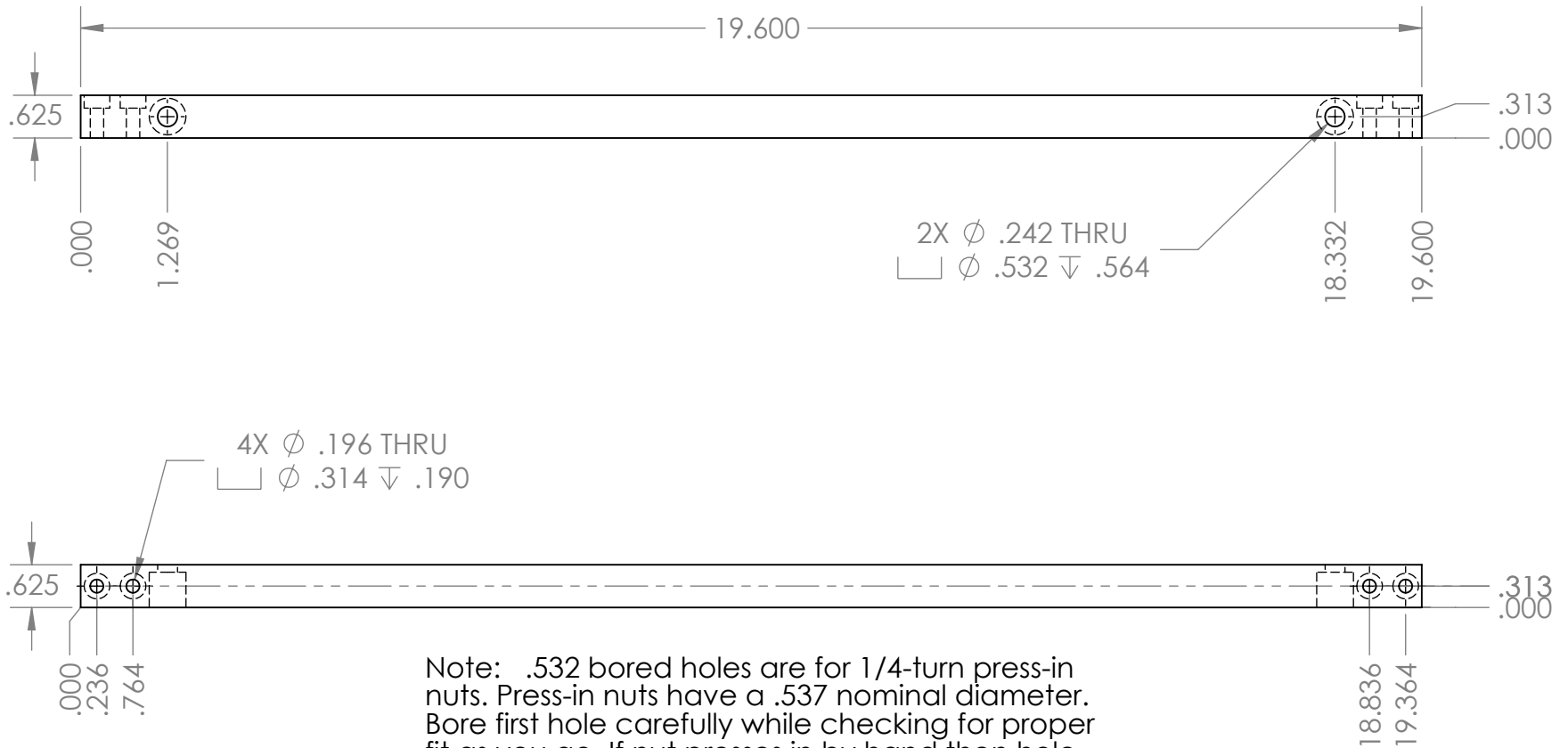
DRAWING BY:
 Chris Ketter
 cketter@hawaii.edu

PROJECT:
 RHIC_Support_Structure

DESCRIPTION:
Gusset

SIZE: **A** P/N: **KLMM016** REV

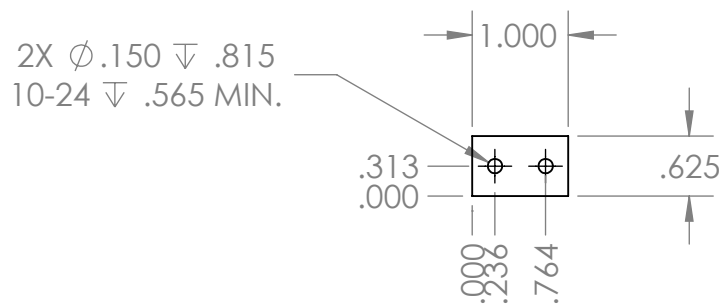
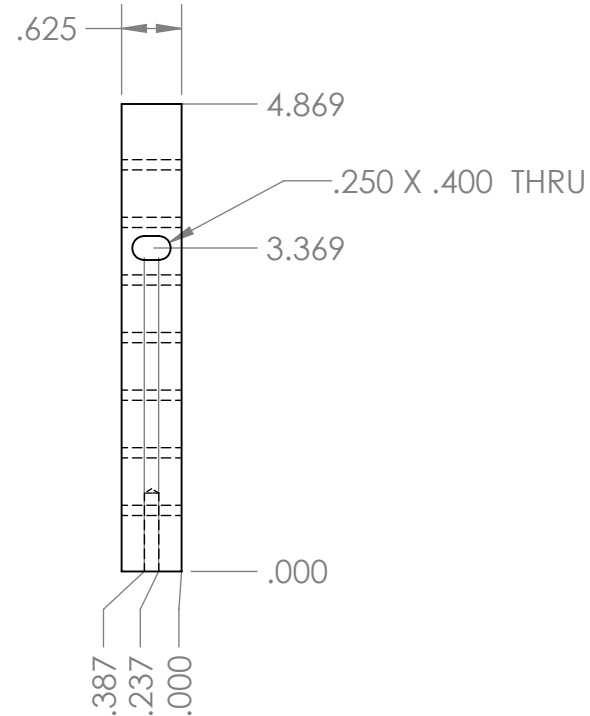
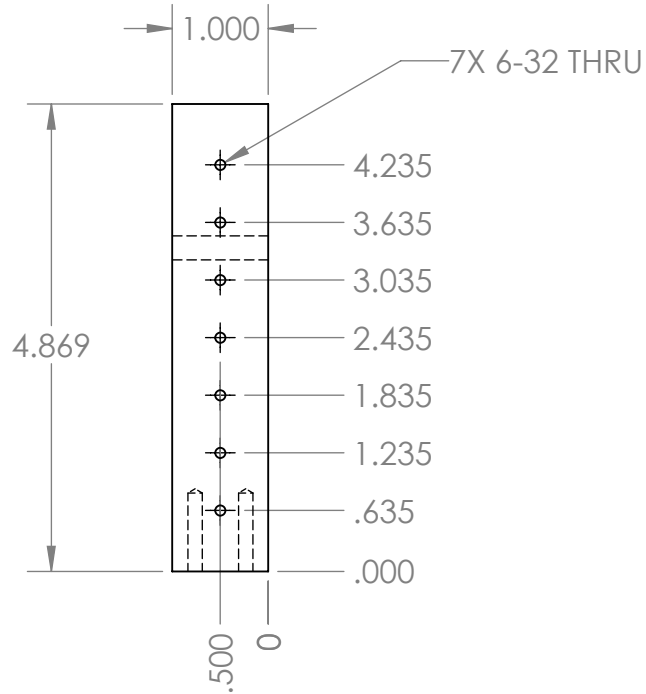
DO NOT SCALE DRAWING 8/7/2014 SHEET 1 OF 1



Note: .532 bored holes are for 1/4-turn press-in nuts. Press-in nuts have a .537 nominal diameter. Bore first hole carefully while checking for proper fit as you go. If nut presses in by hand then hole is too big. Also note that hole depth determines clamping force for the fastener, so try to stay within .002 on depth.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: \pm .005	Univ. of Hawaii at Manoa High Energy Physics ID Lab 2505 Correa Rd. Honolulu, HI 96822
QTY: 2 per assy.	DRAWING BY: Chris Ketter cketter@hawaii.edu
MATERIAL: 6061 Alloy	

PROJECT: RHIC_Support_Structure			
DESCRIPTION: Frame Bottom Rail			
SIZE: A	P/N: KLMM017	REV	
DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1	



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$

QTY: **2 per assy.**

MATERIAL: **6061 Alloy**

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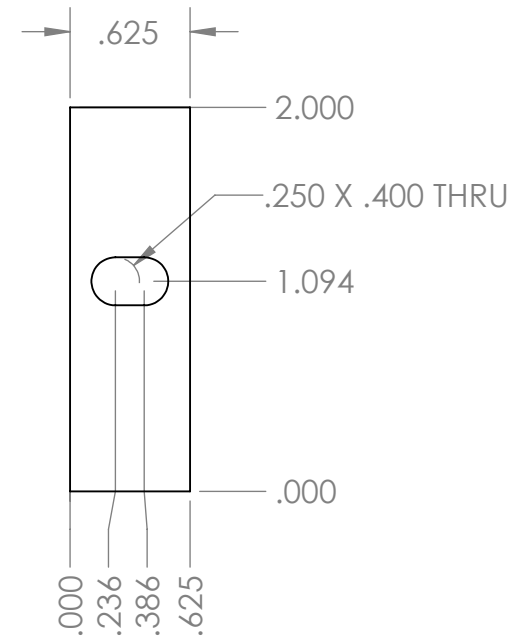
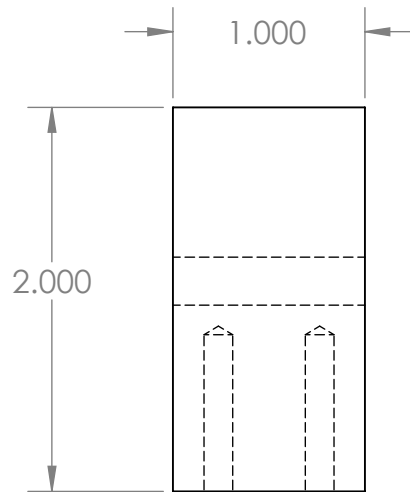
DRAWING BY:
Chris Ketter
cketter@hawaii.edu

PROJECT:
RHIC_Support_Structure

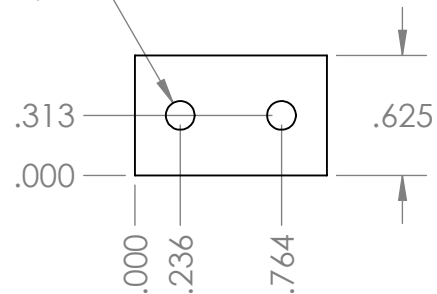
DESCRIPTION:
Frame Mount Upper

SIZE: **A** P/N: **KLMM019** REV

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2X ϕ .150 ∇ .815
10-24 ∇ .565 MIN.



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DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005

QTY: **2 per assy.**

MATERIAL: **6061 Alloy**

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High Energy Physics ID Lab
2505 Correa Rd.
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DRAWING BY:
Chris Ketter
cketter@hawaii.edu

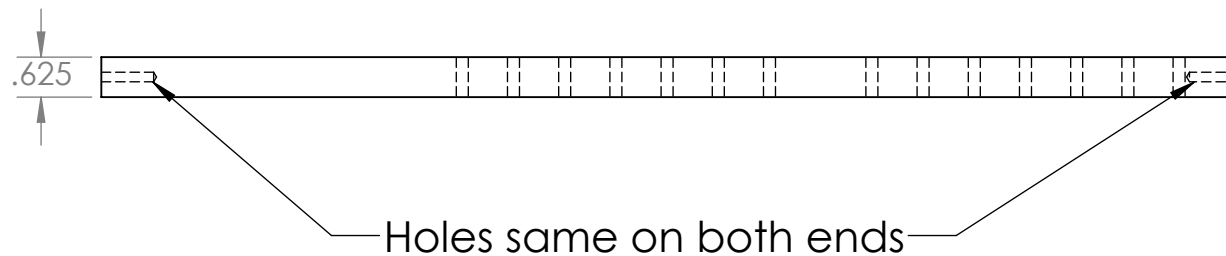
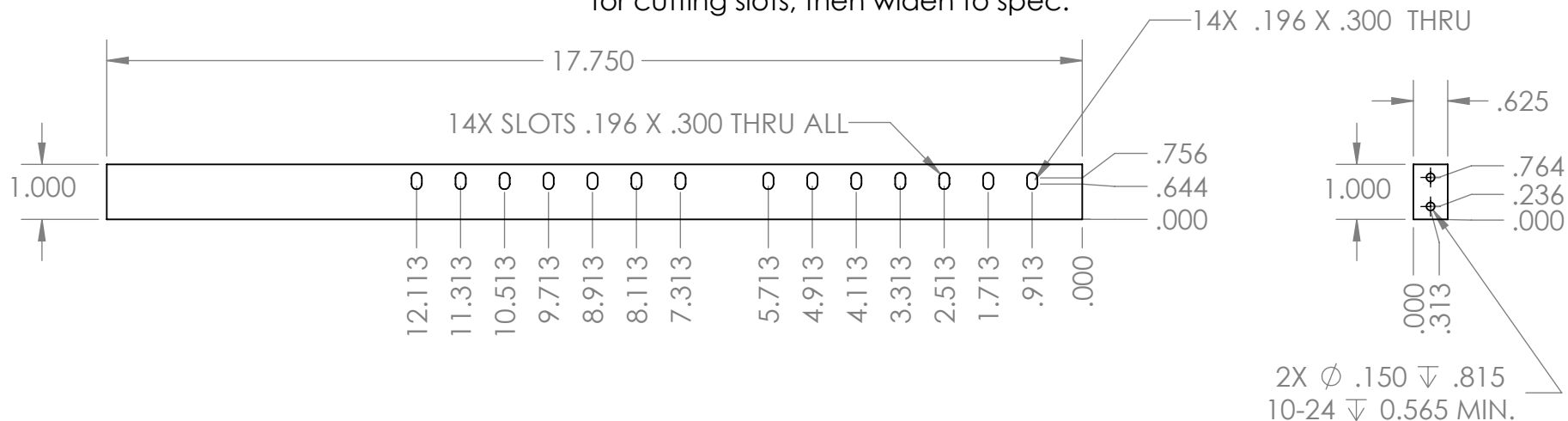
PROJECT:
RHIC_Support_Structure

DESCRIPTION:
Frame Mount Lower

SIZE: **A** P/N: **KLMM020** REV

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Note: Recommend 3/16" end mill
for cutting slots, then widen to spec.



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm .005

QTY:
1 per assy.

MATERIAL:
6061 Alloy

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High Energy Physics ID Lab
2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:
Chris Ketter
cketter@hawaii.edu

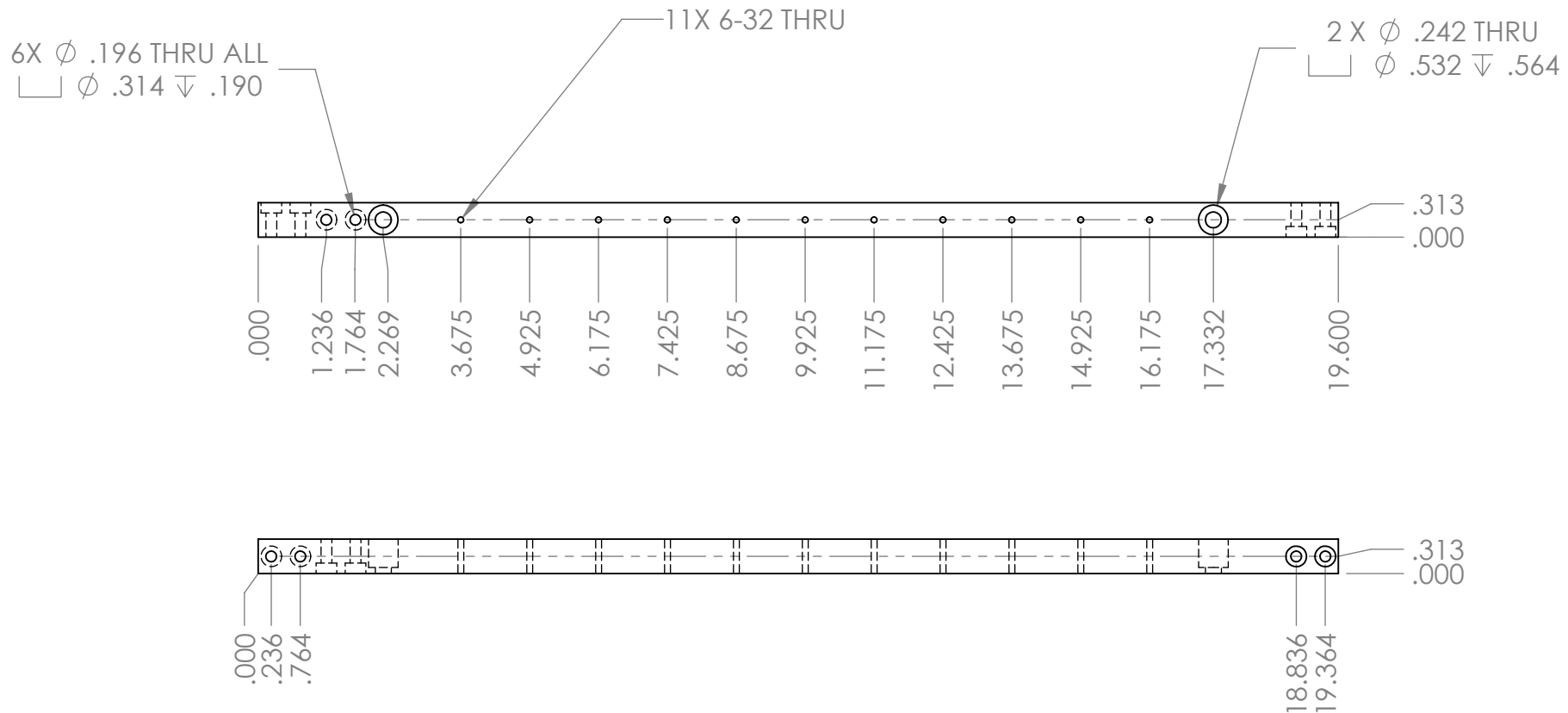
PROJECT:
RHIC_Support_Structure

DESCRIPTION:
Frame Top Center

SIZE: P/N: REV

A **KLMM021**

DO NOT SCALE DRAWING 8/7/2014 SHEET 1 OF 1



Note: Top left and top right bars are mirror images of one another.

Note: .532 bored holes are for 1/4-turn press-in nuts. Press-in nuts have a .537 nominal diameter. Bore first hole carefully while checking for proper fit as you go. If nut presses in by hand then hole is too big. Also note that hole depth determines clamping force for the fastener, so try to stay within .002 on depth.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: \pm .005
 QTY:

1 per assy.

MATERIAL:

6061 Alloy

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 2505 Correa Rd.
 Honolulu, HI 96822

DRAWING BY:

Chris Ketter
 cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

Frame Top Left

SIZE:

A

P/N:

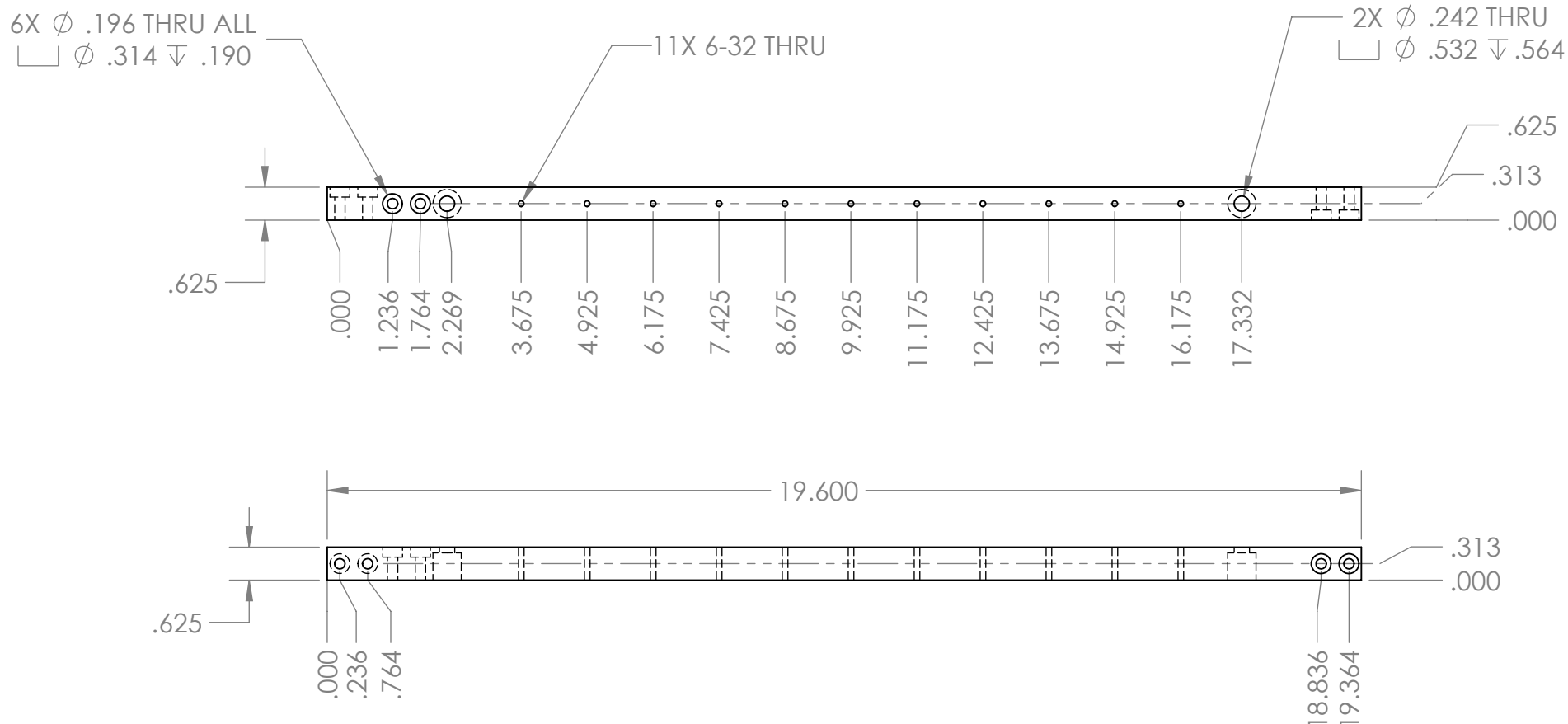
KLMM022

REV

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SHEET 1 OF 1



Note: Top left and top right bars are mirror images of one another.

Note: .532 bored holes are for 1/4-turn press-in nuts. Press-in nuts have a .537 nominal diameter. Bore first hole carefully while checking for proper fit as you go. If nut presses in by hand then hole is too big. Also note that hole depth determines clamping force for the fastener, so try to stay within .002 on depth.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: \pm .005

QTY:

1 per assy.

MATERIAL:

6061 Alloy

Univ. of Hawaii at Manoa
 High Energy Physics ID Lab
 2505 Correa Rd.
 Honolulu, HI 96822

DRAWING BY:

Chris Ketter
 cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

Frame Top Right

SIZE:

A

P/N:

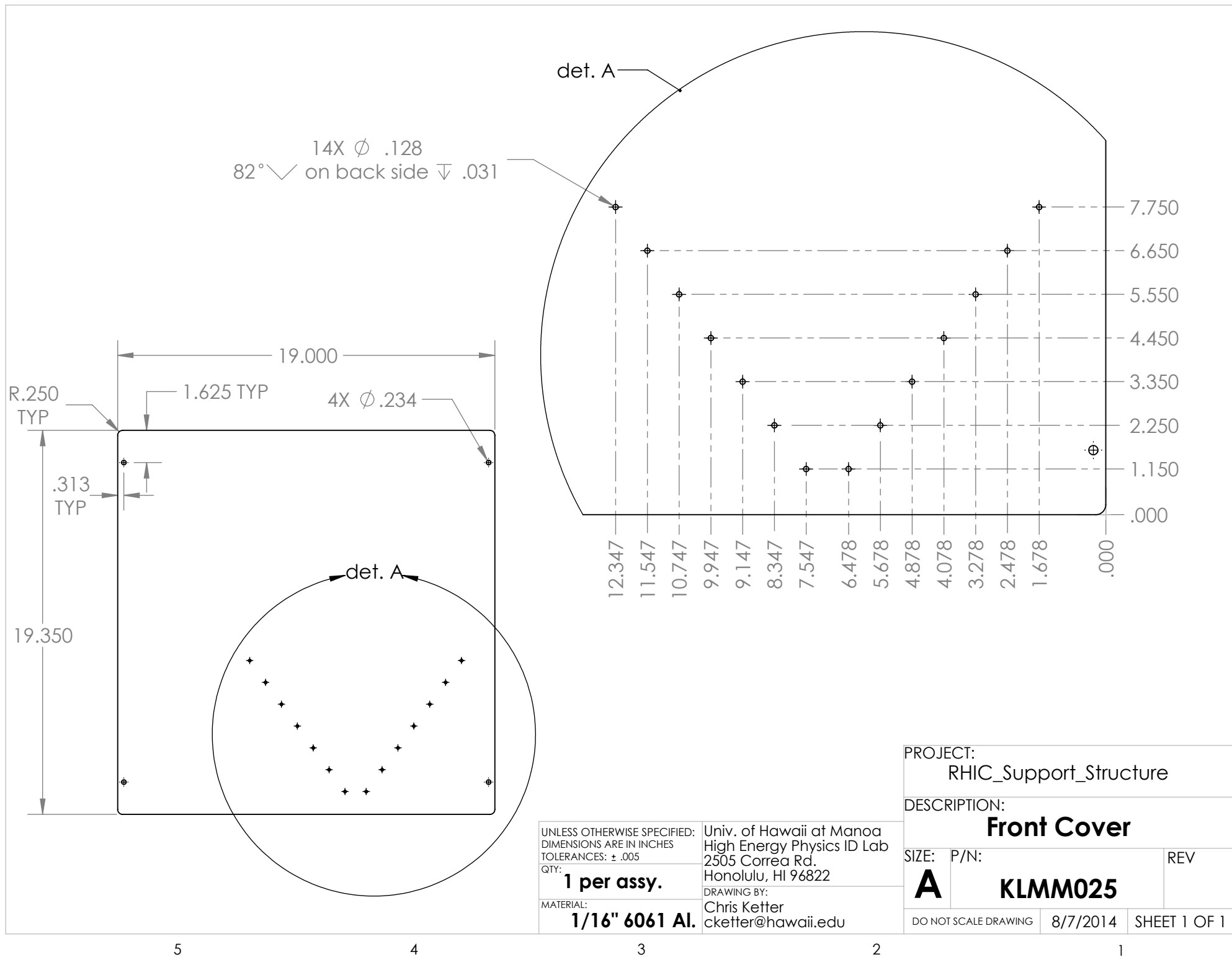
KLMM023

REV

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SHEET 1 OF 1



10-24 x 1" socket-head cap screws where RHIC cards are supported

10-24 x 1" socket-head cap screws where frame members join together

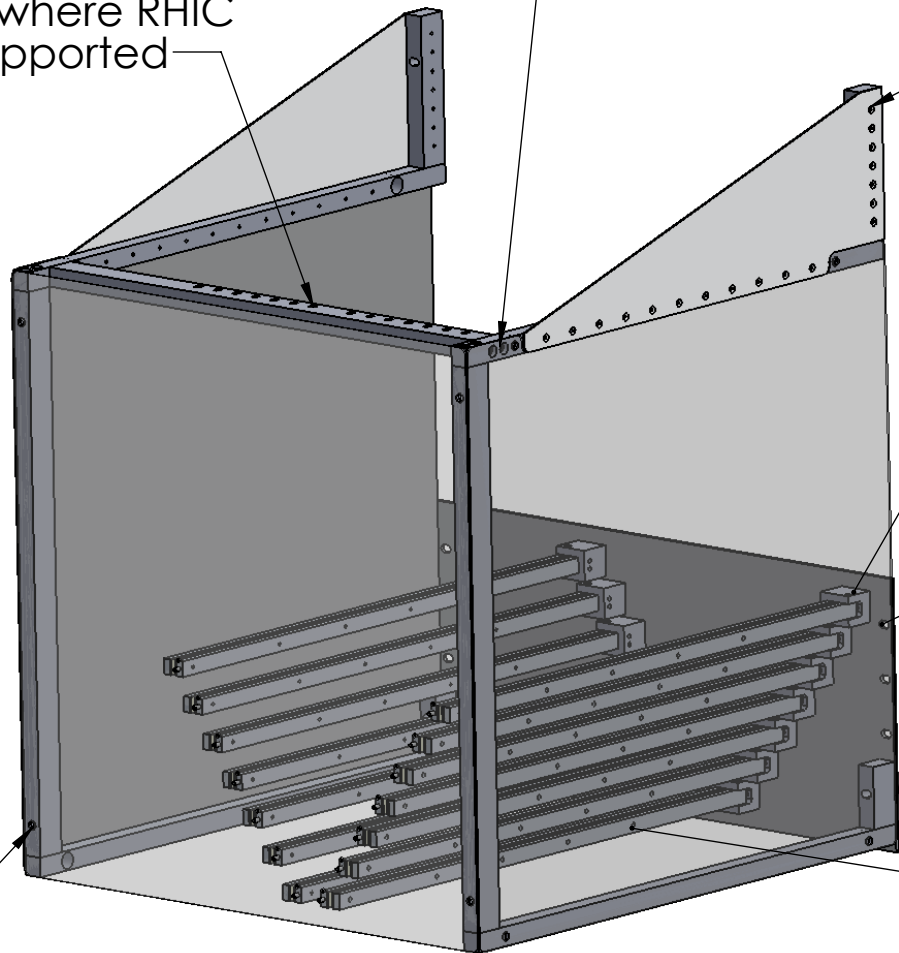
6-32 x 3/8" flat undercut head phillips for gussets

1/4-20 socket head cap screws where ribbon clamp brackets meet 5U rack panel

Local fasteners for bolting to rack. 10-32 if standard or M5x0.8 if metric.

6-32 x 3/4" socket head cap screws, with 1/4" spacers and No. 6 retainers, to keep clamps closed

1/4-turn slotted screws and nuts for holding cover panels on frame



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY:

MATERIAL:

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Honolulu, HI 96822

DRAWING BY:
Chris Ketter
cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

Rack Assy. Overview

SIZE: P/N:

A

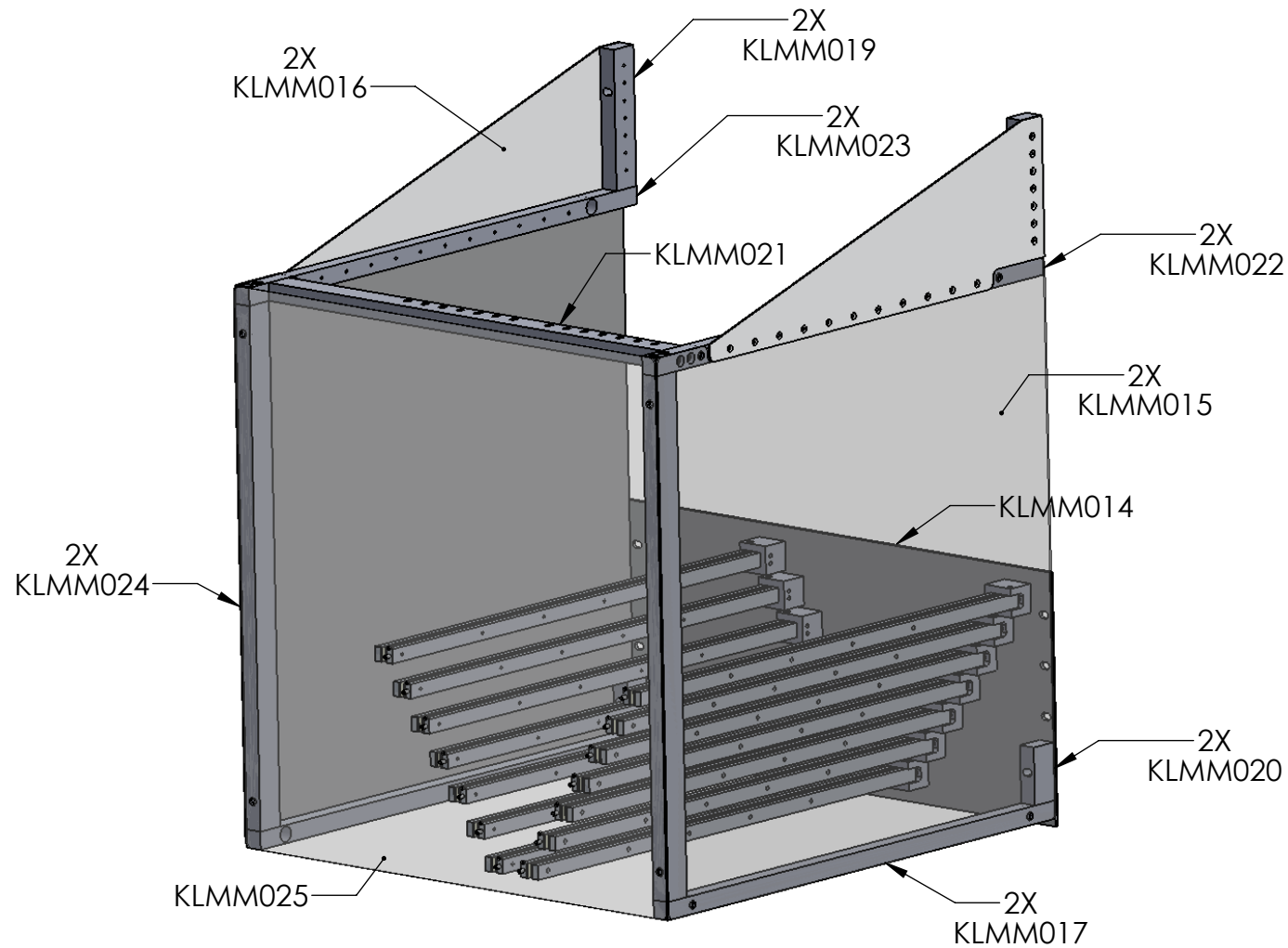
Schematic1

REV

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8/7/2014

SHEET 1 OF 2



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY:

MATERIAL:

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DRAWING BY:
Chris Ketter
cketter@hawaii.edu

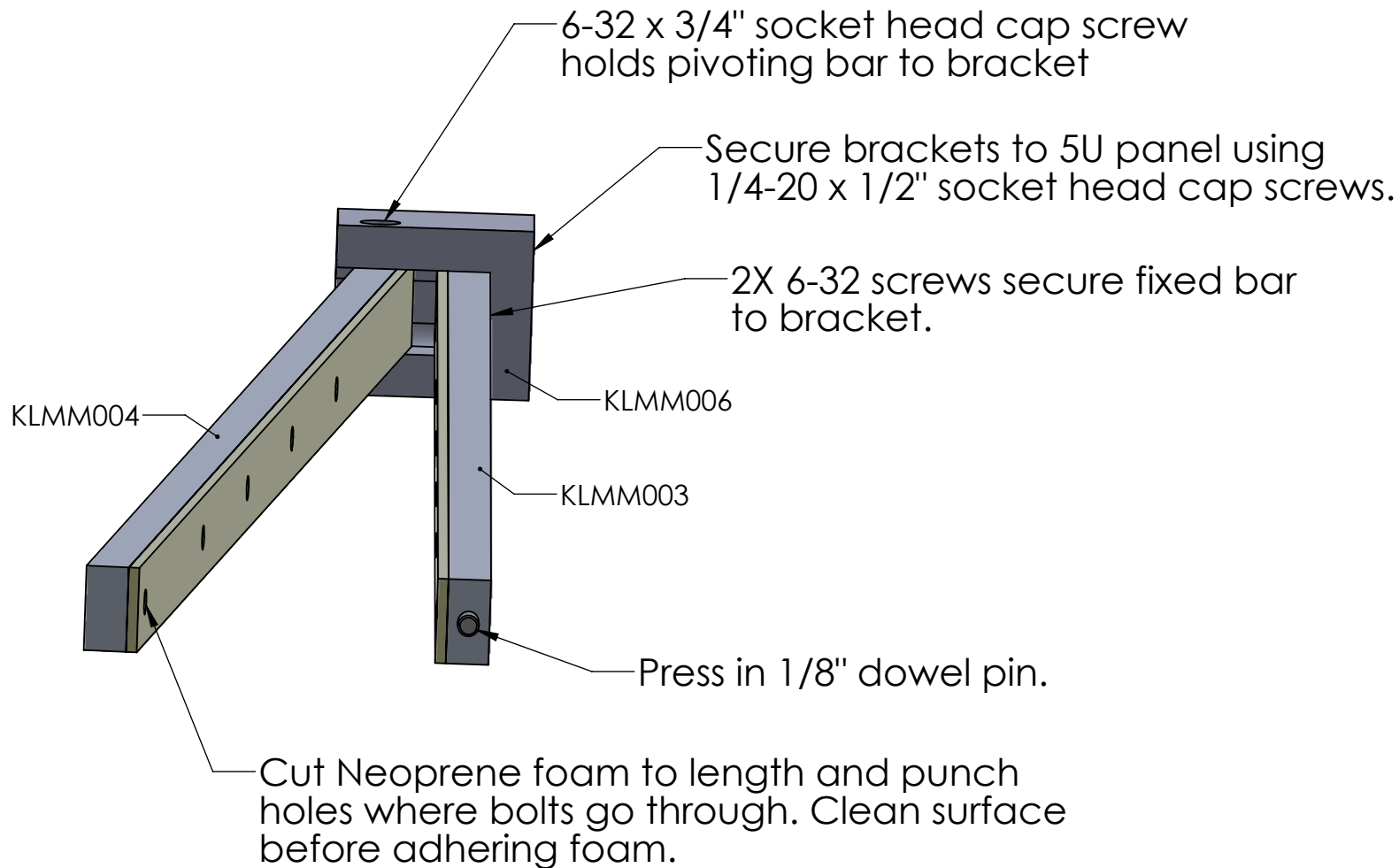
PROJECT:
RHIC_Support_Structure

DESCRIPTION:
Rack Assy. Overview

SIZE: P/N: REV

A Schematic1

DO NOT SCALE DRAWING 8/7/2014 SHEET 2 OF 2



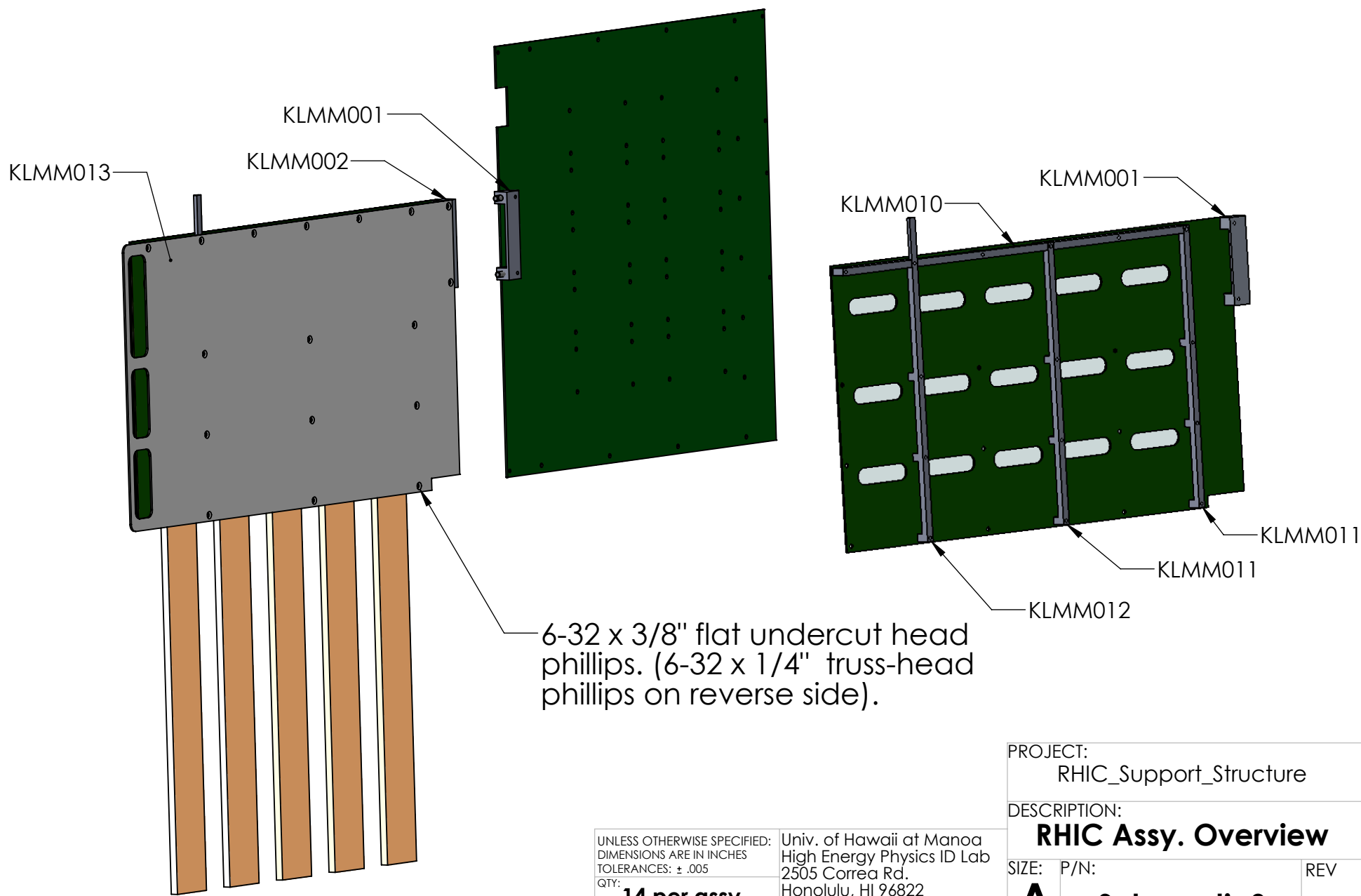
PROJECT:
RHIC_Support_Structure

DESCRIPTION:
Clamp Assy.

SIZE: A	P/N: Schematic2	REV
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: $\pm .005$	Univ. of Hawaii at Manoa High Energy Physics ID Lab 2505 Correa Rd. Honolulu, HI 96822
QTY: 14 per assy.	DRAWING BY: Chris Ketter cketter@hawaii.edu
MATERIAL:	

DO NOT SCALE DRAWING	8/7/2014	SHEET 1 OF 1
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .005$
QTY:

14 per assy.

MATERIAL:

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High Energy Physics ID Lab
2505 Correa Rd.
Honolulu, HI 96822

DRAWING BY:

Chris Ketter
cketter@hawaii.edu

PROJECT:

RHIC_Support_Structure

DESCRIPTION:

RHIC Assy. Overview

SIZE: P/N:

A

Schematic3

REV

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8/7/2014

SHEET 1 OF 1