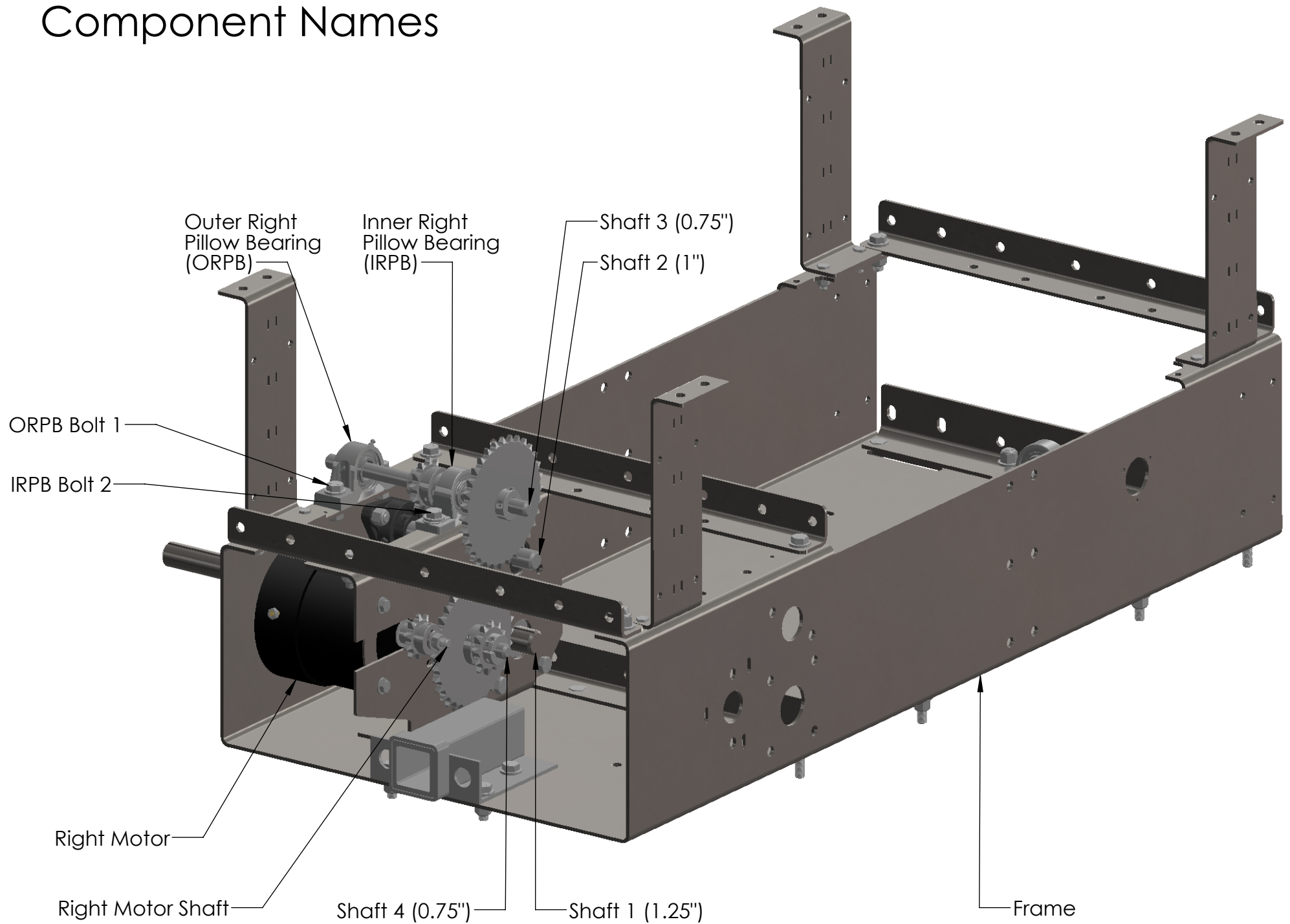


B4 Reduction Chain Tensioning Instructions Directed Machines

Component Names



The goal of this repair is to increase the tension between the chain connecting Shaft 3 (3/4") and Shaft 4 (3/4")

Repair Steps:

1. Remove 1/2" nylon locking nuts on the Outer Right Pillow Block Bolt 1 and Inner Right Pillow Block Bolt 2 using 2x 3/4" wrenches.
2. Remove both bolts and washers
3. Add 1/2" washers between the pillow bearings until the chain between shafts 3 and 4 deflects ~1/4" when pushed on
4. Add the nuts again and retighten.

