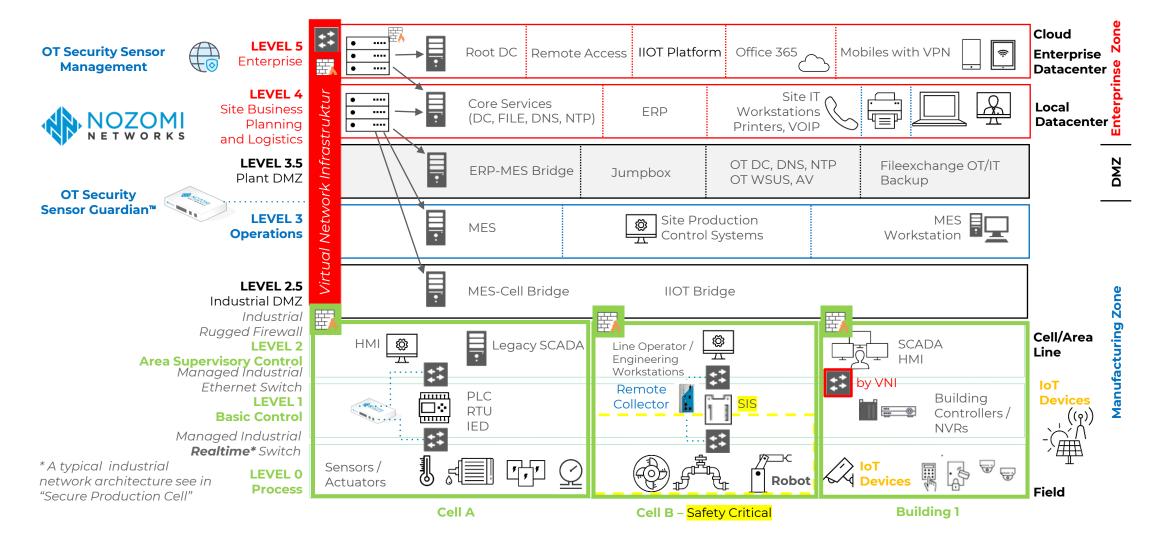
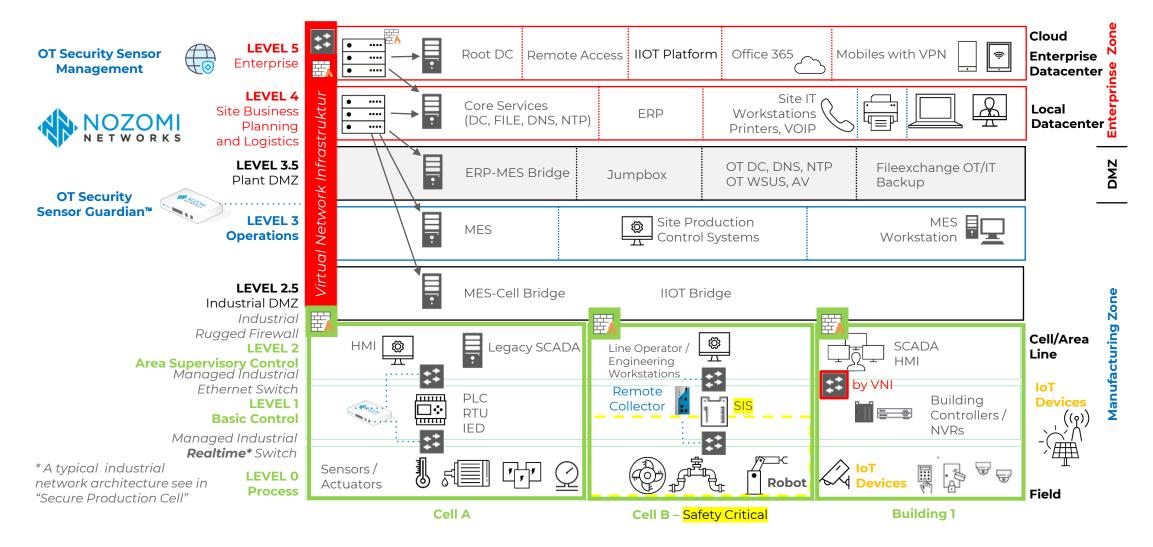


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Das Purdue Reference Modell in der Praxis



Enterprise Zone	Enterprise	Level 5
	Site Business Planning and Logistics	Level 4
Plant DMZ		Level 3.5
Manufacturing Zone	Site Manufacturing and Operations Control	Level 3
Industrial DMZ		Level 2.5
	Area Supervisory Control	Level 2
Cell/Aera Zone	Basic Control	Level 1
	Process	Level 0
Safety Zone	Safety-Critical	

Enterprise Zone	Enterprise	L5
	Site Business	L4
Plant DMZ		L3.5
Manufacturing Zone	Operations	L3
Industrial DMZ		L2.5
	Supervisory Control	L2
Cell/Aera Zone	Basic Control	Lì
	Process	LO
Safety Zone	Safety-Critical	

