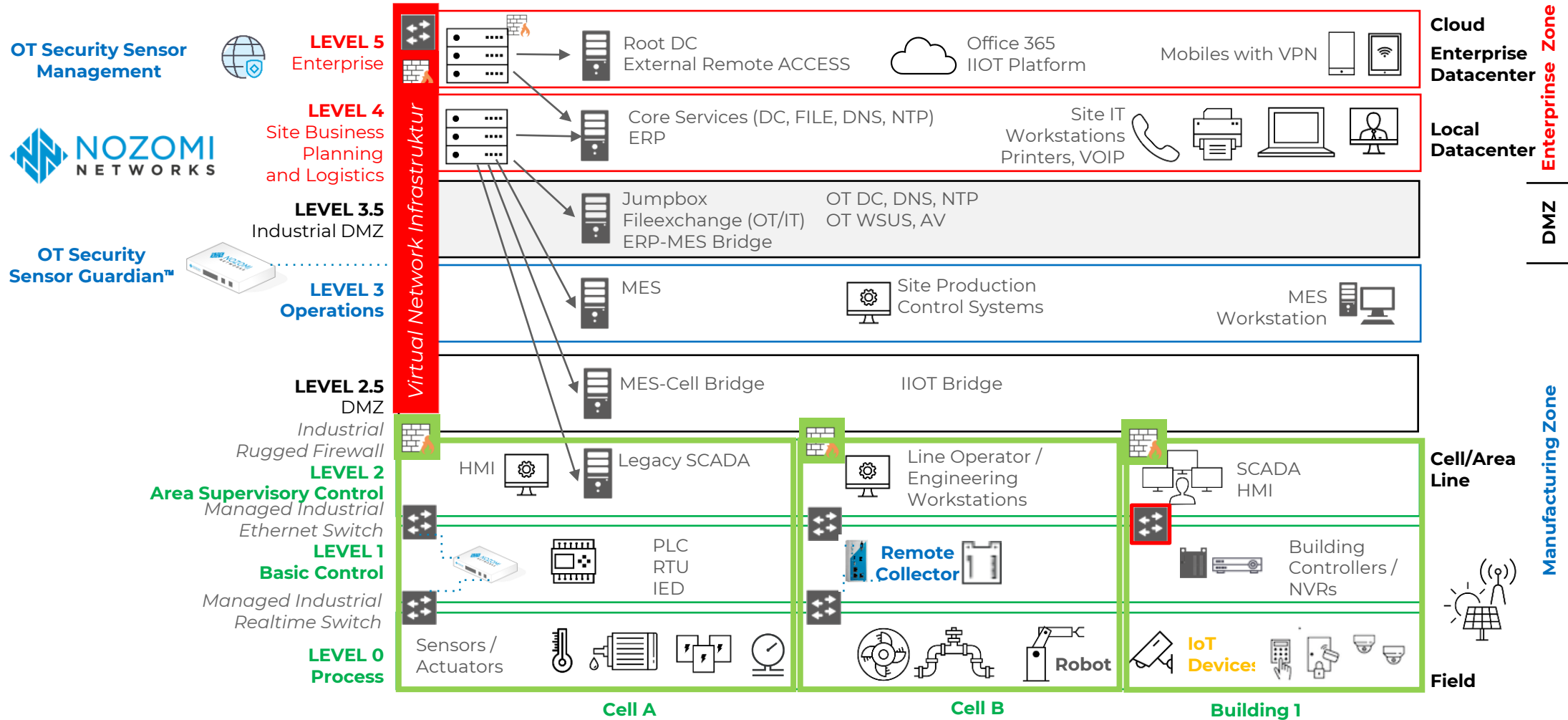
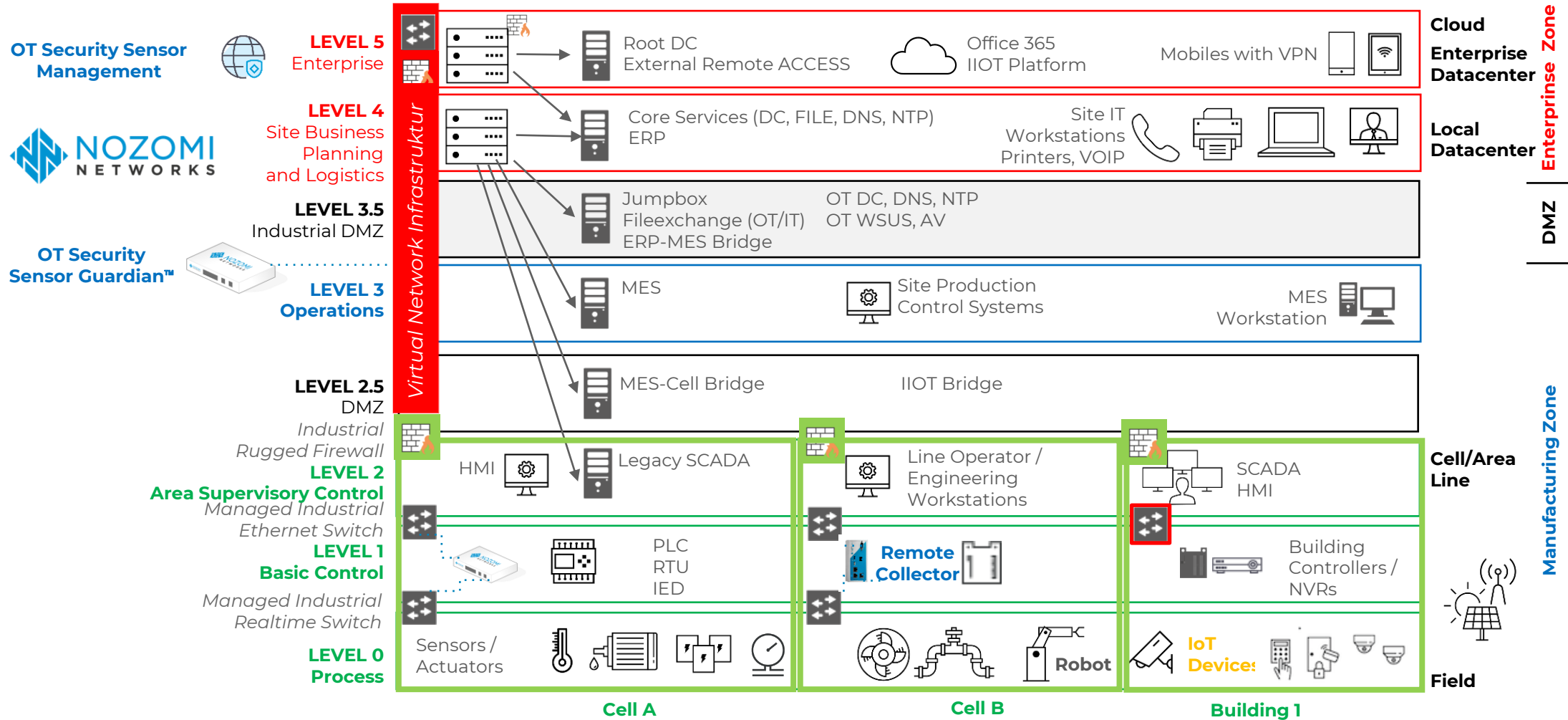


Purdue Referenz Modell in der Praxis



The Purdue Reference Model in Practice



**Enterprise
Zone**

Enterprise

Level 5

Site Business Planning and Logistics

Level 4

Plant DMZ

Level 3.5

**Manufacturing
Zone**

Site Manufacturing and Operations Control

Level 3

Industrial DMZ

Level 2.5

**Cell/Aera
Zone**

Area Supervisory Control

Level 2

Basic Control

Level 1

Process

Level 0

Safety Zone

Safety-Critical

**Enterprise
Zone**

Enterprise

L5

Site Business

L4

Plant DMZ

L3.5

**Manufacturing
Zone**

Operations

L3

Industrial DMZ

L2.5

**Cell/Aera
Zone**

Supervisory
Control

L2

Basic Control

L1

Process

L0

Safety Zone

Safety-Critical

