



SPESIFIKASI MESIN PT. MEKAR ARMADA JAYA (PT. MAJ) TAMBUN

DEPT. PRODUCTION ENGINEERING















NO	MERK	TYPE	SERIAL NUMBER	CAPACITY		STROKE				NUMBER OF STROKE PER MINUTES		DIMENSION			MAXIMUM LOAD WEIGHT (KG) UPPER DIE	DAYA	TAHUN INSTALL
				MACHINE (TONS)	DIE CUSHION	DIE HEIGHT	SLIDE ADJUST	SLIDE STROKE	STROKE DIE CUSHION	COUNTINUE	INTERMITTENT	SLIDE	BOLSTER	CUSHION PAD			
1	AIDA 1	NC1-800(2)	C0408-0442	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2005
2	AIDA 2	NC1-800(2)	C0408-0444	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2005
3	AIDA 3	NC1-800(2)	C0408-0445	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2005
4	AIDA 4	NC1-800(2)	C0408-0446	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2005
5	AIDA 5	NC1-800(2)	C0408-0448	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2005
6	AIDA 6	NC1-800(2)	15207-1454	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	2004
7	AIDA 7	NC1-800(2)	15207-1455	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	-
8	AIDA 8	NC1-800(2)	00208-2579	80	X	240 - 320	80	160	X	40 - 75	60	540 x 460	950 x 600 x 140	X	203	7,5 KW	-
9	SEYI 1	SNI-80	EW80-1844	80	X	250 - 330	80	150	X	40 - 75	60	560 x 460	1050 x 600 x 140	X	203	7,5 KW	2004
10	CHF 1	OCP-80	A65207	80	X	240 - 300	80	160	X	40 - 75	60	560 x 460	1000 x 460	X	203	7,5 KW	2006
11	CHF 2	OCP-80	A65208	80	X	240 - 300	80	160	X	40 - 75	60	560 x 460	1000 x 460	X	203	7,5 KW	2006
12	CHF 3	OCP-80	A65209	80	X	240 - 300	80	160	X	40 - 75	60	560 x 460	1000 x 460	X	203	7,5 KW	2006
14	AIDA 9	NC1-1100(2)	C0411-0451	110	126 KN	260 - 350	90	180	80	35 - 65	50	630 x 520	1070 x 680	1070 x 680	256	7,5 KW	2005
15	AIDA 10	NC1-1100(2)	C0411-0452	110	126 KN	260 - 350	90	180	80	35 - 65	50	630 x 520	1070 x 680	1070 x 680	256	7,5 KW	2005
16	AIDA 11	NC1-1100(2)	C0411-0453	110	126 KN	260 - 350	90	180	80	35 - 65	50	630 x 520	1070 x 680	1070 x 680	256	7,5 KW	2005
17	AIDA 12	NC1-1100(2)	C0411-0454	110	126 KN	260 - 350	90	180	80	35 - 65	50	630 x 520	1070 x 680	1070 x 680	256	7,5 KW	2005
18	AIDA 13	NC1-1100(2)		110	126 KN	260 - 350	90	180	80	35 - 65	50	630 x 520	1070 x 680	1070 x 680	256	7,5 KW	2005
19	SEYI 1	SNI-110	EW110-2583	110		260 - 350	90	180		35 - 65	50	650 x 520	1150 x 680 x 155		259	7,5 KW	
20	CHF 1	OCP-110	A65210	110	X	260 - 320	90	180	X	30 - 65	50	650 x 520	1150 x 520	X	256	11 KW	2006
21	CHF 2	OCP-110	A65211	110	X	260 - 320	90	180	X	30 - 65	50	650 x 520	1150 x 520	X	256	11 KW	2006
22	AIDA 1	NC1-1500(2)	C0415-0389	150	159 KN	300 - 400	100	200	80	30 - 55	45	700 x 580	1170 x 760	1170 x 680	290	11 KW	2005
23	AIDA 2	NC1-1500(2)	C0415-0390	150	159 KN	300 - 400	100	200	80	30 - 55	45	700 x 580	1170 x 760	1170 x 680	290	7,5 KW	2005
24	AIDA 3	NC1-1500(2)	C0415-0391	150	159 KN	300 - 400	100	200	80	30 - 55	45	700 x 580	1170 x 760	1170 x 680	290	11 KW	2005
25	AIDA 4	NC1-1500(2)	C0415-0392	150	X	300 - 400	100	200	80	30 - 55	45	700 x 580	1170 x 760	1170 x 680	290	7,5 KW	2005
26	AIDA 5	NC1-1500(2)	0511-0346	150	X	300 - 400	100	200	X	30 - 55	38	700 x 580	1210 x 760 x 165	X	290	7,5 KW	-

NO	CODE	MERK	TYPE	S/N	TYPE		MAX LOAD	STROKE				BOLSTER			NUMBER STROKE			SLIDE		MAIN MOTOR	DIE CUSHION			TAHUN INSTALL
					DRIVE SYSTEM	BOLSTER TYPE		DIE HEIGHT	DIE HEIGHT + ADAPTOR	SLIDE STROKE	STROKE DIE CUSHION	BOLSTER DIMENSION	ADAPTOR DIMENSION	MAX LOADING DIE	COUNTINUE	INTERMITTENT	DIE CHANGE	SLIDE DIMENSION	MAX WEIGHT UPPER DIE		SYSTEM	CAPASITY	CUSHION PAD DIMENSION	
1	A1	KOMATSU	L4G1000-MBC	1P700210002	Top Drive Link Motion	Cross type right movement (2 set : MB)	10.000 kN	800 mm - 1300 mm		600 mm	300 mm	3200 x 2000 x 300 mm		40 ton	12 ~ 20 min ⁻¹	12 min ⁻¹	6 min ⁻¹	3200 x 2150 mm	20 ton	132 Kw x 4P inverter	Pneumatic Internal type, 1 pad 2 cylinder	1960 kN	2750 x 1550 mm	2006
2	A2	KOMATSU	E4G600-MBC	1P200210102	Top Drive Eccentric Motion	Cross type right movement (2 set : MB)	6000 kN	700 mm - 1300 mm		700 mm	X	3200 x 2000 x 250 mm		25 ton	8 ~ 20 min ⁻¹	15 min ⁻¹	6 min ⁻¹	3200 x 2060 mm	13 ton	90 Kw x 4P inverter	X	X	X	2006

LAY OUT U. SLOT DIE K SERIES

DEPT. PRODUCTION ENGINEERING


DEPT. PRODUCTION ENGINEERING	
DIKETAHUI	DIBUAT
IMANSYAH CW.	RIDWAN Y.

JOB NO	PICTURE	OP.	F/R	U/L	LAY OUT U. SLOT DIE LH/RH												
K 2001		OP.10	FRONT	UPPER	1125			675		375	0	375		675			1125
				LOWER			825		525		0	375		675			
		REAR	UPPER	1125			675		375	0	375		675			1125	
			LOWER			825		525		0	375		675				
		OP.20	FRONT	UPPER	1125			675		375	0			675			1125
				LOWER			825		525		0		525		825		
		REAR	UPPER	1125			675			0	375		675			1125	
			LOWER			825		525		0		525		825			
		OP.30	FRONT	UPPER	1125			675			0			675			1125
				LOWER		975		675			0			675			
		REAR	UPPER	1125			675			0			675			1125	
			LOWER				675			0			675		975		
K 2002		OP.10	FRONT	UPPER	1125			675		375	0	375		675			1125
				LOWER				675		375	0		525		825		
		REAR	UPPER	1125			675		375	0	375		675			1125	
			LOWER				675		375	0		525		825			
		OP.20	FRONT	UPPER	1125			675			0	375		675			1125
				LOWER			825		525		0		525		825		
		REAR	UPPER	1125			675		375	0			675			1125	
			LOWER			825		525		0		525		825			
		OP.30	FRONT	UPPER	1125			675			0			675			1125
				LOWER				675			0			675		975	
		REAR	UPPER	1125			675			0			675			1125	
			LOWER		975		675			0			675				
K 2023		OP.10	FRONT	UPPER	1125			675		375	0	375		675			1125
				LOWER			825		525		0	375		675			
		REAR	UPPER	1125			675		375	0	375		675			1125	
			LOWER			825		525		0	375		675				
		OP.20	FRONT	UPPER	1125			675			0			675			1125
				LOWER		975		675			0			675		975	
		REAR	UPPER	1125			675			0			675			1125	
			LOWER		975		675			0			675		975		
		OP.30	FRONT	UPPER	1125			675		375	0			675			1125
				LOWER			825		525		0		525		825		
		REAR	UPPER	1125			675			0	375		675			1125	
			LOWER			825		525		0		525		825			
K 2024		OP.10	FRONT	UPPER	1125			675		375	0	375		675			1125
				LOWER				675		375	0		525		825		
		REAR	UPPER	1125			675		375	0	375		675			1125	
			LOWER				675		375	0		525		825			
		OP.20	FRONT	UPPER	1125			675			0	375		675			1125
				LOWER			825		525		0		525		825		
		REAR	UPPER	1125			675		375	0			675			1125	
			LOWER			825		525		0		525		825			
		OP.30	FRONT	UPPER	1125			675			0			675			1125
				LOWER		975		675			0			675		975	
		REAR	UPPER	1125			675			0			675			1125	
			LOWER		975		675			0			675		975		

LAY OUT U. SLOT DIE B02A

DEPT. PRODUCTION ENGINEERING

DEPT. PRODUCTION ENGINEERING	
DIKETAHUI	DIBUAT
IMANSYAH CW.	RIDWAN Y.

JOB NO	PICTURE	OP.	F/R	U/L	LAY OUT U.SLOT DIE LH/RH																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
ROOF 73112-1HH0A		OP.10	FRONT	UPPER					975				685						375																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				

NOTE :

	KETEBALAN U.SLOT 50 MM
	KETEBALAN U.SLOT 60 MM
	KETEBALAN U.SLOT 70 MM