

Microplastic Filtration Methods on Drinking Water

Cate Slaven, Arman Kaur, Jonathan Smith, Divya Shah, Suzanne Clark

School of Data Science

University of North Carolina at Charlotte

Charlotte, North Carolina, USA

{cslaven,akaur6,dshah40,jsmit847,sclar112}@charlotte.edu

Abstract

This research investigates the effectiveness of various filtration methods in removing microplastics from drinking water while exploring how improved plastic recycling infrastructure could mitigate microplastic contamination at its source. Microplastics, defined as plastic particles less than 5 millimeters in size, have been found in both bottled and tap water, raising concerns about human and environmental health. This study analyzes data from the U.S. Environmental Protection Agency’s (EPA) Microplastics in Drinking Water dataset to answer the question : “How do different filtration methods in Germany and the USA impact the concentration of microplastics in drinking water samples?” Additionally, this research examines the relationship between poor recycling practices and increased microplastic contamination by comparing it to Germany’s Dual System, a system that has successfully reduced plastic waste through enhanced collection, sorting, and recycling. The benefits through our exploration of filtration methods and the role of sustainable recycling practices could provide insights for improving drinking water and reduce the long-term impacts of microplastic pollution.

Keywords

Microplastics, Filtration, Plastic Recycling

ACM Reference Format:

Cate Slaven, Arman Kaur, Jonathan Smith, Divya Shah, Suzanne Clark. 20. Microplastic Filtration Methods on Drinking Water. In . ACM, New York, NY, USA, 6 pages. <https://doi.org/XXXXXXX.XXXXXXX>

1 Introduction

Microplastics have gained increasing attention due to their pervasive presence in the environment and potential health risks. As noted by the Illinois EPA, these particles can easily travel through water and air, leading to accidental ingestion by both humans and wildlife [5]. The National Oceanic and Atmospheric Administration (NOAA) has found microplastics in all surveyed coastal areas, indicating their widespread distribution and the potential for bioaccumulation in the food chain [5] [17]. Studies have shown that exposure to microplastics can lead to significant health issues, including immune system dysfunction, liver and kidney damage, and

respiratory complications [5]. While the inhalation of microplastics is a concern in air pollution contexts, our focus here is primarily on the implications of microplastics found in drinking water, where ingestion and the associated health risks are of paramount importance.

The implications of microplastic pollution extend beyond human health; these particles have also been identified in aquatic ecosystems, raising alarms about their potential to enter the food chain and introduce harmful chemicals such as Bisphenol-A (BPA) and phthalates, which threaten biodiversity and ecological health (EPA, Recycling Infrastructure). Addressing the far-reaching impacts of these microscopic pollutants requires a multifaceted approach to improve both water treatment technologies and upstream interventions targeting sources of plastic pollution.

Filtration methods play a critical role in reducing microplastic concentrations in drinking water. However, these techniques vary in their effectiveness at removing contaminants and are often plagued by issues such as membrane fouling, where the accumulation of particles on the membrane surface impedes performance.

To address these challenges, this research aims to investigate the effectiveness of different filtration methods in reducing microplastic concentrations in treated drinking water. By analyzing data on particle removal rates and operational limitations, the study will evaluate which filtration technologies offer the most practical solutions for water systems. Additionally, this research explores how improvements in recycling infrastructure can reduce plastic waste and minimize the introduction of plastics into water sources by investigating successful models from countries like Germany. Individuals who rely on public water supplies stand to benefit most directly from more efficient filtration technologies, while long-term environmental and public health outcomes depend on systemic policy interventions that reduce plastic pollution at its source. The overarching goal of this research is to inform both technological advancements and policy-based solutions to mitigate the widespread impacts of microplastics on human and ecological health.

2 Background

2.1 Microplastics and Their Impact

Microplastics are plastic particles that measure between one nanometer and five micrometers in diameter [5]. Microplastics have gained attention due to their pervasive presence in the environment and our developing knowledge of the pollutants’ health impacts. Microplastics come from a variety of sources, including from larger plastic debris that degrades into smaller pieces. These tiny pollutants can easily make their way to water systems that are either directed to water treatment facilities or enter straight into water sources without being filtered, posing a potential threat to aquatic

Permission to make digital or hard copies of all or part of this work for personal or classroom use is granted without fee provided that copies are not made or distributed for profit or commercial advantage and that copies bear this notice and the full citation on the first page. Copyrights for components of this work owned by others than the author(s) must be honored. Abstracting with credit is permitted. To copy otherwise, or republish, to post on servers or to redistribute to lists, requires prior specific permission and/or a fee. Request permissions from permissions@acm.org.

Conference’17, Washington, DC, USA

© 2025 Copyright held by the owner/author(s). Publication rights licensed to ACM.

ACM ISBN 978-1-4503-XXXX-X/2018/06

<https://doi.org/XXXXXXX.XXXXXXX>

life and accidental ingestion by both humans and wildlife [15]. This ingestion can result in microplastics being passed up the food chain or reintroduced into the environment [5]. The National Oceanic and Atmospheric Administration (NOAA) conducted a survey of thirty-seven beaches, finding microplastics in all samples, indicating their pervasive presence in various ecosystems [5]. These microplastics can attract or leach toxic chemicals, such as Bisphenol-A (BPA) and phthalates, which pose risks to biodiversity and ecological health [17]. BPA is a chemical used to harden and enhance the durability of plastics and is found in many polycarbonate plastics but most recognisably in water bottles [18]. The leaching of this chemical and others from plastics have been linked with adverse health effects.

Exposure to microplastics has been linked to health issues affecting the immune system, kidneys, liver, and lungs [5]. Additionally, microplastics can disrupt gut bacteria balance, leading to gastrointestinal problems. There is also preliminary evidence suggesting a link between microplastics and cancer; for instance, research has demonstrated altered metabolites in the livers of mice exposed to polystyrene (PS) microplastics, and human liver cells have shown signs of cellular stress and metabolic changes that could lead to cancer [9]. Furthermore, microplastics can leak harmful chemicals into the environment, with BPA being a significant byproduct that negatively affects development, particularly in infants [2] [18]. Although long-term effects of microplastics on human health require further investigation, short-term studies have documented adverse effects [17] [9]. Since microplastics are a worldwide problem, people around the world have attempted to solve it. One of these methods is through filtering drinking water.

2.2 Filtration Based Solutions

In order to understand the landscape of filtration practices and their potential benefits to the United States, it is necessary to examine outside practices considering the country's relative lack of infrastructure for handling plastics. The U.S. exported trash and plastics to China for processing until the implementation of China's National Sword Policy, the policy aimed to reduce the import of foreign waste. While Germany and other European nations had been exporting waste as well, Germany was less impacted by this policy because the nation had already been making changes since the 1990's and the policy only highlighted areas for improvement rather than derail the system in place [10]. Germany's overall success stems from initiatives such as mandatory waste sorting [10] and a commitment to fostering a circular economy [19]. The country's Closed Cycle Management Act and the "waste hierarchy" principle prioritise waste prevention, reuse and recycling to create one of the most efficient and sustainable waste management systems in the world [12] [19] [? ?]. Improving recycling practices can significantly decrease the amount of plastic waste entering water systems, thereby reducing microplastic contamination [? ?]. Given these advancements, this study has chosen Germany as a focal point for this study. In comparison, the United States' recycling practices are less standardized and its filtration techniques are more limited, highlighting the need for innovative solutions in addressing plastic pollutants. While recycling can mitigate the introduction of microplastics into the environment, effective water

filtration remains crucial for removing these pollutants once they have entered water systems.

Filtration of water was initially used to help with larger particles such as silt and organic debris through the use of porous stone and sand to purify water, but has since been developed to catch even microscopic pollutants [16]. Common filtration methods include coagulation and flocculation, magnetic separation, and membrane filtration. Coagulation and flocculation is a combination of absorption processes in the beginning stage of water treatment that adds coagulants, such as aluminum sulfate, to neutralise the surface charges of particles and then a flocculant polymer is added to encourage the pollutants to aggregate together for easier removal through subsequent filtration methods [15]. Magnetic separation is another innovative technique that utilizes magnetic properties to attract and remove pollutants from water. Rather than neutralising the particles, pollutants are coated with magnetic nanoparticles added to the water and then can be efficiently captured using magnetic fields [?] [8]. However, there are concerns that magnetic separation may risk secondary pollution from chemical additives used, while chemical treatments like coagulation can leave chemical residues in water supplies [8]. Finally, these methods can be used in combination with other filtration methods including membrane filtration. Membrane filtration uses semi-permeable barriers to selectively separate particles based on size, achieving high removal efficiencies for microplastics and is a focus of our dataset. This method includes microfiltration, ultrafiltration, nanofiltration, and reverse osmosis, each targeting specific size ranges of pollutants without the addition of chemicals [13]. While membrane filtration can effectively reduce microplastic concentrations to below detectable levels, challenges such as membrane fouling and high operational costs can complicate its implementation in large-scale water treatment facilities [6].

Membrane filtration is the most used to filter out microplastics. Germany uses a diverse range of filtration methods in water treatment facilities that offer a valuable contrast to how the United States manages water filtration. Filtration methods used in the USA and Germany can include cellulose, glass fiber, polycarbonate, and stainless steel filters. Cellulose filters, particularly nanocellulose and bacterial cellulose, are noted for their large surface area, porous structure, biodegradability, and ability to capture particles through capillary forces and electrical attraction [7]. Glass fiber filters, especially those with smaller pore sizes, are employed to capture and retain microplastics for further analysis, serving as suitable substrates for visualization and optical-based analytical methods [3]. Polycarbonate filters function as physical barriers, trapping particles larger than their pore size [14]. Stainless steel filters are primarily used to capture larger microplastic particles rather than as a primary method for microplastic removal [11].

Understanding the relationships between different filtration methods used to remove pollutants like microplastics from water is crucial in understanding microplastic pollution and the potential harmful consumption of plastics. As both Germany and the U.S. handle the challenges posed by plastic waste management, it becomes evident that the diversity of filtration methods employed can significantly impact the efficiency of pollutant removal. Filtration practices in Germany and the U.S. not only highlights the strengths and limitations of each country's approach but also serves as a

foundation for exploring effective solutions to mitigate microplastic concentrations in drinking water. By thoroughly examining data available, the research aims to provide practical insights that can help inform policy changes and aid in advancements in water treatment systems, ultimately contributing to healthier drinking water and a cleaner environment.

3 Methodology

3.1 Dataset Description

For this project, we are utilising the Microplastics in Drinking Water dataset which is available on Data.gov. This dataset was collected by the U.S. Environmental Protection Agency (EPA) as a part of a national study to evaluate the presence and concentration of microplastic contaminants in drinking water across the United States. The study includes information of several key variables including: DOI, Sample_ID, Location, Countries, Source, Concentration, Concentration_Units, Approximate_Latitude, Approximate_Longitude, Sample_device_and_deployment_methods, Digestion, Filtration, Filter_Size, Identification_Method, Spectral_Analysis, Controls, Effectiveness. For this research we are focusing on the variables: Filtration Method (Different methods each country uses), Location (Geographical location of the water source), Microplastic Type (Classification of the microplastic material), Concentration (The number of microplastic particles per liter in the sample), Size Range (The size range of the microplastic particles detected in each sample), and Water Source Type (Whether the sample is from tap water or bottled water).

Given that the dataset is published by the EPA, a trusted government agency responsible for environmental protection, this makes the source reliable for scientific research and analysis on the presence of microplastics in drinking water. The data possibly aids in informing public health assessments and policy-making related to water safety and pollution.

3.2 Data Cleaning

Two separate datasets from the same source were merged together to link microplastic samples to their proper location. Rows and columns that were deemed irrelevant or too complex were removed to avoid cluttering our final dataset for analysis. The rows where there were undefined values in the most critical columns for our analysis were removed. Lastly all duplicates were dropped.

The dataset was initially cleaned to ensure the accuracy and consistency of the data. Rows with missing values in key columns such as concentration and concentration units were removed. Non-numeric entries in the concentration column were coerced into NaN values, and any rows with missing concentration data were removed.

To standardize the concentration measurements across different units, a conversion function was applied. This function converted microplastic concentrations to particles per liter (particles/L) using conversion factors for different units, such as particles per 0.33 liters, 50 liters, or per milliliter. The standardized concentration data was then stored in a new column, called Concentration_std.

Outliers in the microplastic concentration data were removed because they caused the results to be skewed and deemed inaccurate. The interquartile range (IQR) of the 'Concentration' column was

calculated to remove the outliers. The lower and upper bounds for the data were determined using the formula:

$$\text{lower_bound} = Q_1 - 1.5 * IQR$$

$$\text{upper_bound} = Q_3 + 1.5 * IQR$$

Q_1 and Q_3 represent the first and third quartiles. Any concentration values outside this range were considered outliers and removed from the dataset. The dataset is grouped by Countries to calculate both total and average microplastic concentration values. To ensure statistical validity, only countries with at least 10 samples provided in the dataset were included. Since the focus of this study is Germany and the USA, a comparison of their filtration methods and microplastic concentrations was made.

3.3 Analysis

A count of the filtration methods used in each country was visualized using a bar chart 1. This was accomplished to compare the variety in filtering methods used in Germany and the United States. A bar chart was created comparing microplastic concentrations across filtration methods 2. This was done to analyze the effectiveness of microplastic filter types more in depth.

After visualizing the data, an ANOVA test was used. ANOVA is a statistical method used to compare the means of three or more independent groups. It does this by comparing the variability between the group means with the variability within each group. In this case, the different filtration methods to see if at least one group mean is significantly different from the others. The key statistics used to interpret the results are the F-statistic and the p-value. A high F-statistic and a p-value less than 0.05 indicate that there is a statistically significant difference between group means, suggesting that filtration methods have an influence in concentration outcomes.

After that, Tukey's Honestly Significant Difference (HSD) test was used as a post-hoc analysis. Tukey's HSD is used after the ANOVA test to perform pairwise comparisons between group means while controlling for Type I error. The results are interpreted by comparing the absolute differences in group means against a critical value; if the difference is greater than this value, the pair is considered significantly different. This helped identify which specific filtration methods were more or less effective in reducing microplastic concentrations.

4 Results

This study analyzed microplastic concentrations in drinking water samples from the USA and Germany, focusing on the impact of various filtration methods. The dataset, after pre-processing, included 54 samples, of which 15 were from the USA and 39 from Germany. Each sample underwent a certain filtration method, and the resulting microplastic concentrations per country was measured in units of microplastics per liter.

4.1 Statistics

The analysis of the microplastic concentrations in drinking water samples from the USA and Germany showed differences in the average concentrations. The average concentration of microplastics in the USA was 7.98 particles/L (SD : 14.43), while in Germany it was 5.09 particles/L (SD: 20.35). These results suggest that, on average, water samples from Germany contain a higher concentration

of microplastics compared to those from the USA. However, the higher standard deviation in Germany suggests higher fluctuation in the concentrations across different samples, implying that while some samples in Germany may show significantly higher levels of microplastics, others may have low concentrations. These findings highlight potential differences in microplastic contamination between the two countries, which could be influenced by various factors, such as filtration methods and recycling practices.

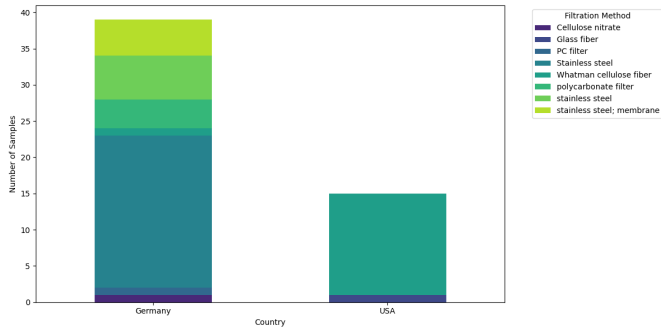


Figure 1: Mean Standardized Microplastic Concentration by Filtration Method (USA vs Germany)

This stacked bar chart shows the diversity of filtration methods used in Germany and the USA. Germany has a broader range of filtration techniques, with seven distinct methods represented in its water samples. This diversity suggests a more experimental or investigative approach to filtration, possibly showing a more accurate and comprehensive analysis. In contrast, the USA only uses two filtration methods—Rose Bengal stain and Nile red—which may reflect either limited data availability or a more standardized testing procedure. Germany may contribute to more of an understanding of microplastic contamination, and possibly more effective detection and removal strategies overall.

Countries	Filtration	Concentration	StDev
Germany	Cellulose nitrate	3.030303	
Germany	PC filter	0.000000	
Germany	Stainless steel	0.010333	
Germany	Whatman cellulose fiber	0.910000	
Germany	Polycarbonate filter	48.25000	
Germany	Stainless steel membrane	0.320000	
USA	Glass fiber	58.20000	
USA	Whatman cellulose fiber	4.387857	

Table 1: A summary of standard deviations in microplastic concentrations in different filtering methods

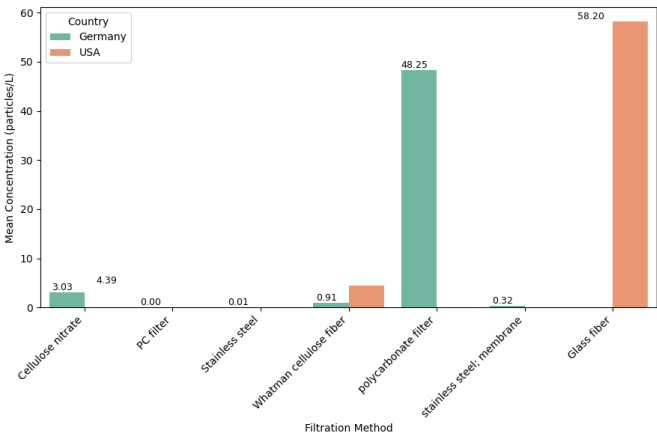


Figure 2: Mean Standardized Microplastic Concentration by Filtration Method (USA vs Germany)

The graph compares the standardized concentration of microplastics in drinking water samples across different filtration methods in Germany and the USA. It shows that the USA's Glass fiber filtration method has a high microplastic concentration of 58.20, which is higher than any of Germany's methods. On the other hand, Germany's polycarbonate filter has a high concentration of 48.25, though still lower than the USA's Glass fiber filter. Germany's other filtration methods, including PC filter and Stainless steel, show very low concentrations (0.00 and 0.01), suggesting these methods are highly effective at reducing microplastics. Noticeably, the USA has a 0 concentration for all the other filters, including Cellulose nitrate, PC filter, Stainless steel, polycarbonate filter, and stainless steel; membrane, meaning these methods were not used or did not retain measurable microplastic particles. The Whatman cellulose fiber filter shows moderate concentrations, with 0.91 in Germany and 4.39 in the USA, indicating that Germany performs slightly better with this method. Overall, Germany's filtration methods tend to result in lower concentrations of microplastics, suggesting they may be more effective in reducing contamination, whereas the USA's Glass fiber filter stands out with significantly higher concentrations.

4.2 Model Evaluation

The results of the ANOVA tests show significant differences in the concentration of microplastics across the filtration groups for both the USA and Germany. In the USA, the analysis shows a significant effect with an F-statistic of 164.71 (df : 1, 13) and a p-value of 0.0000, indicating strong evidence that the filtration method significantly affects the concentration of microplastics. For Germany, the F-statistic was 5.96 (df : 6, 32), with a p-value of 0.0003, suggesting a significant effect of the filtration method on microplastic concentration, although the effect is less in the USA. The analysis of microplastic concentrations across filtration methods for the USA showed that glass fiber had a mean of 58.20 particles/L, the highest concentration of microplastics, while Whatman cellulose fiber had a mean of 4.39 particles/L showed a significantly lower concentration. The Tukey's HSD test confirmed that glass fiber had significantly higher concentrations compared to Whatman cellulose fiber. In

Germany, polycarbonate filters had a mean of 48.25 particles/L, the highest concentration of microplastics, while stainless steel had a mean of 0.00395 particles/L and PC filters had a mean of 0.00 particles/L showing the lowest concentrations. Tukey's post-hoc test revealed significant differences between polycarbonate filter and both stainless steel and stainless steel; membrane, confirming that polycarbonate filter is less effective at removing microplastics compared to the others.

5 Discussion

At this depth of study, the results of our analysis reveal that the average microplastic concentrations in drinking water samples from Germany and the United States are not significantly different. This finding indicates that both countries could be facing considerable challenges related to microplastic pollution, although the specific causes remain difficult to determine. There are many steps that go into the collection and processing of fresh water to drinking water where pollutants can enter the water. A major limitation of our study is the lack of pre-filtered samples for comparison with the post-filtered samples present in the dataset, which restricts our ability to fully assess the effectiveness of the filtration methods. Without this comparative data, we cannot determine whether the samples initially contained higher concentrations that the filters effectively reduced and still left behind detectable microplastic particles.

5.1 Limitations

The dataset contains valuable information, but it was not consistent with many samples lacking detailed descriptions of the filtration or identification methods used. Some entries had empty or null values, which reduced the sample size for certain analyses, introducing potential bias. Consequently, the remaining samples may not fully represent the drinking water systems across either country. By processing the available data, this study highlights the importance of standardizing identification methods across studies and countries to ensure reliable comparisons. Improvements in both detection and filtration are critical for safeguarding public health, especially as emerging research continues to highlight the potential adverse health effects of microplastics.

Moreover, understanding the implications of the detected concentrations is essential. While filtration methods have advanced considerably to capture a significant portion of contaminants, finding that there are still levels of microplastic concentrations in the filtered samples means this water is considered acceptable for consumption. The Food and Drug Administration (FDA) regulates bottled water and beverages in the United States, but currently, there are no established regulations defining acceptable concentrations of microplastics in food or water. This gap means that some level of microplastic contaminants may be tolerated, provided they do not harm consumers [4]. Bottled water is handled separately from tap water, in contrast the U.S. Environmental Protection Agency (EPA) sets limits for various contaminants in tap water, but also has yet to establish regulatory levels for microplastics. Germany's Drinking Water Ordinance (Trinkwasserverordnung) regulates drinking water quality, but it is unclear if updated laws include specific guidelines for microplastics [1]. This ambiguity highlights the need for

regulatory frameworks that address microplastic contamination in drinking water, as well as public health implications.

5.2 Stakeholders

The implications of this research extend beyond mere academic interest; they hold relevance for policymakers, public health officials, and water treatment facilities. By demonstrating the current state of microplastic contamination and the challenges faced in both countries, this study provides valuable insights that can inform future regulations and practices. Moreover, stakeholders can learn from the more diverse filtration methods employed in Germany, which may enhance the overall effectiveness of water treatment systems in the U.S.

5.3 Future Research

Additionally, this research primarily compared Germany and the USA, without accounting for potential regional differences within each nation. The effectiveness of filtration methods may vary significantly between states in the USA and between different regions in Germany. Given that Germany is a smaller country both in size and population, future studies should incorporate a more regional analysis to achieve a deeper understanding of these disparities. Expanding the scope to include additional countries or regions with varying environmental policies and water treatment technologies could provide a more nuanced understanding of microplastic contamination and its mitigation strategies. By addressing these limitations and broadening the research context, subsequent studies could yield more robust conclusions and drive effective policy changes to protect public health and the environment.

6 Conclusion

This study highlights the importance of both filtration technologies and recycling infrastructure in addressing microplastic contamination in drinking water. By comparing Germany and the United States, the analysis showed that while Germany had a higher average microplastic concentration, it also demonstrated a broader and more varied use of filtration methods, many of which were highly effective at reducing microplastic levels. The USA, by contrast, relied on fewer filtration techniques, and its primary method glass fiber filtration showed a significantly higher concentration of retained microplastics.

Germany's recycling and waste management systems suggest that upstream interventions, such as waste reduction and better recycling practices, are essential for improved water filtration. The findings show that it is not enough to only focus on treatment at the point of use, but systemic changes in waste management policies and investment in advanced filtration technologies are also necessary. Future studies and efforts should aim to standardized testing methods globally and continue developing both preventive and treatment strategies to protect public health.

References

- [1] [n. d.]. <https://www.bundesgesundheitsministerium.de/en/topics/drinking-water.html>
- [2] 2021. <https://www.unep.org/news-and-stories/story/plastic-planet-how-tiny-plastic-particles-are-polluting-our-soil#:~:text=And%20the%20larger%20the%20number%20of%20potentially,as%20BPA>

- [3] 2023. <https://www.sigmaaldrich.com/US/en/technical-documents/technical-article/environmental-testing-and-industrial-hygiene/drinking-water-testing/membrane-filters-for-microplastics-analysis?srlid=AfmBOooUnxfda2pQhyW3rx1hKw4cILlpRkP4kU57i5bOWtm6d2qwMASx>
- [4] 2024. <https://www.fda.gov/food/environmental-contaminants-food/microplastics-and-nanoplastics-foods#:~:text=Bottled%20Water,-Several%20studies%20have&text=The%20presence%20of%20microplastics%20and,bottled%20water%20safe%20to%20drink>
- [5] Illinois Environmental Protection Agency. 2025. Microplastics. <https://epa.illinois.gov/topics/water-quality/microplastics.html> Accessed: 2025-03-20.
- [6] Marie Enfrin, Judy Lee, Yann Gibert, Faiza Basheer, Lingxue Kong, and Ludovic F. Dumée. 2020. Release of hazardous nanoplastic contaminants due to microplastics fragmentation under shear stress forces. *Journal of Hazardous Materials* 384 (Feb 2020), 121393. doi:10.1016/j.jhazmat.2019.121393
- [7] Marisa Faria, César Cunha, Madalena Gomes, Ivana Mendonça, Manfred Kaufmann, Artur Ferreira, and Nereida Cordeiro. 2022. Bacterial cellulose biopolymers: The sustainable solution to water-polluting microplastics. *Water Research* 222 (2022), 118952. doi:10.1016/j.watres.2022.118952
- [8] Wei Gao, Yalin Zhang, Aoyun Mo, Jie Jiang, Yuqing Liang, Xiaomu Cao, and Defu He. 2022. Removal of microplastics in water: Technology progress and green strategies. *Green Analytical Chemistry* 3 (2022), 100042. doi:10.1016/j.greeac.2022.100042
- [9] Sohini Goswami, Satadal Adhikary, Suchandra Bhattacharya, Ruchika Agarwal, Abhratanu Ganguly, Sayantani Nanda, and Prem Rajak. 2024. The alarming link between environmental microplastics and health hazards with special emphasis on cancer. *Life Sciences* 355 (2024), 122937. doi:10.1016/j.lfs.2024.122937
- [10] Martina Igini. 2022. How waste management in Germany is changing the game. <https://earth.org/waste-management-germany/>
- [11] Ryota Nakajima, Dhugal J. Lindsay, Masashi Tsuchiya, Rie Matsui, Tomo Kitahashi, Katsunori Fujikura, and Tomohiko Fukushima. 2019. A small, stainless-steel sieve optimized for laboratory beaker-based extraction of microplastics from environmental samples. *MethodsX* 6 (2019), 1677–1682. doi:10.1016/j.mex.2019.07.012
- [12] M. Nelles, J. Grünes, and G. Morscheck. 2016. Waste Management in Germany – Development to a Sustainable Circular Economy? *Procedia Environmental Sciences* 35 (2016), 6–14. doi:10.1016/j.proenv.2016.07.001 Waste Management for Resource Utilisation.
- [13] Elorm Obotey Ezugbe and Sudesh Rathilal. 2020. Membrane Technologies in Wastewater Treatment: A Review. *Membranes* 10, 5 (2020). doi:10.3390/membranes10050089
- [14] Angela Raffaella Pia Pizzichetti, Cristina Pablos, Carmen Álvarez Fernández, Ken Reynolds, Simon Stanley, and Javier Marugán. 2021. Evaluation of membranes performance for microplastic removal in a simple and low-cost filtration system. *Case Studies in Chemical and Environmental Engineering* 3 (2021), 100075. doi:10.1016/j.csee.2020.100075
- [15] NOAA | NOS | ORR Marine Debris Program. [n. d.]. Marine Debris Program – marinedebris.noaa.gov. <https://marinedebris.noaa.gov/>. [Accessed 05-05-2025].
- [16] Mentari Noviyanti Puteri, Lai Ti Gew, Hwai Chyuan Ong, and Long Chiau Ming. 2025. Technologies to eliminate microplastic from water: Current approaches and future prospects. *Environment International* 199 (2025), 109397. doi:10.1016/j.envint.2025.109397
- [17] Dick Vethaak and Juliette Legler. 2021. Microplastics and human health. *Science* 371 (2021), 672 – 674. <https://api.semanticscholar.org/CorpusID:231884689>
- [18] Westchester County Department of Health. 2025. Bisphenol A (BPA). <https://health.westchestergov.com/bisphenola> Accessed: 2025-03-20.
- [19] Henning Wilts. [n. d.]. Germany's Transformation towards a circular economy: Heinrich-Böll-Stiftung: Tel Aviv - israel. <https://il.boell.org/en/2022/04/19/germanys-transformation-towards-circular-economy#:~:text=Already%20in%201996%2C%20the%20German,especially%20to%20the%20German%20population>