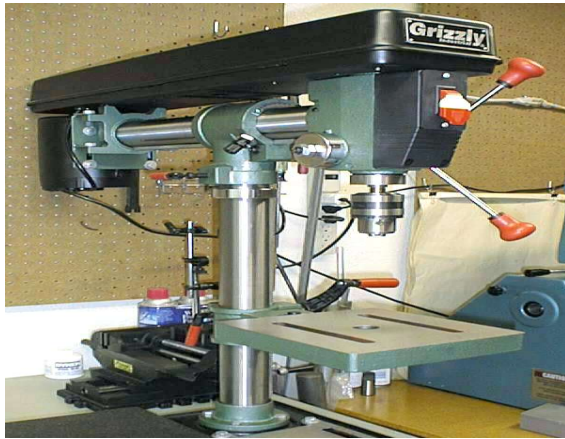


Drill Press Quick Start Guide



Step 1: Check to ensure the drill press is unplugged. Unplug if necessary.

Step 2: Put on all required safety equipment (safety glasses, hearing protection, etc.)

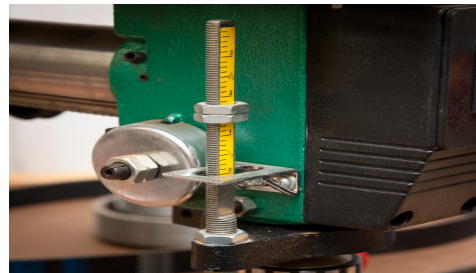
Step 3: Choose the piece of material that you will be drilling on.

Step 4: Select the proper drill bit for the hole you are drilling.

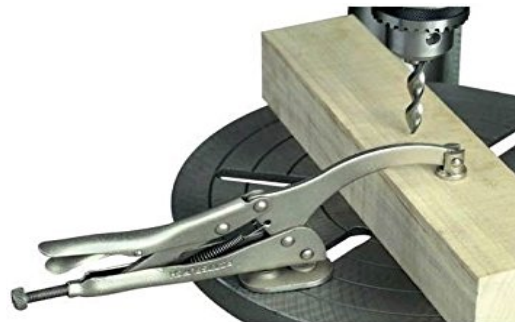
Step 5: Properly secure the bit into the chuck of the drill press using the chuck key. (See image below)



Step 6: Use the depth gauge to set the proper drill depth for the object you are drilling. (See image below)



Step 7: Use clamps to properly secure your material the drill press table so that the piece can't move during the drilling process. (See image below)



Step 8: Push the stop button to ensure that the drill press is in its off position.

Step 9: Plug in the drill press to the nearest outlet.

Step 10: Stand to the side of the drill press that has the feed handle on it. (See image below)



Step 11: Make sure that the drilling area is clear of any other objects.

Step 12: Turn the drill press on using the start button.

Step 13: Use the feed lever to lower the bit into the material you are drilling.

Step 14: Maintain constant pressure until the drill bit has successfully made it through your material and has reached the maximum depth on the depth gauge. (See image below)



Step 15: Slowly bring the drill bit back to its starting position by turning the feed lever in the opposite direction.

Step 16: Once the bit has returned to the top, press the stop button to turn off the drill press. (See image below)



Step 17: Make sure to unplug the drill press to ensure that it can't be accidentally turned on.

Step 18: Loosen the clamps and remove your material from the drill press table.

Step 19: Use the chuck key to remove the drill bit you used and return the bit to its proper location.