

CSI Motion Controller

CSIMC Technical Reference Manual

Hardware Version C Firmware Version 10311 Last changed August 19, 2000

Copyright © 2000 Clear Sky Institute, Inc. All rights reserved.

This document prepared on Linux kernel version 2.2.12-20 with Applixware version 4.4.2.

This document contains information on a new product. Specifications and information herein are subject to change without notice. CSI reserves the right to make changes without further notice to any products herein. CSI makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does CSI assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. All operating parameters must be validated for each customer application by customer's technical experts. CSI does not convey any license under its patent rights nor the rights of others. CSI products are not designed, intended, or authorized for use as components in systems or applications intended to support or sustain life, or for any other application in which the failure of the CSI product could create a situation where personal injury or death may occur. Should Buyer purchase or use CSI products for any such unintended or unauthorized application, Buyer shall indemnify and hold CSI and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that CSI was negligent regarding the design or manufacture of the part.

Contents

1.1. Requirements
1.3. Software Specifications
1.4. Example Configuration
1.4.1. Telescope Application: t-app
1.4.2. Focus Application: f-app
1.4.3. Dome Application: d-app
1.4.4. Monitors: csimc.
2. Circuit Board
2.1. Connections, Jumpers and Indicators.
2.1.1. Switches
2.1.2. Configuration Jumpers.
2.1.3. LEDs
2.1.4. Connectors
2.1.5. RS232 Port
2.1.6. Power Connections
2.1.7. Error in Rev C boards
2.2. Interface Circuitry
2.2.1. Typical Input circuit
2.2.2. Typical output circuit
2.2.3. Power supply
2.2.4. Encoder circuit
2.2.5. RS485 connector circuit
2.2.6. Motor connector circuit
3. Diagnostic Tools
3. Diagnostic Tools
3.1. Self-Test
3.1. Self-Test 1. 3.1.1. Performing the Self-Test 1.
3.1. Self-Test 1. 3.1.1. Performing the Self-Test 1. 3.1.2. Flashing Error Codes 1.
3.1. Self-Test13.1.1. Performing the Self-Test13.1.2. Flashing Error Codes13.2. Board Statistics Report1
3.1. Self-Test13.1.1. Performing the Self-Test13.1.2. Flashing Error Codes13.2. Board Statistics Report14. Network Application Protocol1
3.1. Self-Test1.3.1.1. Performing the Self-Test1.3.1.2. Flashing Error Codes1.3.2. Board Statistics Report1.4. Network Application Protocol1.4.1. Shells and Threads1.
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2 4.2.9. Statements 2
3.1. Self-Test. 1 3.1.1. Performing the Self-Test. 1 3.1.2. Flashing Error Codes. 1 3.2. Board Statistics Report. 1 4. Network Application Protocol. 1 4.1. Shells and Threads. 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2 4.2.9. Statements 2 4.2.9.1. If caveat 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2 4.2.9. Statements 2 4.2.9. Statements 2 4.2.9.1. If caveat 2 5. Csimcd: Control Daemon 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2 4.2.9. Statements 2 4.2.9. Statements 2 4.2.9.1. If caveat 2 5. Csimcd: Control Daemon 2
3.1. Self-Test 1 3.1.1. Performing the Self-Test 1 3.1.2. Flashing Error Codes 1 3.2. Board Statistics Report 1 4. Network Application Protocol 1 4.1. Shells and Threads 1 4.2. Shell Syntax 1 4.2.1. Comments 1 4.2.2. Data Types 1 4.2.3. Core Functions 1 4.2.4. Core Variables 1 4.2.4.1. Motion Variables 1 4.2.4.2. I/O Variables 2 4.2.4.3. System Variables 2 4.2.5. Local and Global Variables 2 4.2.6. Remote Variables 2 4.2.7. User Defined Functions 2 4.2.8. Expressions 2 4.2.9. Statements 2 4.2.9. Statements 2 4.2.9.1. If caveat 2 5. Csimcd: Control Daemon 2

6. Csimc: Interactive Sessions	27
6.1. Usage	27
6.2. Commands	27
6.2.1. Command line editor	27
6.2.2. Downloading new firmware	
6.2.3. Connection control	
6.2.4. Serial port connection	28
6.2.5. History	
6.2.6. Load script file	
6.2.7. Session tracing	
6.2.8. Help	
6.2.9. Interruptions	
6.2.10. Exiting	
6.3. Configuration File	
6.4. Sample Session	
7. Csimcio: Script Interface	33
7.1. Usage	33
8. Programming Examples	34
9. Host API	
10. Implementation Notes	
10.1. Datalink Protocol	41
10.1.1. Data Packet Format	41
10.1.2. Topology	42
10.1.3. Operation	
10.1.4. Token Packet Format	43
10.2. Power-On	43
10.2.1. LAN Firmware updates	43 44
10.3. Development Tools	
10.3.1. Debugger Pod	
10.3.2. Embedded C Compiler	
10.3.3. Downloading a new CSIMC	
TV.4. EUUAUUH UI WUUUH	40

1. Introduction

The motivation behind the CSIMC was to replace expensive bus-specific motion controller cards with a network of small generic circuit boards each capable of handling all aspects of one axis of motion. The full set of requirements is as follows. Clear Sky Institute, Inc., is proud to offer the CSIMC as it is our belief the CSIMC meets each of these requirements.

1.1. Requirements

- generate smooth step and direction signals suitable for steppers and digital servo controllers
- read any quadrature balanced or single-ended encoder
- provide several general purpose TTL input and output lines
- provide several channels of general purpose analog-to-digital inputs
- simple UTP cabling to connect together exactly the number of boards needed in an application
- one RS232 host connection for controlling the entire collection
- small size and low power so boards can be placed near each axis to simplify wiring and installation
- very powerful and general purpose programmability directly on board
- session-based communication between host and each board
- session-based communication directly among boards for coordinated actions
- off-load real-time demands from host
- · on-board arbitrary trajectory pursuit and tracking algorithm
- host access from terminal, C program API or from scripting languages such as perl, sh or others
- provide for manufacturing test, installation and field troubleshooting without test equipment
- maximum use of surface mount devices for high producibility

1.2. Hardware Specifications

Follows are the hardware specifications of the CSIMC.

- step and direction square wave TTL outputs; programmable from 0.01 to 1,000,000Hz; position accuracy ±0 counts; velocity precision 0.01 Hz, absolute accuracy 100 PPM 0-70° C, relative accuracy the greater of 1 part per 16 million or 0.0037 Hz (crossover at 62KHz), less than 10 PPM drift in 30 days ¹; square wave duty cycle 50% ±5%.
- incremental quadrature encoder input; jumper selectable as either two balanced pairs (A+/A- and B+/B-) or two single-ended inputs (A+ and B+ referenced to common); full-time error detection; can accept voltages up to ±12V. Count rate to 4,000,000Hz.
- 8 misc input control lines, each opto isolated; accepts either external switch closure to ground or TTL input source.
- 8 misc output control lines, each opto isolated; jumper configurable as either shorting two isolated pins or supplying TTL output.
- 8 independent 8-bit Analog-to-Digital converters, each capable of sampling 0..5VDC input in 60µS.
- any one board connects to host computer using an RS232 connection running 38.4 kbits/s.

¹ from CST Reeves MX045 clock oscillator data sheet

- up to 31 additional boards may be connected using an isolated 2-wire balanced UTP RS485 bus operating in multidrop mode using a synchronous Token-ring datalink protocol running at 38.4 kbits/s. Max cable length is 1.000 ft.
- each board is assigned one of 32 unique network addresses from 0..31 using a 5-circuit DIP switch.
- board boots instantly from onboard FLASH.
- FLASH program can be upgraded in the field while on network
- 27 LED status indicators for easy in-field installation and diagnostics.
- power-on self-tests check all major subsystems.
- 2 separate isolated power systems, one for on-board logic and one to supply external I/O devices such as an
 encoder or home switches. These may be combined if desired to power the board from one source.
 On-board regulators allow powering from 7-12VDC unregulated or from regulated 5VDC. Logic draws 200
 mA. External can supply regulated 5V up to 300ma.
- operating temp 0 .. 105 ° F still-air ambient at non-condensing humidity.
- dimensions 76 x 152mm (3 x 6 inches), height 15 mm (0.6 inch).

1.3. Software Specifications

- Synchronous token-ring datalink protocol.
- host may talk with any node, and nodes may talk directly with each other.
- multi-tasking operating system, supporting multiple simultaneous threads of execution.
- host support daemon process provides separate Internet socket to each thread on each board.
- fully user programmable in very-C-like language with on-board JIT compiler.
- nodes may get or test other node's variables.
- step rate is recomputed once every 32 ms.
- arbitrary trajectory may be downloaded and tracked entirely on-board; defined as up to 200 positions *v*s time, cubic spline interpolated; may use encoder or motor steps.

1.4. Example Configuration

This section discusses a typical application. To avoid getting lost early in the details, we only describe the overall situation and how the CSIMC boards are used in a high-level way to give a flavor for the approach used in solving motion applications. After studying this manual, you will be equipped to configure and write the supporting software to effectively apply CSIMC boards to your exact application.

In this example, four CSIMC nodes are used. Two are connected to servo motors on the main axes of a telescope, with each including an encoder, two limit switches and one home switch. One node is connected to operate a focuser with a stepper motor and home switch. The fourth is operating a dome, with a bidirectional AC motor, encoder and a home switch.

The host computer is running several processes which are in communication with the nodes. The main application work is assigned to three processes, one each for the telescope, focuser and dome. Two copies of *csimc* are also shown to indicate that several instances of this tool may be running at one time connected to any set of nodes for monitoring purposes or to override control if desired.

1.4.1. Telescope Application: t-app

The telescope application uses nodes addressed at 1 and 2 to control the main axes. It would likely begin a session by finding the home positions of each axis, using a function saved in a configuration script. If this were an initial installation, the limit positions might then be found next and saved. To perform an observation, an

ephemeris would be computed and a table of positions over time would be loaded into each node. The nodes would then acquire and track this path entirely on their own.

1.4.2. Focus Application: f-app

The focus application operates a focuser connected to a stepper motor on Node 3. It assumes the home switch is at one extreme end of permissible travel. This fact is used to find home from an unknown starting position upon start-up without the need for limit switches. From then on, the application issues the desired focus position as desired, such as when the temperature or a filter changes.

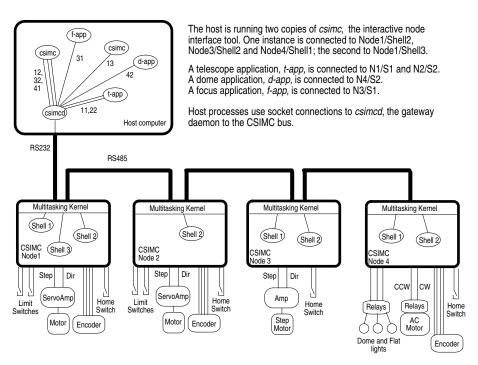
1.4.3. Dome Application: d-app

This dome application is charged with maintaining the dome opening in accord with the telescope pointing position. Node 4 is used. On powerup, the dome encoder would be calibrated with the home switch. The dome is rotated by commanding an AC motor to rotate clockwise or counterclockwise. These are issued to maintain the dome azimuth to within a specified degree of accuracy determined by slit opening and the geometry of the mount.

Also configured are a dome work light and two lights used for creating camera flats. These can be controlled from Node 4 also.

1.4.4. Monitors: csimc

Perhaps one is being used interactively by an operator to check on several nodes. Perhaps the other is running from a script to collect motor vs. encoder data to investigate drive slippage.

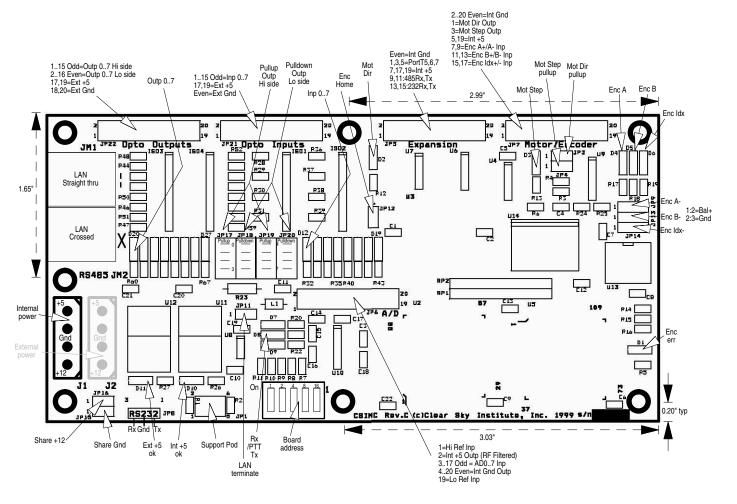


Four CSIMC controllers are shown, addressed as 1, 2, 3 and 4. Nodes 1 and 2 are running servo motors with independent encoders and limit and home switches. Node 3 is running a stepper motor on a focuser. Node 4 is operating a rotating dome, including work and flat lights.

2. Circuit Board

This section describes the CSIMC circuit board.

2.1. Connections, Jumpers and Indicators



2.1.1. Switches

Switch	Description		
S1	15 == 2 ⁰ 2 ⁴ , LSB on left, "1" is up, Open=0		
Board address	Closed=1		
	Set to a unique value on each board from 031.		
	0 00000 8 00010 16 00001 24 00011		
	1 10000 9 10010 17 10001 25 10011		
	2 01000 10 01010 18 01001 26 01011		
	3 11000 11 11010 19 11001 27 11011		
	4 00100 12 00110 20 00101 28 00111		
	5 10100 13 10110 21 10101 29 10111		
	6 01100 14 01110 22 01101 30 01111		
	7 11100 15 11110 23 11101 31 11111		

2.1.2. Configuration Jumpers

Jumper	Description, when installed
JP3	Add pullup to Motor Direction output
JP4	Add pullup to Motor Step output
JP6	RS232: 1=Tx 2=Gnd 2=Rx
JP9	Encoder A-: shunt 1-2 for balanced, 2-3 grounded
JP11	Terminate RS485 LAN use on first and last in chain.
JP12	Route encoder index to Input bit 0 for use as home signal
JP13	Encoder B-: shunt 1-2 for balanced, 2-3 grounded
JP14	Encoder ldx-: shunt 1-2 for balanced, 2-3 grounded
JP15	Share Int and Ext +12 busses
JP16	Share Int and Ext ground busses
JP17	Pull up Output Hi side to +5. Topdown = Outputs 03
JP18	Pull down Output Lo side to Gnd. Topdown = Outputs 03
JP19	Pull up Output Hi side to +5. Topdown = Outputs 47
JP20	Pull down Output Lo side to Gnd. Topdown = Outputs 47

2.1.3. LEDs

LED	Description, when lit
D1	Encoder error
D2	Motor direction is negative (JP7/1 is 0V)
D3	Motor step (JP7/3 is 0V)
D4	Encoder A
D5	Encoder B
D6	Encoder Index
D7	RS485 receive data
D8	RS485 PTT off
D9	RS485 transmit data
D10	Internal +5 bus voltage ok
D11	External +5 bus voltage ok
D12	Input 0 is @ 0V or closed to Ext ground
D13	Input 1 is @ 0V or closed to Ext ground
D14	Input 2 is @ 0V or closed to Ext ground
D15	Input 3 is @ 0V or closed to Ext ground
D16	Input 4 is @ 0V or closed to Ext ground
D17	Input 5 is @ 0V or closed to Ext ground
D18	Input 6 is @ 0V or closed to Ext ground
D19	Input 7 is @ 0V or closed to Ext ground
D20	Output 0 is +5V wrt Ext, or open circuit
D21	Output 1 is +5V wrt Ext, or open circuit
D22	Output 2 is +5V wrt Ext, or open circuit
D23	Output 3 is +5V wrt Ext, or open circuit
D24	Output 4 is +5V wrt Ext, or open circuit
D25	Output 5 is +5V wrt Ext, or open circuit
D26	Output 6 is +5V wrt Ext, or open circuit
D27	Output 7 is +5V wrt Ext, or open circuit

2.1.4. Connectors

Connector	Pin Assignments
J1	1: +12
Internal	2: Gnd
power (PC	3: Gnd
compatible)	4: +5V
J2	1: +12
External	2: Gnd
power (PC	3: Gnd
comparable)	4: +5V
JP1	1: BKGD mode
BDM Pod	2: Logic ground
(for factory	3: Logic +5
use only)	4: /RĔSET
3 /	5: Logic ground
	6: Logic +5
JP5	220 Even: Internal ground
Expansion	1: PortT5. Shunt to 2 to run Selt-Test on powerup
·	3: PortT6. Shunt to 4 for RS232 aux on powerup
	5: PortT7
	7: Internal +5
	9: RS485 Receive
	11: TS485 Transmit
	13: RS232 Receive
	15: RS232 Transmit
	17: Internal +5
	19: Internal +5
JP6	420 Even: Internal ground output
A-to-D	1: Hi reference input (hint: connect to 2)
	2: Internal +5V output, RF filtered
	3: Channel 0 input
	5: Channel 1 input
	7: Channel 2 input
	9: Channel 3 input 11: Channel 4 input
	13: Channel 5 input
	15: Channel 6 input
	17: Channel 7 input
	19: Lo reference input (hint: connect to 20)
JP7	220 Even: Internal ground
Motor	1: Motor Direction output
Encoder	3: Motor Step output
(see also	5: Internal +5 output
JP9, JP12,	7: Enc A+ input (or single-ended A)
JP13, JP14)	9: Enc A- input (not used with single-ended)
	11: Enc B+ input (or single-ended B)
	13: Enc B- input (not used with single-ended)
	15: Enc Index+ input (or single-ended A)
	17: Enc Index- input (not used with single-ended)
	19: Internal +5 output
JP8	1: TX
RS232	2: Logic ground
see §2.1.5.	3: RX

Connector	Pin Assignments (cont.)
JP21	220 Even: External ground
Opto-isolated	1: Input Bit 0
Inputs	3: Input Bit 1
Imputs	5: Input Bit 2
	7: Input Bit 3
	9: Input Bit 4
	11: Input Bit 5
	13: Input Bit 6
	15: Input Bit 7
	17: Ext +5
	19: Ext +5
JP22	1: Output Bit 0, HI side
Opto-isolated	2: Output Bit 0, Lo side
Outputs	3: Output Bit 1, HI side
	4: Output Bit 1, Lo side
	5: Output Bit 2, HI side
	6: Output Bit 2, Lo side
	7: Output Bit 3, HI side
	8: Output Bit 3, Lo side
	9: Output Bit 4, HI side
	10: Output Bit 4, Lo side
	11: Output Bit 5, HI side 12: Output Bit 5, Lo side
	13: Output Bit 5, Lo side
	14: Output Bit 6, I'll side
	15: Output Bit 7, HI side
	16: Output Bit 7, 11 side
	17: Ext +5
	18: Ext ground
	19: Ext +5
	20: Ext ground
JM1	3: B
RS485	4: A
straight	1,2,5,6: unused
JM2	3: A
RS485	4: B
crossed	1,2,5,6: unused

2.1.5. RS232 Port

The RS232 connector, JP8, serves two purposes. On exactly one board in a CSIMC network it will function as the gateway to the computer. On other boards it is available as a general purpose RS232 communication port from the API (see §9. and §6.2.4.). CSIMC tries to autosense which role the RS232 is playing but if the device connected starts transmitting immediately on powerup the role can be difficult to discern. In this case, insert a shunt in JP5 connecting pins 3-4 to force CSIMC to never consider the RS232 as a gateway to the host.

2.1.6. Power Connections

The CSIMC has on-board power regulators and filtering which allows the board to be powered by relatively unregulated 7-12 VDC. Or the regulators may be bypassed so the board may be powered directly using clean well-regulated 5VDC. In either case, the total current draw by the components on-board is approximately 200mA, for a total power dissipation of about 1 W.

The CSIMC is designed with separate power distribution buses. One supplies on-board circuitry and is referred to as the **Internal** power bus. The other is used to power off-board components and is referred to as the **External** bus. Separating the two power buses reduces the chances that the CSIMC will be damaged due to external voltage surges, wiring errors, or other unusual occurrences. There is a separate power connector and regulator for each bus. Jumpers are available to allow using one supply to power both buses, if desired.

2.1.7. Error in Rev C boards

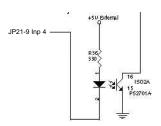
Unfortunately, due to a layout error in of Rev C of the board, only one power connector would fit, J1. This happens to be the Internal power bus. This results in the following rules:

- 1. To power the board with one +12V supply, install *both* jumpers JP15 and JP16. A small heatsink should be attached to each regulator.
- 2. To power the board with both +12V and +5 as from a typical PC power supply connector, install *both* jumpers JP15 and JP16. A heat sink will not be required.
- 3. To power the board with one +5V supply, solder a wire on the rear of the board connecting J1-1 and J2-1 (pin 1 is on the side nearest the jumpers JP15 and JP16) and install *only* jumper JP15.
- 4. To power the board with separate supplies of either voltage, the second (External bus) supply must be wired directly to the PC board in place of J2. In this case, proceed as if nothing were wrong and choose jumpers as desired as per §2.1.2. If powering from 12V a small heatsink should be attached to each regulator.

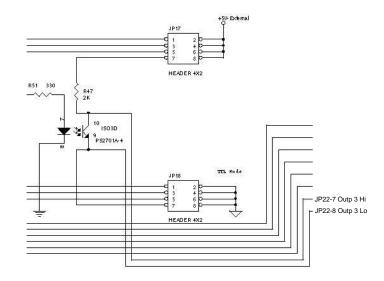
2.2. Interface Circuitry

The following portions from the schematic of the CSIMC precisely indicate the circumstances of each connector.

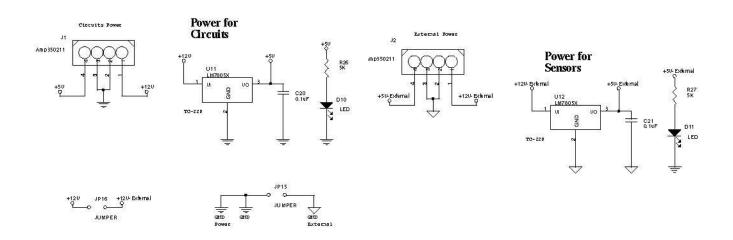
2.2.1. Typical Input circuit



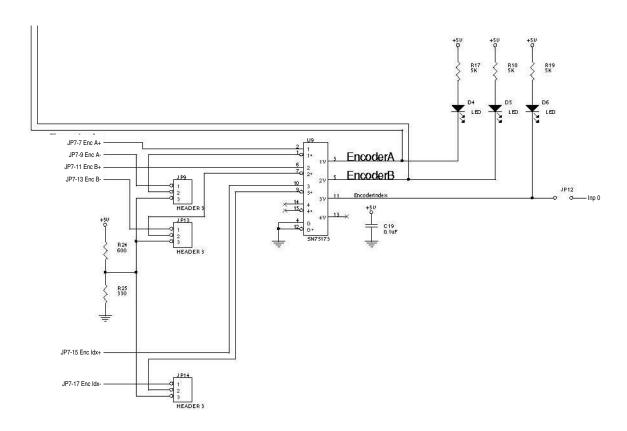
2.2.2. Typical output circuit



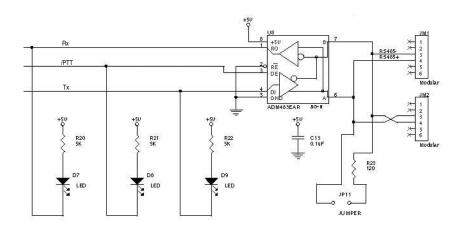
2.2.3. Power supply



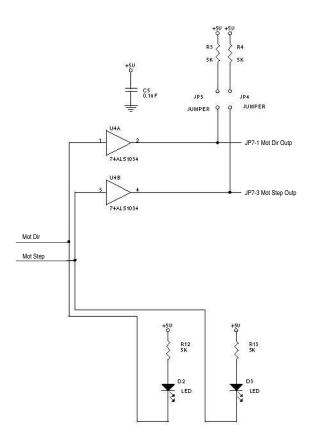
2.2.4. Encoder circuit



2.2.5. RS485 connector circuit



2.2.6. Motor connector circuit



3. Diagnostic Tools

The CSIMC comes equipped with a set of core diagnostics which operate without need for a host connection. Additional tests are possible if the unit is connected to a host computer. These tests are designed to ascertain the basic integrity of a CSIMC operating both stand-alone and while operating live in a networked application. What follows is a description of these capabilities.

3.1. Self-Test

Each CSIMC has the ability to test its own major subsystems without additional test equipment. All that is required is for power to be applied and one jumper be inserted temporarily to activate the tests. If an encoder is used with the board, it should also be installed during the test.

The test runs by itself but does require human monitoring since many of the checks indicate status by using the on-board LED indicators. The entire test repeats indefinitely until power is cycled. If an intermittent failure is suspected, those tests which can detect their own failure, such as bad memory, will stop at the point of failure and flash a pattern of lights forever. In this way, the tests may be left running unattended and checked as desired. A table of error patterns follows in § 3.1.2.

3.1.1. Performing the Self-Test

Proceed as follows to perform the self-test. Before you begin, have one spare .1" jumper handy. The instructions assume the board is oriented so the long side with the address selection DIP switch is nearest you.

- 1. Disconnect power.
- 2. Unplug all connectors, except the encoder if applicable.
- 3. Install the jumper on JP5 connecting pins 1 and 2.
- 4. Reconnect power.
- 5. Find D10 and D11, in the bottom left near the power connectors. D10 indicates internal power is OK and D11 indicates external power is OK. Both these LEDs should always be lit.
- 6. Find D3, in the top right. This is the Motor Step output monitor. It should be pulsing rapidly at about 10 flashes per second. If you have an oscilloscope handy you should measure a square wave on on JP7-3 with a period of 102.3 ms.
- 7. Find D2, at the top center. This is the Motor Direction output monitor. It should be flashing 16 times slower, one full cycle every 1.64 seconds.
- 8. Find D1, in the lower right. This is the Encoder Error monitor. It should be dark if there is a functioning encoder installed or lit if there has been an encoder error. Encoder error is determined by watching the 2 encoder quadrature input lines. Since these should only change in a 4-state gray-code transition sequence, any deviation from this sequence is an error.
- 9. Find D4-6, three LEDs in the top far right. If there is an encoder attached, rotate it slowly. You should see D4 and D5 flash in step with the quadrature pattern from the encoder signals. Depending on the precision of your encoder, only a slight rotation is needed to see the change. Don't try too hard to see the exact pattern, just see if they each seem to be following a repetitive alternating pattern; correct counting is confirmed in the next step. If your encoder also generates an index pulse and you can position it to trigger this output, D6 will light when the index is active. This is very hard to do.
- 10. Find D16-19, the right 4 of a group of 8 LEDs in the center of the board. As the encoder is rotated these 4 LEDs count the steps; the number should smoothly increase while rotating one way and decrease the other way. Note that the bits are reversed, *i.e.*, the Least Significant Bit (LSB) is on the left. If an encoder is not attached, D16-19 should remain dark at all times.
- 11. Find D12-15, the left 4 LEDs in this group. These are serving as a 4-bit binary counter and are continuously counting motor steps. The LSB is again on the left. The count will start all off at 0, and count

up to 31 (all on) in 1.5 seconds then count back down to 0 and repeat. Take careful note that all lights get lit in their turn and are following a correct binary sequence, up then down. Also note that while counting up, D2 should be Off.

- 12. Find D23-27, the right 5 LEDs in the other row of 8 toward left center. These are controlled by the board address DIP switch. The switches labeled 1-5 correspond to LEDs D23-27, in order. Toggle each switch and confirm that the corresponding LED is On when the switch is Closed.
- 13. Find D20-22, the left 3 LEDs in this group. These are reporting the progress of a continuous memory test. These LEDs should count up from 0 through 7 then repeat from 0. Note that the LSB is on the left. Each cycle requires approximately 3 seconds.
- 14. Find D7-9, just above the address DIP switch in the lower center. These indicate the status of the RS485 LAN test. The self-test repeatedly sends the character 'P' (0x50) at 300 Baud, 8/N/1, and arranges for a loopback to test both the transmitter and receiver. During each test, D8 should be lit for about 1/10 second, then it should go out and D7 and D9 should flash briefly. This pattern should repeat every 2.6 seconds.
- 15. If you have a way to connect to the RS232 port with a simple terminal or terminal emulator program (such as *seyon* or *minicom* in Linux or *terminal* in Windows), set it up for 38.4KB, 8/N/1. You should see the character 'P' about 2.5 times each second. If you send a character, you should see it echoed.

Remove the self-test activation jumper JP5-1/2 and disconnect power. This concludes the self-test. If all tests passed, the CSIMC is likely in good working order.

3.1.2. Flashing Error Codes

When an error occurs during a self test that can be detected automatically, LEDs D20-27 will flash an 8-bit binary number until JP5-1/2 is removed. Note that the LSB is on the *left* (D20). Some of these tests are also performed during normal operation in which case they only flash the code a few times then the CSIMC is automatically rebooted. If these ever occur, please contact CSI with the flash count and the circumstances by which it can be recreated. The codes are defined as follows:

Value	D20-27 Pattern	Description
1	10000000	Memory bit stuck on
2	01000000	Memory bit stuck off
3	11000000	Memory restore failed
4	00100000	RS232 transmitter stuck on
5	10100000	RS485 transmitter stuck on
6	01100000	RS485 loopback timed out
7	11100000	RS485 loopback received incorrect character back
8	00010000	FLEX failed to request program load
9	10010000	FLEX failed to accept program
10	01010000	Motor steps running but at incorrect rate
11	11010000	Motor steps are not running
12	00110000	Illegal instruction fault
13	10110000	Bad opcode
14	01110000	scheduler error
15	11110???	stack overflow. upper 3 bits is location code.
16	00001000	boot loader fails
17	10001000	scheduler fails
18	01001000	variable assertion fails
19	11001000	Boot loader fails writing EEPROM
20	00101000	Boot loader fails writing FLASH
21	10101000	Boot loader fails erasing FLASH

3.2. Board Statistics Report

One of the core functions (see § 4.2.3.) is **stats()**, which reports a variety of statistics pertaining to the operation of the CSIMC when it is up and running. What follows is a typical display and a table explaining each field. In general, be wary of high Rx and Tx error rates and low memory availability. Packet stats do not include Token packets (see §10.1.4.)

```
Node: 10305 version 111 FLEX
                                   00001=1 myaddr
                                                11:30 up
            96 motlat
                         3% COP
                                    0:01 dT
 Memory: 11918 + 1200 + 406 = 13524
    abs:
            38 bytes
                          1 args
                                       0 tmpv
             35 bytes
                          2 args
    max:
                                       0 tmpv
             35 bytes
    min:
                          2 args
                                       0 tmpv
             42 bytes
   sign:
                          1 args
                                       0 tmpv
  pause:
             61 bytes
                          1 args
                                       1 tmpv
  RS232:
             11 sent
                         11 rcvd
                                       0 noisy
                                                    0 frame
                                                                 0 ovrrn
                                                                              0 stray
  RS485: 32845 sent 23767 rcvd
                                       0 noisy
                                                    0 frame
                                                                 0 ovrrn
                                                                              0 stray
                         33 1stry
Tx Pkts:
            33 total
                                                    0 fail
                                      0 retry
                         65 good
                                     30 mine
Rx Pkts:
            65 total
                                                    0 dups
                                                                 0 rogue
Peer 35:
Peer 34:
Peer 33:
                                                             0:00 up
            5 TId
                         3% CTStk
                                     15% RTStk
                                                  66% CStk
             6 TId
7 TId
                        12% CTStk
                                     15% RTStk
                                                  71% CStk
                                                             0:01 up
                        0% CTStk
                                                                         (232)
                                      0% RTStk
                                                  18% CStk
                                                             0:00 up
```

Row	Field	Description	Nominal Operation	
Node		Info about the node state		
	version	Software version number: Model Rev Version	1RRVV	
	FLEX	Version of Altera FLEX microcode	>= 111	
	myaddr	Board address, in decimal and binary	11111 ₂ = 031 ₁₀	
	Gateway	Present only if node is the host gateway	optional	
Time P		Parameters related to CSIMC time and ID		
	*motlat	maximum motion update loop latency; ms	< 35	
	*COP	Computer Operating Properly watchdog time	< 75	
		allocation used, percent		
	*dT	time since last stats() report, HHHH:MM	desired stats range	
	up	time since CSIMC was booted, HHHH:MM	large ©	
Memory		Info about memory		
	Heap	Sorted list of free memory blocks and sum, in bytes.	Best if first dominates sum.	
Functions		One row for each User-defined function on this node,	if any	
	bytes	bytes used to store this function definition	any	
	args	number of arguments to this function	09	
	tmpv	temporary variables (\$0,) used by this function	09	
RS232		RS232 host port stats		
	*sent	characters transmitted	any	
	*rcvd	characters received	any	
	noisy	noise on any start, data or stop bit	few if any	
	frame	zero detected rather than stop bit	few if any	
	ovrrn	new byte received before current was dispatched	few if any	
	stray	unexpected interrupt	few if any	
RS485 host port stats				
	*sent	characters transmitted	any	
	*rcvd	characters received	any	
	noisy	noise on any start, data or stop bit	few if any	
	frame	zero detected rather than stop bit	few if any	
	ovrrn	new byte received before current was dispatched	few if any	
	stray	unexpected interrupt	few if any	
Tx Pkts		Packets transmitted by this node to either port		
	*†total	packets sent from this node, sans ACKs	any	
	*†1stry	packets acknowledged on first try	vast majority of total	
	*†retry	packets acknowledged after some retries	few if any	
	* [†] fail	packets that were never acknowledged	0	
Rx Pkts		Packets received by this node from either port	I	
	*†total	total Sync bytes seen	any	
	* [†] good	total packets seen with correct checksum	vast majority of total	
	*†mine	packets seen addressed to this node, sans ACKs	any	
	*†dups	packets seen more than once, ie, our ACKs not seen	few if any	
- , ,	* [†] rogue	packets with proper checksums but bogus fields	0	
Threads	D	One row for each Thread running on this node	00.00	
	Peer	Network address with which this thread talks	3262	
	Tld	thread ID	024	
	CTStk	Compile-Time stack, % used of total mem available	< 75%	
	RTStk	Run-Time stack, % used of total mem available	< 75%	
	CStk	C stack, % used of total mem available	< 75%	
	up	time alive, HHHH:MM.	any	
	(232)	Present only if this thread is handling RS232 traffic	optional	

^{*} These fields are reset after each report.

† These fields are clamped to a maximum value of 65535.

4. Network Application Protocol

Each CSIMC and the host computer are connected together on a logical bus. Each node is assigned a unique address in the range 0..31. The host acts as though it were up to 32 additional *virtual* nodes with addresses 32..63. Each node may communicate directly with any other node. The protocol is a connectionless datagram packet system which means no setup or takedown is required to communicate from one node to another.

4.1. Shells and Threads

Each node runs a multithreaded operating system. Each thread implements one instance of a **shell**. There is one shell thread for each other network address with which a given node is communicating. The combination of **From** and **To** network addresses uniquely identifies the sending and receiving shells. When a node receives a packet for itself (meaning the **To** field matches its own address) it checks the **From** field. If this is the first time this node has heard from the **From** address it starts a new shell for it and sends the data from the packet to it. If it has heard from the other node before then the same shell is used, maintaining context. Thus, by issuing messages consisting of shell commands one node may communicate with and control another.

Each shell can access all local hardware and shares a common pool of **global variables** among all shells on a node. Each shell also has its own set of **local variables**.

4.2. Shell Syntax

Shell syntax consists of ASCII text in a format very much like the C programming language². There are basic built-in functions and variables to directly control the node hardware. It is also fully programmable to allow creating and executing arbitrary algorithms on the fly.

The shell supports functions, variables and expressions as well as conditional and looping statements. All statements must be terminated with a semicolon (;) (like C). Whitespace characters (space, tab, formfeed, newline, return) are ignored except as they serve to separate tokens (like C). The suffix convention for files containing code in this language is **.cmc**, an acronym for "CSIMC Command language".

4.2.1. Comments

Comments may be in any of three common styles as follows.

Comment Style	Rule
ANSI C	/* */
C++	// to end-of-line
shells	# to end-of-line

4.2.2. Data Types

All variables and function return values are 32 bit signed integers and can hold values -2,147,483,648 .. 2,147,483,647. Since all variables are the same type, declarations are neither necessary nor allowed (unlike C). Scoping rules rely on name spaces defined by naming conventions (unlike C). All names are case-sensitive (like C). Variables and functions persist on a node until it is powered down. Commands which produce motion return immediately; you can create your own synchronous versions by waiting for the **working** variable in your program.

²The C Programming Language, Second Edition, Brian W Kernighan and Dennis M. Ritchie, Prentice Hall ©1998

4.2.3. Core Functions

Core functions are built into each **shell**. They provide specialized hardware capabilities, provide a means for communicating to the host peer, and other services. Some core functions also use or set certain **core variables** as indicated. The failure of any core function causes the shell to die and any motion it was causing to stop.

Core Functions	
etrack (<i>t0</i> , <i>dt</i> , <i>p0</i> , <i>p1</i> ,)	Track a path given as a list of encoder positions at <i>dt</i> ms intervals, where position <i>p0</i> occurs at clock time <i>t0</i> . Path consists of at least 2 up to a maximum of TBD positions. Cubic spline interpolation is used between positions. If <i>t0</i> is in the future, CSIMC will drive to <i>p0</i> , stop, and begin at <i>t0</i> . If <i>t0</i> is already past but not too late for some portion of the path, CSIMC will catch the path and track what there is left. If all of the path is late, CSIMC reports "Too late" and no motion occurs. While tracking, the values maxacc or maxvel are never exceeded, but if they ever would have been the variable ontrack is set to 0, otherwise it is set to 1. When the path is completed the motor stops at maxacc . Variable toffset may be set or changed at any time to apply an offset to the path.
mtrack (<i>t0</i> , <i>dt</i> , <i>p0</i> , <i>p1</i> ,)	Same as etrack except positions are in motor steps.
printf (fmt, exp1, exp2,)	Send a formatted message to peer . The format string, fmt , works like C's printf() but only %d, %x, %%, \" and \n are supported.
stats()	Print statistics to peer pertaining to this node's operation. See § 3.2.
stop()	Ramps down motor steps to 0 at limacc.

4.2.4. Core Variables

Core variables get or set system state information, most with regards to some hardware facility. Most variables just read back the last value written, indicated by **RW** in the second column. Some have more involved behavior and are described with separate **R** and **W** rows. Some variables are read-only as indicated by just **R**; writing to such variables is silently ignored.

4.2.4.1. Motion Variables

Follows are core variables involved with motion, i.e., step output and encoder input.

Core Motion Control Variables			
eerror	R	1 if an encoder error has been detected since last written, else 0. An error means one of the 4 illegal grey-code transitions has been detected from the possible 8. The complete absence of an encoder is not considered an error.	
	W	Writing any value will reset the latched status value to 0.	
epos	R	R Current encoder count. Initialized to 0 on powerup.	
	W	Writing any value to epos sets the value to 0.	
esign	RW	Set to 1 if motor and encoder steps are of same sign, or -1 if opposite sign.	

Core Motio	Core Motion Control Variables (cont.)		
esteps	RW	Encoder counts per revolution. This value is used in conjunction with msteps to set the nominal ratio of motor to encoder steps.	
etpos	W [†]	Set the encoder target position, in encoder counts from home.	
	R	Returns last value written when read, except when e/mtrack() are active then it returns the encoder position for which it is striving.	
etrig	RW	Set to the value of epos when an edge-triggered input is triggered. See iedge .	
etvel*	W [†]	Set the encoder target velocity, in encoder counts/sec*. Acceleration is maxacc . Command is ignored if greater than maxvel .	
	R	Returns last value written when read, except during e/mtrack() when it returns the encoder velocity for which it is striving.	
evel*	R	Current encoder velocity, in counts/sec*. Based on counts in last 0.50 second.	
kv	RW	Velocity profile coefficient, x1000. The default is 2000, which gives slightly under damped behavior. See the discussion for the equation of motion, §10.4.	
limacc*	RW	Deceleration used when hit a limit switch (see ilimit) or by the stop() core function, in motor steps/sec ^{2*} . Must be greater than 0.	
maxacc*	RW	Maximum acceleration, in motor steps/sec ^{2*} . Must be greater than 0.	
maxvel*	RW	Maximum velocity, in motor steps/sec*. Must be greater than 0.	
mdir	R	1 if current or last motor motion was in positive direction, -1 if in negative direction.	
mpos	R	Current motor step count. Initialized to 0 on powerup.	
	W	Writing any value to mpos sets the value to 0.	
msteps	RW	Motor steps per revolution. This value is used in conjunction with esteps to set the nominal ratio of motor to encoder steps.	
mtpos	W [†]	Set the motor target position, in motor steps.	
	R	Returns last value written when read, except when e/mtrack() are active then it returns the motor position for which it is striving.	
mtrig	RW	Set to the value of mpos when an edge-triggered input is triggered. See iedge .	
mtvel*	W [†]	Set the motor target velocity, in motor steps/sec*. Acceleration is maxacc . Command is ignored if greater than maxvel .	
	R	Returns last value written when read, except during e/mtrack() when it returns the motor velocity for which it is striving.	
mvel*	R	Current motor velocity, in steps/sec*.	
ontrack	R	Set to 1 by the e/mtrack() functions as long as path is within maxvel and maxacc limits, else 0 when path is being restrained by either and hence is off track.	
timeout	RW	Maximum time, in milliseconds, any one motion-causing command may take. If the time is exceeded, working is set to -1 and the motor is stopped at limacc .	
toffset	RW	Motor steps to add to path while running mtrack() , or encoder counts while running etrack .	

Core Motion	Core Motion Control Variables (cont.)		
working	R	Indicates state of last motion-causing command: position or velocity is achieved or path is finished. The state is coded as follows: 1: command is underway 0: command is complete -1: last command took longer than timeout.	
vascale*	RW	Sets an invisible divisor applied to all variables pertaining to velocity or acceleration when they are used. Purpose is to provide for 0.1 or 0.01 precision. May be set to 1, 10 or 100. The default is 1. See further explanation below*.	

^{*} All variables pertaining to velocities and accelerations are in units of steps/second or steps/second² divided by vascale. Legal values for vascale are 1, 10 and 100. The default is 1. For example, if vascale is 100 and mtvel is assigned 123456 this is actually commanding a velocity of 1234.56 steps per second. Setting vascale does not change the stored numeric value of any variable, it only changes its interpretation when it is used. Continuing the example, displaying the value of mtvel will always show 123456 even if vascale is changed in the mean time. It is not sensible to enter a value into one variable with vascale set to one value, change vascale, then set a different variable because the scales will not be commensurate. To avoid this, it is advised to set vascale once very early such as from a boot script (see § 6.3.) then leave it. If it is changed, all affected variables should be reassigned to be sure they are consistent. Although vascale can lead to a bit of confusion, the advantage of this is to provide a precision of 0.1 or 0.01 Hz without using precious onboard memory for floating point representations and formatted I/O. Variables pertaining to position are not effected by vascale; they are always in native encoder or motor steps.

4.2.4.2. I/O Variables

Follows are the core variables involved with the A/D converters and general purpose input/output lines of the CSIMC. The I/O variables are bit-masks. Line i is at bit position 1 << i, where i is a number from 0 through 7 corresponding to the name used in the connector table (see § 2.1.4.).

Core I/O Facilities Control Variables			
ad07	R	Actually 8 different variables, one each to read the current value of the 8 Analog-to-Digital converters on JP6. Numeric value ranges from 0255, corresponding to 05V, or about 20mV per step.	
iedge W		Bit mask to reset and arm the edge triggers of a set of input lines. Once triggered, a line remains latched until iedge is written again. The transition direction which causes the trigger is defined by ipolar . See also mtrig and etrig . For each bit 1 means reset then arm the edge-trigger. 0 has no effect	
	R	Returns a bit mask of the state of each edge-triggered input latch. A value of 1 means the edge occurred; what caused it depends on ipolar .	

[†] Writing to **mtpos**, **mtvel**, **etpos** or **etvel** is the basic method to cause motor steps. Writing to these values causes motor steps to be generated immediately. All such motion will adhere to **maxvel** and **maxacc**. Assigning values to these variables also marks the shell from which they are written as using the motor step generation facility of the hardware. Any shell which is still using the step generator when another shell on the same node issues a step command will be killed. In this way, new uses override current uses.

Core I/O Fa	Core I/O Facilities Control Variables (cont.)		
ilevel	R	Returns a bit mask of the current level of the 8 misc input lines. This is entirely independent of whether the line is also being used as edge-triggered. The polarity of each line is defined with ipolar .	
ipolar	RW	Bit mask to set the polarity behavior of each input line. For each bit regards to edge-triggering: 1 means iedge is set to 1 and latched at the next rising edge (0 → 5V) 0 means iedge is set to 1 and latched at the next falling edge (5V → 0) regards to level-following: 1 means ilevel is set to 1 whenever the input is near 5V 0 means ilevel is set to 1 whenever the input is near 0V	
olevel	RW	Bit mask to control the 8 misc output lines. Depending on JP17-20, for each bit 1 means short output or drive to 0v 0 means open output or drive to 5v	
homebit	RW	A mask with one bit set to indicate this input line is used as home. Has no special properties but it seemed important enough to warrant a special place to save.	
nlimbit	RW	A mask with one bit set to indicate this input line is connected to the limit switch for motion in the negative motor direction. As long as this bit is true in either ilevel or iedge , motion will not occur in the negative direction. Polarity may be set with ipolar , latching may be set with iedge . Latching is recommended to avoid missing a small switch at high speed, but beware starting on top of a limit. For convenience when using latched, CSIMC automatically resets a latched negative limit bit when motion in the positive direction is commanded.	
plimbit	RW	Same as nlimbit but all signs are opposite for the positive-going motor axis.	

4.2.4.3. System Variables

Follows are the core variables involved with overall CSIMC system status.

Core System Management Variables		
clock	R	ms since node was booted. 0 2,147,483,647. Rolls over to 0 every 24.9 days.
	W	May be set to any non-negative value to synchronize with host. However, doing so effects the smooth flow of time so writing to clock stops all motion.
myaddr	R	The board address of this node.
peer	R	Network address with which this node communicates.
prompt	RW	If true, the shell issues a prompt when ready for a new command. The prompt consists of the node address (myaddr) followed by a greater-than (>) and a space. This variable is separate for each thread.
version	R	System version number in the form MMVVRR, where MM = model number; VV = software version; RR = software release.

4.2.5. Local and Global Variables

Each shell has access to 36 general purpose variables, divided into two categories.

There are 26 **global variables**, named simply a..z. These are shared among all shells running on a given node and so can be used for inter-thread communication.

There are also 10 **local variables**, named \$0..\$9. Each shell on a node has its own set of these (even though the names are the same in each).

4.2.6. Remote Variables

Any place a **core** or **global variable** is legal in the shell syntax, a suffix of the form **@***n* may be added to the name to indicate that the value is with respect to node *n*. Here are some examples.

Set the motor step rate to 3000 on node 2:

```
mtvel@2 = 3000;
```

Set our motor step rate to twice that of the current rate on node 1 plus the value of x on node 3:

```
mtvel = 2*mtvel@1 + x@3;
```

Synchronize our clock to that on node 3:

```
clock = clock@3;
```

4.2.7. User Defined Functions

Up to TBD user defined functions may be created using the define statement. This has the following form:

```
define function_name (arg1, arg2, ...) {
    statement1;
    statement2;
    ...
}
```

Function names must begin with an alpha character then be followed by of any number of additional alphanumeric characters or underscore (_), although only the first 7 characters are retained as significant. If a user function is defined with the same name as a **core function**, the user function will take precedent.

Functions are global on a node. That is, once defined by any shell, the function may then be used by any other existing or new shell on the same node.

Functions may have up to 10 **arguments**. Argument names must begin with a dollar (\$), followed by an alpha character or underscore, then any number of additional alphanumeric characters or underscore, although only the first 7 characters are retained as significant. Requiring a leading \$ results in a separate name space allowing for future expansion of core variables.

Functions may use up to 10 temporary **stack variables**, named \$0 .. \$9. These are separate from the **local variables** of the same name. Stack variables exist only while a function is being executed and vanish when the function returns.

Functions may optionally **return** a value which may then be used in further expressions. If a function does not return a value, then the caller of the function should not use the functions's return value in an expression.

A user function may be deleted by using **undef** as follows:

```
undef function_name;
```

N.B. There is no check to prevent undefining a function that is used by other functions. Also, function references are resolved when the function is *defined*. This means, for example, if function A is used by function B and

function A is redefined, function B should be redefined also. Failing to account for these situations will result in undefined behavior.

4.2.8. Expressions

Constants, variables and functions may be used to form expressions which compute and yield values. Operator precedence is as in C; use parentheses to override. All expressions are listed in the following table. Note that assignment is also an expression which yields a value (like C).

Expression Form	Description	
Constants	Any signed 32 bit value, in decimal, octal (leading 0) or hex (leading 0x).	
Core variables	see separate table.	
Core functions	see separate table.	
User Global Variables	One of [a-z].	
User Functions	One of [a-zA-Z_], then any number of [a-zA-Z0-9_] (but only the first 7 are significant); then arguments in parens.	
Function parameters	\$, then one of [a-zA-Z_], then any number of [a-zA-Z0-9_] (but only the first 7, including the \$, are significant). Available only within function definitions.	
Stack variables	\$ followed by one of [0-9]. Available only within function definitions.	
Unary operators	As in C: ! ~ - + ++ unary + is allowed but ignored	
Arithmetic operators	As in C: * / % + -	
Boolean operators	As in C: < <= > >= == = numerically 0 if false or 1 if true.	
Bitwise operators	As in C: << >> & ^	
Logical operators	As in C: &&	
Choice operator	As in C: ?:	
Assignment	As in C: = op= op is any Arithmetic or Bitwise operator.	

4.2.9. Statements

Expressions may be executed once, repeatedly or conditionally using flow control statements as follows. These are like C with the additions of a new syntax to create and destroy functions, and a shorthand for printing variables.

Statement	Description
while (exp) statement;	while exp is not 0 ("true") do statement.
for (exp1; exp2; exp3) statement;	do exp1. then while exp2 is not 0 do statement then exp3. All expressions are optional (like C)
do statement; while (exp);	do statement and repeat if exp is not 0 ("true").

Statement	Description(cont.)
if (exp) t-statement; else f-statement;	if exp is not 0 do t-statement else do f-statement. The else portion is optional.
{ statement1; statement2; }	any number of statements may be grouped to act as one by surrounding them with curly braces {} (like C)
break;	jumps to the first statement after the smallest enclosing while, for or do statement.
continue;	jumps to the start of the next iteration of the smallest enclosing while , for or do statement.
return (<i>exp</i>);	exits the current function, supplying optional <i>expression</i> as value. Results are undefined if no expression is given and the caller uses the function's return value anyway (like C).
;	a null statement.
define func (\$arg0, \$arg1,) { statement1; statement2; }	defines a new user <i>function</i> . May have up to 10 <i>arguments</i> . The body of zero or more <i>statements</i> may use up to 10 temporary variables named \$0\$9. If <i>func</i> is already defined it will be silently redefined.
undef <i>func</i> ;	forget the definition of user <i>function</i> . Take care not to undefine a function used by other functions!
= exp;	an expression which is assigned to nothing is a shorthand equivalent to printf ("%d\n", exp).

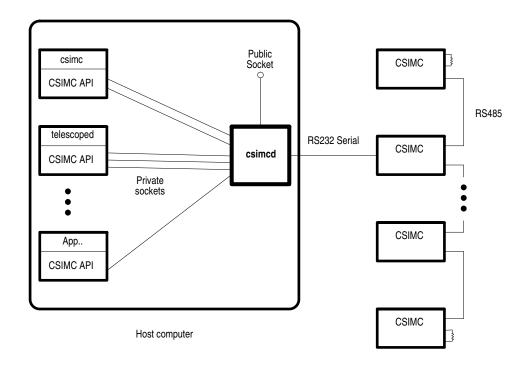
4.2.9.1. If caveat

The **if** statement is a bit odd when used interactively because the compiler can not look ahead and determine whether an optional **else** will follow. If no **else** statement is desired, use the **null statement** (see §4.2.9.). For example:

```
04> if (i<20) j = 30;;
04>
```

5. Csimcd: Control Daemon

Csimcd is a daemon process running on the host computer. It is required to operate the CSIMC nodes in a network. It serves as the gateway between the single physical RS232 link on the host computer to the CSIMC network and the multiple client processes on the host which wish to use the CSIMC nodes. The API (see §9.) is used by each application to contact *csimcd* one time for each CSIMC to which it wishes to communicate. The following diagram summarizes the overall arrangement of the CSIMC network.



To serve host processes, *csimcd* advertises connection service to other interested processes on a well-known TCP/IP port. By default this is 7623. It is this socket to which all applications that use the CSIMC API (see §9.), including the *csimc* interactive command tool (see §6.), first connect when wishing to contact a node. *Csimcd* accepts the request and tests the indicated address by sending a Ping packet. If it gets an ACK, it binds a unique address to a new socket for this connection, records it in a table so it can associate a socket address with a node connection, and returns the new socket to the calling client process. Subsequent traffic on this socket is then passed through to the connected node. If either side fails or closes its connection, the peer side is closed as well.

In order to implement a network wide panic mode, *csimcd* listens for a **Control-C** character to arrive from any client socket. If it does, it broadcasts a Reboot command packet to all nodes on the network.

Another duty for *csimcd* is to listen for logging packets on host virtual address 63. When any such packets arrive, they are saved in a log file.

5.1. Usage

The *csimcd* program supports the following command line options:

csimcd [-c config_file] [-i port] [-m] [-t tty] [-v]

- -c: specifies an alternate configuration file (see § 6.3.). The default is \$TELHOME/archive/config/csimc.cfg.
- -i: specifies an alternate TCP/IP port on which to listen for client connections, including the *csimc* interactive tool (see § 6.). This option overrides the value of PORT in the configuration file, if any. The default with no configuration file is 7623.
- -m: allow multiple instances of *csimc* to be running at the same time. This is required to support separate CSIMC LANs connected to the same computer at one time, and each is using a separate *port* and *tty*.
- -t: specifies the RS232 line to use for connection to the CSIMC network. This option overrides the value in the configuration file, if any. The default with no configuration file is /dev/ttyS0.
- -v: each causes increasing amount of verbose detail to be logged, up to a maximum of 4.

5.2. Configuration file

Both *csimcd* and *csimc* share a common configuration file, **\$TELHOME/archive/config/csimc.cfg**. Complete details may be found in §6.3.

5.3. Log file

Csimcd logs all unusual events to a log file located in **\$TELHOME/archive/logs/csimcd.log.** Routine operation can also be monitored by using various levels of the **-v** option. The verbosity level can be increased after the program has already begun by sending it the SIGHUP signal. Each signal will increase the level by one until a maximum is reached when it will roll back to no verbosity. To send this signal, first find the process id of the csimcd program by inspecting the output of "ps axf" then use the value in the PID column as "kill -HUP pid". Or, if you are running OCAAS, you can also use its killp tool to send a signal to a process by name, as in "killp -HUP csimcd".

6. Csimc: Interactive Sessions

The program *csimc* provides a command line interface for up to one connection with one or more CSIMC nodes. To make more than one connection to the same node, run multiple instances of *csimc*, such as from separate *xterms*. Any number of instances of *csimc* may be running at the same time.

Csimc requires csimcd (see §5.) and starts it automatically if it is not already running. If csimc can not establish contact with csimcd it exits with value 1.

6.1. Usage

The *csimc* program has the following command line options:

csimc [-c config_file] [-i host port] [-l] [-n addr] [-r] [-t addr baud] [-v]

- -c: specifies an alternate configuration file (see § 6.3.). The default is \$TELHOME/archive/config/csimc.cfg.
- -i: specifies an alternate TCP/IP host and port at which to contact a csimcd. The defaults come from the **HOST** and **PORT** entries of the **csimc.cfg** config file. If there is no config file, the default host is *localhost* at 127.0.0.1 and the default port is 7623.
- -I: causes the .cmc scripts listed in the configuration file (see §6.3.) for each node to be loaded. If any node or script fails to load, csimc exits with value 3. Scripts may also be loaded later from the command prompt with the load command.
- -n: requests an initial connection be created to the node with the given address, as if by issuing the "!addr" command from the prompt (see § 6.2.). If the connection can not be made, csimc exits with value 2.
- -r: reboot all nodes on the network.
- -t: requests an initial connection be created to the serial port on the node with the given address at the given baud rate, as if by issuing the "!serial n b" command from the prompt (see § 6.2.). If the connection can not be made, csimc exits with value 2.
- -v: sets more verbose output to stderr.

If any other command line arguments are given, a usage summary is printed to *stderr* and the program exits with value 4. *Csimc* exits with value 0 when it receives EOF from its *stdin*. All connections are automatically closed whenever *csimc* exits for any reason.

6.2. Commands

Once *csimc* is running it puts the user in direct communication with any desired node. Almost everything from *stdin* is sent to the current node connection, and anything any connected node transmits is sent to *stdout*. (These are the users keyboard and screen unless redirected.)

But the program has a few built-in commands of its own. To use these type a bang (!) as the first thing on a line followed by the command. This allows you to temporarily talk directly to the *csimc* program and not to a node's shell. Follows is a description of these commands. Any portion of the command name may be entered but the first character is sufficient. While connected to a node, the prompt will consist of the node address followed by greater-than (>). Before connecting to any node the prompt will be xx>.

6.2.1. Command line editor

If *csimc* finds *stdin* is connected to a tty (that is, *isatty(3)* returns true) it implements a simple command line editor with history reminiscent of that provided by *tcsh*, *gnuplot*, *gdb* and other interactive command-line UNIX programs. Trying to move somewhere inappropriate causes a beep. When the line looks as desired, press Enter.

If stdin is not a tty, the line editor is not available and all input is simply processed sequentially immediately.

Key	Editing Action
Backspace or Delete	erase character to left of cursor
Left arrow	move left 1 space nondestructively
Right arrow	move right 1 space nondestructively
Up arrow	move to next older history entry
Down arrow	move to next newer history entry
Control-A	move to beginning of line
Control-E	move to end of line
Control-K	delete to end of line
Control-U	delete entire line

6.2.2. Downloading new firmware

New firmware for a node may be loaded using the following command:

! Firm node-address filename.cmf

Replace the firmware stored in FLASH on the given node with the new code from the given file. Any existing connections to the node will first be closed. Progress and data rate are displayed as the download takes place. Once begun this can not be interrupted. The **F** is capitalized to make it harder to invoke by accident but beware there is no "are you sure?" message. Do not do this unless you know what you are doing... this command can render the CSIMC so useless it must be returned to the factory for refurbishment,

6.2.3. Connection control

A connection is made to a given node by typing! followed by the node address, as follows:

! node-address

Create a new connection to the node with the given address and start on it a new shell. Command mode is automatically ended and subsequent input goes to the shell on the given node. When a new node connection is created other existing connections are not broken. If the given node has already been connected to before, the same shell is reconnected: a new shell is *not* created.

A connection may be broken as follows:

! close

This will break the connection to the current node. The shell is terminated. If the same node address is given later a new connection and shell are created. It is not necessary to close connections individually by hand this way before exiting because all connections created by *csimc* are automatically closed when *csimc* exits for any reason.

6.2.4. Serial port connection

Each CSIMC has 1 RS232 serial port. When first powered up this port can become the interface to the host for the CSIMC network. Then the serial ports on other nodes in the network are free to be used for any general serial communication. *Csimc* provides one easy way to do this as follows:

! serial [n [b]]

Connect the stdin and stdout of *csimc* to the serial port on the node with address *n* at baud rate *b*. If there is a current connection the node address is optional in which case the current node will be used. The baud rate is always optional and may only be specified if the node address is given explicitly; if not specified the default baud rate is 1200. The other RS232 parameters are fixed as N/8/1 (no parity, 8bits, 1 stop bit). If successful, a status message such as the following will be printed:

```
Connecting to Node 1 serial port @ 1200 .. ready. Quit with Ctrl-D.
```

Now everything typed will be sent to the RS232 port on node 1, and anything received on the port will be printed. This remains in effect indefinitely until a Control-D is typed (or EOF occurs if being scripted) at which time the connection is closed and *csimc* issues its own prompt again.

6.2.5. History

! history [n]

Typing this command without an argument will show the previous command lines typed to this instance of *csimc*, oldest on top. Each command will be preceded by a number. Typing this command with that number will reissue the command.

6.2.6. Load script file

! load filename.cmc

Loads the given .cmc script file to the currently connected node. The file name is with respect to the current directory unless the name begins with /.

6.2.7. Session tracing

! trace [filename]

Starts and stops tracing. If the file name is included, tracing is started and all input and commands to *csimc* and all node traffic will be appended to the given file. If the file name is not included, tracing is turned off. Error messages and other chit-chat from *csimc* itself are not logged.

6.2.8. Help

!

A line! or anything unrecognized while in command mode prints a summary of all commands available. Also printed is a list of the current connections.

6.2.9. Interruptions

! interrupt

Tell the shell on the current connection to stop any looping and return to reading more input. Typing **control-C** has the same effect.

! Reboot

Tell <u>all</u> nodes to reboot. No current connection is necessary. All connections to all nodes, if any, will be closed. The **R** is capitalized to make it harder to invoke by accident but beware *there is no "are you sure?" message*.

6.2.10. Exiting

To exit the *csimc* program type **control-D** (end-of-file from scripts). All threads created from this instance of *csimc* will be terminated.

6.3. Configuration File

Both *csimc* and *csimcd* share a single configuration file, by default **\$TELHOME/archive/config/csimc.cfg**. Both programs allow an alternate file to be specified using their **-c** options. Not all entries in the file are used by both programs.

The format of the config file is a set of *name=value* pairs. If *value* must include whitespace it must be surrounded with quotes (') or double-quotes ("). Blank lines and everything following a pound sign (#) to the next line are ignored for use as comments.

We explain by example. Consider the following file:

```
TTY = "/dev/ttyS3"  # network RS232 connection

HOST = "luna.u.edu"  # Internet host name or IP of csimcd

PORT = "4321"  # scripts to preload on node 1 (if -1)

INIT2 = "basic.cmc radec.cmc"  # scripts to preload on node 2 (if -1)

INIT3 = "basic.cmc focus.cmc"  # scripts to preload on node 3 (if -1)

INIT4 = "basic.cmc dome.cmc"  # scripts to preload on node 4 (if -1)

SER3 = "/dev/ttypf 9600"  # assign /dev/ttypf@9600BPS to node 3
```

The first line specifies on which RS232 line the CSIMC network is connected. This may be overridden by the **-b** option of *csicmd*. This entry is only used by *csimcd*.

The next two lines specify the TCP/IP host and port at which to contact the *csimcd* gateway daemon. The *csimc* client program uses both entries. The *csimcd* daemon always runs on the *localhost* but honors the Port entry. Both entries are optional and both programs have command line switches to averride as appropriate.

Next are entries with names of the form **INIT***n*. Each lists script files which will be preloaded onto node *n* by *csimc* if it is executed with its -I option. *n* must be 0..31. As many files as desired may be listed, separated by a space. If more than one are listed the collection must be surrounded by double quotes ("). In the example here, the four lines specify that nodes on the network with addresses set to 1 through 4 will be loaded. All nodes are loaded with functions from the file *basic.cmc*. In addition, nodes 1 and 2 are loaded with functions in the file *radec.cmc* and nodes 3 and 4 are loaded with functions in *focus.cmc* and *dome.cmc*, respectively. All script file names which do not begin with / are assumed to be located first in the current directory then in **\$TELHOME/archive/config**.

Names of the form **SER***n* indicate which UNIX pseudo-tty to assign as a surrogate for the serial port on board *n* and at what baud rate, if any. Standard rates up to 9600 are supported. The pty name and baud rate must be separated by a space. Take care to use ptys high enough not likely to interfere with other processes that use them. The normal convention is to scan and use the next available ptty at runtime but in this case we prefer to assign a known value so it may be used by processes otherwise unaware they are using a ptty. If successful, the named terminal may then be used with any serial device, such as GPS receiver or weather station. *Do not assign the serial port of a node acting as the host interface.*

6.4. Sample Session

Follows is a sample session with *csimc*. We assume the program was started with no command line option. The user types what is shown in **bold**. Indenting is shown for clarity and is encouraged but is not required. Commentary is shown delimited by "//" but need not be typed in of course. The node address in the prompt and all responses are hypothetical.

```
// connect to node 2
Making new connection with node 2
02> maxvel = 100000;
                                       // set max velocity to 100,000 steps/sec
02> maxacc = 100000;
                                      // set max acceleration to 100,000 stp/s^2
02> limacc = maxacc*10;
                                      // set more aggressive limit acceleration
02 > plimbit = 0x10;
                                      // set pos lim bit for safety
02 >  nlimbit = 0x04;
                                      // set neg lim bit for safety
02> =mpos;
                                      // query current motor step count
123456
02> mtpos = mpos+500000;
                                      // initiate relative move of 500,000 steps
02> =mpos;
                                      // get prompt immediately.. read cur pos
123500
02> =mpos;
                                      // query again a little while later
335645
                                      // tired of checking by hand.. just wait
02> while (working);
02> =mpos;
                                       // prompted when done.. confirm position
623456
02> define wait() {while(working);}
                                     // tired of waiting by hand. define a func
02> define mMove($nsteps) {
                                      // write function to move nsteps and wait
                                      //
02.
     mtpos = mpos + $nsteps;
                                            target is current plus desired move
02.
     wait();
                                      //
                                            wait until there
02. }
02 > mMove (-500000);
                                      // use it to move back 500,000 steps again
02> =mpos;
                                      // prompted when complete.. check it.
123456
02> !2
                                      // connect to node 2
Already connected to node 2
                                      // Doh!
// connect to node 3 (assume used befor)
02> !3
Resuming on node 3 with TId 23
03 > = mpos;
                                      // report motor position.. this is not 2!
-3454
03> !2
                                       // back to node 2
Resuming on node 2 with TId 24
                                      // show 2's motor pos
02> =mpos;
123456
                                       // yup, we're back on 2
                                      // load a script containing findhome()
02> !l find.cmc
find.cmc: load complete
                                      // confirms script was found and loaded
02> stats();
                                       // check for ourself
    Node: 10303 version 111 FLEX 00010=2 myaddr
                                                      Gateway
 Time: 33 motlat 0% COP 0:05 dT 0:05 up Memory: 7884 + 1606 + 1592 + 198 + 98 + 34 + 30 = 11442
             35 bytes
                         1 args
                                       0 tmpv
     abs:
     max:
             31 bytes
                          2 args
                                       0 tmpv
             31 bytes
     min:
                          2 args
                                       0 tmpv
                          1 args
             41 bytes
    sign:
                                       0 tmpv
             56 bytes
   pause:
                           1 args
                                       1 tmpv
 findhom:
            482 bytes
                          1 args
                                       2 tmpv
                          1 args
                                      2 tmpv
 findlim:
            254 bytes
 testhom:
            210 bytes
                          0 args
                                       1 tmpv
 testlim:
            154 bytes
                          0 args
                                       1 tmpv
            190 bytes
 testtra:
                          0 args
                                       2 tmpv
                      0 args
1 args
1 args
            75 bytes
                                      0 tmpv
 limits:
 prtest:
            215 bytes
                                       2 tmpv
                          1 args
                                       7 tmpv
   watch: 310 bytes
```

```
Tx Pkts: 40268 total 40269 1stry 0 retry 0 fail
Rx Pkts: 65535 total 65535 good 37207 mine 182 dups 0 rogue
Peer 34: 6 TId 12% CTStk 15% RTStk 69% CStk 0:00 up
Peer 33: 7 TId 2% CTStk 15% RTStk 28% CStk 0:19 up
Peer 32: 24 TId 20% CTStk 23% RTStk 8% CStk 0:05 up
02> mtvel=5000;
^C
02>
```

7. Csimcio: Script Interface

The csimcio program is useful communicating with CSIMC nodes from a script. It uses UNIX stdin and stdout for all data flow.

7.1. Usage

The csimcio program has the following command line options:

csimcio [-f filename] [-h host] [-m nlines] [-n addr] [-p port] [-r] [-v] [-w secs]

- -f: load the given .cmc file then exit; default is to read from stdin until EOF.
- -h: connect to csimcd at the given TCP/IP host address; the default is localhost or 127.0.0.1
- -m: wait for and print the given number of lines of response, then exit.
- -n: connect to the CSIMC node wiht the given addre; the default is 0.
- -p: conect to csimcd on the given TCP/IP port address; the default is 7623.
- -r: wait for and print one line of response, then exit.
- -v: verbose output.
- -w: wait for the given number of seconds of quiet (no responses), then exit.

8. Programming Examples

Follows are some hypothetical examples of code sent to CSIMC nodes.

Write a handy function to wait for an action to complete.

```
define sync() {while(working) continue;}
```

Move positive until see a switch closure to +5V on input line 3 then move back to, stop and report that position:

```
$0 = 1 << 3;
                                      // mask for bit
                                      // use 0->5V edge direction
ipolar = $0;
iedge = $0;
                                      // arm edge-trigger
                                     // move in positive direction full speed
mtvel = maxvel;
while (!(iedge & $0));
                                     // until see bit.. edge sets mtrig
                                     // move back to trigger position
mtpos = mtrig;
                                     // wait for done
sync();
=mpos;
                                      // report position
```

Rock back and forth 30 times by 100,000 steps either way from current position:

Test the mtrack and etrack functions.. should follow the same path if no slippage.

Handy function to pause for \$ms milliseconds

```
define pause ($ms) { for ($0=clock+$ms; clock<$0; ); }</pre>
```

Watch for and report any motion or input changes, pausing \$ms ms between checks. Assume homebit, nlimbit and plimbit are set to the desired bit for home, negative and positive limits, respectively. Report levels as lower case, edges as upper case.

Generate a 10 Hz square wave (period 100ms) on output bit 4:

```
while (1) {
    obits |= (1<<4);
    pause (50);
    obits &= ~(1<<4);
    pause (50);
    // wait first half-period
    obits &= ~(1<<4);
    pause (50);
    // clear bit 4
    pause (50);
}</pre>
```

Define a function, **emovew (n)**, which will initiate and wait for the encoder to move n steps from its current position. Then invoke the function to move -10,000 encoder steps:

```
define emovew ($n) {
    etpos = epos + $n;
    sync();
}

// move back 10,000 encoder steps and wait for done
emovew (-10000);
```

Write a function that finds home. The final approach direction is defined by \$way, which is +1 if home is to be used while moving positive, or -1 if moving negative. Assume ipolar, homebit, nlimbit and plimbit are set to the desired polarity and bits for home, negative and positive limits, respectively. First some helper functions.

```
/* move away from either limit */
define nolim() {
   mtpos = mpos;
                                      // sanity stop where we are
                                      // wait for stop
// if at or past pos lim
    sync();
    if ((ilevel|iedge) & plimbit)
        goback (-1, plimbit);
                                      //
                                         go neg
                                      // if at or past neg lim
    if ((ilevel|iedge) & nlimbit)
        goback (1, nlimbit);
                                      // go pos
}
/* find home in pos/neg direction, according to $way = +/-1.
* N.B. requires ipolar, homebit, plimbit and nlimbit to be set up.
define findhome($way) {
    $0 = homebit|plimbit|nlimbit;
                                      // handy mask of all bits
    if (!$0)
                                      // required!
        printf ("-1: no bits\n");
        return;
    /* allow for case of home and a limit together. */
    nolim();
    /* find first approx to home, allowing for bouncing off limit.
     * "right" and "left" are WRT $way==+1
    iedge = $0;
                                      // arm edge-triggered
                                      // insure purely +1 or -1
// start for home, going right
    way = way < 0 ? -1 : 1;
    mtvel = $way*maxvel;
    $1 = $way>0 ? plimbit : nlimbit; // ignore if pass left-going limit
    while (!(iedge & homebit)) {
                                      // wait to see home (sets e/mtrig)
        // but if hit right limit
                                          report bounce
            goback(-$way, homebit); //
                                             go back
    }
    /* found approx home going right fast, now repeat more slowly */
    printf ("2: rough guess\n");
                                      // starting final run
    mtpos = mtrig-$way*4*2000;
                                      // get in front by 4 secs @ 2000
    sync();
                                      // wait until there
                                     // arm home
// final run
// go forward, slowly
    iedge = homebit;
    printf ("1: fine tuning\n");
    mtvel = $way*2000;
                                      // wait to see home (sets e/mtrig)
    while (!(iedge & homebit));
                                     // go back to set
    mtpos = mtrig;
                                     // wait until stopped
    sync();
    epos = mpos = 0;
                                     // set as new home
// report done
    printf ("0: done\n");
}
```

Find the encoder position of either the positive or negative limit switch. The desired switch is selected by calling with +1 for the positive limit or -1 for the negative limit. Assume homebit, nlimbit and plimbit are set to the desired bit for home, negative and positive limits, respectively.

```
/* find and report encoder position of either limit, according to way = +1/-1.
* N.B. requires ipolar, plimbit and nlimbit to be set up.
define findlim($way) {
   $0 = plimbit | nlimbit;
                                 // handy mask of both bits
   if (!$0) {
    printf ("-1: no bits\n");
                                 // required!
       return;
   /* need a running start to find edge */
   nolim();
   /* go */
   iedge = $0;
                                 // insure latches are cleared
   way = way < 0 ? -1 : 1;
                                // we count on exactly +/-1
   // wait until stopped
   sync();
   printf ("0: %d\n", etrig);
                                // report
}
```

Write a function that commands and waits for a desired dome encoder count and tolerance. First we define some functions to capture the underlying hardware connections. Assume bit 4 HI makes the motor rotate the dome CCW, bit 3 HI rotates CW.

```
/* turn off dome motor and wait for stop */
define domeStop() {
    obits &= \sim ((1 << 3) | (1 << 4));
                                      // turn off both motor direction bits
                                      // repeat:
     do {
                                     // save encoder value now
         $0 = epos;
         pause (500);
                                     // wait 500 ms
     } while ($0 != epos);
                                     // until no change in position
}
/* initiate rotate CW */
define domeCW () {
                                    // first stop
// then turn on CW motor bit
     domeStop();
     obits |= (1<<3);
}
/* initiate rotate CCW */
define domeCCW () {
                                   // first stop
// then turn on CCW motor bit
     domeStop();
     obits |= (1<<4);
}
/* return absolute value */
define abs($x) { return ($x < 0 ? -$x : $x); }
```

```
/* move dome so encoder is at $target +- $tol.
      * return 0 if succeed, else -1.
      * we assume the encoder increases rotating CW
     define setDome ($target, $tol) {
                                            // init previous encoder pos
          $0 = epos;
          $1 = epos - $target;
                                            // init previous error
                                            // count loops stopped to check for stuck
          // loop until in tolerance or detect stuck
          while (1)
              pause (200);
                                            // domes can be sluggish
              $2 = epos - $target;
                                            // error now
              $3 = epos - $0;
if (abs($2) <= $tol) {
                                            // movement since last time
// if in tolerance
                   if ($3 == 0)
                                            //
                                                if stopped
                      return (0);
                                            //
                                                   done
                   domeStop();
                                            //
                                                stop
               } else {
                                            // else not in tolerance
                   if ($3 == 0) {
                                            //
                                                if stopped
                       if (++$4 > 5)
                                            //
                                                   if stays stopped for several loops
                           break;
                                            //
                                                     stuck
                       if (\$2 < esteps/2)
                                                    if CW of target
                                            //
                           domeCCW();
                                             //
                                                    go CCW
                                             //
                       else
                                                    else
                                                    go CW
                           domeCW();
                                            //
                   } else {
                                            //
                                                 else moving
                       $4 = 0;
                                            //
                                                  reset stuck loop counter
                       if (abs($2)>abs($1))//
                                                   if going the wrong way
                                            //
                           domeStop();
                                                      stop
                   }
               }
              $0 = epos;
                                            // update position
               $1 = epos - $target;
                                            // update error
          // if get here, dome is stuck
          printf ("Dome is stuck\n");
          return (-1);
Now invoke the function to move to 123,456 ±2,000.
     // Command dome to 123,456, \pm 2,000. Wait until in place and stopped.
     setDome (123456, 2000);
     printf ("Ok\n");
```

9. Host API

This section describes the CSIMC functions available to C applications running on the host computer. These work in conjunction with the *csimcd* node controller daemon process (see § 5.). The basic idea to communicate with a given node is to open a connection to it and talk to the new **shell** using the language defined in § 4.2. The API also includes functions to issue special thread control commands.

The connection mechanism is a convenient UNIX file descriptor and may be managed using the standard system calls as desired, such as *read*, *write*, *select*, *fcntl* and so forth. Handy formatted write and write/read functions are also provided. Direct use of *fprintf* and *fscanf* is also possible by using *fdopen* to convert the file descriptor from **csi_open()** to a FILE pointer and disabling buffering by using *setbuf*. Closing any CSI file descriptor with the UNIX *close* function will work as far as the associated node is concerned but does not update state information cached in the process's own memory. Closing as a side effect of the process existing is ok because this cache gets discarded anyway.

Each new file descriptor is automatically assigned a virtual host address unique system-wide in the range 32..63. Therefore, up to 32 simultaneous connections to one or several nodes may be active at one time. If the node's shell exits for any reason, the file descriptor will become closed in the UNIX process. If the UNIX process exits, all its file descriptors are closed in the usual way which causes all shells to which the process was connected to be killed.

All functions return -1 if they fail and append error messages to the log file for **csimcd** (see 5.3.). These functions and supporting declarations are found in **csimc.h**.

Host API Function	Description
int csi_close (int fd)	Terminate the CSIMC network connection fd. If connected to a shell it is killed. Do not just use the UNIX close system call on fd. Exiting the UNIX process works fine however.
int csi_open (char *host, int port, int addr)	Connect to the csimcd network gateway running on the given TCP/IP <i>host</i> listening to the given <i>port</i> and create a connection to a new shell on the given <i>addr</i> . Return a file descriptor for communication with the new shell using <i>read</i> , <i>write</i> etc. If <i>host</i> is NULL the local host is assumed; if <i>port</i> is 0 the default 7623 is assumed.
int csi_sopen (char *host, int port, int addr, int baud)	Connect to the csimcd network gateway running on the given TCP/IP host listening to the given port and create a connection to the RS232 serial port on the given addr at the given baud rate. Standard rates up to 38400 baud are supported. Return a file descriptor to a pseudo-tty surrogate. Use csi_close when finished. See csi_open for default host and port.
int csi_f2h (int fd)	Given a file descriptor from any csi_open variant return the host address.
int csi_f2n (int <i>fd</i>)	Given a file descriptor from any csi_open variant return the node address.
int csi_intr (int fd)	Interrupt the shell to which fd refers so it returns to waiting for input.
int csi_rebootAll(char *host, int <i>port</i>)	Connect to the csimcd network gateway running on the given TCP/IP <i>host</i> listening to the given <i>port</i> and issue an immediate reboot <u>to all nodes</u> . On successful return call csi_close() with the <i>fd</i> obtained from this call and each prior csi_open to complete the process; then start over making new connections if desired.

Host API Function	Description(cont.)
int csi_r (int fd, char buf[], int buflen)	Handy function to wait for and read up through the next newline or <i>buflen-1</i> chars, whichever comes first, into <i>buf</i> [] from <i>fd.</i> '\0' is added to the end. Returns length, 0 if EOF, -1 if error. Note well: there is no buffering behind this call so if you fall behind all CSIMC network communication will block until you catch up.
int csi_rix (int <i>fd,</i> char * <i>fmt</i> ,)	Handy function that sends an expression to the shell at fd that results in an integer value then calls strtol(buf, NULL, 0) with the result. For example, to get the current clock in seconds: $c = csi_rix (fd)$, "= $clock/1000;$ "); Note there is no error return value.
int csi_w (int <i>fd</i> , char * <i>fmt</i> ,)	Handy function to write one formatted command to <i>fd</i> . The <i>fmt</i> and remaining optional arguments work just like C's <i>printf()</i> . Returns the length of the final message if ok, else returns -1.
int csi_wr (int <i>fd</i> , char <i>buf</i> [], int <i>buflen</i> , char * <i>fmt</i> ,)	Handy function that is equivalent to csi_w(fd, fmt,) followed by csi_r(fd, buf, buflen) all in one.

10. Implementation Notes

The information in this appendix is generally not required for typical installation and operation of the CSIMC. It is included for those interested in additional details and for completeness.

10.1. Datalink Protocol

Communication among CSIMC nodes and the host consists of data packet and a token-ring control packet. RS485 is used between nodes operating in 2-wire multidrop mode. The host uses RS232 to any one CSIMC node which also serves as a gateway to the 485 LAN. Follows is a description of the datalink protocol used by the CSIMC network.

10.1.1. Data Packet Format

One data packet is depicted in the following diagram. Each box represents one byte.

1	2	3	4	5	6	7	8
Sync	То	From	Seq	Count	Header	Data	Data*
			Туре		Sum	Sum*	

* not sent if Count is zero

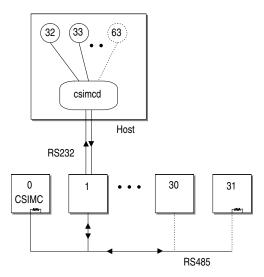
Key:

Byte	Field	Data Packet Byte Description
1	Sync	88 ₁₆ = 136 ₁₀ . This value must not appear at any other place in the protocol.
2	То	Network address to which packet is being sent. Addrs 031 refer to CSIMC nodes; 3263 are virtual host node addresses; 63 is the error logging address; 254 means broadcast to all nodes except the one indicated in From . Broadcast packets are not ACKed. All other addresses reserved (see §10.1.4.).
3	From	Network address from which packet is being sent. Addrs 031 refer to CSIMC nodes; 3263 refer to virtual host node addresses. All others reserved.
4	Seq	Upper 4 bits of byte 4 form a sequence number that is incremented by sender before each new packet is sent. Used to eliminate dups if ACK packet itself gets broken.
	Туре	Lower 4 bits of byte 4 holds a code to indicate the purpose of the packet: 0: SHELL: Data is a shell message to To from From. 1: BOOTREC: Data is boot record. See format in §10.2.1. 2: INTR: Interrupt shell on To whose peer is From. Count is 0. 3: KILL: Kill thread on To whose peer is From. Count is 0. 4: ACK: Acknowledge. Count is 0 unless from GetVar. Seq matches original 5: REBOOT: Reboot node To. Count is 0. 6: PING:Ping: Check existence of To. Response is just ACK packet. Count is 0. 7: SETVAR: Set variable: Data contains reference followed by value. 8: Reserved permanently to insure Type field never equals Sync. 9: GETVAR: Get variable: Data contains reference. ACK has value in Data. 10: SERDATA: Serial Data: Data is to To or from From the RS232 port. 11: SERSETUP: Serial Setup: Data is baud rate. Must precede any SERDATA. 1215: Reserved

Byte	Field	Data Packet Byte Description (cont.)
5	Count	Total number of bytes in Data portion of packet, 063.
6	Header Sum	Check sum of first 6 bytes in packet. Addition is performed with a 16 bit accumulator. Any bits then in the high order byte are shifted right 8 and added back in; repeated until the high byte is 0. If sum ends up Sync , it is set to 1.
7	Data Sum	Check sum of Data portion. Same algorithm as Header Sum . Not included if Count is zero.
8 	Data	Count bytes of data. Any byte value equal to Sync is sent as the two-byte sequence ED 00; ED is sent as ED EC. Count includes all such expansions.

10.1.2. Topology

Below is a diagram showing how the major components of the CSIMC network are connected. The Host computer is connected to one CSIMC through an RS232 connection. Up to 31 additional CSIMC boards may be connected using a 2-wire RS485 LAN. The two nodes on the physical end of the network are jumpered to provide a termination for the transmission line. Any node at any address may serve as the bridge.



10.1.3. Operation

Running on the Host is a gateway daemon process, *csimcd*. This provides a common socket contact point and implements the protocol by which applications connect to any desired boards. Each socket is assigned a network address in the range 32 through 63.

The network uses a token-passing scheme. The host serves as the token broker and monitor. No CSIMC board may transmit until it receives the Token. When a node gets the Token it may send at most one packet to any other address. If it has nothing to send it immediately returns the Token to the host. If the node wants to send a packet it does so and waits up to 1 second for an ACK. When it receives an ACK, or times out, it sends the Token back to the Host. A node may retry up to ten more times. The token must be returned after each retry. If the host does not receive the Token back after 5 seconds it logs a token-timeout. Whether returned or timed out, the host then sends the Token to the next node in turn. After the last network node address is issued, the Token is

considered having been passed to the host. The host then sends at most one packet from each client connection using the same ACK scheme described above. This process repeats forever.

The Token packet is not directly acknowledged. Trouble is indicated by the lack of the Token being returned on time.

10.1.4. Token Packet Format

For efficiency, the Token itself is a special abbreviated form of Packet with only 2 bytes. It consists of the **Sync** value followed by the address of the node getting the Token plus 64=0x40. This bias distinguishes a Token packet from a data packet. Thus, since node addresses range from 0 through 31=0x1F, Token values to nodes are in the range 64=0x40 through 95=0x5F. When a node returns the Token to the host, it uses the value 96=0x60.

10.2. Power-On

When the CSIMC is first powered on, it checks whether a shunt is inserted in JP5 connecting pins 1 and 2. If installed, a self-test is executed and runs until power is cycled. Refer to §3.1. for full details on running the self-test.

If there is no shunt installed at power-up CSIMC boots from on-board FLASH and starts looking for characters to arrive on either the RS232 or RS485 ports, presumably packets. The ports are logically tied together as a passive gateway, copying all characters received each way to the other port.

10.2.1. LAN Firmware updates

The CSIMC FLASH memory is capable of being completely reloaded via either the RS232 or 485 connection. See §6. for a description of *csimc*, a utility program which is used to perform firmware updates.

The format of each BOOT packet consists of one or more records packed contiguously, each defined as follows.

Field Name	N Bytes	Description
Туре	1	Bit 0: data record Bit 1: execution record Bit 2: Data will be written to EEPROM memory Bit 3: Data will be written to FLASH memory
Length	1	number of bytes in Data field
Address	2	If Type Bit 0: address of first byte of Data; MSB first. If Type Bit 1: address to begin execution; MSB first.
Data	<length></length>	data to be stored

These records are contained in a file by convention with extension .cmf ("CSIMC Firmware"). The format of this file is one line of ASCII text, a newline, then one or more of these records in binary form. The leading text is the version number of the firmware. This version will match the response from issuing the command "=version;" to a running CSIMC node running this boot code. Even though the file is predominantly binary, since the first line is ASCII the version can be conveniently displayed using the following UNIX command:

The CSIMC powers up and boots from its internal FLASH. This code is bootstrapped during manufacturing using the BDM pod port. The pod is not necessary from then on unless a board becomes so corrupted it can not be reloaded from the network. If this happens the board must be returned to CSI.

Progress during the LAN loading is indicated by LEDs D20-27. The following table shows the value and meaning of each step.

D20-27 Value	LAN Boot Step Description
1	BOOT packet detected, motor stopped
2	Primary bootstrap loader copied from FLASH to RAM
3	FLASH is erased
4	First BOOT packet decoded and written to FLASH

The loader now enters a loop accepting more BOOT packets and loading as they arrive. The count in the LEDs is incremented for each packet to show progress. When the final packet arrives, the watchdog timer is allowed to expire to cause a reboot. If all went well, the node will come up with its new code, lighting all LEDs D20-27.

10.3. Development Tools

Follows are the hardware and software tools used to create and produce a CSIMC.

10.3.1. Debugger Pod

A brand new CSIMC must be loaded using a special interface adaptor known as a BDM12 Pod. This pod is also capable of interrogating memory and processor state and is vital during development and board checkout. This pod is available from Kevin Ross and the Seattle Robotics Society. As of March 2000 the cost was \$89.95 plus \$4 shipping.

Contact:

Kevin Ross PO Box 1714 Duvall, WA 9801

FAX 425-788-5985

Related links:

mailto:kevinro@nwlink.com

http://www.nwlink.com/~kevinro/products.html

http://www.nwlink.com/~kevinro/products.html#68HC12

http://www.seattlerobotics.org

The BDM12 includes a cable and connector for CSIMC JP1. Orient so the ribbon cable comes out over the board. To attach the BDM12 to the computer make a serial cable using the following guide:

Computer	: DB-9 female	Pod:	DB-9	male	Computer: DB2	5 female
1-4-6						8-20-6
2			2			- 3
3			3			- 2
5			5			- 7
8			8			- 5

On the BDM12 itself set SW1=Off SW2=On SW3=Off SW4=Off. Then use the *bdm12* program to create an interactive terminal session. Type "?" for a summary of instructions. Refer to BDM12 and Motorola HC12 documentation for full details.

10.3.2. Embedded C Compiler

All software running on the CSIMC is written in ANSI C using the ICC12 Version 6 Compiler and Tools from ImageCraft. This is a full ANSI C implementation for the HC12 processor. The compiler and support have both been excellent. As of March 2000 the cost is \$100 for the Linux version.

Contact:

ImageCraft 706 Colorado Ave. Palo Alto, CA 94303

Phone (650) 493-9326 FAX (650) 493-9329

Related links:

mailto:info@imagecraft.com

http://www.imagecraft.com/software/mdevtools.html.ImageCraft

10.3.3. Downloading a new CSIMC

Once a BDM12 pod has been connected and the ICC12 compiler are installed on a Linux system, a new CSIMC can be loaded with its software by going to the **telescope/CSIMC/embedded** directory and just typing:

make loadall

10.4. Equation of Motion

The CSIMC uses a velocity-based pursuit-intercept algorithm as the basis for all motion. It is specially designed to accurately and smoothly pursue and follow arbitrary paths defined by step values stated as a function of time in the presence of small to modest amounts of axis slip.

The update period is about 32ms, or about 31 times per second. At each update the position and velocity of the target is computed. Velocity is computed as the change in position from the previous update, acceleration is the change in velocity. For a fixed target position or velocity, for example from the **mtpos** or **mtvel** variables being assigned, these values are synthesized from the initial conditions and time elapsed since the command was issued. For arbitrary paths, for example from the **mtrack** function, the values are interpolated to the current clock value using a cubic spline fit .

At each update, the ideal intercept velocity to issue is computed as follows:

$$V_{g} = V_{t} - K(x_{g} - x_{t})$$

where

$$K = K_V \frac{A_{\text{max}}}{V_{\text{max}}}$$

 x_g and V_g denote the current motor or encoder "gun" position and velocity; similarly x_t and V_t denote the current "target"; K_V is the **kv** parameter; and A_{\max} and V_{\max} are the **maxacc** and **maxvel** parameters. This ideal is then mitigated by **maxvel** and **maxacc** with respect to the velocity issued at the previous update. All calculations are performed in motor steps. If there are more encoder steps than motor steps (*i.e.*, **esteps** > **msteps**) the goal accuracy is 0 encoder steps, otherwise it is 0 motor steps.

If the target is moving at constant velocity V_T and is at position $x_t = x_T + V_T t$ at time t, the gun position is the solution to the above nonhomogeneous differential equation:

$$x_{g}(t) = V_{T}t + x_{T} + (x_{g}(0) - x_{T})e^{-Kt}$$

$$V_{g}(t) = V_{T} - (x_{g}(0) - x_{T})Ke^{-Kt}$$

$$A_{g}(t) = (x_{g}(0) - x_{T})K^{2}e^{-Kt}$$

If the velocity or acceleration computed from these equations exceeds the respective maxima, the clamping algorithm effectively produces a parabolic trajectory with constant acceleration $A_{\rm max}$. In this regime, the equations of motion become:

$$x_g(t) = \frac{A_{\text{max}}}{2} t^2 + V_g(0)t + x_g(0)$$
$$V_g(t) = A_{\text{max}}t + V_g(0)$$
$$A_g(t) = A_{\text{max}}$$

The two regimes merge when their accelerations are both A_{max} .

Index

retrig 19 etvel 19 evel 19 evel 19 evel 19 A/D 20 accuracy 1 ad0 20 address 4 ANSI C 45 API 39 arguments 22 balanced 1 BDM12 44 balanced 1 BDM12 44 balanced 1 BDM12 44 C Compiler 45 Circuit Board 4 etrig 19 etvel 19 evel 19
A/D 20 accuracy 1 ad0 20 address 4 ANSI C 45 API 39 arguments 22 balanced 1 BDM12 44 bdm12 44 C Compiler 45 Circuit Board 4 Example Configuration 2 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Example Configuration 2 Examples 34 Output 1 output circuit 9 Packet Format 41 Peer 21 Ping 25 plimbit 21 Pod 44 PORT 27 Port 30 Port 30 Power 8 Power 8 Power supply circuit 9
A/D 20 accuracy 1 ad0 20 address 4 ANSI C 45 API 39 arguments 22 balanced 1 BDM12 44 BDM12 44 BDM12 44 C C Compiler 45 C ircuit Board 4 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Examples 34 Output 1 output 3 Packet Format 41 Peer 21 Ping 25 plimbit 21 PORT 27 Port 30 port 30 port 33 Power 8 Power supply circuit 9
accuracy 1 ad0 20 address 4 firmware 28 Packet Format 41 ANSI C 45 Firmware 43 peer 21 API 39 function arguments 22 Ping 25 arguments 22 global variables 22 Pod 44 balanced 1 PORT 27 BDM12 44 Hardware Specifications 1 port 27 bdm12 44 heatsink 8 Port 30 Help 29 port 33 C Compiler 45 history 29 power 8 Circuit Board 4 homebit 21 Power supply circuit 9
address 4 ANSI C 45 API 39 arguments 22 balanced 1 BDM12 44 bdm12 44 C Compiler 45 Circuit Board 4 firmware 28 firmware 28 firmware 43 function arguments 22 global variables 22 global variables 22 Hardware Specifications 1 port 27 port 30 port 33 history 29 homebit 21 Power 8 Power supply circuit 9
ANSI C 45 API 39 arguments 22 balanced 1 BDM12 44 bdm12 44 bdm12 44 C Compiler 45 Circuit Board 4 Birmware 43 function arguments 22 global variables 22 global variables 22 plimbit 21 PORT 27 PORT 27 Port 30 Port 30 Power 8 Power 8 Power supply circuit 9
API 39 arguments 22 global variables 22 balanced 1 BDM12 44 bdm12 44 C Compiler 45 Circuit Board 4 Ping 25 plimbit 21 Pod 44 PORT 27 Hardware Specifications 1 port 27 heatsink 8 Help 29 port 33 history 29 homebit 21 Ping 25 plimbit 21 Pod 44 PORT 27 Port 30 Power 8 Power 8 Power supply circuit 9
arguments 22 global variables 22 plimbit 21 balanced 1 BDM12 44 PORT 27 bdm12 44 Port 30 Help 29 port 33 C Compiler 45 history 29 homebit 21 Bowled 44 Power supply circuit 9
balanced 1 BDM12 44
BDM12 44 Hardware Specifications 1 port 27 bdm12 44 heatsink 8 Port 30 Help 29 port 33 C Compiler 45 history 29 Power 8 Circuit Board 4 homebit 21 Power supply circuit 9
bdm12 44 heatsink 8 Port 30 Help 29 port 33 C Compiler 45 history 29 Power 8 Circuit Board 4 homebit 21 Power supply circuit 9
C Compiler 45 history 29 Power 8 Circuit Board 4 homebit 21 Power supply circuit 9
Circuit Board 4 homebit 21 Power supply circuit 9
1 Owel supply should be
clock 21 host 25 Power-On 43
close 28 HOST 27 precision 1
Configuration 2 host 33 printf 18
Connection 29
control-D 30 ICC12 45 pullup 5
core function 22 ledge 20
Csimc 27 if caveat 24 quadrature 1 csimc.cfg 26, 30 ilevel 21
Csimcd 25 ImageCraft 1, 45 Reboot 30
csimcd.log 26 input 1 Remote Variables 22
Csimcio 33 Input circuit 9 return 22
csi_close 39 integers 17 RS232 5, 7, 29, 39 csi_f2h 39 Interactive 27
csi_f2n 39 Interruptions 29 Script 33
csi_intr 39 ipolar 21 scripts 27
csi_open 39 Seattle Robotics 44 csi_r 40 Self-Test 12
csi_r 40
csi_rix 40 local variables 22 shell 39
csi sopen 39 localhost 27, 30, 33 Shells 17
csi_w 40 Log file 26 SIGHUP 26 csi_wr 40 logging packets 25 Software Specifications 2
csi_wr 40 logging packets 25 Software Specifications 2 Specifications 1
Daemon 25 maxacc 19 stack variables 22
Data Types 17 maxvel 19 Statements 23 Datalink Protocol 41 mdir 19 Statistics 14
Datalink Protocol 41 mdir 19 Statistics 14 Motion 18 stop 18
editor 27 Motor connector circuit 11 Switches 4-6
eerror 18 mpos 19 Sync 41
encoder 1 msteps 19 Syntax 17 Encoder circuit 10 mtpos 19
epos 18 mtrack 18 Threads 17
Equation of Motion 45 mtrig 19 timeout 19
Error Codes 13 mtvel 19 toffset 19
esign 18 multi-tasking 2 Token 43 esteps 19 mvel 19 Topology 42
etpos 19 myaddr 21 tracing 29
etrack 18 Track 18

Index

undef 22 user defined functions 22 vascale 20 verbose 26 version 21 working 20