

SHOWN IN AG KNITS AND DE WITTE ENGLE DOLL SKIN JERSEY AND SHANNON FAUX FUR



SCISSORS

STABILIZER-MEDIUM TEARAWAY

SCOTCH TAPE

FAUX FUR FOR THE HAIR

2 WAY COTTON INTERLOCK FOR BODY

2 WAY THIN LINER (FLEECE, TSHIRT, MINKY)

SEAM RIPPER

PLASTIC DOLL JOINTS OR SAFETY EYES

POLYFIL

POLY PELLETS (OPTIONAL)

NEEDLE AND THREAD

FABRIC PEN

SEAM RIPPER

EXACTO KNIFE

VELCRO OR SNAPS AND SNAP PLIERS

4X4 MAKES 7" SWADDLE SWEETIE

USES ANY 10"-11" HEADS

ATTACH HEAD WITH 20MM SINGLE JOINT OR
(2) 8-10MM SAFETY EYES.

4" WIDE X 8" LONG PIECE OF FUR.

5X7 MAKES 11" SWADDLE SWEETIE

USES ANY 16" HEADS

ATTACH HEAD WITH 35MM SINGLE JOINT OR
(2) 15MM SAFETY EYES

7" WIDE X 10" LONG PIECE OF FUR

6X10 MAKES 15" SWADDLE SWEETIE

USES ANY 18"-19" HEADS

ATTACH HEAD WITH 45MM SINGLE JOINT OR
(2) 20MM JOINTS OR SAFETY EYES.

10" WIDE X 12" LONG PIECE OF FUR

8X8 MAKES A 15" SWADDLE SWEETIE

USES ANY 18"-19" HEADS

ATTACH HEAD WITH 45MM SINGLE JOINT OR
(2) 20MM JOINTS OR SAFETY EYES

8" WIDE X 12" LONG PIECE OF FUR.

8X12 MAKES A 18" SWADDLE SWEETIE

USES ANY 25" HEADS

ATTACH HEAD WITH 55MM SINGLE JOINT OR
(2) 20MM JOINTS

12" WIDE X 16" LONG PIECE OF FUR

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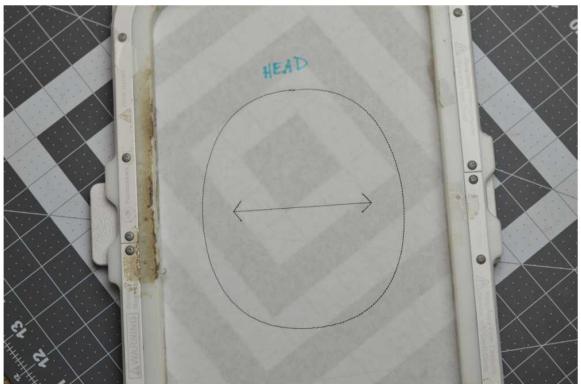
LOAD THE EARS DIE LINES AS YOU WOULD WITH ANY OF OUR DOLLS AND STITCH THE DIE LINE ON A PIECE OF STABILIZER. I WAS MAKING SEVERAL DOLLS AT ONCE, SO I COPIED THE EARS AND STITCHED OUT THREE. YOU WILL JUST HAVE ONE SET OF EARS.



STITCH THE TACK DOWN FOR THE EARS. REMOVE THEM FROM THE HOOP AND SET THEM ASIDE. I LIKE TO LEAVE MINE ON THE STABILIZER UNTIL I NEED THEM TO KEEP FROM LOSING THEM.



COVER THE EARS DIE LINE WITH TWO PIECES OF DOLL JERSEY FABRIC AND TAPE IN PLACE.



LOAD THE FACE FILE. THE STRETCH WILL ALWAYS GO SIDE TO SIDE AS SHOWN. IF YOU HAVE A LINE GOING THE OTHER WAY, ITS THE GRAIN LINE.

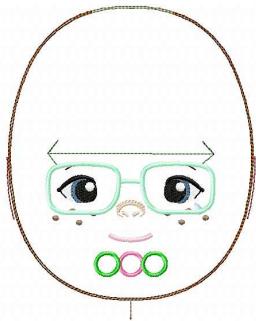
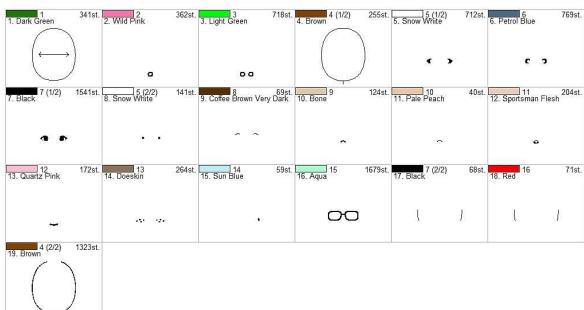


COVER THE DIE LINE WITH A PIECE OF LINER FABRIC. LOW LOFT FLEECE, MINKY, T-SHIRT OR ANY 2 WAY STRETCH (NOT 4 WAY) WILL WORK AS A LINER. I HIGHLY RECOMMEND THIS STEP. YOUR FACE WILL STUFF BETTER AND BE MORE STABLE ON THE BODY.



COVER THE HEAD DIE LINE WITH A PIECE OF DOLL JERSEY FABRIC AS WELL RIGHT ON TOP OF THE LINER.





FACE STITCH GUIDE READ BEFORE PROCEEDING

THIS REFERENCE IS FOR FACES THAT COME WITH SWADDLE SWEETIES, BLAIRE FACE, ANNA MAE FACE, CAROLINE FACE, ALETTA FACE, DAPHNE FACE, EMMALEE FACE, JOLEEN FACE, ODETTE FACE, JESSA FACE, WHITNEY FACE, DELLA FACE, SASHA FACE, CHERRY FACE, BEULLA FACE, LOULOU FACE, PENNY FACE, SUGAR FACE, SADIE FACE, HAILEY FACE, LORNA FACE, AND BECCA FACE.

COLOR 1: ALWAYS STITCH THE DIE LINE AND STRETCH INDICATOR ARROWS.

COLOR 2 OR 3: DECIDE IF YOU WILL ATTACH THE HEAD WITH ONE OR TWO DOLL JOINTS. REMEMBER THAT IF YOU USE TWO, THE HEAD WILL BE MORE STABLE BUT WILL NOT TURN. IF USING APRIL, JUNO, WILLOW OR FIONA DOLLS, YOU WILL ONLY STITCH COLOR 2!!! DO NOT USE COLOR 3 FOR THESE DOLLS. COLOR 3 IS ONLY AN OPTION FOR THE SWADDLE SWEETIE.

COLOR 4: ALWAYS STITCH THE TACK DOWN FOR ALL DOLLS.

EYES: ALWAYS STITCH ALL OF THE EYE DETAILS. THIS IS MULIPLE COLORS.

NOSE: THIS FACE FILE HAS THREE NOSES. DO NOT STITCH ALL OF THEM. SKIP TO THE NOSE YOU WANT FOR YOUR DOLL. STITCH IT. DO NOT STITCH ANY OF THE OTHER NOSES. USE YOUR MACHINE TO SKIP AHEAD AND BYPASS NOSES YOU DO NOT WANT.

LIPS: ALWAYS STITCH THE LIPS. THERE WILL ONLY BE ONE TYPE OF LIP PER FACE DESIGN.

FRECKLES: THESE ARE OPTIONAL!!!! YOU DO NOT HAVE TO STITCH FRECKLES OUT. IF YOU WANT THEM ON YOUR DOLL THEN STITCH THAT COLOR STEP. IF YOU DO NOT WANT THEM, ADVANCE FORWARD ON YOUR MACHINE TO BYPASS OR SKIP THIS COLOR STEP. FRECKLES CAN ALSO BE DRAWN ON WITH A PRISMA COLOR PENCIL IN DARK UMBER.

TEAR: IF YOU WANT YOUR BABY TO HAVE A TEAR ON ITS CHEEK, STITCH OUT THE TEAR. IF YOU DO NOT WANT YOUR BABY TO HAVE A TEAR, USE YOUR MACHINE TO BYPASS OR SKIP THIS STEP. THE TEAR IS OPTIONAL!!!!

GLASSES: SOME HAVE ASKED FOR GLASSES AS AN OPTION. WE ADDED GLASSES TO THIS FACE FILE. IF YOU WANT YOUR BABY TO WEAR GLASSES, YOU CAN CHOOSE TO STITCH THIS COLOR, OTHERWISE, USE YOUR MACHINE TO ADVANCE OR SKIP PAST THIS COLOR!!!

EAR DIE LINE: ALWAYS STITCH THE EAR DIE LINES

EAR TACK DOWN: ALWAYS STITCH THE EAR TACK DOWN.

FINAL TACK DOWN: ALWAYS STITCH THE FINAL TACK DOWN FOR THE HEAD.

IMPORTANT!!!!

THIS IS NOT A FULL TUTORIAL!!! THIS IS ONLY A REFERENCE SHEET FOR UNDERSTANDING THE FLOW OF STITCHING ON THESE FACE FILE. PLEASE KEEP READING THE TUTORIAL FOR A FULL UNDERSTANDING.





TAPE DOWN THE LINER AND DOLL JERSEY



IF YOU WANT THE HEAD TO TURN ON SWADDLE SWEETIE, STITCH COLOR 2 FOR ONE CIRCLE. ALSO STITCH COLOR 2 SHOWN ABOVE FOR ALL OTHER DOLLS. HOWEVER, DO NOT STITCH THIS CIRCLE IF YOU NEED A MORE STABLE HEAD ON YOUR SWADDLE SWEETIE; YOU WILL STITCH COLOR 3 IN THAT CASE.



IF YOU ARE MAKING A SWADDLE BABY AND YOU WANT THE HEAD MORE STABLE, STITCH COLOR 3 INSTEAD. REMEMBER THE HEAD WILL NOT TURN. THIS STEP IS FOR SWADDLE SWEETIES ONLY. DO NOT STITCH FOR JUNO, APRIL, WILLOW OR FIONA



IMPORTANT..... PEEL UP THE TWO PIECES OF FABRIC WITH THE CIRCLE ON IT. LOTS OF LADIES SKIP THIS STEP. YOU MUST PEEL UP THE FABRIC AWAY FROM THE STABILIZER THAT HAS THE CIRCLE ON IT. REMOVE IT AND IT WILL LEAVE A HOLE IN THE STABILIZER.



HERE IS THE FABRIC PEELED UP THAT HAS THE TWO CIRCLES ON IT FOR THE SWADDLE SWEETIE. YOU DONT HAVE TO USE TWO CIRCLES ON THE SWADDLE SWEETIE, YOU CAN USE ONE CIRCLE, BUT I ADDED IT IN CASE YOU HAVE A FLOPPY HEAD WHICH WOULD BE UNATTRACTIVE ON A SWADDLE BABY.



HERE IS THE SINGLE CIRCLE VERSION. AGAIN, YOU MUST PEEL UP THESE TWO LAYERS OF FABRIC. YOU CANNOT LEAVE IT ON THE HOOP. THE FABRIC WILL PEEL UP EASILY WITH NO EFFORT.



TAPE UP THE CIRCLE/CIRCLES. REMEMBER DONT STITCH COLOR 2 AND 3. PICK ONE ACCORDING TO THE DOLL, DONT STITCH BOTH. I LEFT THE LOOSE FABRIC PANEL WITH THE CIRCLE IN THE PHOTO SO YOU CAN SEE ITS LOOSE.



AGAIN.....COVER THE HEAD DIE LINE WITH YET ANOTHER PIECE OF LINER FABRIC AS SHOWN. A BRAND NEW PIECE.



COVER THE HEAD DIE LINE WITH A NEW PIECE OF DOLL JERSEY. NOTICE YOU CAN SEE THAT FABRIC PANEL WITH THE CIRCLE ON IT OFF CAMERA. THIS IS TO SHOW YOU THAT WE ARE NOW DEALING WITH TWO NEW PIECES OF FABRIC.



TAPE THE NEW FABRIC PIECES IN PLACE.



SINCE OUR FACES HAVE HEAVY EMBROIDERY, APPLY AN EXTRA LAYER OF STABILIZER TO THE BACK SIDE OF THE HOOP WITH SCOTCH TAPE. THIS WILL HELP THE FACE STITCH BETTER.



NOW STITCH A TACK DOWN FOR THE HEAD. AGAIN, I LEFT THE CIRCLE FABRIC PANEL IN VIEW SO YOU CAN SEE ITS STILL OFF TO THE SIDE AS A SEPERATE UNIT.



STITCH THE EYES. ALL COLORS FOR THE EYES. PICK A NOSE AND STITCH THE ONE YOU WANT. STITCH THE LIPS. STITCH THE FRECKLES, TEAR OR GLASSES ONLY ONLY ONLY IF YOU WANT THEM. OTHERSIDE SKIP THE FRECKLES, TEAR, AND GLASSES COLORS AND GO ONTO THE EAR DIE LINE.



STITCH THE DIE LINE FOR THE EARS.



NOW CUT OUT YOUR EARS. MAKE SURE TO LEAVE EXTRA FABRIC ON THE OPEN SIDE TO GIVE YOURSELF SOMETHING TO TAPE DOWN. TURN THE EARS RIGHT SIDE OUT.



TAPE THE EARS IN PLACE OVER THE EARS DIE LINE AS SHOWN. MAKE SURE THEY ARE NOT UPSIDE DOWN.



HERE ARE MY EARS TAPE. COMPARE AND MAKE SURE THEY ARE EQUALLY SPACED. IF NOT, REPOSITION.



STITCH THE TACK DOWN FOR THE EARS.



NOW ITS TIME TO USE THAT FABRIC PANEL WITH THE CIRCLE ON IT. IF DOING JUNO, APRIL, WILLOW OR FIONA, YOU WILL HAVE ONE CIRCLE. IF USING SWADDLE BABY YOU COULD HAVE EITEHR DEPENDING ON YOUR PREFERENCE.



PLACE THE CIRCLE FABRIC PANEL RIGHT SIDE DOWN AS SHOWN. LAY IT SO THE CIRCLE(S) FALL RIGHT AT THE BOTTOM LIP AS SHOWN. THERE IS ALSO A CENTER LINE AT THE BOTTOM OF THE HEAD TO CENTER IT VERTICALLY. REMEMBER YOU ALSO HAVE HOLES IN THE STABILIZER TOO TO ENSURE PROPER PLACEMENT.



TAPE THE LOOSE FABRIC PANEL WITH THE CIRCLE(S) IN PLACE OVER THE FACE.



STITCH THE FINAL TACK DOWN LINE. NOTE THAT THERE WILL BE A GAP LEFT IN THE STITCHING AT THE TOP OF THE HEAD.



HERE IS WHAT YOUR JUNO, APRIL, FIONA, OR WILLOW WILL LOOK LIKE WITH THE SINGLE CIRCLE. AND IF YOU ARE MAKING A SWADDLE SWEETIE WITH A HEAD THAT TURNS YOU WILL ALSO HAVE THE SINGLE CIRCLE.



CUT OUT THE HEAD CLOSE TO THE TACK DOWN LINE BUT MAKE SURE YOU LEAVE A 1/2" EXTRA TAB OF FABRIC WHERE THE OPENING WILL BE. THIS GIVES YOU SOMETHING TO LADDER STITCH AT THE END. DO NOT ACCIDENTLY FORGET TO CUT THE TAB OF EXTRA FABRIC.



IF YOU WISH TO HAVE A BABY THAT TAKES A MAGNETIC PACI OR A BOTTLE, OR SUCK ITS THUMB, TAPE A 9MM X 3MM RARE EARTH MAGNET TO THE MOUTH WITH A PIECE OF DR SCHOLS MEDICAL ADHESIVE BANDAGE.



CUT A CIRCLE OF THE DR SCHOLS MEDICAL ADHESIVE BANDAGE TO COVER THE MAGNET. I HAVE TRIED CHEAPER KINDS AND THIS IS BY FAR THE BEST. YOU CAN HARDLY REMOVE IT! IT STICKS REALLY REALLY WELL. THIS HOLDS THE MAGNET IN PLACE.



PLACE THE MAGNET DIRECTLY ON THE MOUTH.



STITCH THE BANDAGE TO THE MOUTH AND PRESS FIRMLY AROUND THE EDGES OF THE CIRCLE AS SHOWN.



TURN THE HEAD RIGHT SIDE OUT. YOUR HEAD IS NOW COMPLETE. HERE ARE A FEW OF THE FACES FROM OUR STORE.



ON THE BACK WILL BE THE CIRCLE(S). ALL BABIES CAN USE THE SINGLE CIRCLE STITCH IN COLOR 2 OF THE FILE. BUT ONLY A SWADDLE SWEETIE CAN USE THE DOUBLE CIRCLES STITCHED ON COLOR 3. ONLY STITCH DOUBLE CIRCLES IF YOU DO NOT WANT THE HEAD TO TURN AND NEED A MORE STABLE HEAD. DOUBLE CIRCLES WILL NOT WORK FOR THE OTHER BABIES.



YOU HAVE TWO CHOICES FOR WINGS. VELCRO OR SNAPS. CHOOSE ONE STYLE. LOAD THE WING FILE AND STITCH THE DIE LINES ON A PIECE OF STABILIZER



I RECOMMEND A LIGHT WEIGHT LINER FOR THE WINGS. IF YOU USE A 2 WAY STRETCH KNIT PRINT FOR THE BODY, USE A 2 WAY WHITE KNIT OR FLEECE FOR THE LINER. IF YOU HAVE A 4 WAY KNIT THEN USE A 4 WAY STRETCH LINER. IF YOU MISMATCH THE LINER AND BODY FABRIC, YOU WILL GET PUCKERS WHEN YOU STUFF THE DOLL. THIN CHEAP FLEECE, OR THIN MINKY MAKE GOOD LINER FABRIC. CHOSE GOOD QUALITY KNIT PRINTS FOR BODY. PLACE A PIECE OF LINER (OPTIONAL) DOWN THEN A KNIT PRINT FABRIC RIGHT SIDE UP AS SHOWN.



FOR THE SNAP VERSION, STITCH THE CIRCLES FOR THE SNAP PLACEMENT.

HOWEVER, IF YOU ARE MAKING VELCRO WINGS, THEN STITCH THE DIE LINE FOR THE VELCRO. ON ONE WING PLACE SCRATCHY PIECE OF HOOK VELCRO FACE UP AND TAPE IN PLACE. ON THE OTHER WING PLACE A PIECE OF THE SOFT LOOP VELCRO FACE UP AND TAPE IN PLACE. THEN STITCH THE TACK DOWN LINES TO SECURE THE VELCRO. TRIM AROUND THE VELCRO PIECES CLOSE TO THE TACK DOWN LINE.



NOW LAY ANOTHER PIECE OF WING FABRIC RIGHT SIDE DOWN TO COVER. DO NOT PUT ANOTHER PIECE OF LINER FABRIC.

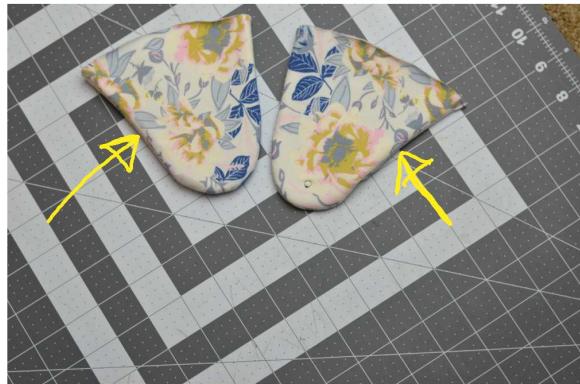


STITCH THE FINAL TACK DOWN LINE FOR THE WINGS.





REMOVE THE HOOPING AND FLIP THE WINGS OVER TO THE SIDE WITH STABILIZER. USE THE DIE LINE TO HELP YOU TRIM THE CURVED OPEN EDGE OF EACH WING SHOWN IN YELLOW.



TURN THE WINGS RIGHT SIDE OUT. PLEASE TAKE A MOMENT TO NOTE THAT THERE IS A PARTICULAR SHAPE TO THE WINGS. ONE SEWN EDGE IS CONCAVE SHAPED. THIS SIDE WILL BE ON THE LOWER HALF OF THE BODY AND THE OTHER SIDE WILL BE NEAR THE FACE.



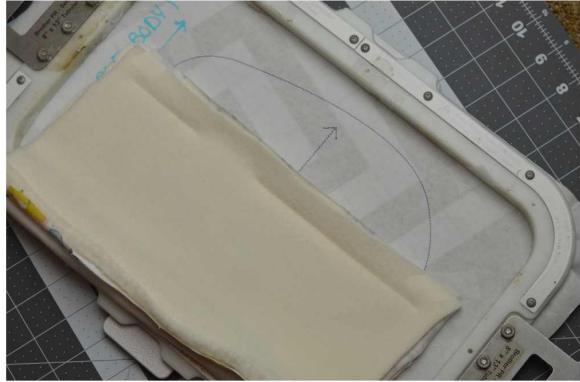
LOAD UP THE TORSO FILE AND STITCH THE DIE LINES FOR THE TORSO. NOTICE THE DIRECTION OF STRETCH.



CUT TWO PIECE OF LINER FABRIC AND 2 PIECES OF BODY FABRIC. THESE PIECES SHOULD BE LARGE ENOUGH TO GENEROUSLY COVER HALF OF THE TORSO. I LIKE TO CUT THESE PIECES THE FULL LENGTH OF THE HOOP AND HALF THE WIDTH OF THE TORSO PLUS 2 INCHES TO ENSURE I HAVE PLENTY OF FABRIC TO WORK WITH



PLACE A PIECE OF LINER, THEN 2 PIECES OF KNIT RIGHT SIDES TOGETHER, THEN ANOTHER PIECE OF LINER ON TOP LIKE A SANDWICH. THERE IS A CENTER LINE RUNNING THE LENGTH OF THE TORSO. MAKE SURE THESE FABRIC PIECES OVERLAP THAT CENTER LINE 1/2" AT LEAST. TAPE IN PLACE. BE CAREFUL THAT INSIDE THE SANDWICH THAT YOUR PRETTY PRINT IS RIGHT SIDE TOGETHER. THIS IS IMPORTANT, I MADE THE MISTAKE OF HAVING MINE BOTH RIGHT SIDE DOWN.



STITCH THE TACK DOWN TO CREATE THE BACK PANEL OF THE BODY. NOTICE THAT THERE WILL BE A GAP LEFT IN THE STITCHING.

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