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# Statistical Fatigue Life Prediction of a Damaged Structure Using Reduced Basis Digital twin

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# Motivation

- Hydrogen distribution system using tube trailer
  - Exposed to various damage sources that can cause physical defects during the transportation

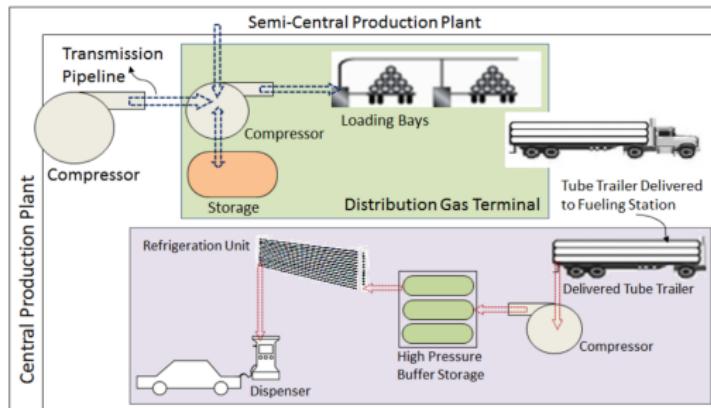


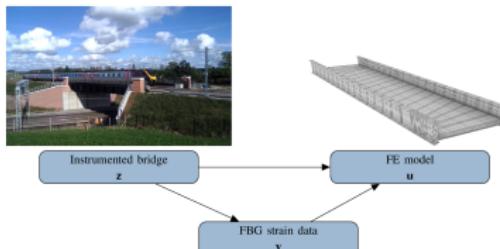
Figure 1: Storage, transportation, and charging process of a vessel<sup>†</sup>

- Predictive digital twin for structural health monitoring
  - Relieve safety concerns by keeping an eye on a high-pressure vessel
  - Prognose the status of a defect by updating a virtual model based on sensor data of a physical asset
  - Realize prognostic and health management (PHM) that improve safety and reduce operating costs at the same time

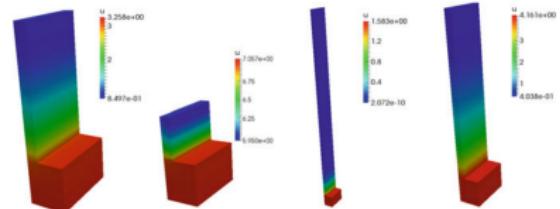
<sup>†</sup> Reddi, K., Mintz, M., Elgowainy, A., & Sutherland, E. (2016). Challenges and opportunities of hydrogen delivery via pipeline, tube-trailer, LIQUID tanker and methanation-natural gas grid. Hydrogen science and engineering: materials, processes, systems and technology, 849-874.

# Motivation

- Previous research
  - ① Digital twin based on a finite element (FE) model<sup>†</sup>
    - Accurate but computationally expensive for many-query problems



**Figure 2:** Digital twin of a bridge based on FE model<sup>†</sup>



**Figure 3:** Reduced basis functions of a thermal fin problem<sup>††</sup>

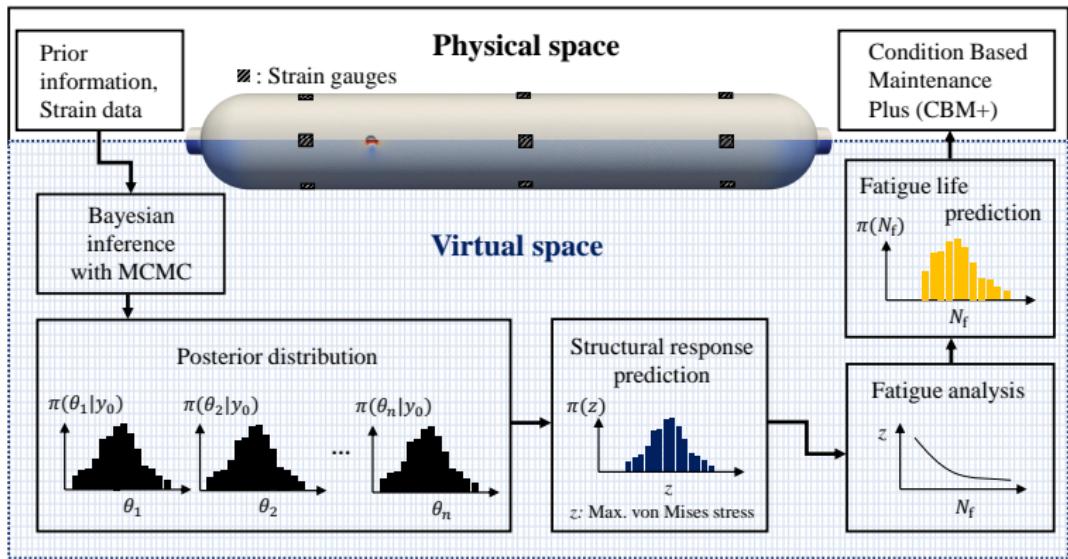
- ② Digital twin based on a data-driven reduced-order modeling<sup>‡</sup>
  - Unable to guarantee the model follows governing physical rules
- ③ Reduced basis (RB) method<sup>††</sup>: physics-driven reduced-order modeling
  - Achieve a significant reduction in computational time compared to the conventional FE method after the time-consuming offline phase
- Goal: digital twin-driven fatigue life prediction of a defected vessel using RB method

<sup>†</sup> Febrianto, E., Butler, L., Girolami, M., & Cirak, F. (2022). Digital twinning of self-sensing structures using the statistical finite element method. *Data-Centric Engineering*, 3, e31.

<sup>††</sup>Hesthaven, J. S., Rozza, G., & Stamm, B. (2016). Certified reduced basis methods for parametrized partial differential equations (Vol. 590). Berlin: Springer.

<sup>‡</sup>Fang, X., Wang, H., Li, W., Liu, G., & Cai, B. (2022). Fatigue crack growth prediction method for offshore platform based on digital twin. *Ocean Engineering*, 244, 110320.

- Statistical fatigue life prediction of a damaged vessel using digital twin
    - Consider uncertainties in system parameters  $E, \nu, p, d$
    - Estimate the fatigue life at the current status as the dent size grows
    - Assume that high fidelity FE data emulate the strain sensor data
    - Use the RB method to accelerate the simulation for the digital twin implementation



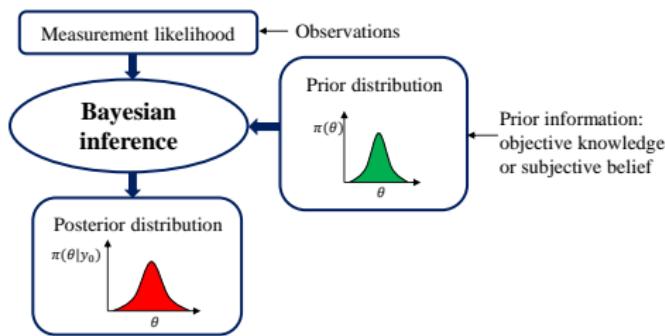
**Figure 4:** Overview of a statistical fatigue life prediction using digital twin

## Methods

## Bayesian inference

- Bayesian inference
    - Allow to estimate unknown system parameters with a probabilistic description
    - Estimate unknown system parameters by posterior parameter distribution  $\pi(\theta|\gamma_0)$  upon observation  $\gamma_0$

$$\pi(\theta|y_0) \propto \pi(y_0|\theta)\pi(\theta)$$



**Figure 5:** Concept of a Bayesian inference

- Markov-Chain Monte Carlo (MCMC) simulation<sup>†</sup>
    - Draw parameter samples in the form of a posterior probability distribution for unknown distributions
    - Use adaptive Metropolis within Gibbs sampling and Metropolized independent sampling successively

† Stark, P. B., & Tenorio, L. (2010). A primer of frequentist and Bayesian inference in inverse problems. Large-scale inverse problems and quantification of uncertainty, 9-32.

## Methods

## Fatigue analysis

- Follow procedures for fatigue analysis in ASME BPVC<sup>†</sup>
    - American Society of Mechanical Engineers Boiler and Pressure Vessel code
    - Provide the guidance to design and construction of pressure vessels for safe operation
  - Steps for fatigue analysis
    - ① Determine the load history of the vessel.
    - ② Determine the individual cycles and define the total number of cyclic stress ranges in the load history.
    - ③ Determine the equivalent stress range for the cycle
    - ④ Determine the effective alternating equivalent stress amplitude for the cycle.
    - ⑤ Determine the number of cycles to failure for the alternating equivalent stress.

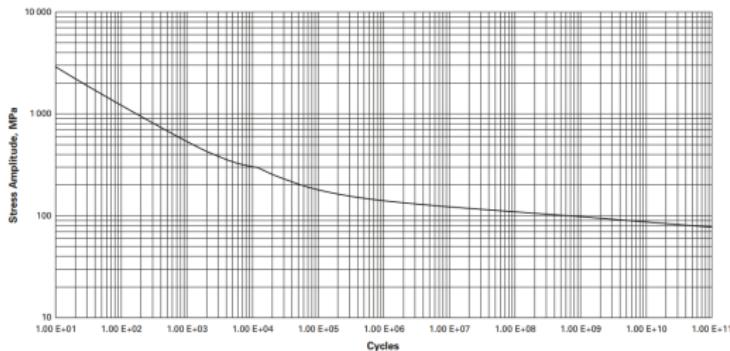


Figure 6: Fatigue curve of a vessel steel<sup>†</sup>

† The American Society of Mechanical Engineers, ASME Boiler & Pressure Vessel Code, Section VIII Division 2, 2019 Edition.

# Methods

## Linear elasticity problem

- Strong form  $\frac{\partial}{\partial x_j^0(\mu)} \left( C_{ijkl}^0(\mu) \frac{\partial u_k^0(\mu)}{\partial x_l^0(\mu)} \right) = 0, \quad \text{in } \Omega^0(\mu)$  (1)

- Boundary conditions

$$u^0 = 0 \quad \text{on } \Gamma_1^0, \Gamma_2^0, \quad C_{ijkl}^0 \frac{\partial u_k^0}{\partial x_l^0} e_{n,j} = q e_{n,i} \quad \text{on } \Gamma_3^0 \quad (2)$$

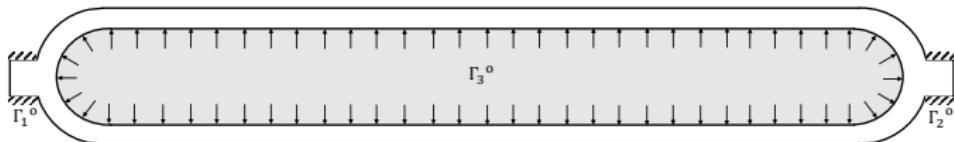


Figure 7: Boundary conditions of a damaged vessel model

- Computational subdomains

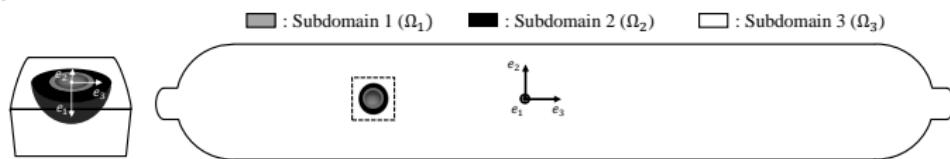


Figure 8: Computational subdomains of a damaged vessel

- Weak form

$$\sum_{s=1}^3 \int_{\Omega_s^0(\mu)} \frac{\partial v_i^0}{\partial x_j^0(\mu)} C_{ijkl}^0(\mu) \frac{\partial u_k^0(\mu)}{\partial x_l^0(\mu)} d\Omega^0(\mu) = \int_{\Gamma_3^0(\mu)} q^0(\mu) e_{n,i}^0(\mu) v_i^0 d\Gamma^0(\mu), \quad \forall v^0 \in X^0(\mu) \quad (3)$$

- Weak form in parameter-independent reference domain  $\Omega$

- Required to map geometric parameter  $\mu_d$  efficiently
- Enabled by a Jacobian matrix  $J_\Phi$  of a parametric map  $\Phi(x; \mu)$

# Methods

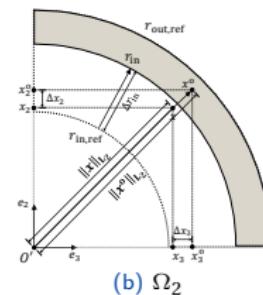
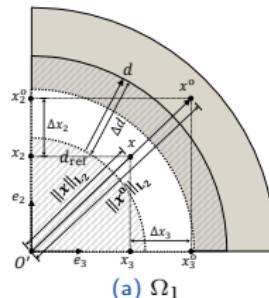
## Geometric parameterization

- Parametric map  $\Phi(x; \mu) = x^0(x; \mu) = x + \Delta x_d(\mu)$
- Geometric parametrization for dent size  $\mu_d$

- Transformation ratio: variate the dent size along the ratio  $\frac{\mu_d - d_{\text{ref}}}{\|x\|_{L_2}}$
- Geometric parametrization for each subdomain

$$\text{Subdomain 1: } x^0(x; \mu) = x + \frac{\mu_d - d_{\text{ref}}}{\|x\|_{L_2}} x$$

$$\text{Subdomain 2: } x^0(x; \mu) = x + \left( \frac{\mu_d - d_{\text{ref}}}{\|x\|_{L_2}} \right) \left( \frac{\|x\|_{L_2} - r_{\text{ref,out}}}{r_{\text{ref,in}} - r_{\text{ref,out}}} \right) x$$



**Figure 9:** Schematic representation of mapping functions

- Weak form in a reference domain

$$\sum_{s=1}^3 \int_{\Omega_s} \frac{\partial v_i}{\partial x_j} C_{ijkl,s}(x; \mu) \frac{\partial u_k(\mu)}{\partial x_l} d\Omega = \int_{\Gamma_3} q(x; \mu) e_{n,i} v_i d\Gamma, \quad \forall v \in X, \quad (4)$$

where

$$C_{ijkl,s}(x; \mu) = [J_{\Phi_s}^{-1}(x; \mu)]_{jj'} C_{ij'kl'}^0(\mu) [J_{\Phi_s}^{-1}(x; \mu)]_{ll'} |J_{\Phi_s}(x; \mu)|,$$

$$q(x; \mu) = q^0(\mu) |J_{\Phi_3}(x; \mu) e_n|.$$

# Methods

## Reduced basis approximation

- Dimension reduction modeling technique for parametrized PDE
  - Derive approximate solutions from lower dimensions  $X^N$  than finite element solution spaces  $X^{\mathcal{N}}$
- $$a^N(u^N(\mu), v; \mu) = f^N(v; \mu), \quad \forall v \in X^N$$
- Achieve a computational efficiency after spending upfront offline computational cost
- Presume affine parametric dependence to ensure an offline/online decomposition

$$\underbrace{\sum_{q=1}^{Q_a} \theta_a^q(\mu) \underbrace{\mathbb{B}^T A_N^q \mathbb{B}}_{\text{offline}} u_N(\mu)}_{\text{online}} = \sum_{q=1}^{Q_f} \theta_f^q(\mu) \underbrace{\mathbb{B}^T f_N^q}_{\text{offline}}$$

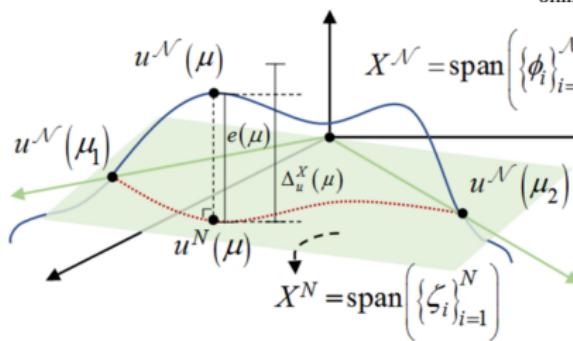


Figure 10: Concept of RB method<sup>†</sup>

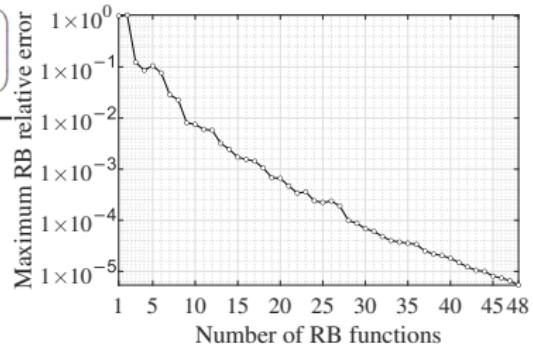


Figure 11: Error convergence for RB training

<sup>†</sup> Kang, S., & Lee, K. (2021). Real-time, high-fidelity linear elastostatic beam models for engineering education. Journal of Mechanical Science and Technology, 35(8), 3483-3495.

# Results

## Model verification

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- FE vs. RB models

- Absolute errors of von Mises stress at discrete samples



(a) At minimum parameters =  $(E_{\min}, \nu_{\min}, p_{\min}, d_{\min})$



(b) At reference parameters =  $(E_{\text{ref}}, \nu_{\text{ref}}, p_{\text{ref}}, d_{\text{ref}})$

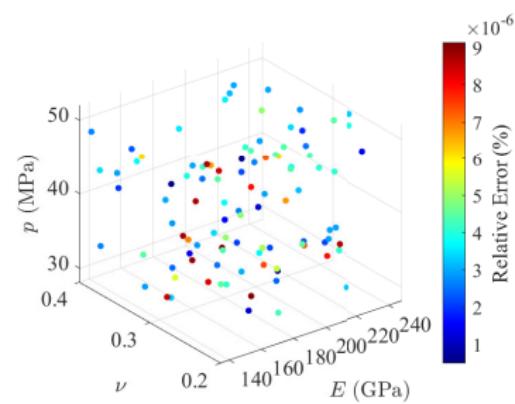


(c) At maximum parameters =  $(E_{\max}, \nu_{\max}, p_{\max}, d_{\max})$

**Figure 12:** Absolute errors of von Mises stress between the FE and RB models

- Relative errors for 100 physical parameter samples

- Validates accuracy of an RB model for physical parameters with a maximum error of less than  $1 \times 10^{-5} \%$



**Figure 13:** Relative errors of von Mises stress of an RB model for 100 physical parameter samples

# Results

## Damage scenarios [1/2]

- Scenario 1: vessel with initially identified dent size  $\mu_d=0.01$  m (number of samples:  $10^4$ )

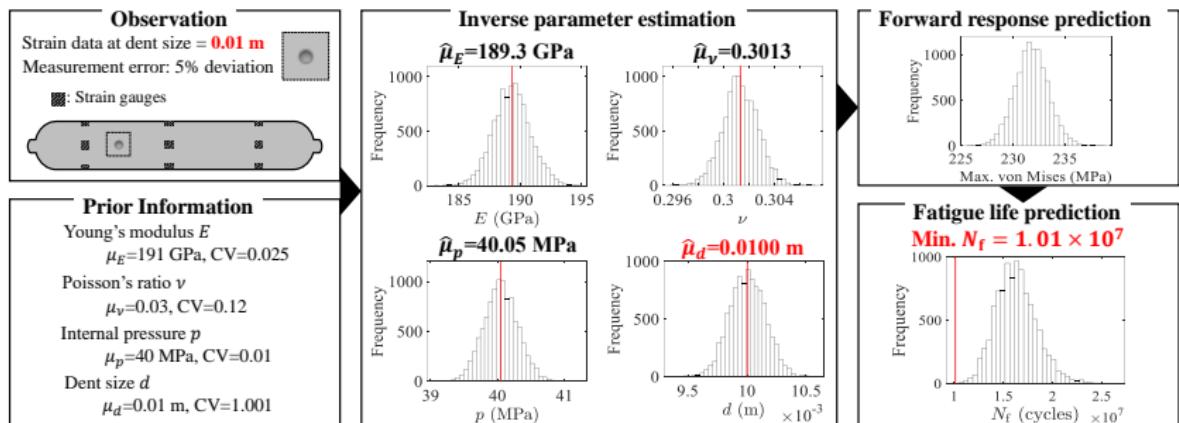


Figure 14: Statistical fatigue life prediction of a damaged vessel for scenario 1

Table 1: Posterior estimates and credible intervals for scenario 1

Parameters	True	Estimated mean	Estimated stdv	95% CI
$E$ [GPa]	191	189.3	1.49	[186.40, 192.25]
$\nu$ [-]	0.3000	0.3013	0.0014	[0.2987, 0.3040]
$p$ [MPa]	40	40.05	0.26	[39.55, 40.55]
$d$ [m]	0.0100	0.0100	0.00015	[0.0097, 0.0103]

stdv: standard deviation, CI: credible interval

# Results

## Damage scenarios [2/2]

- Scenario 2: vessel with enlarged dent size  $\mu_d=0.03$  m (number of samples:  $10^4$ )

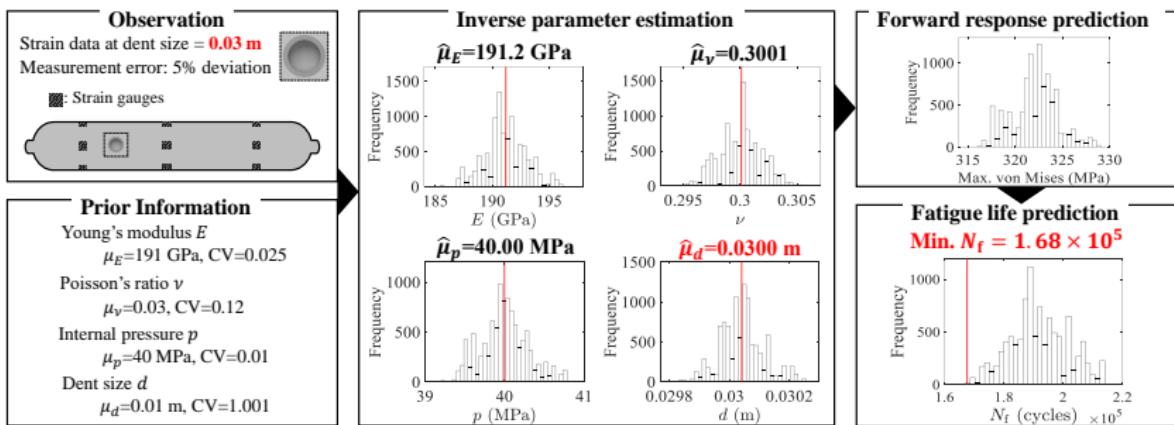


Figure 15: Statistical fatigue life prediction of a damaged vessel for scenario 2

Table 2: Posterior estimates and credible intervals for scenario 1

Parameters	True	Estimated mean	Estimated stdv	95% CI
$E$ [GPa]	191	191.2	1.83	[187.60, 194.76]
$\nu$ [-]	0.3000	0.3001	0.0019	[0.2964, 0.3038]
$p$ [MPa]	40	40.00	0.29	[39.43, 40.56]
$d$ [m]	0.0300	0.0300	0.00007	[0.0299, 0.0302]

stdv: standard deviation, CI: credible interval

# Results

## Computational times

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- Achieved rapid simulations by significantly reducing the dimension
- Offline/online computational time
  - Compared the offline/online computation times of the FE model to that of the RB model

**Table 3:** Comparison of computation time between FE and RB models

	FE model	RB model	Reduction rate
Dimensions	251,715	48	$5.24 \times 10^3$
Offline time	-	2 hr 33 min	-
Averaged online time	1 min 44 s	$1.98 \times 10^{-4}$ s	$5.24 \times 10^5$

- Total evaluation times for statistical fatigue life prediction using digital twin for one scenario

**Table 4:** Total computational times for statistical fatigue life prediction using digital twin

Phase	FE analysis time	RB analysis time	Reduction rate
Offline training	-	2 hr 33 min	-
Inverse parameter estimation	60 days 1 hr	9.90 s	$5.24 \times 10^5$
Forward response prediction	12 days	1.98 s	$5.24 \times 10^5$
Total time	72 days 1 hr	2 hr 33 min	676.20

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- Summary

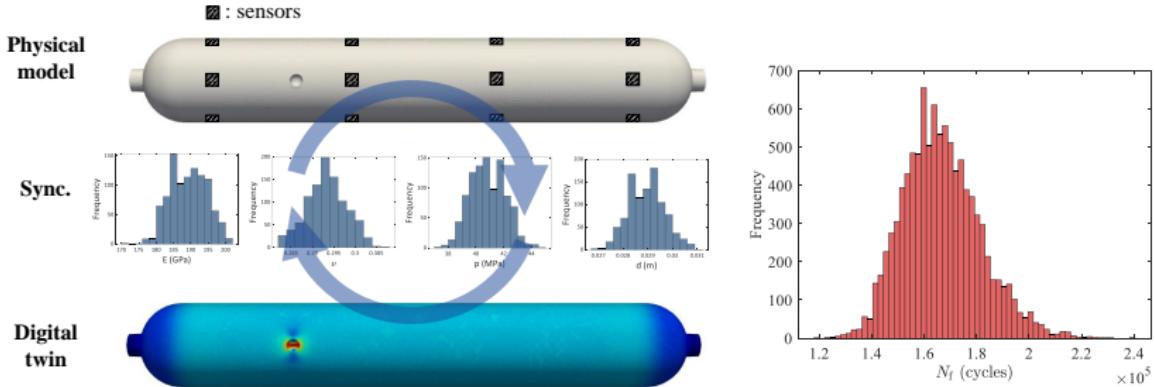


Figure 16: Statistical fatigue life prediction using digital twin

- Conclusions

- Built a digital twin model with high detection capabilities for the damage status of a physical defect
- Achieved a rapid diagnosis and prognosis with high accuracy thanks to the RB model
- Empowered prognostic and health management (PHM) of a damaged pressure vessel by computationally efficient and accurate simulation

- Overcome challenges of model updating by using a component-based approach
  - Effectively update a model by replacing a component with a defected component after identifying new damage locations

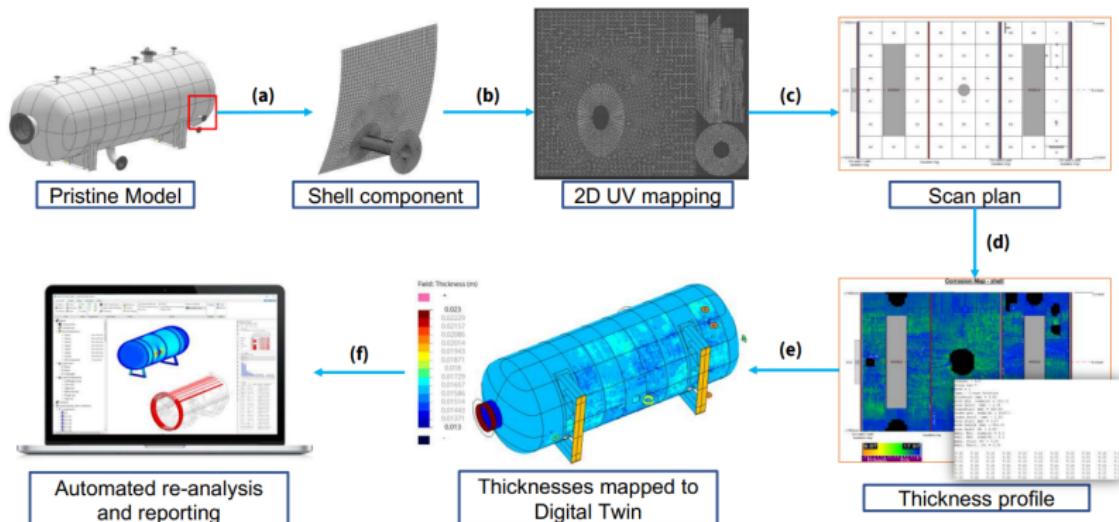


Figure 17: Digital twin of a pressure vessel using a component-based approach<sup>†</sup>

<sup>†</sup> Akselos, Case study: digital twin of pressure vessel,

<https://www.akselos.com/resources-detail/digital-twins-of-pressure-vessels-unlocking-the-full-potential-of-ogtcs-robotic-inspection-joint-industry-project-with-the-oil-and-gas-technology-center>