



U.S. DEPARTMENT OF  
**ENERGY**

**Nuclear Energy**

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**Office Of Nuclear Energy  
Sensors and Instrumentation  
Annual Review Meeting**

**Enhanced Micro-Pocket Fission Detector  
(MPFD) for High Temperature Reactors**

**Troy Unruh**

**Idaho National Laboratory  
Nuclear Energy Enabling Technologies**

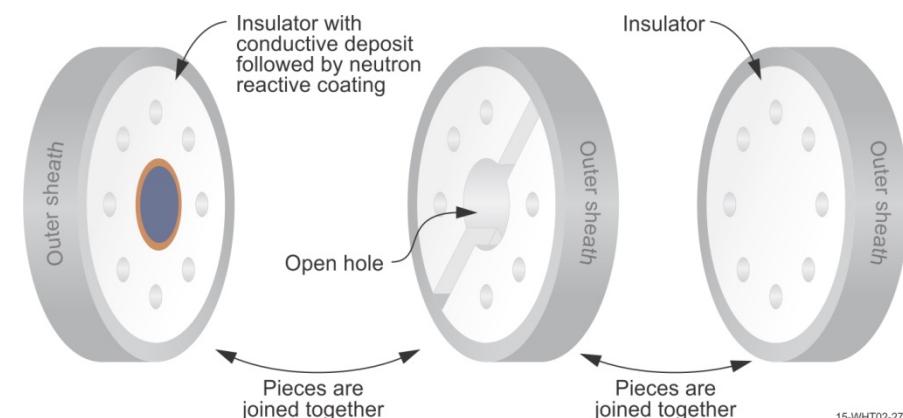
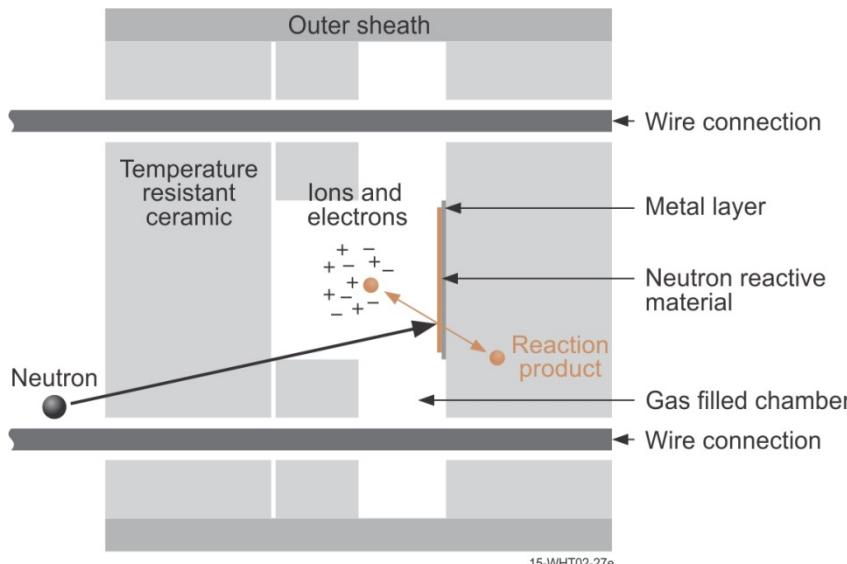
**October 12-13, 2016**



# Project Overview

## ■ Goal, and Objectives

- Develop and test high temperature capable (to 800 °C) Micro-Pocket Fission Detectors (HT MPFDs), which are compact fission chambers capable of simultaneously measuring thermal neutron flux, fast neutron flux and temperature within a single package.



Micro-Pocket Fission Detector Theory of Operation

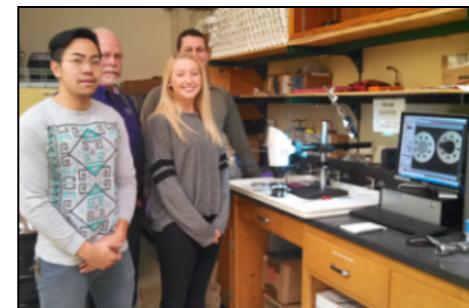
Micro-Pocket Fission Detector Diagram



# Project Overview

## ■ NEET Participants

- Troy Unruh and HTL Staff; Idaho National Laboratory
- Douglas McGregor, Michael Reichenberger and Sarah Stevenson and SMARTLab Staff; Kansas State University
- Jean-François Villard and CEA Instrumentation Staff; Commissariat à l'energie atomique



cea

énergie atomique • énergies alternatives



# Project Overview

## Schedule

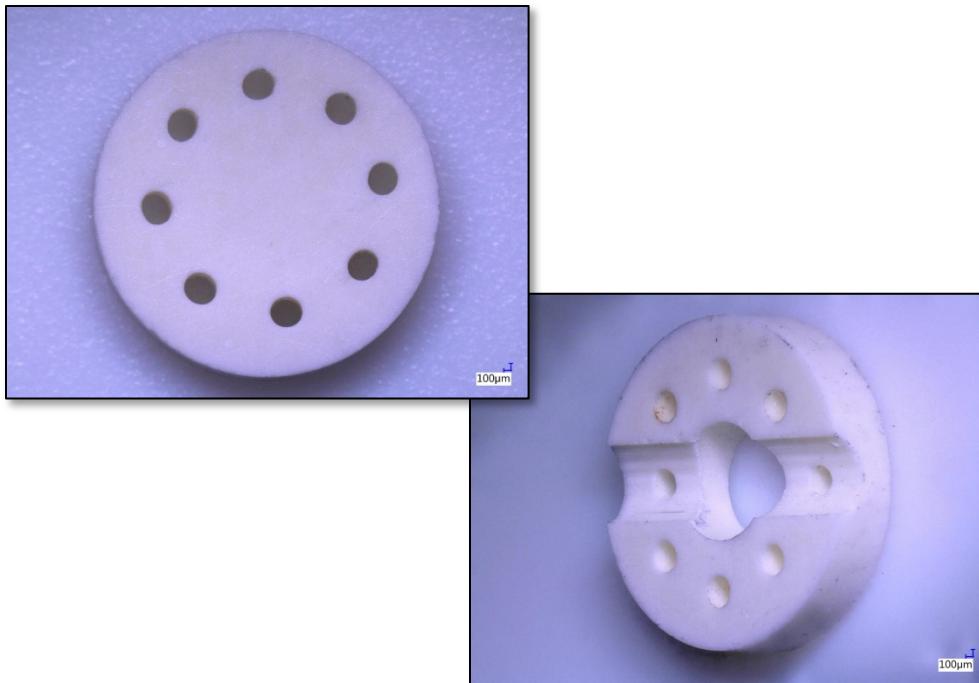
Tasks	Milestones and Deliverables		
	Year 1	Year 2	Year 3
<b>Task 1:</b> MPFD Design Optimization and Material Procurement (INL/KSU/CEA)	A horizontal blue bar representing the timeline for Year 1, ending with a red diamond marker.		
		<ul style="list-style-type: none"><li>• Use prior results and refine design for 800 °C</li><li>• Procure candidate materials for enhanced design</li><li>• Issue letter report</li></ul>	
<b>Task 2:</b> Prototype Fabrication (INL/KSU)		A horizontal blue bar representing the timeline for Year 2, ending with a red diamond marker.	
		<ul style="list-style-type: none"><li>• Use prior results and refine construction for 800 °C</li><li>• Issue letter report</li></ul>	
<b>Task 3:</b> Prototype Laboratory and Analytical Evaluations (INL/KSU/CEA)		A horizontal blue bar representing the timeline for Year 3, ending with a red diamond marker.	
		<ul style="list-style-type: none"><li>• Test in high temperature furnaces, autoclaves, etc.</li><li>• Develop analysis models for irradiation</li><li>• Issue letter report</li></ul>	
<b>Task 4:</b> Prototype Irradiation Testing (INL/KSU)			A horizontal blue bar representing the timeline for Year 3, ending with a red diamond marker.
		<ul style="list-style-type: none"><li>• Test in irradiation facilities</li><li>• Compare against analysis models</li><li>• Issue letter report</li></ul>	
<b>Task 5:</b> Prototype Design Improvement and Material Procurement (INL/KSU/CEA)			A horizontal blue bar representing the timeline for Year 3, ending with a red diamond marker.
		<ul style="list-style-type: none"><li>• Refine design based on evaluations as needed</li><li>• Update analysis models as needed</li><li>• Procure new materials as needed</li><li>• Issue letter report</li></ul>	
<b>Task 6:</b> Improved Prototype Laboratory and Analytical Evaluations and Irradiation Testing (INL/KSU/CEA)			A horizontal blue bar representing the timeline for Year 3, ending with a red diamond marker.
		<ul style="list-style-type: none"><li>• Repeat prior evaluations to demonstrate improvement</li><li>• Compare and contrast evaluations and analysis models</li><li>• Issue letter report</li></ul>	
<b>Task 7:</b> Reporting and Project Management	A horizontal blue bar representing the timeline for Year 3, ending with a red diamond marker.	A red diamond marker indicating the annual report for all tasks.	A red diamond marker indicating the final report for all tasks.
		Annual Report (All)	Final Report (All)



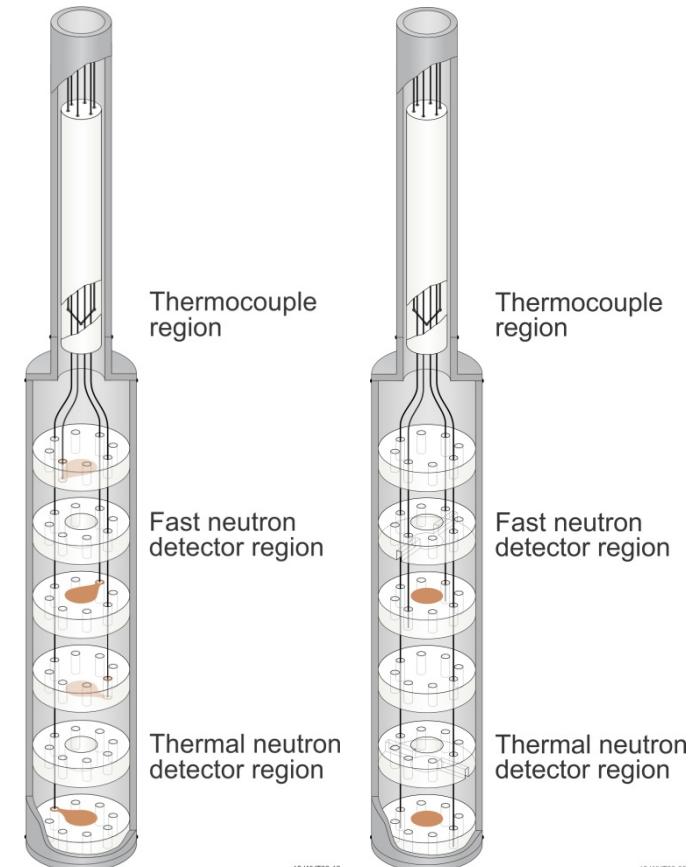
# Accomplishments

## ■ FY16 Milestones, Deliverables and Outcomes

- Design improvements
  - Parallel plate to parallel wire design
  - Smooth and machined alumina



Smooth MPFD alumina (left) and machined alumina (right)



Parallel plate design (left) and parallel wire design (right)

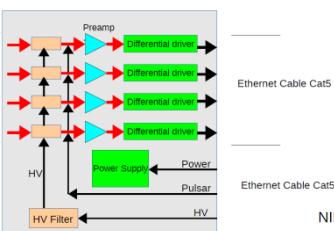


# Accomplishments

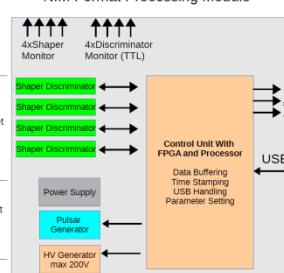
## ■ FY16 Milestones, Deliverables and Outcomes

- Received HT MPFD components from KSU for assembly (M3), 3/31/2016
- Revise electroplating and amplifier development at KSU (M4), 8/12/2016

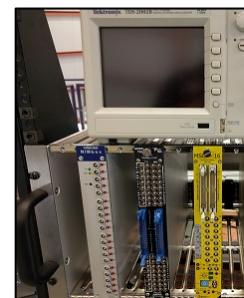
Humidity Resistant Preamp Box



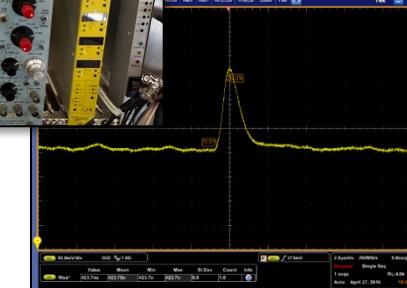
NIM Format Processing Module



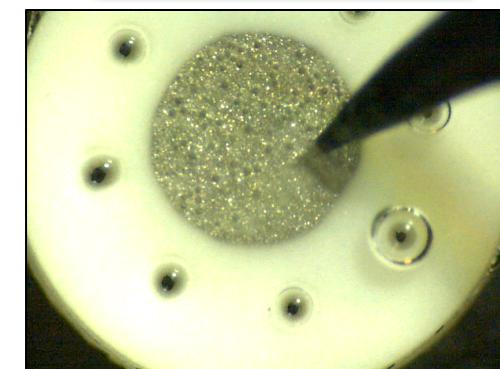
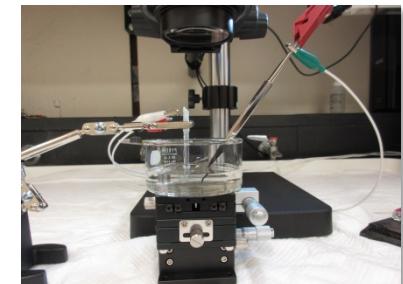
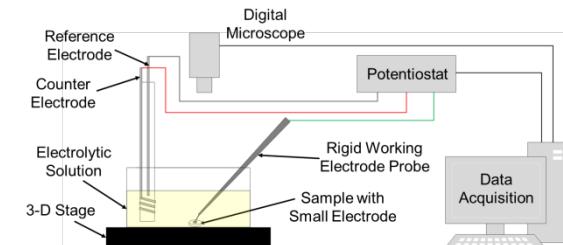
MPFD electronics layout



MPFD electronics testing



MPFD electrodeposition equipment





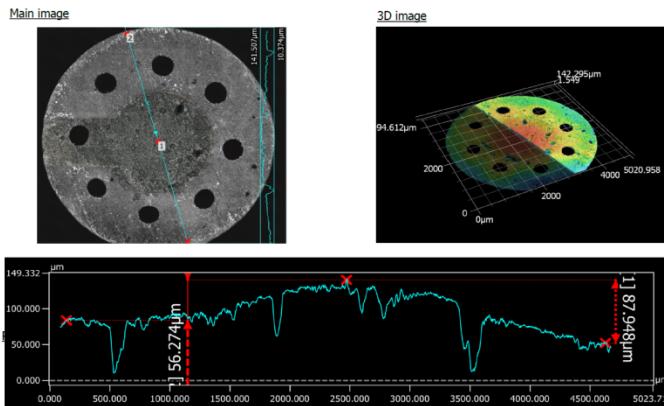
# Accomplishments

## ■ FY16 Milestones, Deliverables and Outcomes

- Fission material characterizations underway
  - Idaho State University (ISU) MS student (funded by TREAT IRP)
    - Alpha counting
    - Back-to-back fission chamber comparisons
    - 3D confocal laser scanner
    - ISU reactor measurements



MPFD fissile deposit characterization in ISU laboratory



3D laser scans of MPFD (non-fissile) surface roughness

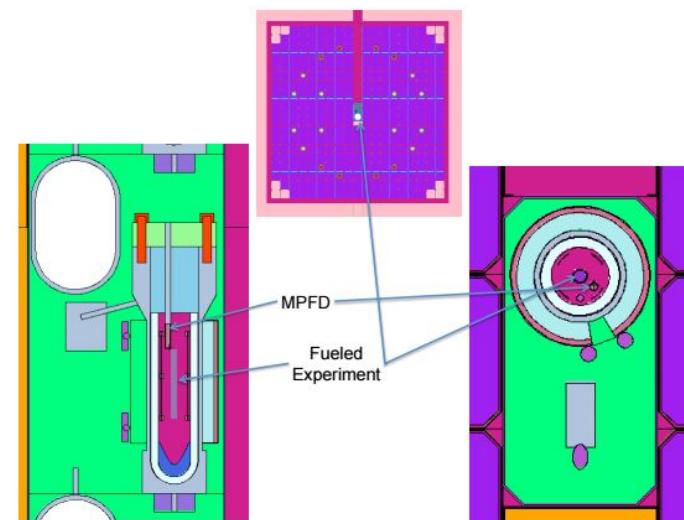
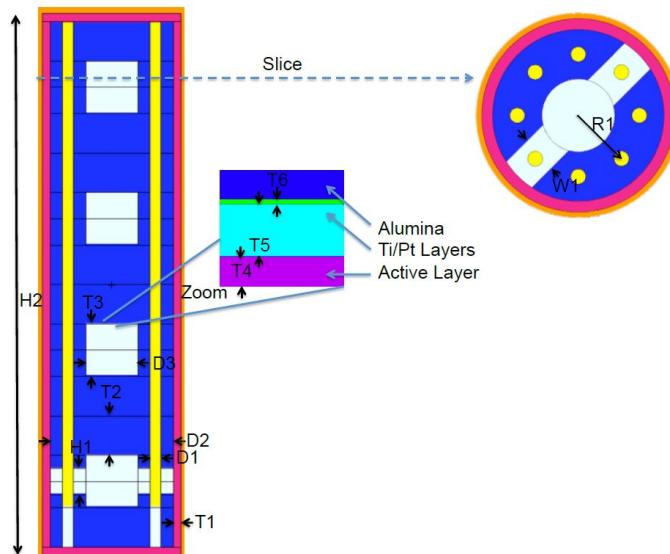




# Accomplishments

## ■ FY16 Milestones, Deliverables and Outcomes

- MCNP model developed for ATF-3 deployment (ATF-3 funded)
  - Explicitly model MPFD response
  - Determine optimal MPFD location in test



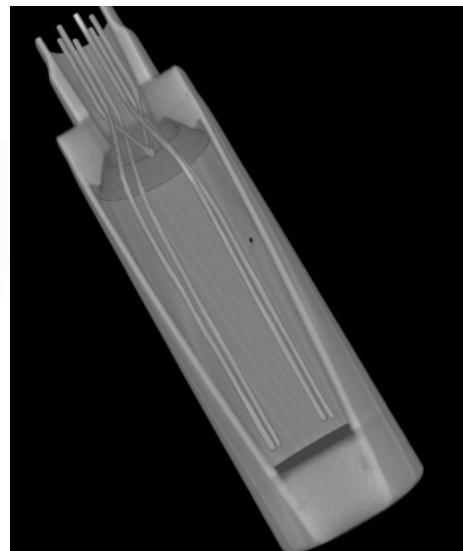
MCNP Transient MPFD model (left) and location in experiment (right)



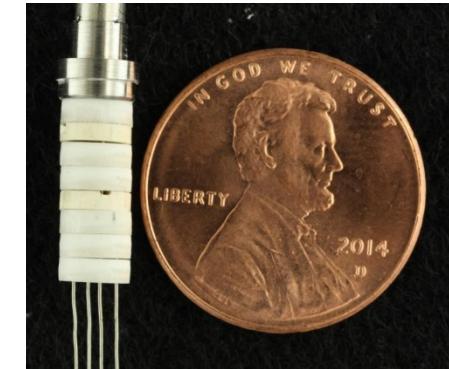
# Accomplishments

## ■ FY16 Milestones, Deliverables and Outcomes

- Assembled HT MPFD at INL (M2), 7/31/2016
  - X-ray and 3D CT analysis



X-ray (left) and 3D CT (right) images of MPFD showing wire connections



MPFD components prior to final assembly



Micro-focus 3D CT scan of MPFD

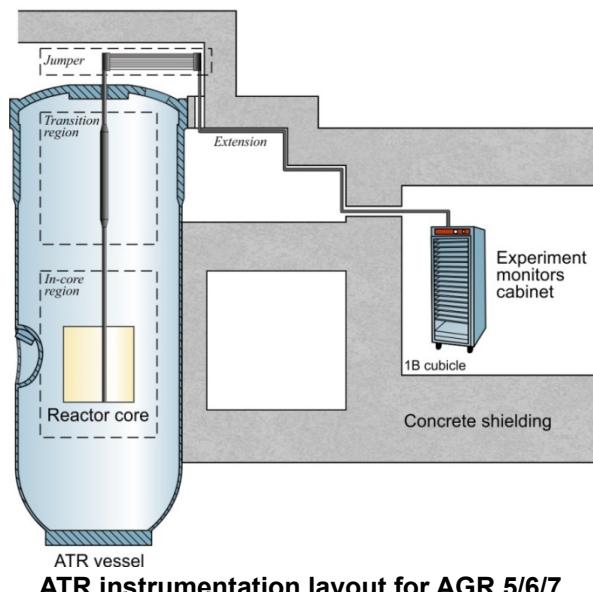




# Crosscutting Accomplishments

## ■ Advanced Gas Reactor (AGR) Deployment

- AGR-5/6/7 Irradiation in ATR (funded by AGR)
  - HT MPFD with Type N thermocouple
  - Irradiation for entire test (~3 years)
  - Irradiated with other advanced sensors
  - Electronics cabinet at ATR



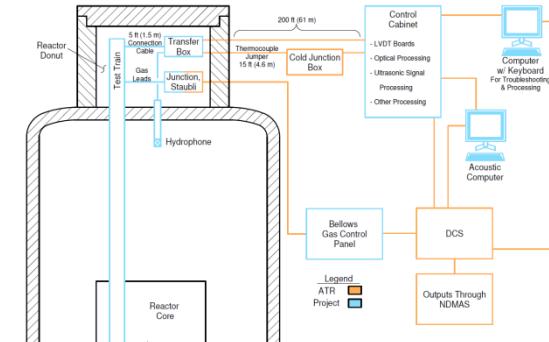
Electronics Cabinet for AGR 5/6/7



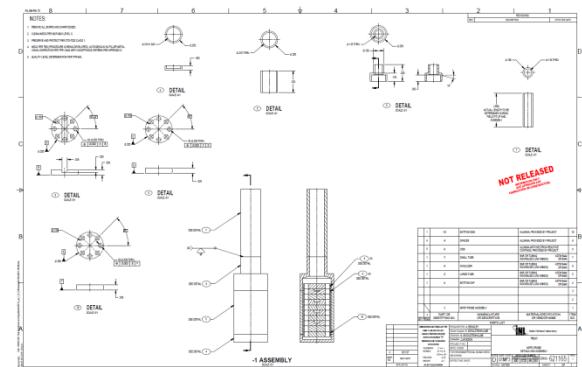
# Crosscutting Accomplishments

## ■ Accident Tolerant Fuel (ATF) Deployments

- *ATF-2 Sensor Qualification Test in ATR Irradiation*
  - HT MPFD (Irradiation funded by ATF-2)
  - Irradiation for one ATR cycle
  - Irradiated with other advanced sensors
- *ATF-3 multi-Static Environment Rodlet Transient Test Apparatus (multi-SERTTA) Irradiation*
  - TREAT-designed MPFD (Irradiation funded by ATF-3)
  - Irradiation for low power calibration and high power transient
  - Four fission chambers to capture transient
  - No thermocouple



ATF-2 Data Acquisition layout



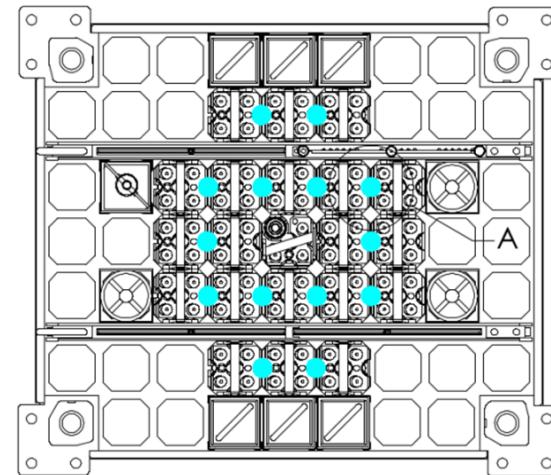
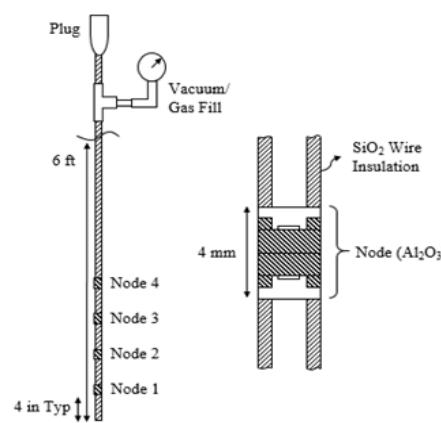
ATF-3 MPFD drawings



# Crosscutting Accomplishments

## ■ Nuclear Energy Advanced Modeling and Simulation (NEAMS) Deployment

- A Transient Reactor Physics Experiment with High-Fidelity, 3-D Flux Measurements for Validation and Verification
  - Kansas State University led: Dr. Jeremy Roberts
  - University of Wisconsin-Madison reactor
  - Specially designed MPFD wands deployed for steady state and transient response



MPFD wands (left) and locations in University of Wisconsin-Madison reactor (right)



# Technology Impact

## ■ Advanced sensor for DOE-NE programs requiring real-time flux detection

- Flexibility (variable sensitivities, lifetimes and detector responses)
- Neutron sensitive (BOTH fast and thermal)
- Temperature sensitive with integral high-temperature thermocouple
- Compact size
- Radiation resistant
- High temperature and pressure resistant
- High accuracy, high resolution
- Fast response
- Long lifetime

## ■ State-of-the-art sensor positions U.S. for leadership in irradiation testing

- Minimizes flux perturbation associated with typical real-time in-core sensors
- Eliminate uncertainty with transient correction factors
- Higher fidelity data for modeling and simulation of materials and fuels<sup>1</sup>
- Permits 3D modeling and triangulation of data for validation<sup>1</sup>

[1] J. Roberts, et al., "FY15 NEUP: A Transient Reactor Physics Experiment with High-Fidelity, 3-D Flux Measurements for Validation and Verification"



# Conclusion

- Compact, multi-purpose advanced neutron detector is essential for supporting accelerating data collection from various irradiation testing programs
- HT MPFD will be deployed by several DOE-NE irradiation testing programs in FY17 and beyond
- FY16 HT MPFD milestones completed successfully and on schedule