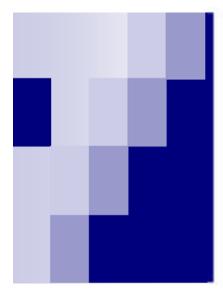




February 27-28th, 2014



# Hydrogen Home Refueling

Status, Key Issues, and Challenges



#### Giner, Inc. 89 Rumford Ave, Newton, Ma. 02466

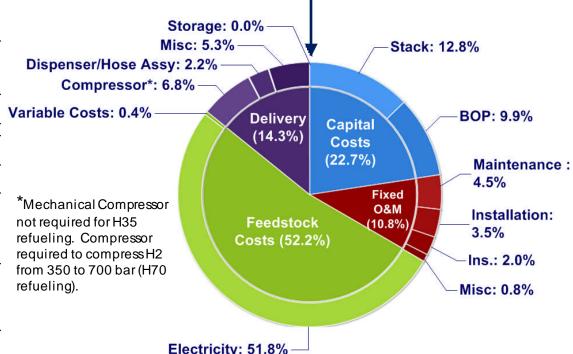




**Home Refueling Costs** 

Based on Forecourt H2A Model (Ver. 3.0)

H <sub>2</sub> Production Cost Contribution	DOE Target	Home Refueler
	(2020)	(2013)
Capital Costs	\$0.50	\$1.05
Fixed O&M	\$0.20	\$0.50
Feedstock Costs System Efficiency: 65 kWh <sub>e</sub> /kg -H <sub>2</sub>	\$1.60 <b>(\$0.037/kW)</b>	\$2.40 (\$0.037/kW)
Other Variable Costs (including utilities)	<\$0.10	\$0.02
Total Hydrogen Production Cost (\$/kg)	2.30	3.98
Delivery (CSD)	\$1.70	\$0.66 (5,000 psig output, no Storage or Forecourt Station Requirements)
Total Hydrogen Production Cost (\$/kg)	<4.00	4.64

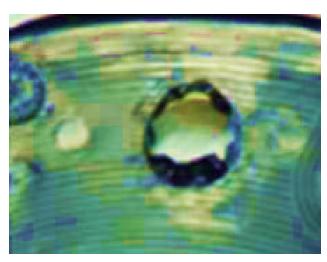


- H2A Ver. 3 includes higher installation costs and higher pressure requirement for H70 hydrogen refueling
  - Hydrogen pressure requirement 12,688 psig (previously 6,250 psig)
- Progress inline with achieving new 2020 Target of <\$4.00/kg-H<sub>2</sub>
  - Delivery: No Storage (or *forecourt* station costs)
  - Can achieve <\$4.00 kg/H<sub>2</sub> for 5,000 psig vehicle refuefing
  - Improving stack output pressure to 12,000 psig is required to meet 2020 target for H70 refueling



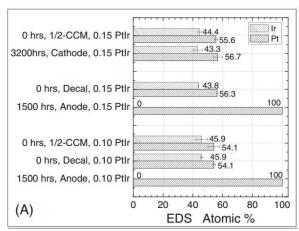
# Home Refueling Issues: Technical Challenges

- Components
  - Membrane
    - Permeability
    - Creep (Sealing)
    - Degradation
  - □ Catalyst
    - Anode Dissolution
  - □ Separators
    - H<sub>2</sub> Embrittlement
- Safety



Membrane operated under 5000 pisd

Ir shown to be unstable in NSTF catalysts

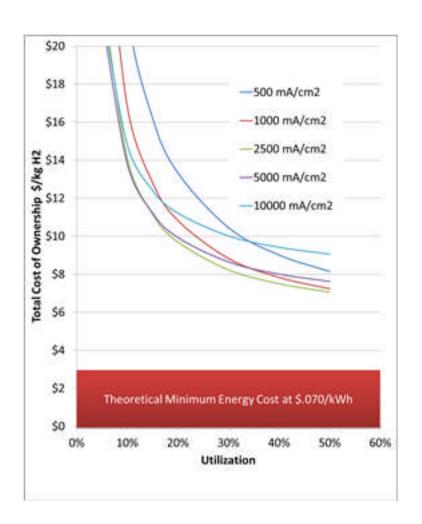


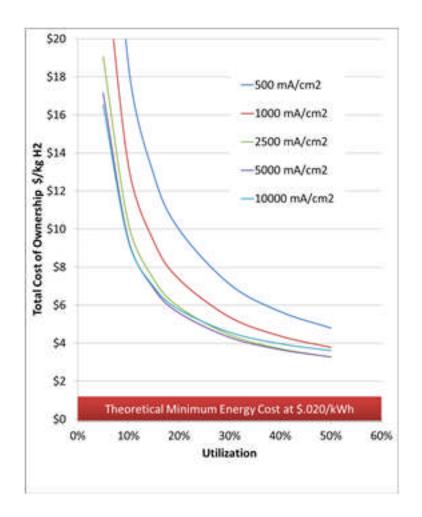
Debe et al. Journal of The Electrochemical Society, 159(6) K165-K176 (2012)



### Home Refueling Issues: Cost

0.2 kg/hr System 5000 psi with no further compression





High utilization and energy contracts securing low-cost overnight are essential



# Home Refueling: Technical Needs

- Better Membrane
  - PFSA membranes developed for automotive fuel cells are a poor match
  - Permeability is too high
  - Mechanical Properties are too week
  - Low EW not nearly as critical
- Lower catalyst cost
  - Increased Catalyst Activity
  - Higher Temperature
  - More important than in large scale electrolyzers
- Failure Testing
  - Develop methods to reduce, quantify risks
- Accelerated Testing Methods



# Home Refueling: Fundamental Questions

In general these things are well qualified for PEM fuel cells, but just touching surface for electrolysis

- How does Temperature effect OER kinetics
  - High activation energy up to 80°C then changes
- Hydrocarbon Membranes
  - Stable in full hydration
  - Better (lower) Permeability?
  - Effect on Electrode Kinetics
- AEMs?
  - Potential of negligible catalyst costs
  - Permeability/conductivity ratio?
- Catalyst Stability Factors
  - Temperature
  - Pressure
  - Voltage Cycling

