						ure _ Automatic Welding Services PRP-VII project		┥	
RFQ Ref number: LTHE/VDMSPRP7RTR/0004-R0 Scope: Automatic Welding Services SERIMAX (WPQT - IN India, LTB 300)									
ope : Automai	ic weiding Services					SERIOTAL (WFQ1 - IN IIIdia, ETD 300)		EUR 1,500,000.	
Sr. No	Description * escalation rate applicable	Qty	Unit	Unit rate (EUR)	Total (EUR)	Remarks	Payment Milestones	ABG Value	
1	Project Management Project Management S1	1	LS	EUR 98,646.00	EUR 98,646.00	Project Management and engineering for the project up to 6 production months per	a) 50% on submission of ABG and proforma invoice.	EUR 49,323.0	
	1 Toject Management 31			2011 2070 10100		season, would duration extend compensation to be mutually agreed.	b) 50% monthly offshore Season-1 progress basis	507 500 0 1	
	Project Management S2	1	LS	EUR 90,570.00	EUR 90,570.00		a) 50% to be paid prior start of Season 2 production		
11	505						b) 50% monthly offshore progress basis		
2	Weld procedure Qualification								
	Lumpsum for WPQT	1	LS	EUR 68,183.00	EUR 68,183.00		a) 50% on submission of pWPS	EUR 68,183.0	
							b) 50% on completion of equipment mobilization		
						2. Manual V bevel kits for PFM & backing ring 24 units (18"x 22mm WT - 12nos + 8"x 14.3mm - 12nos)	(100% to be claimed under ABG)		
						3. Airfreight of copper shoes, Guiding rings and specific spares for WPQT (excl.	1 2000 to be claimed distanced		
						Customs celarance in Mumbai)			
	Equipment day rate for WPQT	0	DR	EUR 100,000.00	EUR 100,000.00	Equipment under Lump Sum exclusively for the PRP7 project.	Payment of 100KEUR for WPQT. (To be reduced from Equipment LS rental 1.7MEur)	EUR 100,000.	
						Equipment include: 1x PFM 4-12, 1 x PFM 8-24, 1x HPU, 2x ILUC 4", ,1 xILUC 6"-8" 1x			
						ILUC 10-12", 1x ILUC 18", 1x Saturnax08, 1x Saturnax07, 4x manual welding set	(100% to be claimed under ABG)		
						(GTAW, SMAW, FCAW)		1	
	Personnel day rate for WPQT *	0	DR	EUR 5,742.00	EUR 258,390.00	Serimax Personnel Day rate applicable applicable from Home country departure	Monthly WPQT progress basis (to be charged as per actual personnel utilization)	EUR 258,390.0	
	reisonner day rate for WrQ1		- Dix	20113,742.00	2011 230,330.00	date from until return to home country.	Thomas with a progress said to be shall be seemed by		
						Team include: 1x WE, 1x MS, 4x welders auto, 6x welders manual, 1x Tech, 1x Mech	(100% to be claimed under ABG)		
						45 days considered for WPQT.			
						Total 10 Welders considered to expedite the WPQT program.			
					2012 2 22			-	
	Mobilization cost Equipment for WPQT	1	EA	EUR 0.00 EUR 38,754.00	EUR 0.00 EUR 38,754.00	Included in 'Lumpsum for WQPT' Mob-Demob Welding Engineer (Single rotation)	a) 50% to be paid upon mobilization	EUR 38,754.0	
	Mobilization cost personnel for WPQT *	1	EA	EUR 38,754.00	EUR 38,754.00		b) 50% to be paid upon mobilization	LON 36,734.	
			1 1			Mob-Demob Mechanic & Technician (Asian) (Single rotation)	ay sorres are paid an armostitudes	1	
							(to be charged as per actual usage)		
						the WPQT		1	
						*/	(100% to be claimed under ABG)	- FUR 5 000 6	
	Cost of visa application for WPQT *	20	EA	EUR 345.00	EUR 6,900.00		100% to be paid upon mobilization (to be charged as per actual number of visas obtained for the Project)	EUR 6,900.0	
						14 pax required for WPQT; additional visas 6 pax for contingency	Projecti		
							(100% to be claimed under ABG)		
	Custom clearance of equipment for WPQT					LTEH Responsibility	r		
	COVID Quarantine			1	-	LTEH Responsibility (Personnel travelling India shall be fully vaccinated)			
	ECA (Engineering Critical Assessment)	1	LS	EUR 174,536.00	EUR 174,536.00	Lumpsum ECA scope including coupons welding, Testing, Analysis & reporting for	a) 50% on submission of pWPS	EUR 174,536.	
						automatic welding WPS for grade ≥ X60 1) 4.5"x11.1mm - X60 - mGMAW STT Orbital	c) 50% on completion of ECA analysis		
				- 70		2) 18" x 20.6mm - X60 - mGMAW STT	(100% to be claimed under ABG)		
						3) 10.75" x 15.9mm - X60 - mGMAW STT			
				1		4) 10.75" x 14.3mm - X60 - mGMAW			
				/		5) 6.625" x 14.3mm - X52 - mGMAW			
			-			6) 18" x 17.5mm - X65 - mGMAW			
	4			1		7) 18" x 22.2mm - X60 – mGMAW Note: Serimax proposal for sending test coupons to singapore is not viable wrt			
				X.		WPQT schedule. It is recommended to conduct mechanical test in Mumbai.		1	
	8		*	\$		If mandatory, coupon for CTOD test (required for ECA) may be sent to singapore (if		1	
			- 1			insisted by lab).	a a		
		1				1			
					is it			4	
	Seeded Defects - Automatic Welding	0	LS / Defect			No Lump Sum applicable for seeded defect made on board during WPQT phase, as	a) 50% upon start of seeded defect welding	1	
						Serimax personnel and asset are on day rate. EDM notch machining to be managed by L&T in Mumbai.	b) 50% upon completion of seeded defect welding	A	
						Final Quantity to be confirmed by L&T and NDT subcontractor.			
	Seeded Defects - Manual Welding		LS / Defect			Seeded defect not applicable for manual welding as confirmed by L&T.			
	Coat-ability welds	1	LS			No Lump Sum applicable for coatability welds made on board during WPQT phase,	A		
	15 (1884) 1884 (1884) 1884 (1884) 1885 (1884)					as Serimax personnel and asset are on day rate.		4	
	Lump Sum for Welding Consumables Batch testing	1	LS	188		Included in Specific Lump Sum price quoted for each season.			
	for Season 2					Divide for Datable and by the state of the s		1.	
		I				[Welds for Batch testing to be carried out onboard Vessel; Mechanical testing under L&T]	1 ×	ſ	
		1							

Day rate of Pesonnel During Mainline welding \$1* Day rate of Pesonnel During Mainline welding \$1* Day rate of Pesonnel During Mainline welding \$1* Day rate of Pesonnel During Mainline welding \$2* Day rate Pesonnel During Piggyback Welding \$1* Day rate Pesonnel During Piggyback Welding \$2* Day rate Pesonne			_ Automatic Welding Services PRP-VII project						
Segment of the graph of the segment									
Program Prog	EUR 1,50		IMAX (WPQT - IN India, LTB 300)	SEF			ope : Automatic Welding Services		
Procurement of the Color St. 4 D.	ABG Va	Payment Milestones	Remarks	Total (EUR)	Unit rate (EUR)	Unit	Qty		Sr. No
Requested any sour for WOY - 32		Monthly offshore progress basis	Durtation for WQT is already considered in production days			DR	4	Equipment day rate for WQT - S1	
Personnel or year for 1971 - 9. If I Fig I A with the second process of the second proc									
## Surgin terretures Fire Fig. 15 Surgin terretures Fire Fig. 15 Surgin terre									
Section of length of the control of						DR	4		
Will stocker in testing Description of the control of the contr					5110 02 050 00	1.0			200
Note that plant and margoner cost already considered in production days Personnel day rate during Production intering \$1. 4 DB Equipment and margoner cost already considered in production intering Figure and an interior inte	EUR 8	b) 50% upon completion of mechanical testing	WPQT schedule. It is recommended to conduct mechanical test in Mumbai. If mandatory, coupon for CTOD test (required for ECA) may be sent to Singapore (if	EUR 82,069.00	EUR 82,069.00	LS	1	Mechanical Testing	5
Suppress rule during Production testings 31 4 078 Suppress and margorizer tool activity considered in production betting 52 4 078 Suppress and margorizer tool activity production testing 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities		Monthly offshore progress basis	Not included in current bid			EA		Production Testing	6
Suppress rule during Production testings 31 4 078 Suppress and margorizer tool activity considered in production betting 52 4 078 Suppress and margorizer tool activity production testing 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activity production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities production testings 52 4 078 Suppress and margorizer tool activities						200		December 1 december 1 december 2	
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Equipment rate during Production testing \$2									
## FUR 225,486.00 More De-Mole For season 3 and 2, 18 personnel for each season 0,50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations issuan 1 to 50% to be paid on 1st remolitations in the charged as per actual usage) 1,25% of 6,60% of 6,00% to be paid upon 1st remolitations in 150% to be paid upon 1st		The state of the s							
8 Medilisation cost personnel (Piggy back line)* 1 LS (UR 75,00400 BLUR 75,00400 Mobile De Mobile For season 1 and 2, 16 personnel for each season 2 (100 be charged as per actual case)* 9 Medilisation cost Equipment (India) 1 LS (UR 75,00400 BLUR 75,00400 Mobile De Mobile For season 1 and 2, 16 personnel for each season 2 (100 be charged as per actual case)* 1 LS (UR 75,00400 BLUR 75,00400 Mobile De Mobile For season 1 and 2, 16 personnel for each season 2 (100 be charged as per actual case)* 1 LS (UR 75,00400 BLUR 75,00400 Mobile De Mobile For season 1 and 2 (2 beginnered to stay on bound to between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose packed in LXT Containers between season, under LXT superiose season and superior season and superi	EUR 5			FUR 225 438 00	FUR 225 438 00				7
8 Mobilisation cost personnel (Piggy back line) * 1 US EUR 75,204.00 Mobe De Afold For season 1 and 2, 16 personnel for each season 0 150% to be paid upon 1st mobilisation 0 150% to be paid upon 1st mobilis	Lons	b) 50% to be paid on 1st mobilization Season 2 (to be charged as per actual usage)	ī	201/225,450.00	2011 223,130.00			Wooding at the Control of the Contro	ŕ
9 Mobilisation cost Equipment (India) 1 LS EUR 160,160,00 Mob* De-Mob For season 1 and 2 Equipment under tumps Jam for PRP7 project exclusively. Equipment to start on 5,00% to be paid upon equipment mobilization 5,00% to be paid upon visia application, every day of delays will be charged as per actual distribution. EVER 1,015,230,16 (18 personnel, Welding Engineer considered by Serimax 11 Day rate of Pesonnel During Mainline welding S1 * 159 DR EUR 1,015,230,16 (18 personnel, Welding Engineer considered up to a duration of 30 days at not cost VEAR 2023; 114 days Production 5; considered 1 to LTEH Day rate of Pesonnel During Mainline welding S2 * 159 DR EUR 4,796,00 EUR 215,820,00 (16 personnel Considered Q1 Mechanic/ Technician, 12 Manual repair welders and 2 to be invoiced on monthly progress basis (to be charged as per actual utilization) VEAR 2023; 114 days Production 5; considered 1 to LTEH CUB 1,054,370,00 (18 personnel, Welding Engineer considered up to a duration of 30 days at not cost VEAR 2023; 114 days Production 5; considered 1 to LTEH CUB 1,054,370,00 (18 personnel, Welding Engineer considered up to a duration of 30 days at not cost VEAR 2023; 114 days Production 5; considered 1 to LTEH CUB 1,054,370,00 (18 personnel, Welding Engineer considered up to a duration of 30 days at not cost VEAR 2023; 114 days Production 5; considered 1 to LTEH CUB 1,054,370,00 (18 personnel, Welding Engineer considered up to a duration of 30 days at not cost VEAR 2023; 114 days Production 5; considered 1 to LTEH CUB 1,054,370,00 (18 personnel Considered Q1 Mechanic/ Technician, 12 Manual repair welders and 2 to be invoiced on monthly progress basis (to be charge				ELID 75 204 00	EUR 75 204 00	15	1	Mobilisation cost personnel (Piggy back line) *	0
9 Mobilisation cost Equipment (India) 1 LS EUR 160,160.00 Mob* De Mob For season 1 and 2 Squipment under Lump Sum for PRP7 project exclusively. Equipment to stay on board between seasons, under Lump Sum for PRP7 project exclusively. Equipment to stay on board between seasons. Under LRT supervision packed in LRT Containers between 1,875 Containe	l l		50 50 FEB. 10 TO 1	EUR 75,204.00	EUR 75,204.00	LS	1	Mobilisation cost personnel (Figgy back line)	٥
9 Mobilisation cost Equipment (India) 1 US EUR 150,1600.00 EUR 160,1600.00 EUR 160,1600.00 Eupment or and ad 2 Equipment to the Clayment to stay on board between seasons. Use clayment to extract the custom cleared with in 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production of 50 days at not cost. 11 Day rate of Pesonnel During Mainline welding \$1* 159 DR EUR 1,051,730.06 18 personnel, Welding Engineer considered up to a duration of 30 days at not cost. Text to 17 to 17 to 18 personnel milestone invoice for Nov-221 amount considered partially under ABG is. EUR amount to be deducted from Monthly progress basis (to be charged as per actual utilization) (YEAR 2023 - 11 days Production S1 considered). YEAR 2023 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2		b) 30% to be paid on 1st demobilization	5						
9 Mobilisation cost Equipment (India) 1 US EUR 150,1600.00 EUR 160,1600.00 EUR 160,1600.00 Eupment or and ad 2 Equipment to the Clayment to stay on board between seasons. Use clayment to extract the custom cleared with in 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production, every day of feldey with the 30 days post production of 50 days at not cost. 11 Day rate of Pesonnel During Mainline welding \$1* 159 DR EUR 1,051,730.06 18 personnel, Welding Engineer considered up to a duration of 30 days at not cost. Text to 17 to 17 to 18 personnel milestone invoice for Nov-221 amount considered partially under ABG is. EUR amount to be deducted from Monthly progress basis (to be charged as per actual utilization) (YEAR 2023 - 11 days Production S1 considered). YEAR 2023 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2 considered. YEAR 2024 - 88 days Production S2 considered. YEAR 2024 - 75 days Production S2	l	(to be charged as per actual usage)							
10 Cost of visa application * 1 LS EUR 27,650.00 30 Visas for Season 1 and 50 Visa applications for Season 2 considered by Serimax 1 Day rate of Pesonnel During Mainline welding \$1 * 1 Day rate of Pesonnel During Mainline welding \$1 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate of Pesonnel During Mainline welding \$2 * 1 Day rate Pesonnel During Piggyback Welding \$2 * 2 Day rate Pesonnel During Piggyback Welding \$2 * 2 Day rate Pesonnel During Piggyback Welding \$2 * 2 Day rate Pesonnel During Piggyback Welding \$2 * 3 Day rate Pesonnel During Piggyback Welding \$2 * 3 Day rate Pesonnel During Piggyback Welding \$2 * 4 Day rate Pesonnel During Piggyback Weld	EUR 8	b) 50% to be paid on equipment demobilization	Equipment under Lump Sum for PRP7 project exclusively. Equipment to stay on board between season, under L&T supervison packed in L&T Containers between seasons. Equipmen to be returned to custom cleared with in 30 days post production, every		EUR 160,160.00	LS	1	Mobilisation cost Equipment (India)	9
to LTEH (YEAR 2022 : 45 days Production S1 considered, YEAR 2023 : 114 days Production S1 considered, YEAR 2023 : 114 days Production S2 considered, YEAR 2023 : 114 days Production S2 considered partially under ABG ie. EUR amount to be deducted from Monthly progress basis (to be charged as per actual utilization) to LTEH Day rate of Pesonnel During Mainline welding S2 * Day rate Pesonnel During Piggyback Welding S1 * Day rate Pesonnel During Piggyback Welding S1 * Day rate Pesonnel During Piggyback Welding S2 * Day	otained)	100% to be paid upon Visa application (to be charged as per actual number of Visas obtained)				LS	1	Cost of visa application *	10
Day rate of Pesonnel During Mainline welding 52 * 159 DR EUR 1,054,370.00 13 personnel, Welding Engineer considered up to a duration of 30 days at not cost to LTEH Day rate Pesonnel During Piggyback Welding S1 * 45 DR EUR 4,796.00 EUR 215,820.00 16 personnel considered (1 Mechanic/ Technician, 12 Manual repair welders and 2 spacers (Asian)) Day rate Pesonnel During Piggyback Welding S2 * 45 DR EUR 5,042.00 EUR 226,890.00 16 personnel considered (1 Mechanic/ technician, 12 Manual repair welders and 2 spacers (Asian)) Welding equipment rental upto 159 days (rental) - 51 LS EUR 800,000.00 EQUipment under Lump Sum for PRP7 project exclusively for 2 seasons. For production s12 to 5 be and part 2024. Welding / Cutting / Pre-heating Gases, tools and tackles(grinding discs, buffing	EUR 8	[YEAR 2022 : 45 days Production S1 considered, YEAR 2023 : 114 days Production S1 considered]	to LTEH	EUR 1,015,730.16		DR	159	Day rate of Pesonnel During Mainline welding S1 *	11
to LTEH YEAR 2023 : 75 days Production S2 considered, YEAR 2024 : 84 days Production S2 considered, YEAR 2024 :	2,323.30, 1113	amount to be deducted from Monthly progress invoice for Nov-22]		EUR 1.054.370.00		DR	159	Day rate of Pesonnel During Mainline welding S2 *	
Day rate Pesonnel During Piggyback Welding S2 * 45 DR EUR 5,042.00 EUR 226,890.00 16 personnel considered (1 Mechanic/ technician, 12 Manual repair welders and 2 spacers (Asian)) Welding equipment rental upto 159 days (rental) - S1 1 LS EUR 800,000.00 Equipment under Lump Sum for PRP7 project exclusively for 2 seasons. For production start in November 2022 for Season 1 with WPQT starting September 2022 and completion of Season 2 by end April 2024. Welding / Cutting / Pre-heating Gases, tools and tackles(grinding discs, buffing		[YEAR 2023 : 75 days Production S2 considered,	25 1925		3	140		ð	
spacers (Asian)) 12 Welding equipment rental upto 159 days (rental) - S1 1 LS EUR 800,000.00 Equipment under Lump Sum for PRP7 project exclusively for 2 seasons. For production start in November 2022 for Season 1 with WPQT starting September 2022 and completion of Season 2 by end April 2024. Welding / Cutting / Pre-heating Gases, tools and tackles(grinding discs, buffing		To be invoiced on monthly progress basis (to be charged as per actual utilization)		EUR 215,820.00	EUR 4,796.00	DR	45	Day rate Pesonnel During Piggyback Welding S1 *	12
For production start in November 2022 for Season 1 with WPQT starting September 2022 and completion of Season 2 by end April 2024. Welding / Cutting / Pre-heating Gases, tools and tackles(grinding discs, buffing		To be invoiced on monthly progress basis (to be charged as per actual utilization)		EUR 226,890.00	EUR 5,042.00	DR	45	Day rate Pesonnel During Piggyback Welding S2 *	
	n of Project End	160Keur per month of production with 100% Billing of full Lumpsum at the Completion of Project Er April 2024	For production start in November 2022 for Season 1 with WPQT starting September	EUR 800,000.00		LS	1	Welding equipment rental upto 159 days (rental) - S1	12
	g			,	8				
Additional GTAW manual set for 2" piggyback line 60 DR EUR 0.00 EUR 0.00 Additional GTAW manual set for 2" piggyback line - 6 no Additional GTAW manual set for 2" piggyback line - 6 no		Additional GTAW manual set for 2" piggyback line - 6 no	Additional GTAW manual set for 2" piggyback line - 6 no	EUR 0.00	EUR 0.00	DR	60	Additional GTAW manual set for 2" piggyback line	

					0.00	Fare Land August De L		-
cope : Automatic Welding Services						f number: LTHE/VDMSPRP7RTR/0004-R0		EUR 1,500
She : Vortainerir Andiquile DeliAirez						ANIMAX (WPC) - IN MIDIA, CID 300)		LOK 1,500,0
Sr. No	Description * escalation rate applicable	Qty	Unit	Unit rate (EUR)	Total (EUR)	Remarks	Payment Milestones	ABG Valu
13	Welding equipment rental upto 159 days (rental) - 52	1	LS		EUR 800,000.00	Equipment under Lump Sum for PRP7 project exclusively for 2 seasons. For production start in November 2022 for Season 1 with WPQT starting September 2022 and completion of Season 2 by end April 2024. Welding / Cutting / Pre-heating Gases, tools and tackles(grinding discs, buffing wheels etc.) to be procured by L&T	160Keur per month of production with 100% Billing of full Lumpsum at the Completion of Project End April 2024	
	Additional GTAW manual set for 2" piggyback line	60	DR	EUR 0.00	EUR 0.00	Additional GTAW manual set for 2" piggyback line - 6 no Cost included under equipment Lumpsum		1
14	Welding Consumables (including Piggy back) & Specific Lump Sum for \$1 SLS includes for the following *Specific clamping kits for adapting PFM to project diameters *Guiding bands for project diameters *Spare parts to be consumed on the project *Copper shoes for auto GMAW *Welding wire for Auto GMAW during the production, WPQT and WQT *Welding Rods for Manual repairs for Mainline during the production, WPQT and WQT *Cutting tips for the project *Contact tips for the project *Maintenance Container *Demagnetizer System *Crating *Equipment adaptation for Internal coated lines *Equipment Preparation Fees for equipment	1	LS	EUR 1,007,752.00	EUR 1,007,752.00	Total specific lumpsum for Season 1	a) 50% upon ABG and proforma invoice b) 50% monthly offshore progress basis	EUR 503,8
15	Welding Consumables (including Piggy back) & Specific Lump Sum for S2 SLS includes for the following	1	LS	EUR 687,556.00	EUR 687,556.00	Total specific lumpsum for Season 2	a) 50% on 1 month prior to start of Season 2 mobilization b) 50% monthly offshore progress basis	
	Specific clamping kits for adapting PFM to project diameters Guiding bands for project diameters Spare parts to be consumed on the project Copper shoes for auto GMAW Welding wire for Auto GMAW during the production, WPQT and WQT Welding Rods for Manual repairs for Mainline during the						×	
	production, WPQT and WQT Cutting tips for the project Contact tips for the project Maintenance Container Demagnetizer System Crating Equipment adaptation for Internal coated lines Equipment Preparation Fees for equipment		w.	1				
	TOTAL				EUR 7,214,618.1			-

