



PART IDENTIFICATION PER FMI 64.53.01.17		-02 WELDMENT, BEARING HOUSING (NOTES 1 & 2)		A	
KEYSEAT TOLERANCE TO ANSI B17.1 1967 CLASS 2 EXCEPT AS NOTED		-01 BEARING HOUSING		210# B	
DO NOT SCALE OR WORK TO REFERENCE (REF) DIMENSIONS		PC. NO. PART NAME OR DESCRIPTION		EST. RGH. WT. REV.	
THIRD ANGLE PROJECTION		SCALE 1:1		MACH. C650 UPHD	
GEOMETRIC SYMBOLS		PATT. NO. CLASS		TITLE	
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		REF. DWGS.		BEARING HOUSING	
TOLERANCES BETWEEN MACHINED SURFACES UNLESS OTHERWISE SPECIFIED ON DRAWING		CAD FILE # P097-0241-02B		SIZE	
DIMENSION TOL.		DWN. BY: SJB		DATE 4-8-97	
1 PLACE DECIMAL X . X ±.060		CHK'D. BY: ZQZ		DATE 5-7-97	
2 PLACE DECIMAL X . XX ±.030		APPR. BY: WHS		DATE 5-7-97	
3 PLACE DECIMAL X . XXX ±.010 *		UNLESS SHOWN ON DRAWING		SHEET 2 OF 2	
THREADS UNLESS SHOWN ON DRAWING		THE DATA CONTAINED HEREIN IS PROPRIETARY AND CONFIDENTIAL. REPRODUCTION, PUBLICATION OR DISTRIBUTION OF ANY PART REQUIRES WRITTEN CONSENT OF FARREL. THIS DATA IS THE PROPERTY OF FARREL AND ITS POSSESSION CONFERS NO LICENSE TO USE OR TO DISCLOSE IT TO OTHERS FOR ANY PURPOSE WHATSOEVER. ALL RIGHTS RESERVED.			
FILLETS .03R TO .06R		BREAK CORNERS & REMOVE BURRS			
REVISION					
REV. STARTS WITH ZONE					
BY CHK'D DATE					
966131 & 966141		ECN E97-0246, PC-01		SJB ZQZ May 7th 1997	
906147		REDRAWN ON CAD			
		ORIGINAL ISSUE			