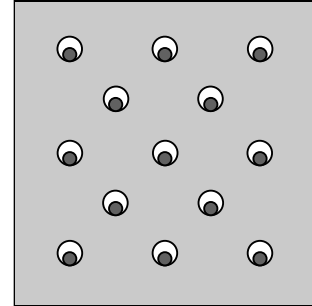
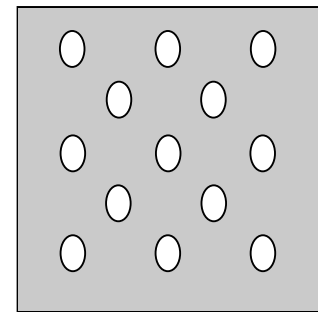


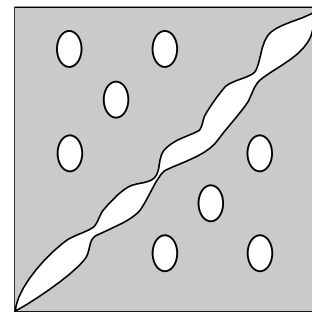
Impurities or second phase particles



Void nucleation



Void growth



Void coalescence and fracture

