# **CONEX-CC**

# Single-Axis DC Motion with Controller/Driver





## Command Interface Manual

V2.0.x

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# **CONEX-CC Single-Axis DC Motor Controller/Driver**

#### 1.0 Introduction

#### 1.1 Purpose

The purpose of this document is to provide the method syntax of each command to communicate with the CONEX-CC device.

#### 1.2 Overview

The Command Interface is the wrapper class that maintains a list of CONEX-CC instruments. It exposes methods to communicate with any CONEX-CC device.

#### **NOTE**

Each function name is defined with the command code "AA".

For each command function, refer to the CONEX-CC programmer's manual.

#### 2.0 Command Interface

#### 2.1 Constructor

ConexCC()

The constructor is used to create an instance of the CONEX-CC device.

#### 2.2 Functions

#### 2.2.1 General

#### 2.2.1.1 **OpenInstrument**

#### **Syntax**

int OpenInstrument(string strDeviceKey)

string strDeviceKey: device key

return: 0 = successful or -1 = failure

#### **Description**

This function allows opening communication with the selected device. If the opening failed, the returned code is -1.

#### 2.2.1.2 CloseInstrument

#### **Syntax**

int CloseInstrument()

return: 0 = successful or -1 = failure

#### **Description**

This function allows closing communication with the selected device. If the closing failed, the returned code is -1.

#### 2.2.1.3 GetDevices

#### **Syntax**

string[] GetDevices()

return: list of connected devices available to communicate

#### **Description**

This function returns the list of connected devices available to communicate.

#### 2.2.1.4 WriteToInstrument

#### **Syntax**

int WriteToInstrument(string command, ref string response, int stage)

command: Instrument command response: Response of the command

stage: Instrument Stage

return:

#### **Description**

This Overridden function Queries or writes the command given by the user to the instrument.

#### 2.2.2 Commands

#### 2.2.2.1 <u>AC\_Get</u>

#### **Syntax**

int AC\_Get(int controllerAddress, out double outAcceleration, out string errString)

controllerAddress: Address of Controller

outAcceleration: outAcceleration errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous AC Get command which is used to Get acceleration.

#### 2.2.2.2 AC Set

#### **Syntax**

int AC\_Set(int controllerAddress, double inAcceleration, out string errString)

controllerAddress: Address of Controller

inAcceleration: inAcceleration. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous AC Set command which is used to Set acceleration.



#### 2.2.2.3 BA\_Get

#### **Syntax**

int BA\_Get(int controllerAddress, out double outBacklash, out string errString)

controllerAddress: Address of Controller

outBacklash: outBacklash errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous BA Get command which is used to Get backlash compensation.

#### 2.2.2.4 BA\_Set

#### **Syntax**

int BA\_Set(int controllerAddress, double inBacklash, out string errString)

controller Address: Address of Controller

inBacklash: inBacklash. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous BA Set command which is used to Set backlash compensation.

#### 2.2.2.5 BH\_Get

#### **Syntax**

int BH\_Get(int controllerAddress, out double outHysteresis, out string errString)

controllerAddress: Address of Controller

outHysteresis: outHysteresis errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous BH Get command which is used to Get hysteresis compensation.

#### 2.2.2.6 BH\_Set

#### **Syntax**

int BH\_Set(int controllerAddress, double inHysteresis, out string errString)

controllerAddress: Address of Controller

inHysteresis: inHysteresis. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous BH Set command which is used to Set hysteresis compensation.

#### 2.2.2.7 DV Get

#### **Syntax**

int DV\_Get(int controllerAddress, out double outDriverVoltage, out string errString)

controllerAddress: Address of Controller outDriverVoltage: outDriverVoltage

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous DV Get command which is used to Get driver voltage.

#### 2.2.2.8 DV\_Set

#### **Syntax**

int DV\_Set(int controllerAddress, double inDriverVoltage, out string errString)

controller Address: Address of Controller

inDriverVoltage: inDriverVoltage.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous DV Set command which is used to Set driver voltage.



#### 2.2.2.9 FD\_Get

#### **Syntax**

int FD\_Get(int controllerAddress, out double outLowPassFilterKd, out string errString)

controllerAddress: Address of Controller outLowPassFilterKd: outLowPassFilterKd

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FD Get command which is used to Get low pass filter for Kd.

#### 2.2.2.10 FD\_Set

#### **Syntax**

int FD Set(int controllerAddress, double inLowPassFilterKd, out string errString)

controllerAddress: Address of Controller inLowPassFilterKd: inLowPassFilterKd.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FD Set command which is used to Set low pass filter for Kd.

#### 2.2.2.11 FE\_Get

#### **Syntax**

int FE\_Get(int controllerAddress, out double outFollowingError, out string errString)

controllerAddress: Address of Controller outFollowingError: outFollowingError

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FE Get command which is used to Get following error limit.

#### 2.2.2.12 FE\_Set

#### **Syntax**

int FE\_Set(int controllerAddress, double inFollowingError, out string errString)

controllerAddress: Address of Controller inFollowingError: inFollowingError.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FE Set command which is used to Set following error limit.

#### 2.2.2.13 FF Get

#### **Syntax**

int FF\_Get(int controllerAddress, out double outFrictionCompensation, out string errString)

controller Address: Address of Controller

outFrictionCompensation: outFrictionCompensation

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FF Get command which is used to Get friction compensation.

#### 2.2.2.14 FF Set

#### **Syntax**

int FF\_Set(int controllerAddress, double inFrictionCompensation, out string errString)

controller Address: Address of Controller

inFrictionCompensation: inFrictionCompensation.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous FF Set command which is used to Set friction compensation.



#### 2.2.2.15 HT\_Get

#### **Syntax**

int HT\_Get(int controllerAddress, out int outHomeType, out string errString)

controllerAddress: Address of Controller

outHomeType: outHomeType errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous HT Get command which is used to Get HOME search type.

#### 2.2.2.16 HT Set

#### **Syntax**

int HT\_Set(int controllerAddress, int inHomeType, out string errString)

controller Address: Address of Controller

inHomeType: inHomeType. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous HT Set command which is used to Set HOME search type.

#### 2.2.2.17 ID\_Get

#### **Syntax**

int ID\_Get(int controllerAddress, out string outStageIdentifier, out string errString)

controllerAddress: Address of Controller outStageIdentifier: outStageIdentifier

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous ID Get command which is used to Get stage identifier.

#### 2.2.2.18 ID\_Set

#### **Syntax**

int ID\_Set(int controllerAddress, string inStageIdentifier, out string errString)

controllerAddress: Address of Controller inStageIdentifier: inStageIdentifier.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous ID Set command which is used to Set stage identifier.

#### 2.2.2.19 JR Get

#### **Syntax**

int JR\_Get(int controllerAddress, out double outJerkTime, out string errString)

controller Address: Address of Controller

outJerkTime: outJerkTime errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous JR Get command which is used to Get jerk time.

#### 2.2.2.20 JR\_Set

#### **Syntax**

int JR\_Set(int controllerAddress, double inJerkTime, out string errString)

controller Address: Address of Controller

inJerkTime: inJerkTime. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous JR Set command which is used to Set jerk time.



#### 2.2.2.21 KD\_Get

#### **Syntax**

int KD\_Get(int controllerAddress, out double outDerivativeGain, out string errString)

controllerAddress: Address of Controller outDerivativeGain: outDerivativeGain

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KD Get command which is used to Get derivative gain.

#### 2.2.2.22 KD Set

#### **Syntax**

int KD\_Set(int controllerAddress, double inDerivativeGain, out string errString)

controllerAddress: Address of Controller

inDerivativeGain: inDerivativeGain.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KD Set command which is used to Set derivative gain.

#### 2.2.2.23 KI\_Get

#### **Syntax**

int KI\_Get(int controllerAddress, out double outIntegralGain, out string errString)

controller Address: Address of Controller

outIntegralGain: outIntegralGain errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KI Get command which is used to Get integral gain.

#### 2.2.2.24 KI\_Set

#### **Syntax**

int KI\_Set(int controllerAddress, double inIntegralGain, out string errString)

controllerAddress: Address of Controller

inIntegralGain: inIntegralGain. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KI Set command which is used to Set integral gain.

#### 2.2.2.25 KP Get

#### **Syntax**

int KP\_Get(int controllerAddress, out double outProportionalGain, out string errString)

controllerAddress: Address of Controller outProportionalGain: outProportionalGain

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KP Get command which is used to Get proportional gain.

#### 2.2.2.26 KP\_Set

#### **Syntax**

int KP\_Set(int controllerAddress, double inProportionalGain, out string errString)

controller Address: Address of Controller in Proportional Gain: in Proportional Gain.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KP Set command which is used to Set proportional gain.



#### 2.2.2.27 KV\_Get

#### **Syntax**

int KV\_Get(int controllerAddress, out double outVelocityFeedForward, out string errString)

controller Address: Address of Controller

outVelocityFeedForward: outVelocityFeedForward

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KV Get command which is used to Get velocity feed forward.

#### 2.2.2.28 KV\_Set

#### **Syntax**

int KV\_Set(int controllerAddress, double inVelocityFeedForward, out string errString)

controller Address: Address of Controller

inVelocityFeedForward: inVelocityFeedForward.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous KV Set command which is used to Set velocity feed forward.

#### 2.2.2.29 MM\_Get

#### **Syntax**

int MM Get(int controllerAddress, out string outState, out string errString)

controllerAddress: Address of Controller

outState: outState

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous MM Get command which is used to Enter/Leave DISABLE state.

#### 2.2.2.30 MM\_Set

#### **Syntax**

int MM\_Set(int controllerAddress, int inState, out string errString)

controller Address: Address of Controller

inState: inState.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous MM Set command which is used to Enter/Leave DISABLE state.

#### 2.2.2.31 OH\_Get

#### **Syntax**

int OH Get(int controllerAddress, out double outHomeVelocity, out string errString)

controllerAddress: Address of Controller outHomeVelocity: outHomeVelocity

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous OH Get command which is used to Get HOME search velocity.

#### 2.2.2.32 OH\_Set

#### **Syntax**

int OH Set(int controllerAddress, double inHomeVelocity, out string errString)

controllerAddress: Address of Controller inHomeVelocity: inHomeVelocity.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous OH Set command which is used to Set HOME search velocity.



#### 2.2.2.33 OR

#### **Syntax**

int OR(int controllerAddress, out string errString)

clientID: Instrument ID

controllerAddress: controllerAddress identifying the Address of Controller

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous OR Set command which is used to Execute HOME search.

#### 2.2.2.34 OT Get

#### **Syntax**

int OT\_Get(int controllerAddress, out double outHomeTimeOut, out string errString)

controllerAddress: Address of Controller outHomeTimeOut: outHomeTimeOut

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous OT Get command which is used to Get HOME search time-out.

#### 2.2.2.35 OT\_Set

#### **Syntax**

int OT\_Set(int controllerAddress, double inHomeTimeOut, out string errString)

controllerAddress: Address of Controller inHomeTimeOut: inHomeTimeOut.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous OT Set command which is used to Set HOME search time-out.

#### 2.2.2.36 PA\_Get

#### **Syntax**

int PA\_Get(int controllerAddress, out double outTargetPosition, out string errString)

controllerAddress: Address of Controller outTargetPosition: outTargetPosition

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PA Get command which is used to Move absolute.

#### 2.2.2.37 PA Set

#### **Syntax**

int PA\_Set(int controllerAddress, double inTargetPosition, out string errString)

controllerAddress: Address of Controller

inTargetPosition: inTargetPosition.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PA Set command which is used to Move absolute.

#### 2.2.2.38 PR Get

#### **Syntax**

int PR\_Get(int controllerAddress, out double outStep, out string errString)

controller Address: Address of Controller

outStep: outStep

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PR Get command which is used to Move relative.



#### 2.2.2.39 PR\_Set

#### **Syntax**

int PR\_Set(int controllerAddress, double inStep, out string errString)

controllerAddress: Address of Controller

inStep: inStep.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PR Set command which is used to Move relative.

#### 2.2.2.40 PT\_Get

#### **Syntax**

int PT\_Get(int controllerAddress, out double outMotionTime, out string errString)

controller Address: Address of Controller

outMotionTime: outMotionTime errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PT Get command which is used to Get motion time for a relative move.

#### 2.2.2.41 PT Set

#### **Syntax**

int PT\_Set(int controllerAddress, double inMotionTime, out string errString)

controllerAddress: Address of Controller

inMotionTime: inMotionTime. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PT Set command which is used to Get motion time for a relative move.

#### 2.2.2.42 PW\_Get

#### **Syntax**

int PW\_Get(int controllerAddress, out int outState, out string errString)

controller Address: Address of Controller

outState: outState

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PW Get command which is used to Enter/Leave CONFIGURATION state.

#### 2.2.2.43 PW\_Set

#### **Syntax**

int PW\_Set(int controllerAddress, int inState, out string errString)

controller Address: Address of Controller

inState: inState.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous PW Set command which is used to Enter/Leave CONFIGURATION state.

#### NOTE

The PW command is limited to 100 writes. Unit failure due to excessive use of the PW command is not covered by warranty.

The PW command is used to change the configuration parameters that are stored in memory, and not parameters that are needed to be changed on the fly.

#### 2.2.2.44 QIL\_Get

#### **Syntax**

int QIL\_Get(int controllerAddress, out double outMotorPeakLimit, out string errString)

controllerAddress: Address of Controller outMotorPeakLimit: outMotorPeakLimit

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIL Get command which is used to Get motor's peak current limits.



#### 2.2.2.45 QIL\_Set

#### **Syntax**

int QIL\_Set(int controllerAddress, double inMotorPeakLimit, out string errString)

controllerAddress: Address of Controller inMotorPeakLimit: inMotorPeakLimit.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIL Set command which is used to Set motor's peak current limits.

#### 2.2.2.46 QIR\_Get

#### **Syntax**

int QIR\_Get(int controllerAddress, out double outMotorMsLimit, out string errString)

controllerAddress: Address of Controller outMotorMsLimit: outMotorMsLimit

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIR Get command which is used to Get motor's ms current limits.

#### 2.2.2.47 QIR\_Set

#### **Syntax**

int QIR Set(int controllerAddress, double inMotorMsLimit, out string errString)

controllerAddress: Address of Controller inMotorMsLimit: inMotorMsLimit. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIR Set command which is used to Set motor's ms current limits.

#### 2.2.2.48 QIT\_Get

#### **Syntax**

int QIT\_Get(int controllerAddress, out double outMotorAveragingTime, out string errString)

controllerAddress: Address of Controller

outMotorAveragingTime: outMotorAveragingTime

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIT Get command which is used to Get motor's ms current averaging time.

#### 2.2.2.49 QIT\_Set

#### **Syntax**

int QIT\_Set(int controllerAddress, double inMotorAveragingTime, out string errString)

controller Address: Address of Controller

inMotorAveragingTime: inMotorAveragingTime.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous QIT Set command which is used to Set motor's ms current averaging time.

#### 2.2.2.50 RS

#### **Syntax**

int RS(int controllerAddress, out string errString)

clientID: Instrument ID

controllerAddress: controllerAddress identifying the Address of Controller

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous RS Set command which is used to Reset controller.



#### 2.2.2.51 RS485

#### **Syntax**

int RS485(int controllerAddress, out string errString)

clientID: Instrument ID

controllerAddress: controllerAddress identifying the Address of Controller

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous RS## Set command which is used to Reset controller's address to 1.

#### 2.2.2.52 SA Get

#### **Syntax**

int SA\_Get(int controllerAddress, out int outRS485Address, out string errString)

controllerAddress: Address of Controller outRS485Address: outRS485Address

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SA Get command which is used to Get controller's RS-485 address.

#### 2.2.2.53 SA\_Set

#### **Syntax**

int SA\_Set(int controllerAddress, int inRS485Address, out string errString)

controller Address: Address of Controller

inRS485Address: inRS485Address.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SA Set command which is used to Set controller's RS-485 address.

#### 2.2.2.54 SC\_Get

#### **Syntax**

int SC\_Get(int controllerAddress, out int outControlLoopState, out string errString)

controllerAddress: Address of Controller outControlLoopState: outControlLoopState

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SC Get command which is used to Get control loop state.

#### 2.2.2.55 SC\_Set

#### **Syntax**

int SC\_Set(int controllerAddress, int inControlLoopState, out string errString)

controllerAddress: Address of Controller inControlLoopState: inControlLoopState.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SC Set command which is used to Set control loop state.

#### 2.2.2.56 SE

#### **Syntax**

int SE(int controllerAddress, double inTargetPosition, out string errString)

controllerAddress: Address of Controller inTargetPosition: inTargetPosition.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SE Set command which is used to Configure/Execute simultaneous started move.



#### 2.2.2.57 SL\_Get

#### **Syntax**

int SL\_Get(int controllerAddress, out double outNegativeLimit, out string errString)

controllerAddress: Address of Controller outNegativeLimit: outNegativeLimit

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SL Get command which is used to Get negative software limit.

#### 2.2.2.58 SL Set

#### **Syntax**

int SL\_Set(int controllerAddress, double inNegativeLimit, out string errString)

controllerAddress: Address of Controller

inNegativeLimit: inNegativeLimit.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SL Set command which is used to Set negative software limit.

#### 2.2.2.59 SR Get

#### **Syntax**

int SR\_Get(int controllerAddress, out double outPositiveLimit, out string errString)

controllerAddress: Address of Controller

outPositiveLimit: outPositiveLimit

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SR Get command which is used to Get positive software limit.

#### 2.2.2.60 SR\_Set

#### **Syntax**

int SR\_Set(int controllerAddress, double inPositiveLimit, out string errString)

controllerAddress: Address of Controller

inPositiveLimit: inPositiveLimit. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SR Set command which is used to Set positive software limit.

#### 2.2.2.61 ST

#### **Syntax**

int ST(int controllerAddress, out string errString)

clientID: Instrument ID

controllerAddress: controllerAddress identifying the Address of Controller

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous ST Set command which is used to Stop motion.

#### 2.2.2.62 SU Get

#### **Syntax**

int SU\_Get(int controllerAddress, out double outEncoderIncrement, out string errString)

controllerAddress: Address of Controller outEncoderIncrement: outEncoderIncrement

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SU Get command which is used to Get encoder increment value.



#### 2.2.2.63 SU\_Set

#### **Syntax**

int SU\_Set(int controllerAddress, double inEncoderIncrement, out string errString)

controllerAddress: Address of Controller inEncoderIncrement: inEncoderIncrement.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous SU Set command which is used to Set encoder increment value.

#### 2.2.2.64 TB

#### **Syntax**

int TB(int controllerAddress, string inError, out string outError, out string errString)

controller Address: Address of Controller

inError: inError.
outError: outError

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TB Get command which is used to Get command error string.

#### 2.2.2.65 TE

#### **Syntax**

int TE(int controllerAddress, out string outError, out string errString)

controller Address: Address of Controller

outError: outError

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TE Get command which is used to Get last command error.

#### 2.2.2.66 TH

#### **Syntax**

int TH(int controllerAddress, out double outSetPointPosition, out string errString)

controllerAddress: Address of Controller outSetPointPosition: outSetPointPosition

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TH Get command which is used to Get set-point position.

#### 2.2.2.67 TK\_Get

#### **Syntax**

int TK\_Get(int controllerAddress, out string outState, out string errString)

controllerAddress: Address of Controller

outState: outState

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TK Get command which is used to Enter/Leave ReadyT state.

#### 2.2.2.68 TK\_Set

#### **Syntax**

int TK\_Set(int controllerAddress, int inState, out string errString)

controllerAddress: Address of Controller

inState: inState.

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TK Set command which is used to Enter/Leave ReadyT state.



#### 2.2.2.69 TP

#### **Syntax**

int TP(int controllerAddress, out double outCurrentPosition, out string errString)

controllerAddress: Address of Controller outCurrentPosition: outCurrentPosition

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TP Get command which is used to Get current position.

#### 2.2.2.70 TS

#### **Syntax**

int TS(int controllerAddress, out string errorCode, out string controllerState, out string errString)

controllerAddress: Address of Controller

errorCode: errorCode

controllerState: controllerState errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous TS Get command which is used to Get positioner error and controller state.

#### 2.2.2.71 <u>VA\_Get</u>

#### **Syntax**

int VA\_Get(int controllerAddress, out double outVelocity, out string errString)

controllerAddress: Address of Controller

outVelocity: outVelocity errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous VA Get command which is used to Get velocity.

#### 2.2.2.72 <u>VA\_Set</u>

#### **Syntax**

int VA Set(int controllerAddress, double inVelocity, out string errString)

controller Address: Address of Controller

inVelocity: inVelocity. errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous VA Set command which is used to Set velocity.

#### 2.2.2.73 **YE**

#### **Syntax**

int VE(int controllerAddress, out string outControllerVersion, out string errString)

controllerAddress: Address of Controller outControllerVersion: outControllerVersion

errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous VE Get command which is used to Get controller revision information.

#### 2.2.2.74 ZT

#### **Syntax**

int ZT(int controllerAddress, out List<string> AxisParameters, out string errString)

controller Address: Address of Controller

AxisParameters: AxisParameters errString: The failure reason

return: 0 in success and -1 on failure

#### **Description**

This function is used to process synchrounous ZT Get command which is used to Get all axis parameters.



#### 3.0 Python Example

```
#Initialization Start
#The script within Initialization Start and Initialization End is needed for properly
#initializing Command Interface for CONEX-CC instrument.
#The user should copy this code as is and specify correct paths here.
import sys
#Command Interface DLL can be found here.
print "Adding location of Newport.CONEXCC.CommandInterface.dll to sys.path"
sys.path.append(r'C:\Program Files\Newport\MotionControl\CONEX-CC\Bin')
sys.path.append(r'C:\Program Files (x86)\Newport\MotionControl\CONEX-CC\Bin")
# The CLR module provide functions for interacting with the underlying
# .NET runtime
import clr
# Add reference to assembly and import names from namespace
clr.AddReferenceToFile("Newport.CONEXCC.CommandInterface.dll")
from CommandInterface import *
import System
# Instrument Initialization
# The key should have double slashes since
# (one of them is escape character)
instrument="COM25"
print 'Instrument Key=>', instrument
# create a device instance and open communication with the instrument
CC = ConexCC()
ret = CC.OpenInstrument(instrumentKey)
print 'OpenInstrument => ', ret
# Get positive software limit
result, response, errString = CC.SR_Get(1)
if result == 0:
 print 'positive software limit=>', response
else:
 print 'Error=>',errString
```

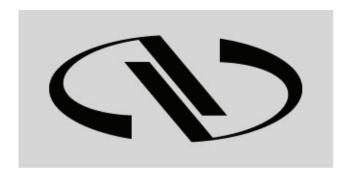
```
# Get negative software limit
result, response, errString = CC.SL_Get(1)
if result == 0:
 print 'negative software limit=>', response
else:
 print 'Error=>',errString
# Get controller revision information
result, response, errString = CC.VE(1)
if result == 0:
 print 'controller revision=>', response
else:
 print 'Error=>',errString
# Get current position
result, response, errString = CC.TP(1)
if result == 0:
 print 'position=>', response
else:
 print 'Error=>',errString
# Unregister device
CC.CloseInstrument();
```

Your Local Representative

## **Service Form**

		Tel.:	
		Fax:	
Name:	Return authorization #:		
Company:	(Please obtain prior to return of item)		
Address:	Date:		
Country:	Phone Number:		
P.O. Number:	Fax Number:		
Item(s) Being Returned:			
Model#:	Serial #:		
1410dell/.	Serial II.		
Description			
Description:			
Reasons of Teturn of goods (please list any specific problems)			





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