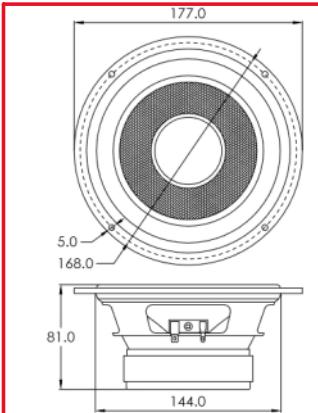


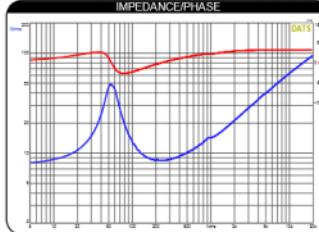
# Driver +tweeter info

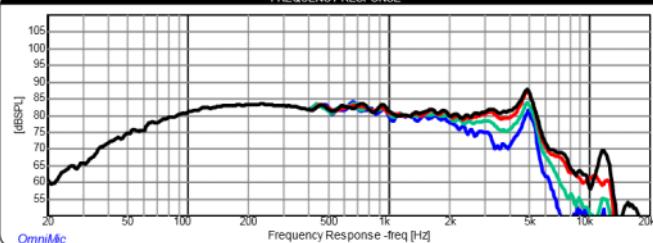
Monday, November 4, 2024 1:37 PM

**DAYTON AUDIO**  
**6-1/2" Glass Fiber Cone Woofer 8 Ohm**  
**GF180-8**

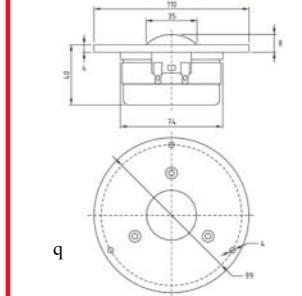


PARAMETERS	
Impedance	8 ohms
Re	8.0 ohms
Le	1.9 @ 1kHz
Fs	53 Hz
Qms	3.07
Qes	0.60
Qts	0.50
Mms	13.9 g
Cms	0.65 mm/N
Sd	130.2 cm <sup>2</sup>
Vd	52.2 cm <sup>3</sup>
BL	7.9 T-m
Vas	15.5 liters
Xmax	4 mm
VC Diameter	25 mm
SPL	87.9 @ 2.83V/1m
RMS Power Handling	40 watts
Usable Frequency Range	50 - 5,000 Hz

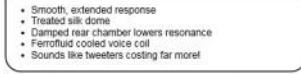


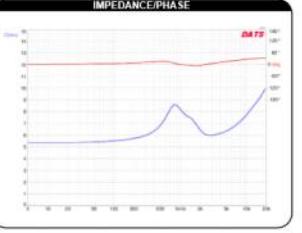


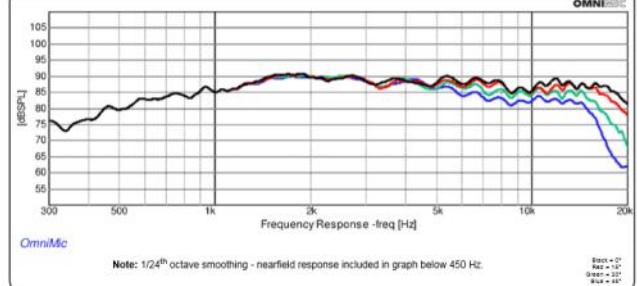
**DAYTON AUDIO**  
**DC28F-8 1-1/8" Silk Dome Tweeter 8 Ohm**



PARAMETERS	
Impedance	8 ohms
Re	5.4 ohms
Le	0.09 mH @ 10 kHz
Fs	834 Hz
Qms	0.61
Qes	1.33
Qts	0.50
Mms	N/A
Cms	N/A
Sd	6.6 cm <sup>2</sup>
Vd	N/A
BL	N/A
Vas	N/A
Xmax	N/A
VC Diameter	29 mm
SPL	89 dB @ 1W/1m
RMS Power Handling	50 watts
Usable Frequency Range (Hz)	1,300 - 20,000 Hz







Note: 1/24<sup>th</sup> octave smoothing - nearfield response included in graph below 450 Hz.

## Product Details

	BL Product (BL)	7.9T-m
Brand	Dayton Audio	Diaphragm Mass Inc.
Model	GF180-8	Airload (Mms)
Part Number	295-418	Maximum Linear Excursion (Xmax)
UPC	848791007927	4mm
Unit of Measure	Each	Surface Area of Cone (Sd)
Weight	3.6	130.2cm <sup>2</sup>

## Materials of Construction

Product Specifications	Cone Material	Fiberglass	
Nominal Diameter	6-1/2"	Surround Material	Rubber
Power Handling (RMS)	40 Watts	Voice Coil Wire Material	Copper
Power Handling (MAX)	80 Watts	Voice Coil Former	Aluminum
Impedance	8Ω	Basket / Frame Material	Steel
Frequency Response	50 to 5,000Hz	Magnet Material	Ferrite
Sensitivity	87.9dB 2.83V/1m		
Voice Coil Diameter	1"		

## Mounting Information

Overall Outside Diameter	7"
Baffle Cutout Diameter	5.67"
Depth	3.19"
# Mounting Holes	4

## Thiele-Small Parameters

Resonant Frequency (Fs)	53Hz
DC Resistance (Re)	8Ω
Voice Coil Inductance (Le)	1.9mH
Mechanical Q (Qms)	3.07
Electromagnetic Q (Qes)	0.6
Total Q (Qts)	0.5
Compliance Equivalent Volume (Vas)	0.55ft <sup>3</sup>
Mechanical Compliance of Suspension (Cms)	0.65mm/N

## Parts Express Staff Recommended Enclosure Volume

Sealed Volume	0.4ft <sup>3</sup>
Sealed F3	85Hz
Vented Volume	0.9ft <sup>3</sup>
Vented F3	40Hz

## Product Details

Brand	Dayton Audio
Model	DC28F-8
Part Number	275-070
UPC	844632014130
Unit of Measure	Each
Weight	1

## Product Specifications

Cone / Dome Diameter	1.125"
Cutout Diameter	2.91
Tweeter Type	Soft Dome
Power Handling (RMS)	50 Watts
Impedance	8Ω
Frequency Response	1,300 to 20,000Hz
Sensitivity	89dB 2.83V/1m

## Thiele-Small Parameters

Resonant Frequency (Fs)	834Hz
DC Resistance (Re)	5.4Ω
Voice Coil Inductance (Le)	0.09mH
Mechanical Q (Qms)	0.81
Electromagnetic Q (Qes)	1.33
Total Q (Qts)	0.5

## Mounting Information

Overall Outside Diameter	4.33"
Depth	1.53"

Projects Page 1

## Loudspeaker cookbook

P6S - assuming  $Q_L = 7$

$$Q_{ts} = 0.50$$

$$f_s = 40 \text{ Hz}$$

$$Q_{ts} = 0.5$$

$$l_t = 1.0$$

$$\alpha = 0.8622$$

$$f_3 = 0.9137$$

$$f_5$$

$$f_B = H \cdot f_S$$

$$f_S = 43.78 \text{ Hz}$$

$$V_B = 0.9 \text{ ft}^3 \rightarrow 1555.2 \text{ in}^3$$

$$V_d = 52.2 \text{ cm}^3 \rightarrow 5.22 \text{ E-5 m}^3$$

**FOR CALCULATING VENT DIMENSIONS:**  
PVC pipe used in house plumbing is virtually the best, easiest to fabricate, and most readily available material for constructing speaker vents. It comes in a number of useful diameters ( $\frac{1}{4}$ ,  $\frac{3}{8}$ , 1, 1.5, 2, 3, and 4") and can be easily cut for tuning. While you can construct rectangular vents out of wood, changing vent length for tuning is time-consuming. For that reason, we will discuss only tube-type vents.

For a tubular vent flush-mounted on a speaker baffle, calculate the length by:

$$L_v = \frac{1.463 \times 10^7 R^2}{f_B^2 V_B} - 1.463R$$

where:  $L_v$  = length in inches

$f_B$  = tuning frequency in Hz

$V_B$  = box volume in cubic inches

$R$  = radius of the vent in inches

$$D_1 \approx 2.24 \text{ in}$$

$$D_2 \approx 1.88 \text{ in}$$

$\therefore$  Diameter 2 in

$$L_v = 3.45 \text{ in}$$

$\uparrow$  must be min 3" from  
back wall

cookbook later recommends

3" dia ports

1.  $d \geq 39.37 \left( \frac{411.25 V_d}{f_B} \right)^{1/2}$

where:

$d$  ≥ minimum diameter of vent in inches

$f_B$  = tuning frequency in Hz

$V_d$  = cone displacement volume in cubic meters

As a general guideline! Small offers a somewhat more conservative formula (for the same units as above):

2.  $d \geq 39.37 [f_B V_d]^{1/2}$

For a 10" woofer in a box tuned to 33.5Hz, the minimum vent diameter would be 3.57" in the first case, and 2.45" in the second. Since these figures are approximations, the formulas suggest a 3-4" port would be adequate. However,

$$\text{Length vent} = \frac{1.463 \cdot 10^7 R^2}{f_B^2 V_B} - 1.463R$$

$$2R \geq 39.37 (f_B V_d)^{1/2}$$

$$\text{Diameter} = 2 \text{ in?}$$

$$\text{Length} = 3.45$$

If D=2.5  
 $\rightarrow L_v = 5.84$   
 $\therefore$  box needs  
 to be at least  
 9 inches deep



### Speaker Cabinet Port Tube 2-1/2" ID Adjustable

Parts Express Part # 260-386

1-3/8 in. ID

2 in. ID

2-1/2 in.

4-5/16 in.

Perfect for fine tuning bass alignment. Made of impact resistant black plastic.  
8-5/8".

[See all items in Speaker Port Tubes](#)

^^^Diameter of cutout is supposedly 2.8". If I had to guess, flange diameter is likely 3.5"? Not 100% sure till I receive the parts.



Included in the kit is everything you need for a seamless installation. You will find a DC coax 2.1 x 5.5 mm power jack, a rocker switch, standoffs, four potentiometers, a pairing switch, gasket tape, and mounting screws. The best part is that these components plug directly into the board, eliminating the need for any soldering. Installation has never been easier!

To make the process even more convenient, the panel comes with predrilled holes and silk screen white labels, allowing you to identify the location and function of each component with ease. No more guesswork or confusion!

Furthermore, the kit includes a scratch on transfer sheet for three blank control options, giving you the freedom to customize your project according to your preferences. Additionally, black plastic buttons are provided to cover any unused holes, ensuring a clean and professional appearance.

The standoffs included in the kit serve as a sturdy support system, holding the panel and the KABD board firmly together for one-piece mounting. This ensures that your project stays securely in place, even during heavy use.

To complete the installation, gasket tape and screws are included to securely mount the panel to your project. This ensures that the panel stays firmly in place, while also providing a neat and finished look.

With the KABD-PMV4 Panel Mount Kit, you can take your Dayton Audio KABD sound projects to the next level. Give them a professional finish and enjoy the satisfaction of a job well done. So why wait? Get your kit today and transform your project into something truly remarkable!

#### Included Components:

Parts	Description	Specification	Otv
Panel	Black metal	4.75" H x 3.76" W x 0.09" D (120 x 95 x 2.3 mm) with screw hole spacing 4.37" and 3.39" (111 x 86 mm) apart for mounting	1
Screws	Black for front of standoff	M3 x 6 mm	4
Screws	Silver for rear of standoff	M3 x 6 mm	4
Standoffs	Silver	M3 x 60 mm	4
Screws	Black wood screws for mounting	M3 x 16 mm	8
LEDs	Red and blue with metal socket and cables	5 mm with 20" (500 mm) leads	2
Potentiometer	Volume control, knob, and cable	10K ohm with 20" (500 mm) leads	4
Push button switch	Push button and cable for Bluetooth pairing	SPST momentary N.O. with 20" (500 mm) leads	1
Stereo phone jack	Aux input and cable	3-conductor 3.5 mm with 20" (500 mm) leads	1
DC coax jack	DC input and cable	2.1 x 5.5 mm with 20" (500 mm) leads	1
Rocker Switch	On-off switch and cable	SPST with 20" (500 mm) leads	1
Gasket tape	Gasket tape for underneath the outer diameter of the panel	4.61" L x 0.39" W (117 x 10 mm)	2
Gasket tape	Gasket tape for underneath the outer diameter of the panel	3.47" L x 0.39" W (88 x 10 mm)	2
Wrench	Wrench for LED mounts	10 mm	1
Allen wrench	Driver for screws	2.5 x 55 x 18 mm	1



Feet 0.88" Dia x 0.31" H

Designed to work with #8 screws

# INSPIRATIONS:





Don't plan on  
Using grilles for  
This one