



Andon Rundown Stock Night Shift

PT. Astra Daihatsu Motor Stamping Plant

PATAN D

Tanggal 04/01/2022
Jam 07:02:53

| No | Part Name | Mach | Model | PS | M/S | T/T | Stock | | | | | SS | PATAN D | PATAN A | PATAN B | PATAN C | PATAN D | PATAN A | PATAN B | PATAN C |
|----|--|------|-------|--------|-----|-----|-------|----|-----|-----|-----|----|---------|---------|---------|---------|---------|---------|---------|---------|
| | | | | | | | P1 | P4 | KAP | PPL | RPR | | | | | | | | | |
| 1 | K-2118, PANEL, FR SIDE, OUTER RH | 4A | D40D | D | 0 | 0 | 25 | | | | | 0 | 0 | | | | | | | |
| 2 | K-1017,PANEL, COWL TOP, INNER | 3B | D40D | B | 50 | 9 | 0 | | | | | 0 | 0 | | | | | | | |
| 3 | K-1130,PANEL, SIDE GATE, RH | 2A | D40D | TEIRYO | 18 | 26 | 0 | | | | | 0 | 0 | | | | | | | |
| 4 | T-2002, PANEL, SIDE, OUTER LH | 4A | D14N | ABCD | 247 | 2 | 26 | | | | | 1 | 1 | | | | | | | |
| 5 | K-4017,PANEL, RR DOOR, OUTSIDE RH | 5A | D40D | B | 25 | 19 | 4 | | | | | 1 | 1 | | | | | | | |
| 6 | A-1007, MEMBER, FR SIDE, FR LH | 3B | D26A | ABCD | 403 | 1 | 90 | | | | | 2 | 2 | | | | | | | |
| 7 | A-2013, PANEL, ROOF SIDE, INNER RH | 2A | D26A | ABCD | 403 | 1 | 100 | | | | | 2 | 2 | | | | | | | |
| 8 | K-4015,PANEL, RR DOOR, OUTSIDE RH | 5A | D40D | B | 34 | 14 | 25 | | | | | 6 | 6 | | | | | | | |
| 9 | K-4006, PANEL, FR FENDER, LH | 2A | D40D | A | 125 | 4 | 90 | | | | | 6 | 6 | | | | | | | |
| 10 | K-2120, PANEL, FR SIDE, OUTER RH | 4A | D40D | D | 13 | 36 | 10 | | | | | 6 | 6 | | | | | | | |
| 11 | A-2002, PANEL SIDE OUTER LH | 4A | D26A | ABCD | 264 | 2 | 192 | | | | | 6 | 6 | | | | | | | |
| 12 | T-2017, PANEL, QTR WHEEL HOUSE, OUTER RH | 2A | D14N | A | 275 | 2 | 200 | | | | | 6 | 6 | | | | | | | |
| 13 | A-1009, MEMBER, FLOOR SIDE, INNER RH | 2A | D26A | ABCD | 403 | 1 | 330 | | | | | 7 | 7 | | | | | | | |
| 14 | K-1131,PANEL, SIDE GATE, LH | 2A | D40D | TEIRYO | 18 | 26 | 16 | | | | | 7 | 7 | | | | | | | |
| 15 | K-2119, PANEL, FR SIDE, OUTER RH | 4A | D40D | D | 21 | 22 | 20 | | | | | 8 | 8 | | | | | | | |
| 16 | K-2117, PANEL SIDE OUTER RH | 4A | D40D | D | 10 | 47 | 10 | | | | | 8 | 8 | | | | | | | |
| 17 | T-2018, PANEL, QTR WHEEL HOUSE, OUTER LH | 2A | D14N | C | 275 | 2 | 300 | | | | | 9 | 9 | | | | | | | |
| 18 | A-3001, PANEL, ROOF | 4A | D26A | ABCD | 264 | 2 | 288 | | | | | 9 | 9 | | | | | | | |
| 19 | S-1011, MEMBER, FR SIDE, FR RH | 2A | D55L | TEIRYO | 183 | 3 | 210 | | | | | 9 | 9 | | | | | | | |
| 20 | T-4022, EXT,RR DOOR OUTSIDE REINFORCE,LH | 3B | D14N | C | 275 | 2 | 300 | | | | | 9 | 9 | | | | | | | |
| 21 | T-4023, PANEL, RR DOOR HINGE SIDE, RH | 3B | D14N | D | 275 | 2 | 300 | | | | | 9 | 9 | | | | | | | |
| 22 | S-2008, PANEL, QUARTER, INNER LH | 3B | D55L | TEIRYO | 183 | 3 | 200 | | | | | 9 | 9 | | | | | | | |
| 23 | S-2012,FRAME,BACKDOOR OPEN UPR CORNER,LH | 2A | D55L | TEIRYO | 183 | 3 | 200 | | | | | 9 | 9 | | | | | | | |
| 24 | T-3001, PANEL, ROOF | 4A | D14N | BD | 275 | 2 | 338 | | | | | 10 | 10 | | | | | | | |
| 25 | T-2004, PANEL, SIDE, OUTER LH | 4A | D14N | ABCD | 30 | 16 | 39 | | | | | 10 | 10 | | | | | | | |
| 26 | T-4024, PANEL, RR DOOR HINGE SIDE, LH | 3B | D14N | D | 275 | 2 | 400 | | | | | 12 | 12 | | | | | | | |
| 27 | A-4041, PANEL, BACK DOOR, INSIDE | 4A | D26A | ABCD | 379 | 1 | 574 | | | | | 12 | 12 | | | | | | | |
| 28 | A-2015, REINF, BACK DOOR OPENING, LWR RH | 2A | D26A | ABCD | 403 | 1 | 700 | | | | | 14 | 14 | | | | | | | |
| 29 | K-4005, PANEL, FR FENDER, RH | 2A | D40D | C | 125 | 4 | 241 | | | | | 15 | 15 | | | | | | | |
| 30 | T-4013, PANEL, FR DOOR HINGE SIDE, RH | 3B | D14N | D | 275 | 2 | 500 | | | | | 15 | 15 | | | | | | | |
| 31 | T-4036, FRAME, BACK DOOR OPENING, INNER | 3B | D14N | AC | 202 | 2 | 400 | | | | | 16 | 16 | | | | | | | |



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|----|--|------|-------|--------|-----|-----|-------|----|-----|-----|-----|----|---------|---------|---------|---------|---------|---------|---------|---------|
| | | | | | | | P1 | P4 | KAP | PPL | RPR | | | | | | | | | |
| 1 | S-2010, PANEL, ROOF SIDE, INNER FR LH | 3B | D55L | TEIRYO | 183 | 3 | 400 | | | | | 17 | | 17 | | | | | | |
| 2 | T-2015, REINFORCEMENT, ROCKER, OUTER RH | 3B | D14N | B | 275 | 2 | 600 | | | | | 17 | | 17 | | | | | | |
| 3 | S-2009, PANEL, ROOF SIDE, INNER FR RH | 3B | D55L | TEIRYO | 183 | 3 | 400 | | | | | 17 | | 17 | | | | | | |
| 4 | K-2116, PANEL, FR SIDE, OUTER RH | 4A | D40D | D | 25 | 19 | 55 | | | | | 18 | | 18 | | | | | | |
| 5 | K-1119,PANEL, COWL TOP, INNER | 3B | D40D | AC | 127 | 4 | 300 | | | | | 19 | | 19 | | | | | | |
| 6 | T-2011, PILLAR, CTR BODY, INNER RH | 2A | D14N | B | 275 | 2 | 685 | | | | | 20 | | 20 | | | | | | |
| 7 | T-4014, PANEL, FR DOOR HINGE SIDE, LH | 3B | D14N | D | 275 | 2 | 1000 | | | | | 29 | | 29 | | | | | | |
| 8 | K-2121, PANEL, FR SIDE, OUTER RH | 4A | D40D | D | 9 | 52 | 40 | | | | | 36 | | 36 | | | | | | |
| 9 | S-1007, MEMBER, FLOOR SIDE, INNER RH | 2A | D55L | TEIRYO | 70 | 7 | 320 | | | | | 37 | | 37 | | | | | | |
| 10 | T-3003, FRAME, BACK DOOR OPENING, INNER | 3B | D14N | D | 74 | 6 | 376 | | | | | 41 | | 41 | | | | | | |
| 11 | A-4042, PANEL, BACK DOOR, INSIDE | 4A | D26A | ABCD | 25 | 19 | 150 | | | | | 48 | | 48 | | | | | | |
| 12 | T-4033, REINF, BACK DOOR OPENING, LWR LH | 3B | D14N | C | 275 | 2 | 2200 | | | | | 64 | | 64 | | | | | | |