

	:	SIZE NECK T E	ວ	S
		28 1.000 1.109 +.013 0.999+.013 0.573+.014 0.500 0.188	1013 0.673±.014 (	0.500 0.186
		30 1.063 1.172 -012 1.062-1013 0.673 014 0.500 0.188	+.013 0.673 £.014 (	0.500 0.186
		30-A 1.063 1.172012 1.062013 0.735±.014 0.500 0.188	+.013 0.735±.014	0.500 0.186
		32 1.125 1.219 ±.020 1.125±.020 0.735±.014 0.563 0.203	4.020 0.735±.014	0.563 0.203
		1. 'C' DIMENSION CONTROLS CORK FIT AND IS MEASURED .188 DOWN FROM TOP OF FINISH. IT IS DESIRABLE FOR GOOD CORK FIT TO CONTROL OPENING BELOW THIS POINT TO BE EDUAL TO OR SLIGHTLY GREATER THAN THE SMALLEST OPENING ABOVE.	ND IS MEASURED BLE FOR GOOD CO! TO BE EOUAL TO ( T OPENING ABOVE.	.188 DOWN RK FIT TO OR
		2. 'I' DIMENSION OR THROAT OPENING MEASURED THROUGH FUEL	EASURED THROUGH	FUE

LENGTH OF GLASS FINISH DEPENDS UPON TYPE AND SIZE OF FILLING TUBES EMPLOYED.

C SEE NOTE 1 -.054R<sup>+</sup>.008

.070R±.008

.039R±.008

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- SEALING SURFACE

		CORK R	CORK REFERENCE TABLE	TABLE
SIZE	Œ	CORK NUMBER	CORK MEAN DIA.	INSERTED CORK LENGTH
58	8	#8 STRAIGHT	0.875	1.500 T0 2.000
೫	6	#8 STRAIGHT	0.875	1.500 T0 2.000
ဗ္ဂ	Α-	30-A #9 STRAIGHT	0.938	1.500 T0 2.000
Ж	33	#9 STRAIGHT	0.938	1.500 T0 2.000

OR OR ES NTS. THIS GETCIAL BLASS PLACACING INSTITUTE PRINT CONSTITUTES ONE IN A SERIES OF VALVANARY STANDARDS INTENDED TO PROVIDE A BASIS FOR ACHIEVING COM-

- I SEE NOTE 2

.039R±.008

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L---- NECK DIA.
SECTION Y-Y

TUTE PARTICULE NO. 31108  101-15-99 31108	110 GPI DWG. NO.	Υ,
GLASS PACKAGING INSTITUTE COMMITTEE ON DESIGN AND SPECIFICATIONS	GLASS FINISH NUMBER	SAUTERNE OR COGNAC GLASS FINISH
Edward A. Grant		SAUTERNE 0