

<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
<b>Group</b>	group	<b>Customer</b>		<b>Modified By</b>	Courtney
<b>Status</b>		<b>Garment Wash/Treatment</b>	Garment Dye	<b>Modified Date</b>	12/13/2010
<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55



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## Main Material

Material Code	Material Name	Content	Constr.	Yarn Sz/Count	Weight	Status	Treatment	Placement
WOV00001	OOTB-1	50% Wool 45%Mohair 5% Nylon	const		12	40	*NA	main body

## Knits

Material Code	Material Name	Content	Gauge	Status	Treatment	Placement
KNT00004	Stripe Cashmere	100% Cashmere,	123	40	*NA	trims

# Material List

EJ Test  
Girls

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<b>Code</b>	<b>Material Name</b>	<b>Content</b>	<b>Construction</b>	<b>Yarn Size Count</b>	<b>Weight</b>	<b>Wash Fabr</b>	<b>Placement</b>
<b>Wovens</b>	<b>Main Material</b>						
WOV00001	OOTB-1	50% Wool 45%Mohair 5% Nylon	const		12		main body

	<b>Code</b>	<b>Material Name</b>	<b>Qty</b>	<b>Size</b>	<b>Placement</b>
	<b>Knits</b>				
	KNT00004	Stripe Cashmere	0.000	*NA	trims

1 2 3 4

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<b>Material Description</b>	<b>Placement</b>	<b>Qty</b>	<b>Size</b>	(19-3955 TCX) Royal Blue	(19-3936 TCX) Skipper Blue
(WOV00001) OOTB-1	main body	0.000	*NA	(19-3933 TCX) Medieval Blue	(19-3830 TCX) Astral Aura
(KNT00004) Stripe Cashmere	trims	0.000	*NA	(1234) test	()

# Design Detail Grid

EJ Test  
Girls

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<b>Feature Detail</b>	<b>Measurement</b>	<b>Stitch Type</b>	<b>Comments</b>
ARMHOLE	1/4"	Single Needle	
SLEEVE	1/4"	Double Needle	
SLEEVE PLACKET	1/4"	Single Needle	
CUFF	1/4"	Double Needle	
POCKET		Single Needle	
POCKET OPENING		Edgestitch	
SIDE SEAM	1/4"	Single Needle	
BOTTOM OPENING	1/2"	Double Needle	

# Design Detail

EJ Test  
Girls

Spring 2010



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# Design Detail & Grid

EJ Test  
Girls

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POCKET		Single Needle	
POCKET OPENING		Edgestitch	
SIDE SEAM	1/4"	Single Needle	
BOTTOM OPENING	1/2"	Double Needle	

# Design Detail & Grid

EJ Test  
Girls

Spring 2010



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CUFF	1/4"	Double Needle	
POCKET		Single Needle	
POCKET OPENING		Edgestitch	
SIDE SEAM	1/4"	Single Needle	
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# Design Detail

EJ Test  
Girls

Spring 2010



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# Development Spec

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Girls

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POM | Point of Measurement

TOL

# How To Measure

EJ Test  
Girls

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<b>Code</b>	<b>Point of Measure</b>	<b>How To Measure</b>	<b>How To Image</b>
MT165	ARMHOLE WIDTH - CURVED	Measure from shoulder join seam to underarm armhole seam - along armhole contour.	<small>MEN'S KNIT SHIRT ARMHOLE WIDTH - CURVED Measure from shoulder join seam to underarm armhole seam - along armhole contour.</small> 
MT060	ACROSS SHOULDER	Measure from armhole to armhole at shoulder seam - straight across front.	<small>MEN'S KNIT SHIRT ACROSS SHOULDER Measure from armhole to armhole at shoulder seam - straight across front.</small> 
MT020	FRONT NECK DROP	Measure from imaginary line between neckline edges to center front neck - straight down.	<small>MEN'S V-NECK SHIRT FRONT NECK DROP Measure from imaginary line between neckline edges to center front neck - straight down.</small> 
MT170	FRONT ARMHOLE	Measure from shoulder join seam to underarm armhole seam - along front armhole contour.	<small>MEN'S V-NECK SHIRT FRONT ARMHOLE Measure from shoulder join seam to underarm armhole seam - along front armhole contour.</small> 
MT195	ELBOW WIDTH	Measure 1/2 way down between armhole seam and hem - parallel to sleeve opening.	<small>MEN'S V-NECK SHIRT ELBOW WIDTH Measure 1/2 way down between armhole seam and hem - parallel to sleeve opening.</small> 
MT210	CUFF HEIGHT	Measure from cuff join seam to sleeve hem - straight down cuff.	<small>MEN'S V-NECK SHIRT CUFF HEIGHT Measure from cuff join seam to sleeve hem - straight down cuff.</small> 

# How To Measure

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Code	Point of Measure	How To Measure	How To Image
MT215	BACK ARMHOLE	Measure from shoulder join seam to underarm armhole seam - along back armhole contour.	<small>MEN'S SHIRT SWEAT BACK ARMHOLE</small> Measure from shoulder join seam to underarm armhole seam - along back armhole contour. 
MT235	ACROSS BACK	Measure ?" down from center back neck - straight across back.	<small>MEN'S SHIRT SWEAT ACROSS BACK</small> Measure ?" down from center back neck - straight across back. 
MT175	SLEEVE LENGTH	Measure from shoulder seam to sleeve hem - along sleeve contour.	<small>MEN'S SHIRT SWEAT SLEEVE LENGTH</small> Measure from shoulder seam to sleeve hem - along sleeve contour. 
MT010	CENTER FRONT LENGTH	Measure from center front neck join to hem - straight down center front.	<small>MEN'S SHIRT SWEAT CENTER FRONT LENGTH</small> Measure from center front neck join to hem - straight down center front. 
MT045	NECK WIDTH - OPEN	Measure from inside neck edge to inside neck edge - straight across at widest point.	<small>MEN'S SHIRT SWEAT NECK WIDTH</small> Measure from inside neck edge to inside neck edge - straight across at widest point. 
MT015	BACK NECK DROP	Measure from imaginary line between neckline edges to center back neck - straight down.	<small>MEN'S SHIRT SWEAT BACK NECK DROP</small> Measure from imaginary line between neckline edges to center back neck - straight down. 

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Code	Point of Measure	How To Measure	How To Image
MT055	SHOULDER SLOPE	Measure from imaginary line between neckline edges to top armhole join - straight down.	<b>MEN'S SHIRT SLOPE</b> 
MT120	COLLAR HEIGHT	Measure from collar join seam to outer collar edge - straight up at center back.	<b>MEN'S SHIRT COLLAR</b> 
MT085	BOTTOM OPENING/SWEEP	Measure from side seam to side seam at hem - straight across front.	<b>MEN'S SHIRT BOTTOM OPENING</b> 
MT005	FRONT LENGTH FROM HPS	Measure from HPS to hem - straight down parallel to center front.	<b>MEN'S SHIRT FRONT LENGTH FROM HPS</b> 
MT135	PLACKET LENGTH	Measure from neck join to bottom of placket opening - straight down.	<b>MEN'S SHIRT PLACKET LENGTH</b> 
MT190	MUSCLE WIDTH	Measure 1" down from underarm seam to upper sleeve seam/fold - parallel to sleeve opening.	<b>MEN'S SHIRT MUSCLE WIDTH</b> 

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Code	Point of Measure	How To Measure	How To Image
MT070	CHEST WIDTH	Measure from 1" below armhole - straight across front.	<small>MEN'S SHIRT CHEST WIDTH</small> Measure from 1" below armhole - straight across front. 
MT035	SIDE LENGTH	Measure from underarm seam to hem - straight down parallel to center front.	<small>MEN'S SHIRT SIDE LENGTH</small> Measure from underarm seam to hem - straight down parallel to center front. 
MT220	CENTER BACK LENGTH	Measure from center back neck join to hem - straight down center back.	<small>MEN'S SHIRT CENTER BACK LENGTH</small> Measure from center back neck join to hem - straight down center back. 
MT200	SLEEVE OPENING WIDTH	Measure from sleeve seam to sleeve fold - along sleeve opening.	<small>MEN'S KNIT SHIRT SLEEVE OPENING WIDTH</small> Measure from sleeve seam to sleeve fold - along sleeve opening. 
MT050	SHOULDER WIDTH	Measure from neck seam to armhole seam - along shoulder.	<small>MEN'S KNIT SHIRT SHOULDER WIDTH</small> Measure from neck seam to armhole seam - along shoulder. 
MT080	WAIST WIDTH	Measure ?" down from HPS - straight across front at narrowest point.	<small>MEN'S KNIT SHIRT WAIST WIDTH</small> Measure ?" down from HPS - straight across front at narrowest point. 

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MT065	ACROSS CHEST	Measure ?" down from HPS - straight across front.	<small>MEN'S SHIRT CHEST ACROSS CHEST</small> 
MT180	SLEEVE LENGTH UNDERARM	Measure from sleeve armhole join seam to sleeve hem - along sleeve underarm contour.	<small>MEN'S SHIRT SLEEVE LENGTH UNDERARM</small> 
MT140	PLACKET WIDTH	Measure from placket join to placket fold - straight across.	<small>MEN'S SHIRT PLACKET WIDTH</small> 

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# Grade Rules

EJ Test  
Girls

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<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

POM	Point of Measurement	TOL	TOLN																
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# Graded Spec

EJ Test  
Girls

Spring 2010



<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
<b>Group</b>	group	<b>Customer</b>		<b>Modified By</b>	Courtney
<b>Status</b>		<b>Garment Wash/Treatment</b>	Garment Dye	<b>Modified Date</b>	12/13/2010
<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

POM	Point of Measurement	TOL	TOLN																
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# Graded Spec & Rules

EJ Test  
Girls

Spring 2010



<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
<b>Group</b>	group	<b>Customer</b>		<b>Modified By</b>	Courtney
<b>Status</b>		<b>Garment Wash/Treatment</b>	Garment Dye	<b>Modified Date</b>	12/13/2010
<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

## Graded Spec

POM	Point of Measurement	TOL	TOLN																
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# Graded Spec & Rules

EJ Test  
Girls

Spring 2010



<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
<b>Group</b>	group	<b>Customer</b>		<b>Modified By</b>	Courtney
<b>Status</b>		<b>Garment Wash/Treatment</b>	Garment Dye	<b>Modified Date</b>	12/13/2010
<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

## Grade Rules

POM	Point of Measurement	TOL	TOLN																
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Spring 2010

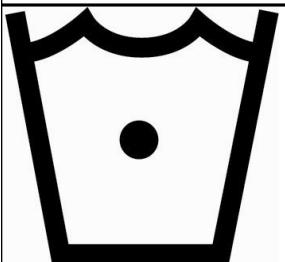


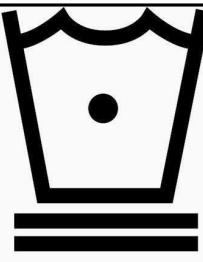
<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
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<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

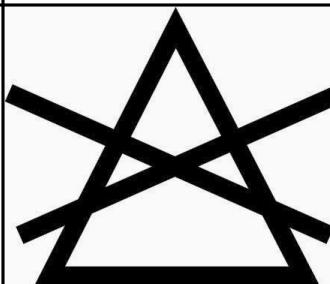
**Care Instructions**

<b>Washing</b>	Machine Wash, COLD
<b>Cycle</b>	Machine Wash, COLD Gentle Cycle
<b>Bleaching</b>	Bleach as needed
<b>Drying</b>	Tumble Dry, Gentle Cycle, LOW HEAT
<b>Ironing</b>	Iron, Steam or Dry, with MEDIUM HEAT
<b>Dry Cleaning</b>	Dryclean
<b>Special</b>	Special

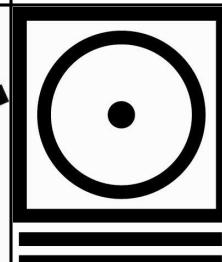
**Special Instructions**

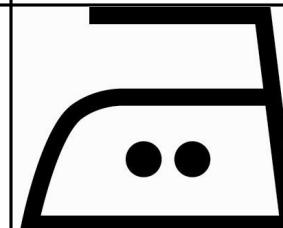

**Washing**

 Machine Wash,  
COLD

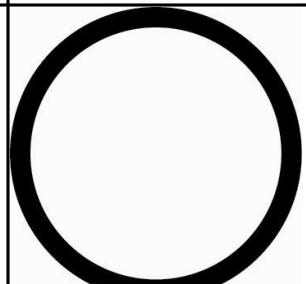
**Cycle**

 Machine Wash,  
COLD  
Gentle Cycle

**Bleaching**


Bleach as needed

**Drying**

 Tumble Dry,  
Gentle Cycle  
LOW HEAT

**Ironing**

 Iron, Steam or Dry,  
with  
MEDIUM HEAT

**Dry Cleaning**


Dryclean

# Artwork

EJ Test  
Girls

Spring 2010



<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
<b>Group</b>	group	<b>Customer</b>		<b>Modified By</b>	Courtney
<b>Status</b>		<b>Garment Wash/Treatment</b>	Garment Dye	<b>Modified Date</b>	12/13/2010
<b>Active</b>	Yes	<b>Tech-Pack Due</b>	11/28/2010	<b>Version</b>	55

# Artwork

EJ Test  
Girls

Spring 2010



<b>Style No</b>	EJ Test	<b>Size Range</b>	4-6X	<b>Technical Contact</b>	Christi Egeland
<b>Description</b>	test for costing dont delete yet	<b>Size Class</b>	Girls	<b>Sourcing Contact</b>	Emily Jenkins
<b>Category</b>	Knits	<b>Intro Season</b>	Spring	<b>Design Contact</b>	Dan Hunt
<b>Style Category</b>	Activewear	<b>Intro Year</b>	2010	<b>Created By</b>	administrator
<b>Product Type</b>	Shorts	<b>Start Ship Date</b>	11/18/2010	<b>Created Date</b>	11/25/2010
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