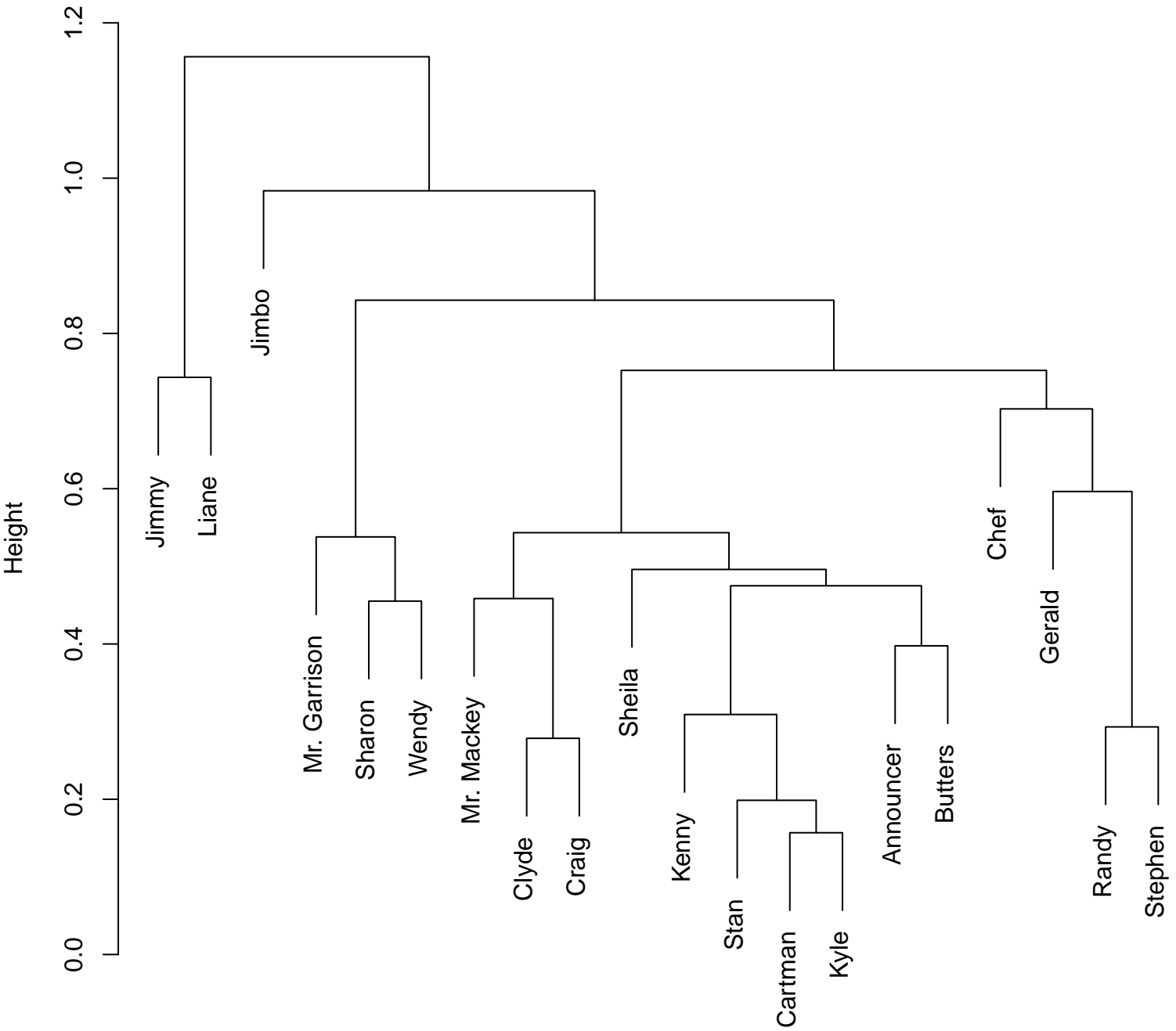


Cluster Dendrogram



dist(norm, method = "manhattan")  
hclust (\*, "complete")