

Development of a bioreactor aimed at designing spatial and temporal drug delivery profiles for bone regeneration protocols





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Introduction

The Clinical Problem

Bone disease and injury affect millions of people around the world, resulting in weakened, degraded, and broken bones. Mobility and limb function are often limited even after treatment or surgery, primarily due to lost bone. Approximately 1.5 million non-union fractures occur each year in the United States alone; this type of bone injury almost never heals properly [1].





Left: Non-union fracture of the femur [2].

Casts are often used to keep a bone in place after injury [3].

Potential Solution: Creating a Bioreactor to Further **Develop Bone Scaffold Drug Delivery Protocols**

Regeneration of lost bone can be achieved through implantation of a bone scaffold followed by targeted delivery of angiogenic and osteogenic growth factors. The spatial and temporal delivery profiles of these growth factors play a key role in the extent of vascularized bone formation.

Our newly developed bioreactor facilitates large scale testing of many different delivery profiles. Further exploration of delivery profiles, scaffold materials, and biological factors can lead to discovery of more successful bone regeneration protocols.

Bioreactor Mechanical Design

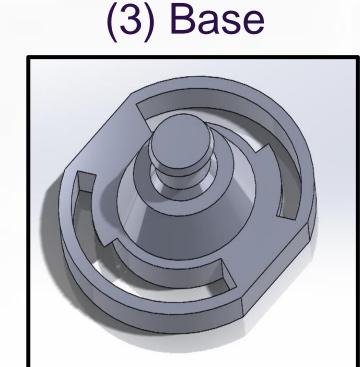
The purpose of the bioreactor is to provide a closed environment enabling 3-D bone/blood vessel growth to study the outcomes of different growth factor profiles.

3 Component System

(1) Lid



(2) Central Reactor



Glass

cover

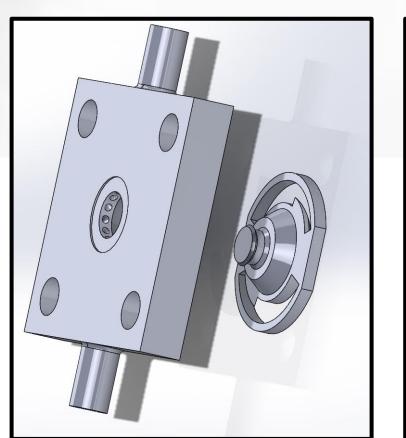
slip is

placed

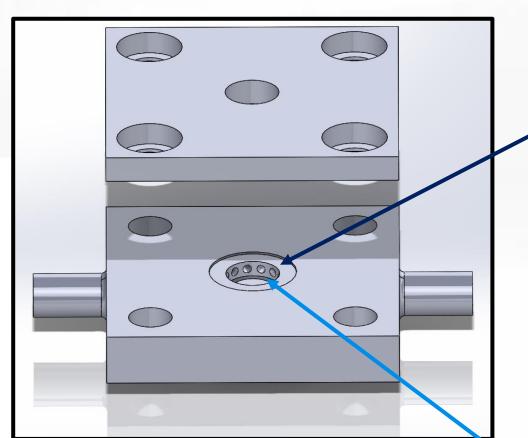
loading

after

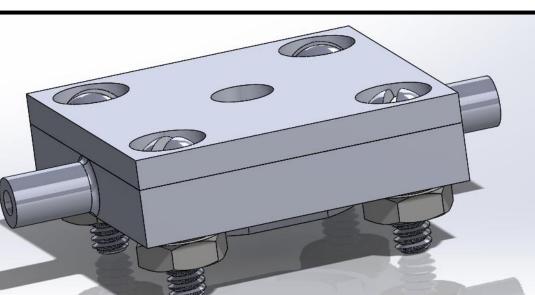
Bone scaffold loading & assembly of bioreactor



Base is inserted into bottom of reactor.



Bone scaffold is loaded into the central well



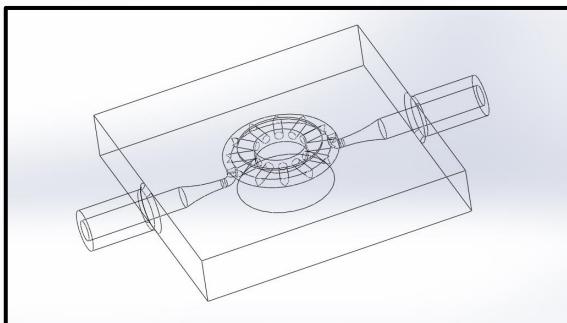
Lid is locked in place with screws and nuts

Bioreactor Fluidic Design & Verification

Step Design and Ring Design Flow Simulations

Two different flow pathway designs were proposed. The primary deciding factor for choosing between the two was:

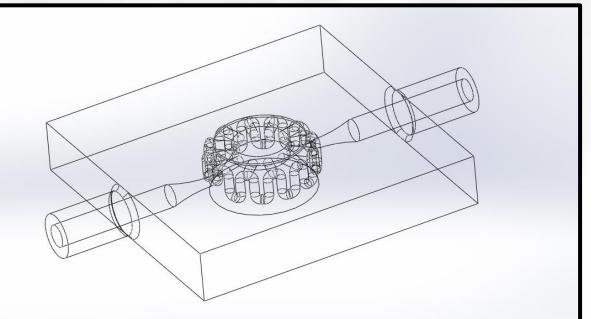
Which design allows fluid to penetrate the central well most quickly, while showing the most uniform, even distribution of fluid within the central well?



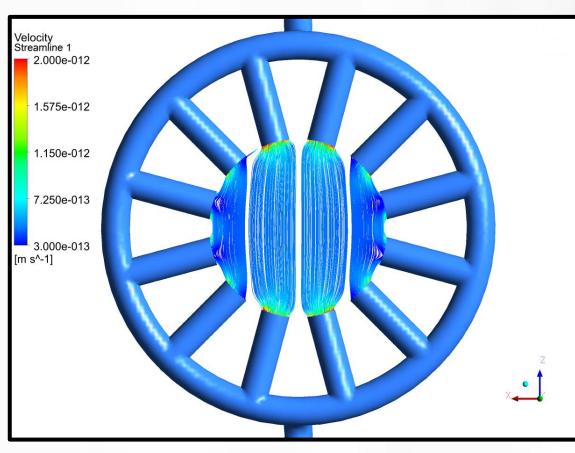
evenly spaced pores leading to

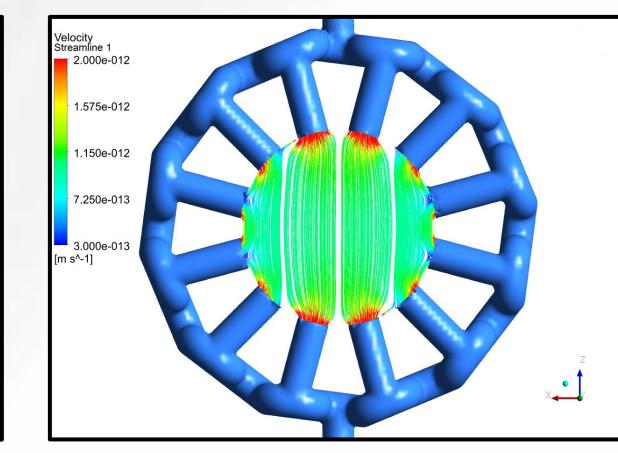
the central well.

Ring Model Step Model Consists of an outer ring with



Exhibits a winding, sinusoidal path along the outside with pores placed at the peaks of each wave.

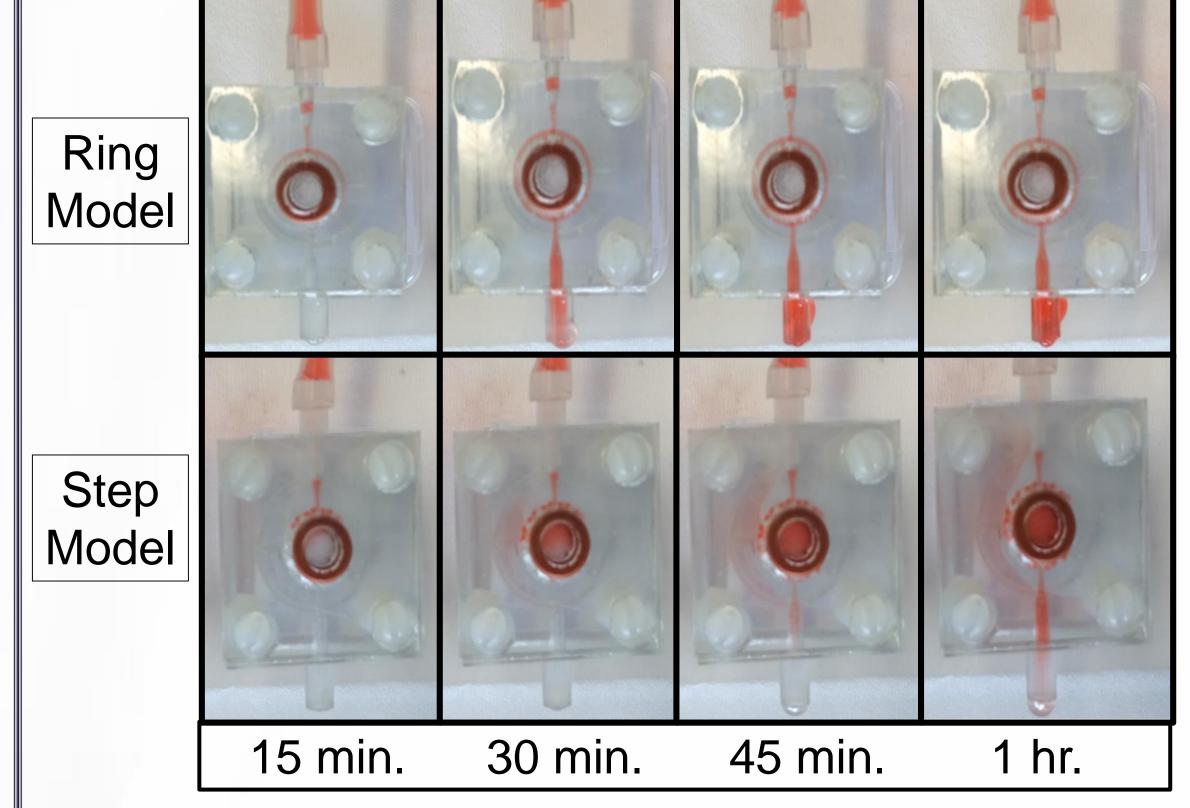




- Fluid flow simulation results for the ring design show very little flow into the central well. Most fluid seems to continue flowing through the ring until it exits through the outlet.
- The step design shows significantly more flow velocity through the central well and also exhibits flow through almost all pores, hinting at even distribution of the fluid throughout the well.

Confirmation of Simulation Results Through Flow Tests

A 1 hour time-lapse recording of fluid flow through each reactor model showed strong agreement with the simulation results:

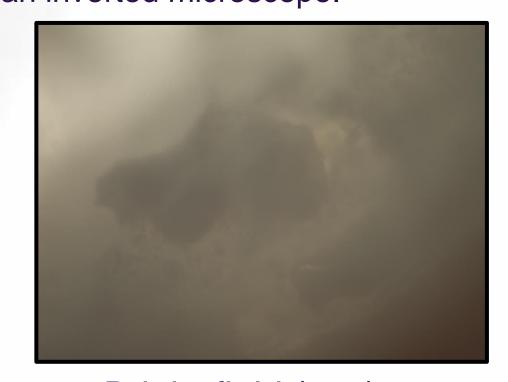


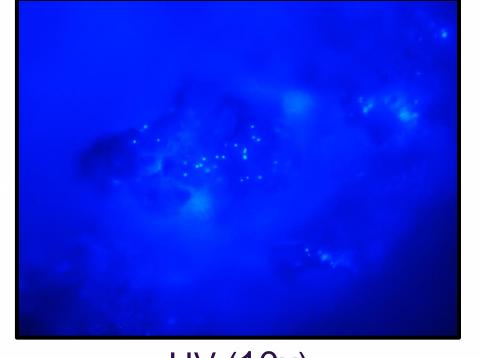
Based on these results, the decision was made to proceed with the step model. Uniform distribution of the water and dye solution used in this study can translate to uniform and even distribution of growth factors onto the scaffold.

This subsequently can lead to the design of optimal release profiles to generate vascularized bone.

Imaging Contents of Bioreactor

Fluorescent beads (blue) were added to bone cement and loaded into the bioreactor. Images of the beads and bone cement were captured through an inverted microscope.

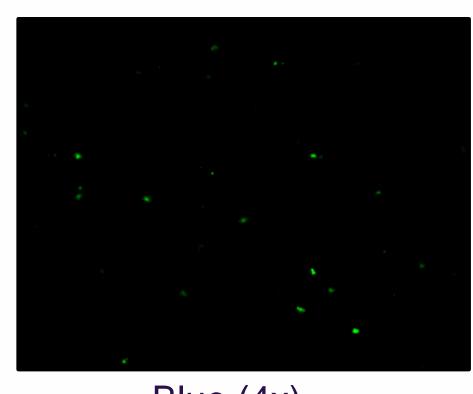


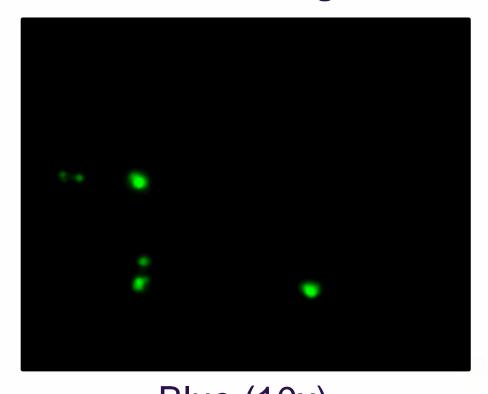


Bright-field (10x)

UV (10x)

• Fluorescent (green) human umbilical vein endothelial cells (HUVECs) were seeded onto the bone scaffold inside the reactor and imaged successfully.



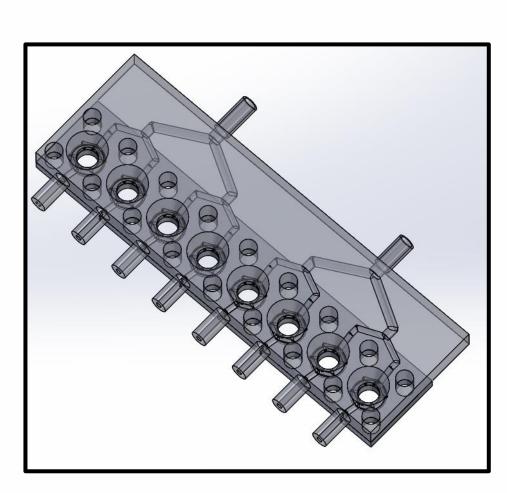


Blue (4x)

Blue (10x)

Future Work

- Continuation of the project involves seeding MSCs inside the reactor and pumping growth factors through the bioreactor at varying concentrations and rates.
- We seek to further understand interplay between the effects of osteogenic and angiogenic growth factors.
- We also aim at testing of an "array" design consisting of many reactors arranged in parallel.



- Such a design will allow for automated, large sample size growth factor studies.
- Can increase throughput and decrease experiment preparation time significantly.

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