Inline text in column 1 header does not fit in page causing page break. Inline text fails orphan requirement therefore the break needs to happen before the table row. Given the row is the first table row, the page break occurs before the table forcing it all to the next page.

Col1 Heading Long text that meets the orphans 2 line minimum	Col2 Heading	Col3 Heading
Row1 Col1 Line1	Row1 Col2 Line1	Row1 Col3 Line1
Row2 Col1 Line1	Row2 Col2 Line1	Row2 Col3 Line1
Row3 Col1 Line1	Row3 Col2 Line1	Row3 Col3 Line1