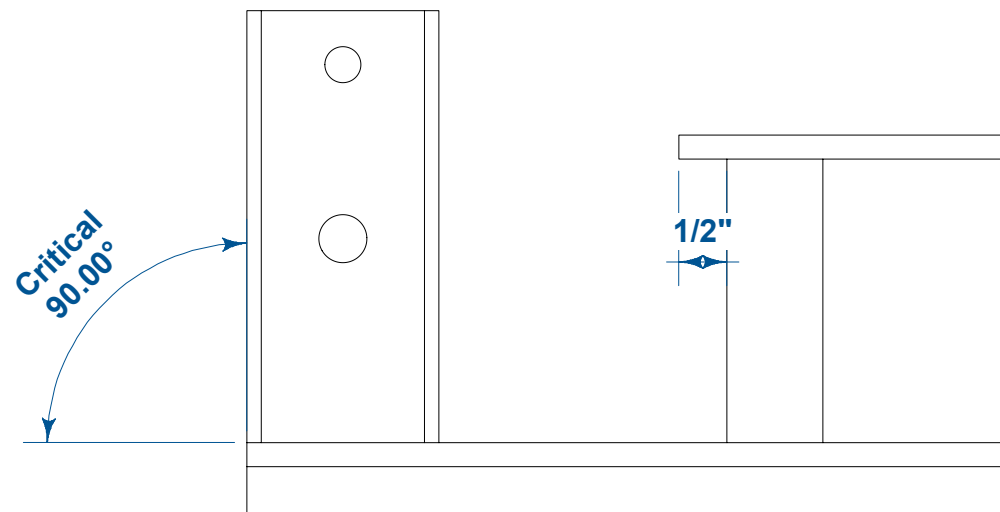
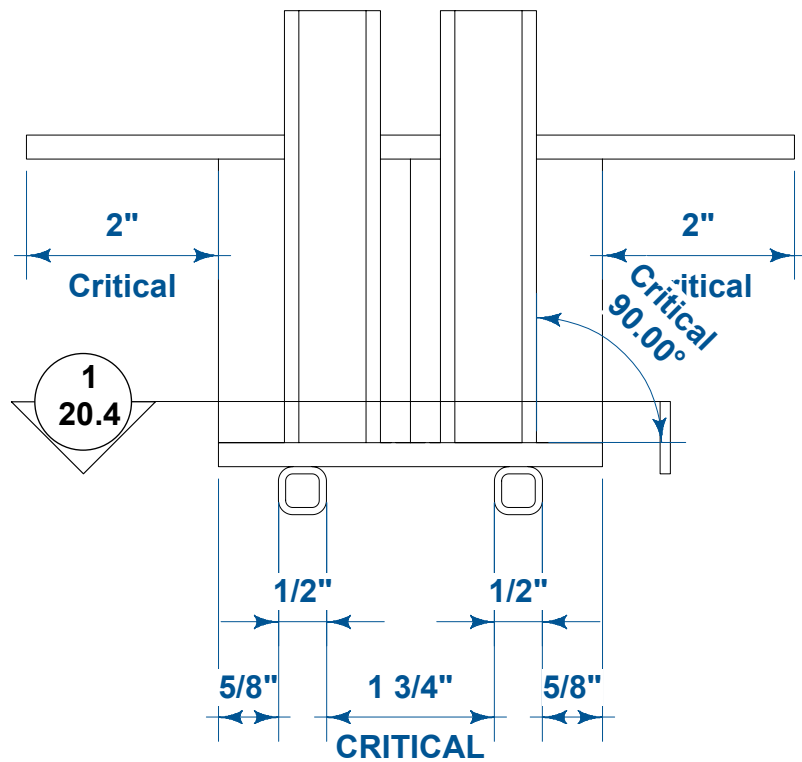
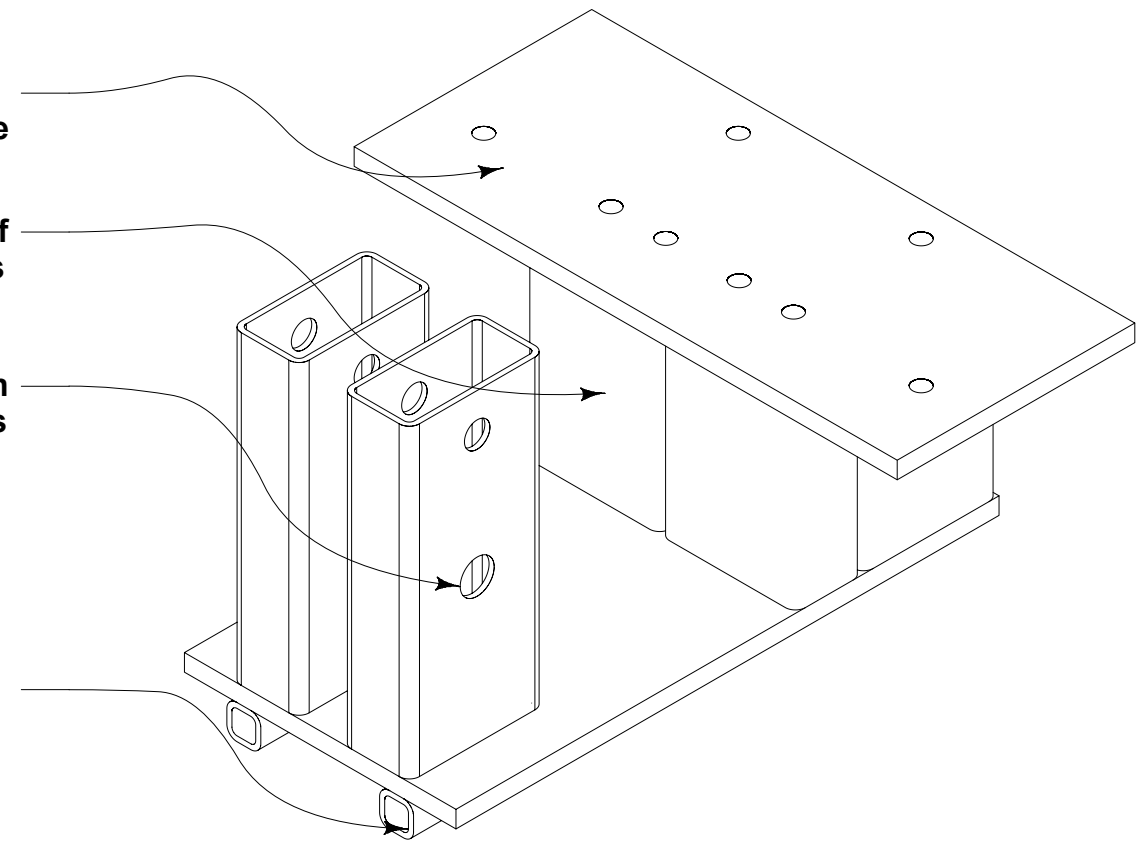
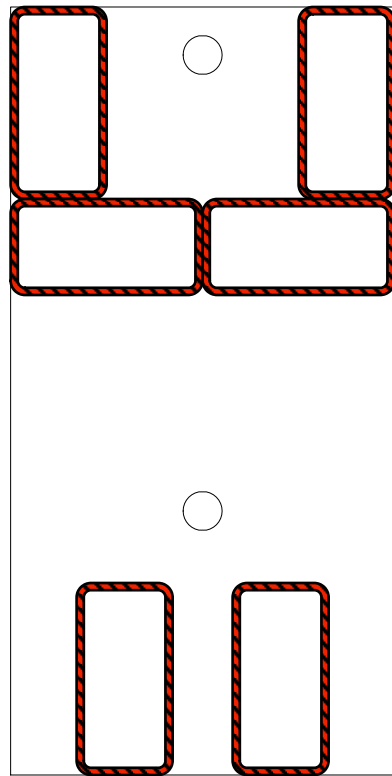


Weldment Layout



General Notes

1. Dimensions noted as **CRITICAL** are very important.
2. Remove mill scale from all areas of plate to be welded. See Frank if you have any questions.
3. Go Slow and Be Careful to make it good. No Rush. Cut as many jigs or spacers or blocks or templates as you feel you need to.
4. Clean All Steel with Acetone before proceeding to weld. Wear Gloves.
5. Ensure Squareness of all weldments after tacking.
6. Weld All Around Joints as Practical. Be careful not to overheat materials, specifically the mounting plates, as they will warp.