



Weekly Report

Physics Informed Neural Networks

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Introduction

A Continuous Stirred Tank Reactor (CSTR) is a common type of chemical reactor which is typically used for liquid-phase reactions. It is a very basic and simple model.

- A CSTR **operates continuously**, with reactants being continuously fed into the reactor and products being continuously removed. This ensures that the reactor operates at a steady state.
- The contents are continuously stirred with an agitator, ensuring **uniform composition and temperature** throughout the reactor.
- In the given problem, the chemical reaction occurring within the CSTR is a **first-order reaction** with respect to the concentration of the reactant. The reaction rate depends on the concentration of the reactant and follows the **Arrhenius temperature dependence**, meaning the reaction rate increases exponentially with temperature.

Problem Statement - As of now, I've used the same problem statement as given in the Appendix C of the book **Process Control**, by Sir Thomas E. Marlin.

The objective is to raise the temperature of a chemical reactor to 395.3 K without exceeding this temperature by adjusting the coolant flow.

Introduction

The system is liquid in the tank, and the **reaction parameters** are as follows:

- Flow Rate (F): $1 \text{ m}^3/\text{min}$
- Volume (V): 1 m^3
- Initial Concentration of Reactant (CA_0): 2.0 kmol/m^3
- Initial Temperature (T_0): 323 K
- Specific Heat Capacity of Liquid (C_p): $1 \text{ cal/(g}\cdot\text{K)}$
- Density of Liquid (ρ): 106 g/m^3
- Reaction Rate Constant (k_0): $1.0 \times 10^{10} \text{ min}^{-1}$
- Activation Energy divided by Gas Constant (E/R): 8330.1 K
- Heat of Reaction (ΔH_{rxn}): $-130 \times 10^6 \text{ cal/kmol}$
- Coolant Inlet Temperature (T_{cin}): 365 K
- Steady-State Coolant Flow Rate (F_c): $15 \text{ m}^3/\text{min}$
- Specific Heat Capacity of Coolant ($C_{p,c}$): $1 \text{ cal/(g}\cdot\text{K)}$
- Density of Coolant (ρ_c): 106 g/m^3
- Heat Transfer Coefficient (a): $1.678 \times 10^6 \text{ (cal/min)/(K)}$
- Coolant Flow Exponent (b): 0.5

The steady-state values of the dependent variables are given as:

- Steady-State Temperature (T): 394 K
- Steady-State Concentration of Reactant (CA): 0.265 kmol/m^3

A step change in the coolant flow of $-1 \text{ m}^3/\text{min}$ is applied to analyze its effect on the system.

Introduction

Governing Equations

- **Material Balance for the Reactant (A) :**

$$V \frac{dC_A}{dt} = F(C_{A0} - C_A) - V k_0 e^{-\frac{E}{RT}} C_A$$

Where:

- C_A is the concentration of reactant A in the reactor.
- F is the flow rate of the reactant.
- V is the volume of the reactor.
- C_{A0} is the initial concentration of the reactant.
- k_0 is the pre-exponential factor of the reaction rate.
- E/R is the activation energy divided by the gas constant.
- T is the temperature of the reactor.

- **Energy Balance :**

$$V \rho C_p \frac{dT}{dt} = \rho C_p F (T_0 - T) - \left(\frac{a F c^{b+1}}{F c + a F c^b / 2 (\rho_c) C_{pc}} \right) (T - T_{cin}) + (-\Delta H_{rxn}) V k_0 e^{-\frac{E}{RT}} C_A$$

Where:

- T is the temperature of the reactor.
- T_0 is the initial temperature of the reactant.
- T_{cin} is the inlet temperature of the coolant.
- F_c is the flow rate of the coolant.
- ρ and C_p are the density and specific heat capacity of the liquid in the reactor.
- ρ_c and C_{pc} are the density and specific heat capacity of the coolant.
- a is the heat transfer coefficient.
- b is the coolant flow exponent.
- ΔH_{rxn} is the heat of reaction.

Simulation & Data

1. Simulation Setup: The provided CSTR simulation was set up to run for 10 Sec with a step change in coolant flow applied at $t = 0$. Time step for the simulation was chosen to be sufficiently small to capture the dynamics of the system accurately.
2. Step Change: A step change of $-1 \text{ m}^3/\text{min}$ in the coolant flow rate was introduced to observe its effect on the reactor temperature and concentration of reactants.
3. Based on this simulation, a generated a CSV file which was later used in training and testing my PINN model.
4. **Data-analysis:** Based on the data generated, it was seen that as the coolant temperature was reduced over a period of time, the reactor temperature also reduced (which was also theoretically correct).



PINN Model



A PINN model basically helps in utilizing the underlying physical laws represented by differential equations to learn and predict system behaviors.

Input Variables:

- F2: Flow rate of the reactor (m^3/min)
- T1: Inlet temperature of the reactor (K)
- CA1: Initial concentration of species A (kmol/m^3)
- F1: Flow rate (m^3/min)
- Fc1: Coolant flow rate (m^3/min)
- Tc1: Coolant inlet temperature (K)
- Time: Time (min)

Output Variables:

- V: Volume of the reactor (m^3)
- CA: Concentration of species A (kmol/m^3)
- T: Temperature of the reactor (K)
- Tc_out: Outlet temperature of the coolant (K)

Model Structure:

- **Input Layer:** The input layer consists of 7 nodes corresponding to the input variables.
- **Hidden Layers:** The model includes 4 hidden layers with 512 hidden nodes and activation function - Tanh.
- **Output Layer:** The output layer consists of 4 nodes corresponding to the output variables.



PINN Model



Loss Function - The loss function in a PINN model is a combination of the data loss and the physics-informed loss. The data loss used in the model is the Mean Squared Error (MSE) between the predicted and true values. The physics-informed loss is based on the differential equations governing the system.

Training Process :

- **Data Preparation:**
 1. Split the data into training and test sets based on ***test_size = 0.2, random_state = 45***
 2. **Standardized** the input and output variables and converted them into **tensors**
 3. Created the training dataset and ***train_loader***
- **Model Initialization:**
 1. Created the reactor equation functions
 2. Defined the PINN model with the forward and loss functions
 3. Initialized the model, loss function and optimizer
- **Training Loop:** (for each epoch)
 1. Total ***100 epochs*** with ***batch_size = 32***
 2. Forward propagation to compute predictions
 3. Calculating the combined loss (data loss + physics-informed loss)
 4. Backpropagation to update the model parameters



PINN Model



- **Early Stopping:**

1. After testing the initial model, there were some error due to overfitting
2. The MSE for training was very high as compared to that for testing
3. So I implemented some early stopping techniques like L2 Regularization and Dropout
4. Then based on the best loss generated, a model was selected and then the evaluation was done based on that ***best_model.pth***

Evaluation :

- Based on the best model selected, there were 2 types of errors generated-
 1. MSE
 2. R2_Score

Reference Paper used:

1. As suggested by my supervisor, I found and read a paper about the implementation of PINN models on different chemical processes
2. The paper I referenced is - "**Optimal temperature trajectory for tubular reactor using physics informed neural networks**" by Rahul Patel, Sharad Bhartiya, Ravindra Gudi
<https://www.sciencedirect.com/science/article/pii/S0959152423000823#sec3.2>
3. This paper implemented a similar approach in finding out the temperature trajectory for a tubular reactor based on the input variables using PINN
4. I also referenced the code they used and what losses they incorporated



Results

PINN2 (Basic ANN model)

- Train MSE: 0.1317, R2: 0.4294
- Test MSE: 0.0203, R2: 0.7264

PINN3 (L2 Regularization)

L2 Regularisation and a learning rate scheduler are added.

Patience = 8, Patience_counter = 0

- Train MSE: 0.1316, R2: 0.4291
- Test MSE: 0.0252, R2: 0.7211

PINN3 (Improved model)

The loss function of the model was changed to add MSE loss

- Train MSE: 0.1078, R2: 0.5056
- Test MSE: 0.0160, R2: 0.7310

Lowest MSE and Highest R2_Score

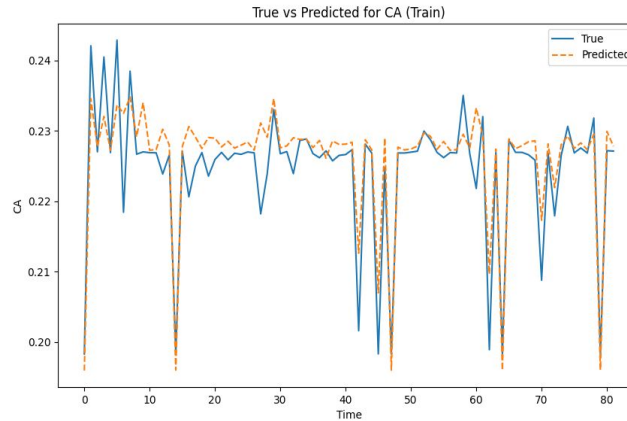
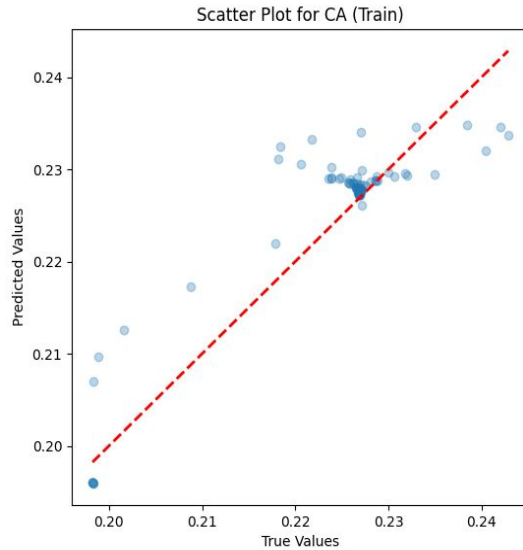
PINN3 (Dropout for overfitting)

Added dropout to improve for overfitting. After hit and trial, the best patience level = 8.

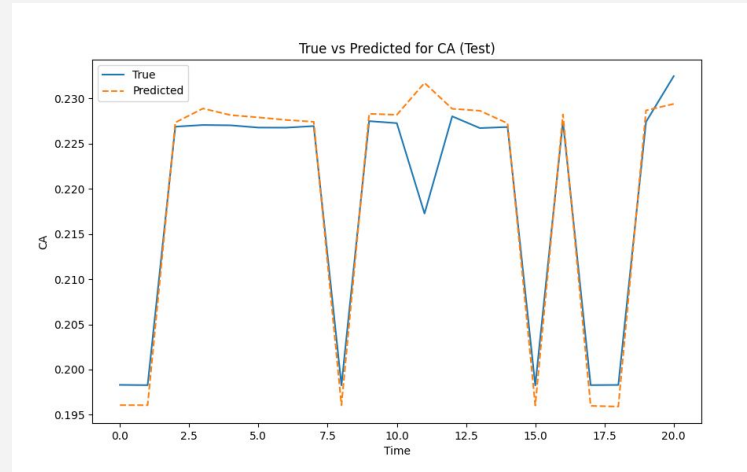
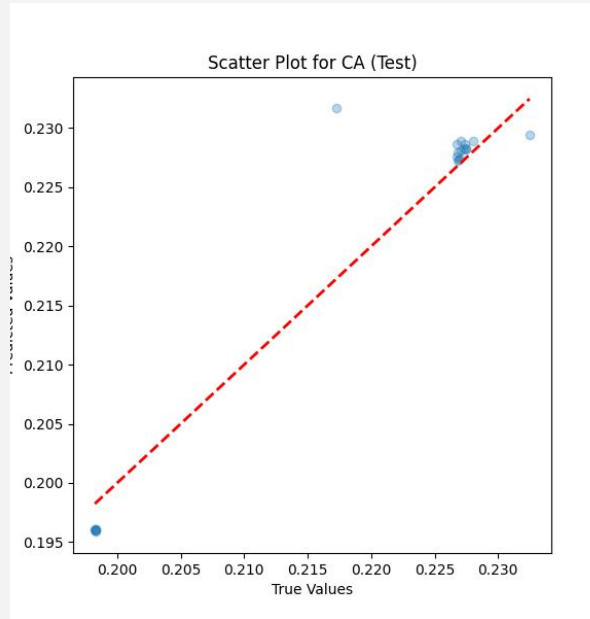
- Train MSE: 0.1357, R2: 0.4277
- Test MSE: 0.0348, R2: 0.7124



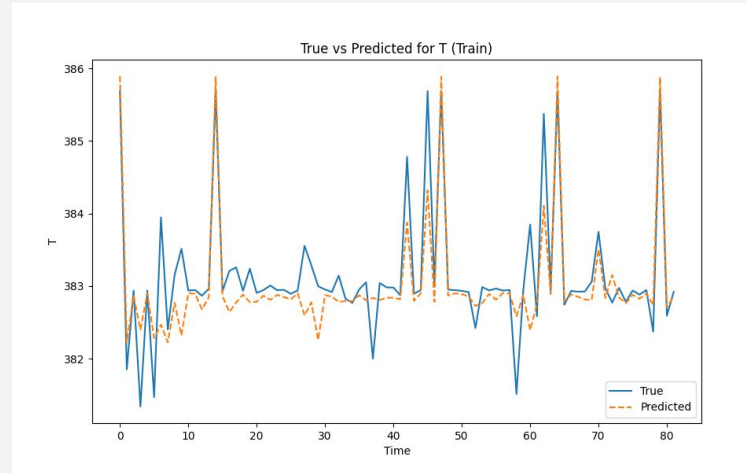
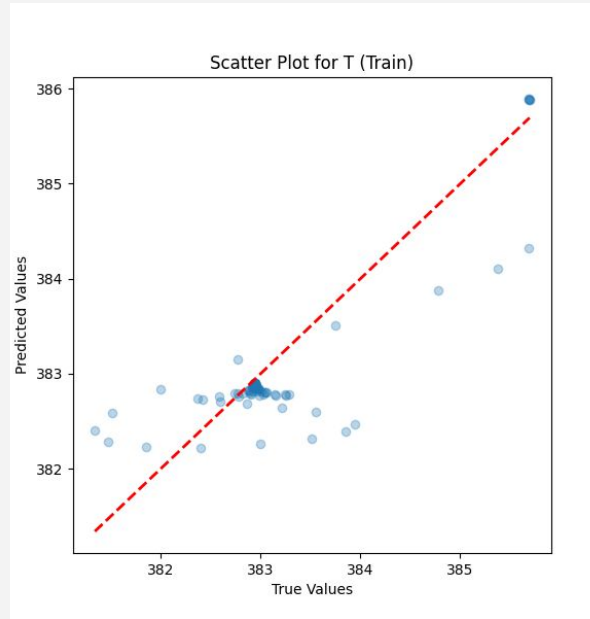
Based on PINN3 (training) - Concentration (A)



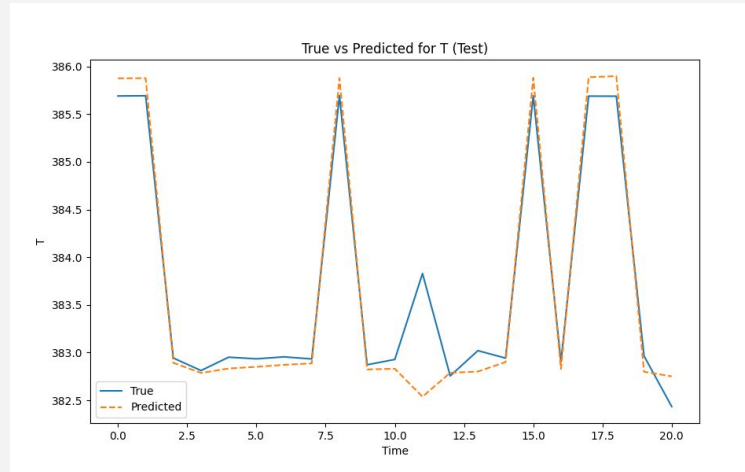
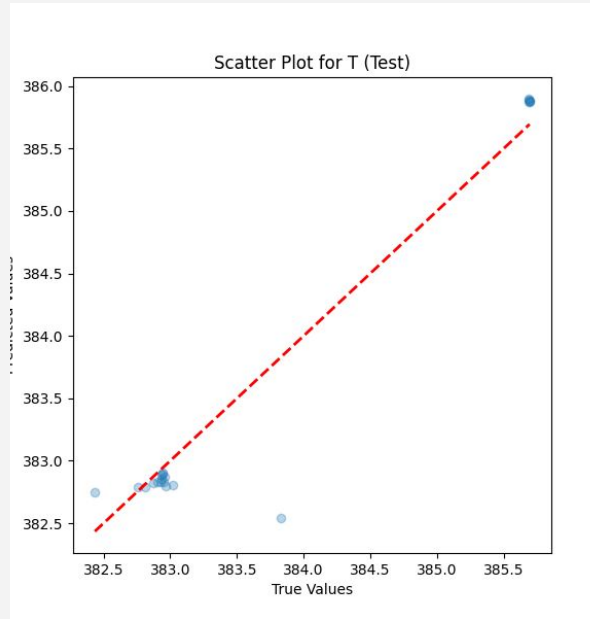
Based on PINN3 (testing) - Concentration (A)



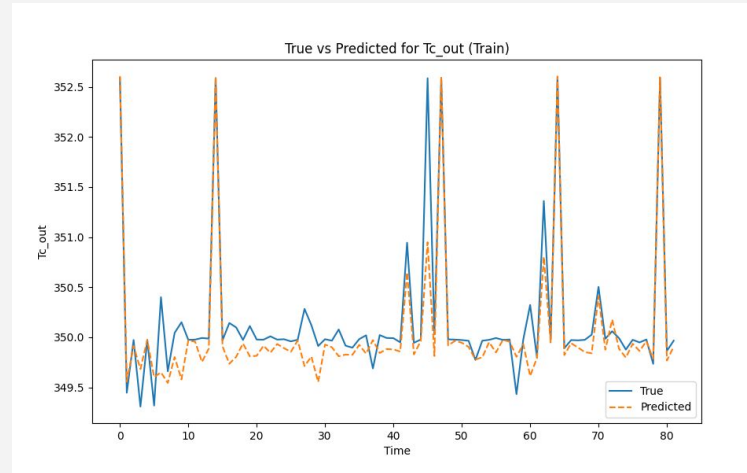
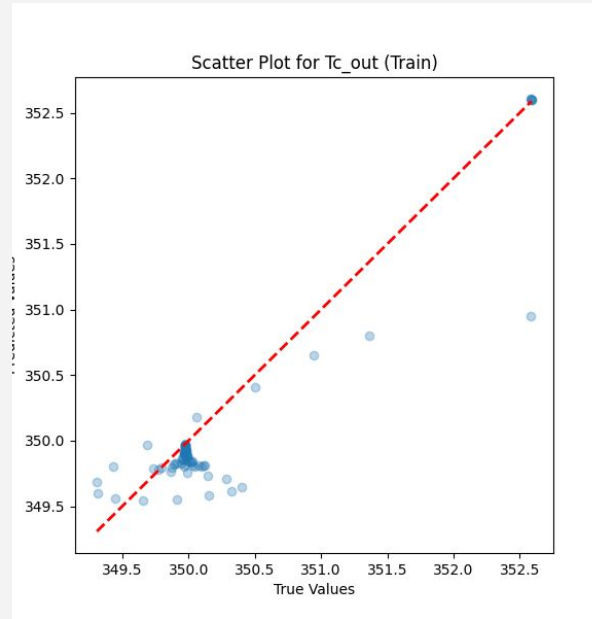
Based on PINN3 (training) - Reactor Temperature



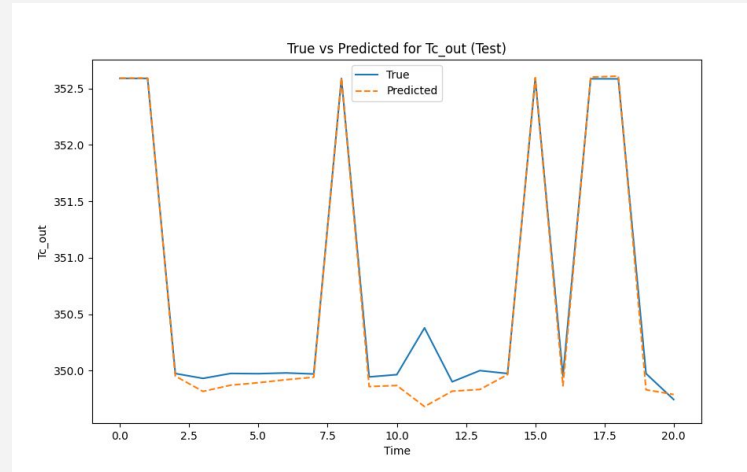
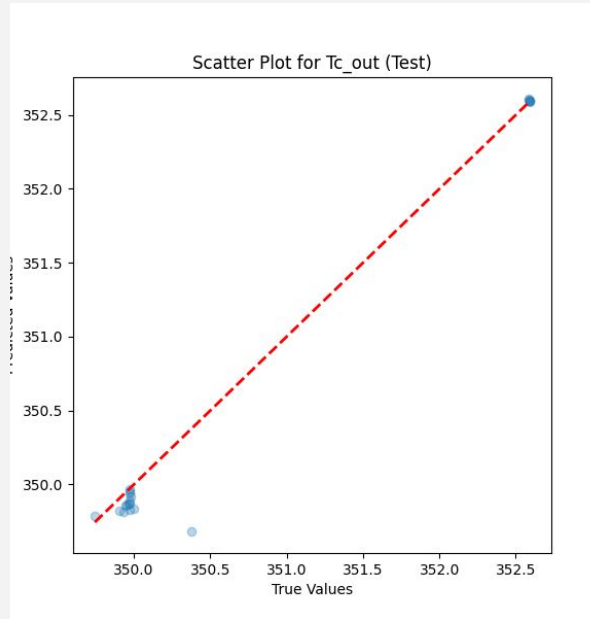
Based on PINN3 (testing) - Reactor Temperature



Based on PINN3 (training) - Coolant Temperature



Based on PINN3 (testing) - Coolant Temperature





Conclusion

- Of all the variations, the PINN3 model has given the most promising results
- With an MSE as low as 0.016 and an R2 Score of as high as 73.10%
- I've also made a few changes in the code since last time
- The results could be further improved if we have more data

