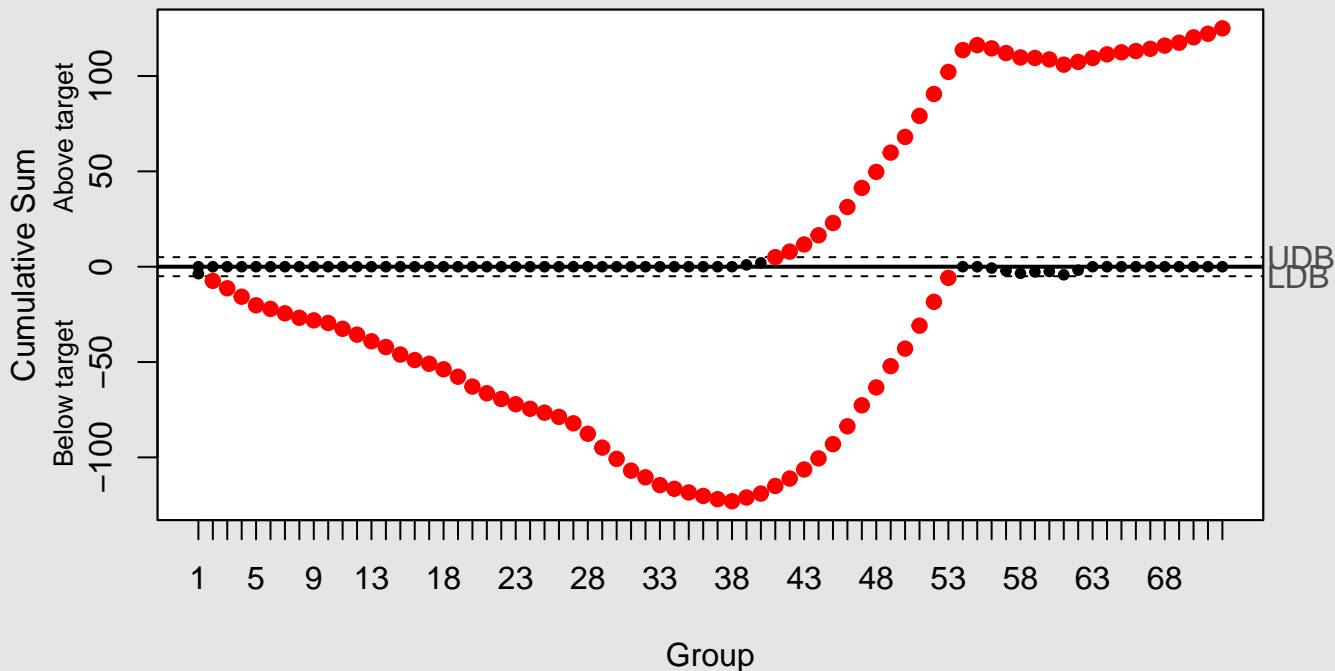


Carta "Soma cumulativa" (Dados finais)



Number of groups = 72

Center = 5.335626

StdDev = 0.1903173

Decision interval (std. err.) = 5

Shift detection (std. err.) = 1

No. of points beyond boundaries = 84