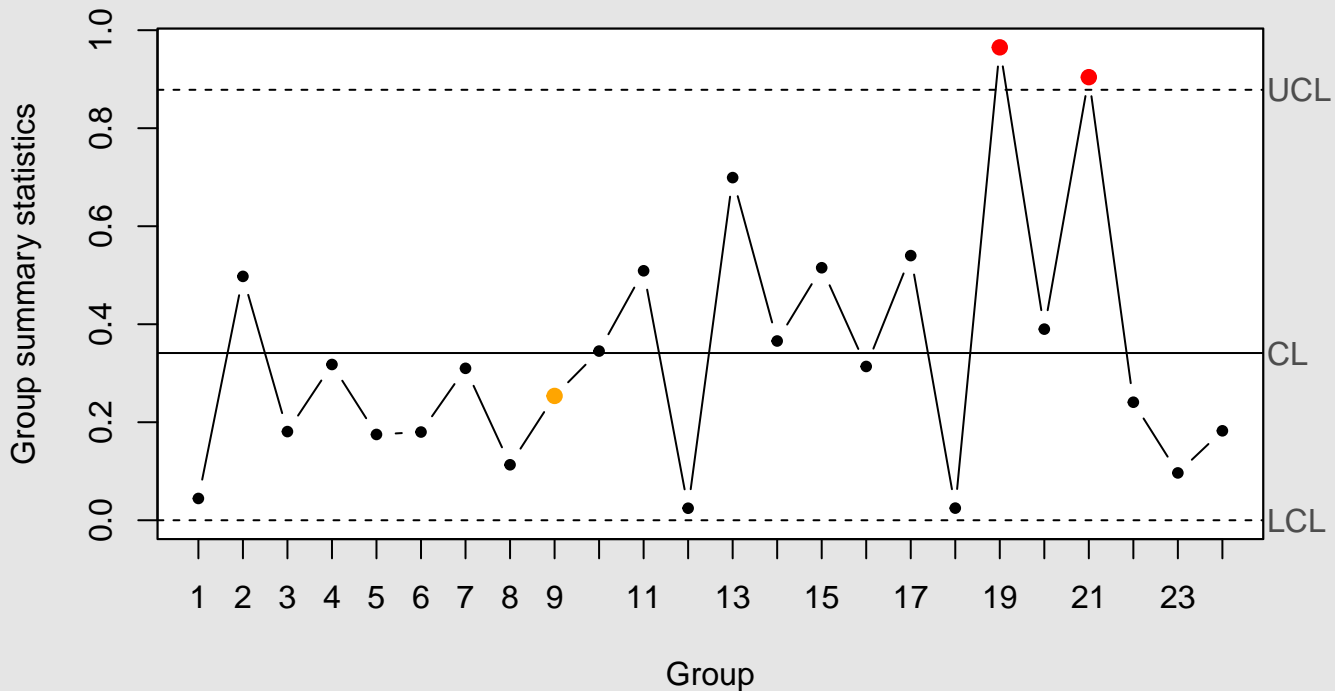


R Chart for m1



Number of groups = 24

Center = 0.3412231

StdDev = 0.2015494

LCL = 0

UCL = 0.8783742

Number beyond limits = 2

Number violating runs = 1