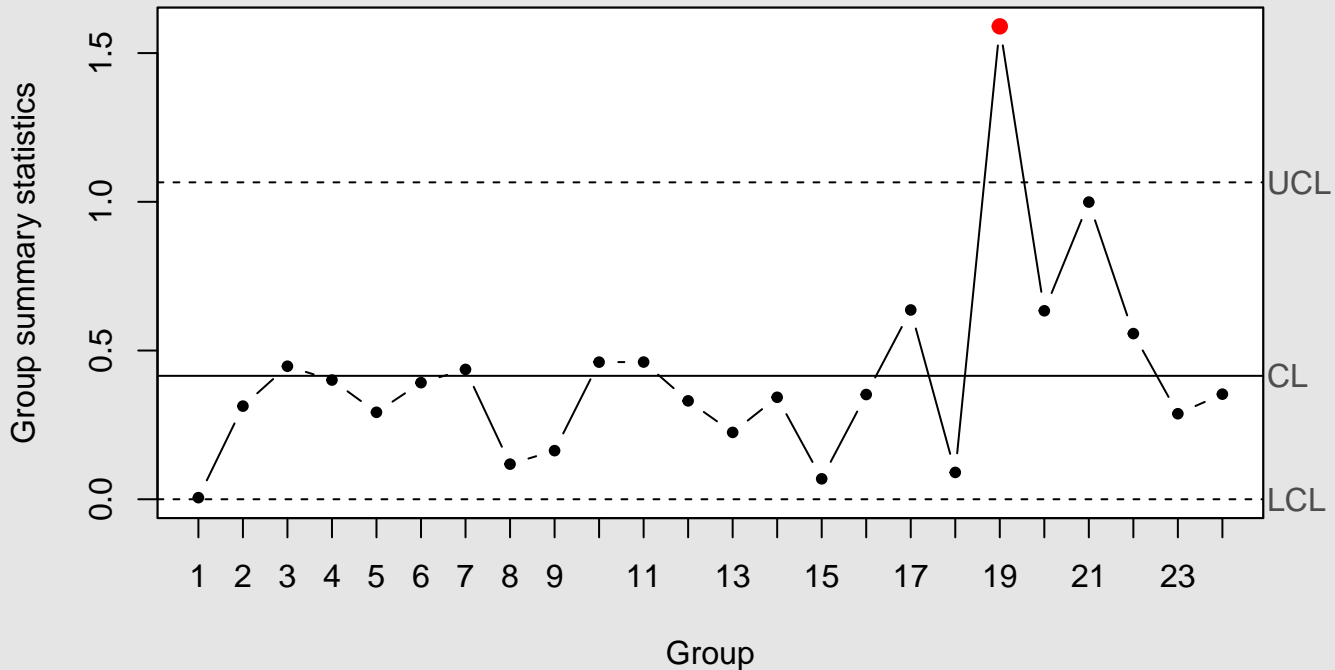


# S Chart for ar1



Number of groups = 24

Center = 0.4148641

StdDev = 0.468124

LCL = 0

UCL = 1.065441

Number beyond limits = 1

Number violating runs = 0