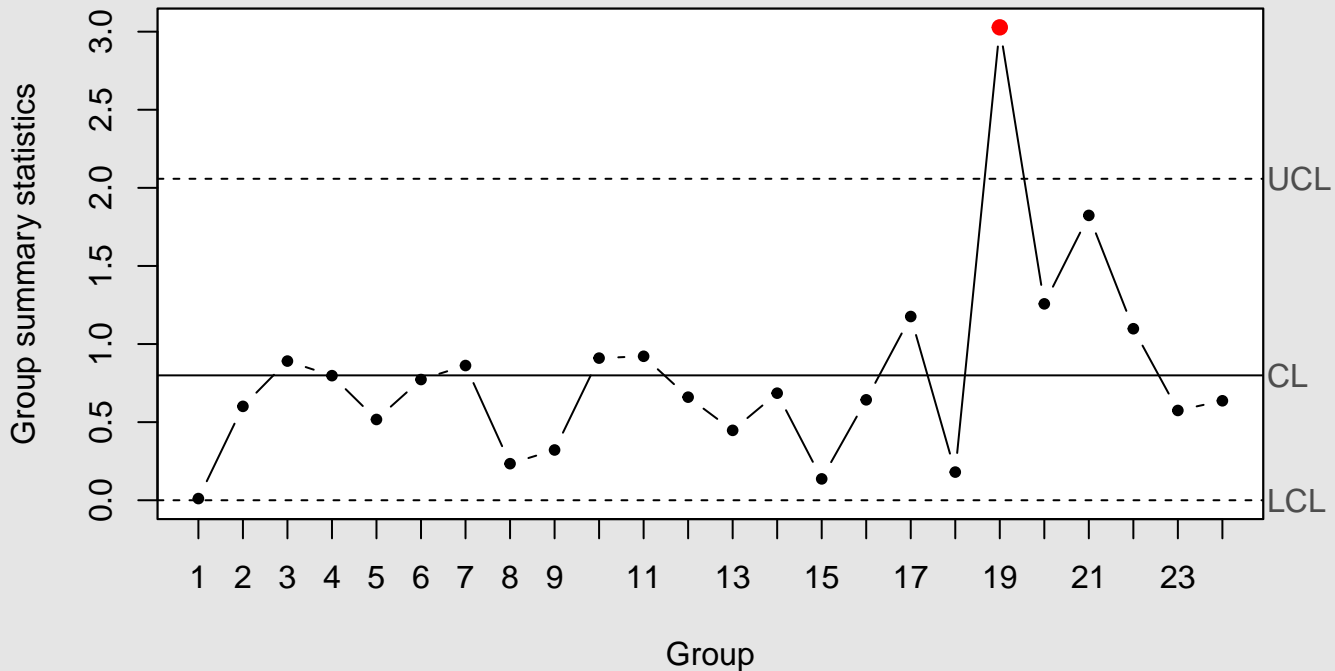


R Chart for ar1



Number of groups = 24

Center = 0.7994628

StdDev = 0.4722166

LCL = 0

UCL = 2.057972

Number beyond limits = 1

Number violating runs = 0