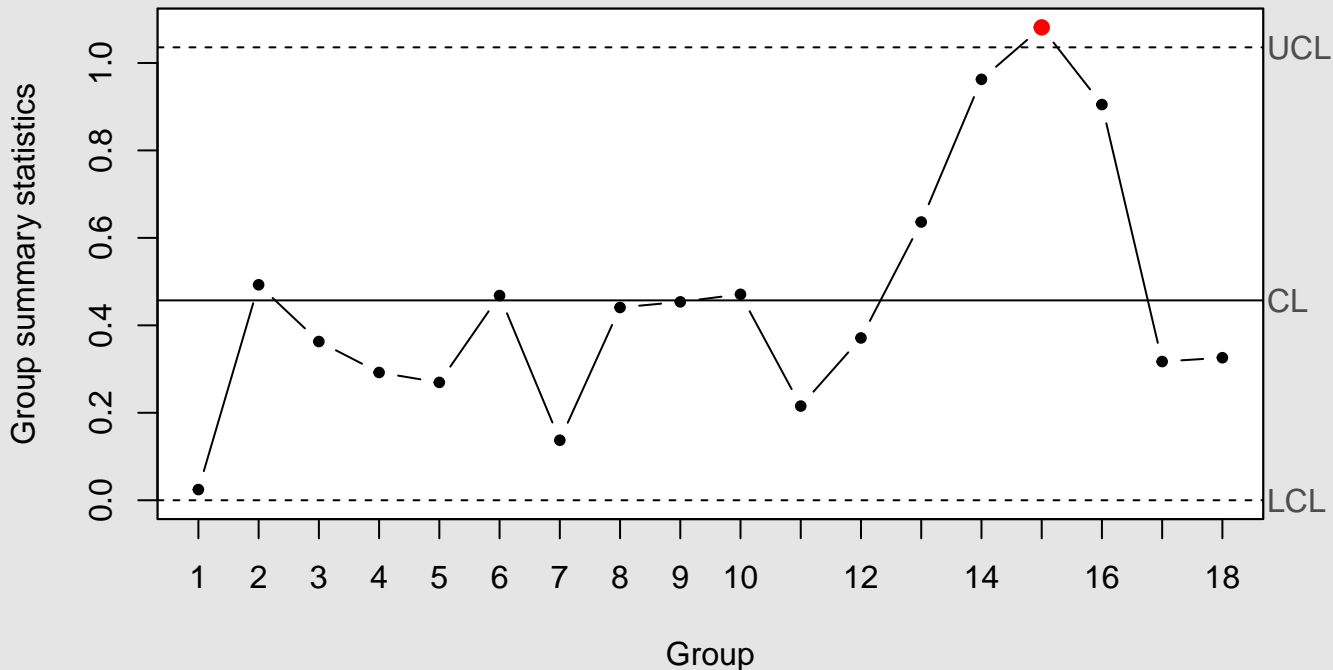


S Chart for ar1



Number of groups = 18

Center = 0.457075

StdDev = 0.4961101

LCL = 0

UCL = 1.035753

Number beyond limits = 1

Number violating runs = 0