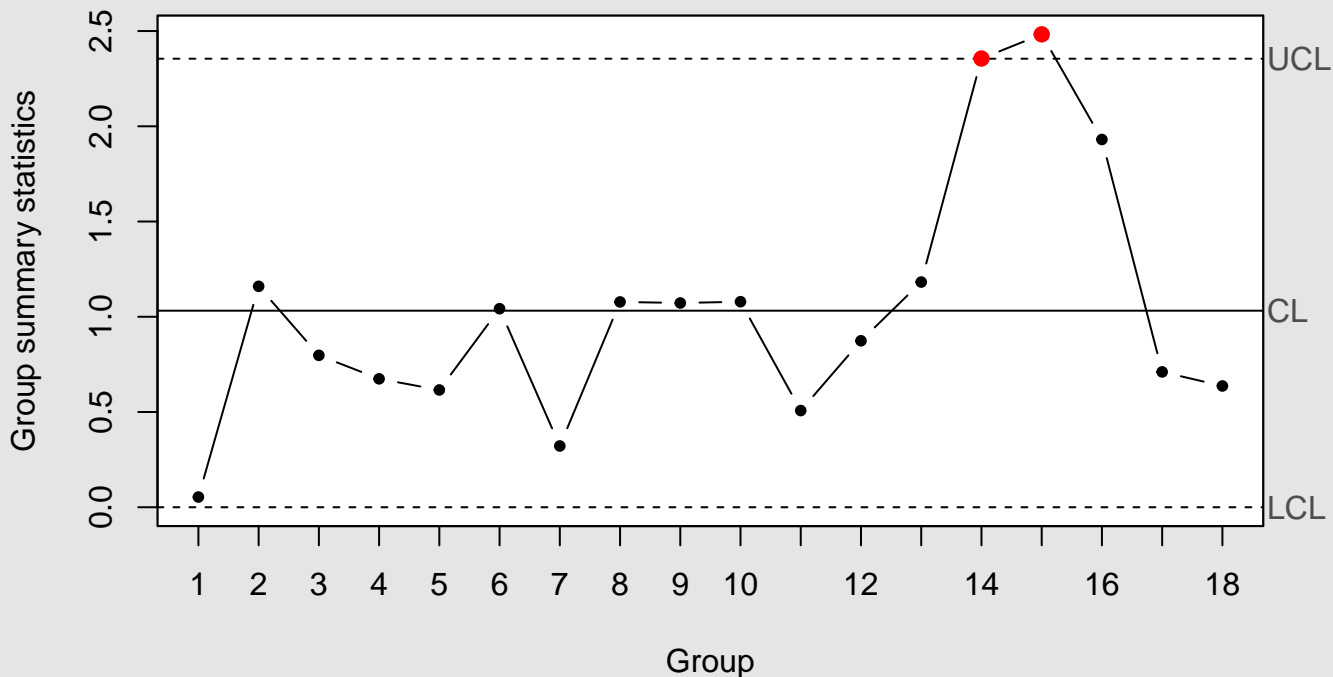


R Chart for ar1



Number of groups = 18

Center = 1.031893

StdDev = 0.501162

LCL = 0

UCL = 2.354676

Number beyond limits = 2

Number violating runs = 0