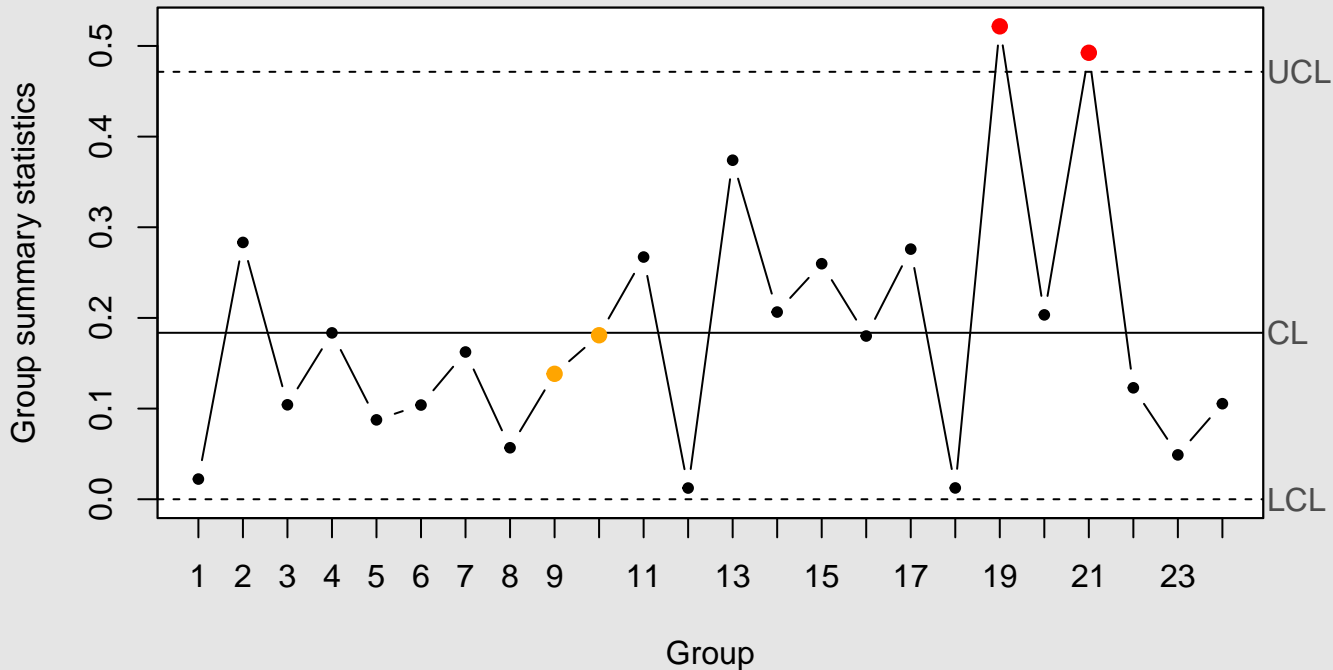


S Chart for m1



Number of groups = 24

Center = 0.1835814

StdDev = 0.2071494

LCL = 0

UCL = 0.4714681

Number beyond limits = 2

Number violating runs = 2