

Standard Job Card CKD

Typ: W205

Assembly Sequence



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			

No	Section	Approval Sequence status	
1	Paint Inspection	Not valid	QEP Inspector Stamp Date:
2	Sub-Assy Roof	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
3	Sub-Assy Cockpit	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
4	Sub-Assy Seat	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
5	DS Content Trim Line (St. 00 - 09)	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
6	Quality Gate 1 (St 10)	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
7	Sub-Assy Front Module	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
8	Sub-Assy Engine	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
9	Sub-Assy Front Axle	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
10	Sub-Assy Rear Axle	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
11	Sub-Assy Tire	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
12	Sub-Assy Doors	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
13	DS Content Mech Line (St. 12 - 18)	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
14	Quality Gate 2 (St. 19)	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
15	After Roller	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
	Water Test	APC Supervisor Stamp Date:	
	Road Test	APC Supervisor Stamp Date:	
16	Final Assy	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
17	Paint Finish	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
18	Final Approval	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
19	Attachment: Incoming Inspection	PLG Worker Sign Date:	APC Supervisor Stamp Date:
20	Attachment: Dynamic Check	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
21	Attachment: Shortage List	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
22	Attachment: Wheel Alignment	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:
23	Attachment: Barcode and IS-Tester Sheet	APC Supervisor Stamp Date:	QEP Inspector Stamp Date:

Place of Chassis number sticker

APC Worker Date:	Stamp	QEP Inspector Date:	Stamp
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

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Incoming Inspection Sheet

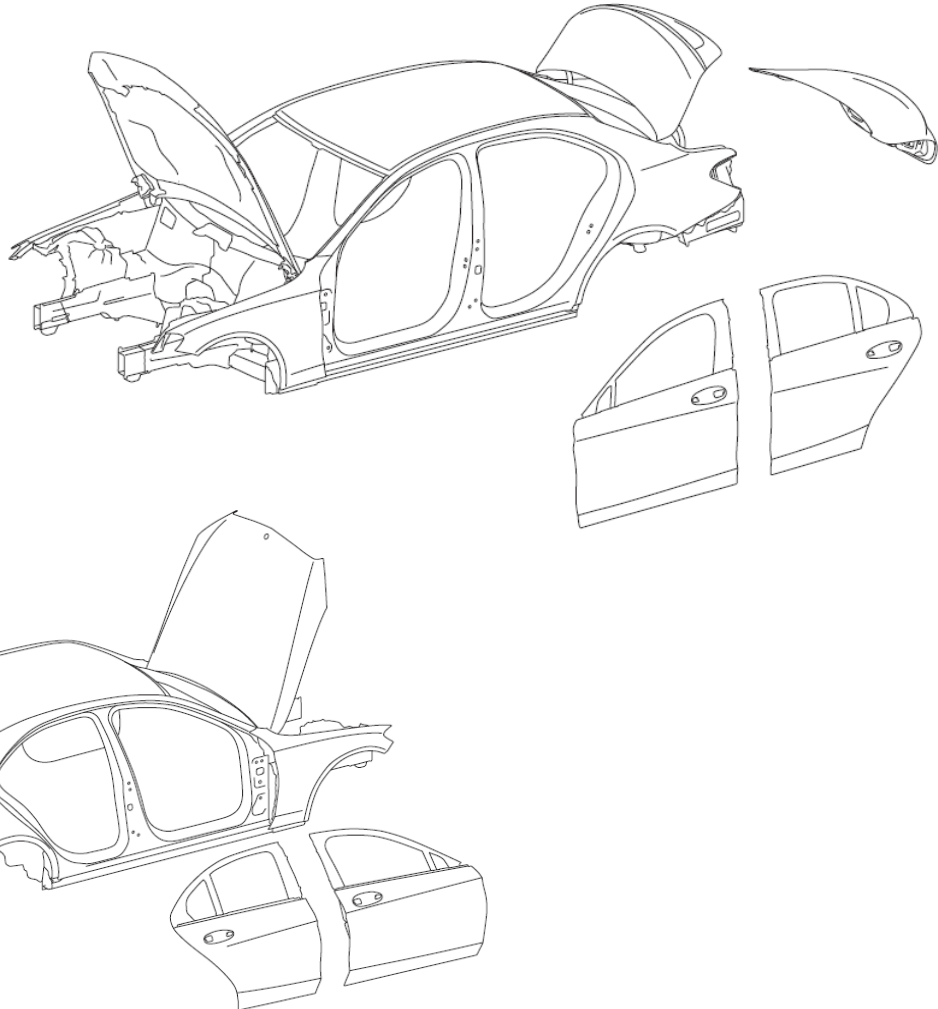


Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
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Spare card			

Defect Codes:

0920	Scratch
0960	Paint damage
2535	Dents, bumps



Visual Check for body Damages

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Approval

Sign out Inspector

Date

Stamp

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
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99738437

SA SUNROOF

Not valid 082	Not valid 083	Not valid 084
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SA PANORAMIC ROOF

DC : PANORAMIC ROOF 090	PR, GC :PANORAMA ROOF MODUL 1 091	PR, GC :PANORAMA ROOF MODUL 2 092	TC : ROOF FRAME RACK (8x) 093
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No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

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DS Content Trim Line



Mercedes-Benz
INDONESIA

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HANG-ON PART

TC : ENGINE HOOD TO HINGE LH+RH (6x)	VC : VIN ENGRAVING
160	161

PREPARATION

TC : REAR CROSSMEMBER TO BODY (8x)
168

STATION 01

PR, GC : SPAREWHEEL RECESS	RC : BRAKE PIPE (2x)	TC : FUEL STRAP TO BODY FR RH 916 (1x)	TC : FUEL STRAP TO BODY FR LH 916 (1x)	TC : FUEL STRAP TP BODY RR LH 916 (1x)	TC : FUEL TANK BRACKET CENTER TO BODY 196 (1x)	PC : FUEL PIPE 916 (2x)	TC : CONTROL ARM LH TO BODY (2x)
176	177	178	179	180	181	182	183
TC : CONTROL ARM RH TO BODY (2x)							
184							

STATION 02

TC : HINGE TO BODY LH+RH (U60 : WITH ACTUATOR) (2x)
192

STATION 03

EC : ROOF FR 413/414 (1x)	TC : GROUND W16/3 RHD (1x)	TC : GROUND W2/2 RHD (1x)	TC : GROUND W9 RHD (1x)	TC : GROUND W16 RHD (1x)	TC : GROUND W16/4 RHD (1x)	TC : GROUND W16/7 RHD (1x)	TC : GROUND W70 RHD (1x)
200	201	202	203	204	205	206	207
TC : GROUND W2 RHD (1x)	TC : GROUND W2/6 RHD (1x)	EC : SAM N10/6 (1x)	TC : GROUND W12/1(1x)	TC : GROUND W15/5 (1x)	TC : GROUND W15/6 (1x)	TC : GROUND W15/7 (1x)	TC : GROUND W15/8 (1x)
208	209	210	211	212	213	214	215
TC : GROUND W15/17 (1x)	TC : GROUND W52/5 (1x)	TC : GROUND W52/6 (1x)	TC : GROUND W76 (1x)	EC : FUEL PUMP CU N118/3 (2x)	TC : ARAMIS CU TO TUNNEL (3x)	TC : SIDEBAG SENSOR TO B-PILLAR LWR LH+RH (2x)	EC : A92 TANK (1x)
216	217	218	219	220	221	222	223
TC : BATTERY MINUS GROUND W10 RHD (1x)	TC : BRACKET TO HYDRAULIC UNIT (1x)	TC : HYDRAULIC UNIT BRACKET TO BODY RHD (3x)	TC : BRAKE LINE TO ESP FR LH RHD (1x)	TC : BRAKE LINE TO ESP FR RH RHD (1x)	TC : BRAKE LINE TO ESP RR LH RHD (1x)	TC : BRAKE LINE TO ESP RR RH RHD (1x)	TC : X4/37 (1x)
224	225	226	227	228	229	230	231

STATION 04

TC : BRAKE PEDAL UNIT TO FRONT WALL RHD(3x)	TC : RETAINING PIN BRAKE PEDAL RHD (1x)	VS : VACUUM LINE (1x)	TC : BRAKE PIPE TO BRAKE BOOSTER FR RHD(2x)	TC : BRAKE PIPE TO BRAKE BOOSTER RHD(2x)	TC : COCKPIT TO A- PILLAR LH+RH (4x)	TC : COCKPIT STRUT TO TUNNEL (1x)	Not valid
240	241	242	243	244	245	246	247
TC : MFB-P 3RD CON. RHD (1x)	Not valid	EC : X18/35 RHD (3x)	EC : X30/32 RHD (1x)	TC : GROUND W34/3 RHD (1x)	Not valid	EC : COCKPIT SAM RHD (1x)	EC : X18 RHD (3x)
248	249	250	251	252	253	254	255
TC : WINDOWBAG TO ROOF RAIL LH (1x)	TC : WINDOWBAG TO ROOF RAIL RH (1x)	VS : WINDOWBAG (12x)	TC : GROUND W34 RHD (1x)	TC : GROUND W7 (1x)	TC : GROUND W3/8 (1x)	TC : GROUND W6 (1x)	TC : GROUND W3/11 (1x)
256	257	258	259	260	261	262	263
EC : TRUNK LOCK (1x)							
264							

Approval	Sign out Inspector	Date	Stamp
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DS Content Trim Line



Mercedes-Benz
INDONESIA

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STATION 05

TC : SAFETY BELT ADJUSTER TO B PILLAR LH (1x) 272	TC : SAFETY BELT TO B PILLAR LWR LH (1x) 273	TC : RELAY LEVER TO ADJUSTER LH (1x) 274	TC : INERTIA REEL AT B PILLAR LWR LH (299) (1x) 275	TC : SAFETY BELT ADJUSTER TO B-PILLAR RH (1x) 276	TC : SAFETY BELT TO B-PILLAR LWR RH (1x) 277	TC : RELAY LEVER TO ADJUSTER RH (1x) 278	TC : INERTIA REEL AT B-PILLAR LWR RH (299) (1x) 279
TC : SAFETY BELT RETRACTOR ON C-PILLAR LH (1x) 280	TC : SAFETY BELT RETRACTOR ON C-PILLAR RH (1x) 281	TC : BACKREST LOCK RR TO BODY LH 287 (2x) 282	TC : BACKREST LOCK RR TO BODY RH 287 (2x) 283				

STATION 06

TC : BATTERY FR TO FRAME RHD (1x) 288	TC : CURRENT LIMITER (+VE) RHD Pos. 1(1x) 289	TC : CURRENT LIMITER (+VE) RHD Pos. 2(1x) 290	TC : CURRENT LIMITER (+VE) RHD M651/M274 (1x) 291	TC : KL30 ON MFB-E VOSIDO F32/3 RHD (1x) 292	PP : GRAB HANDLES LH+RH FR+RR (4x) 293	VS : AIRBAG ON A-PILLAR (2x) 294	DC : WINDSHIELD FR 295
AC,PR,GC : WINDSHIELD 296	DC : WINDSHIELD RR 297	AC,PR,GC : REAR WINDOW 298					

STATION 07

TC : X244/5 RHD (1x) 304	TC : X244/1 RHD (1x) 305	TC : X244/9 RHD (1x) 306	TC : X244/14 (M274+RHD) (1x) 307	TC : CRASH STRUT TO FIREWALL RHD (2x) 308	TC : CRASH STRUT TO SUSPENSION DOME RHD (1x) 309	TC : SAFETY HOOK TO BONNET (2x) 310
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STATION 08

TC : ACCELERATOR PEDAL (1x) 320	VS : B-PILLAR TRIM LH+RH (2x) 321	EC : REAR GLASS (1x) 322	TC : GROUND W13 (1x) 323	PP : AIRBAG BRACKET LH+RH (2x) 324	TC : SEAT BELT TO BODY RR LH (1x) 325	TC : SEAT BELT TO BODY RR RH (1x) 326
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STATION 09

TC : BACKREST LH HINGE LH TO REAR FLOOR 287 (1x) 344	TC : BACKREST LH HINGE RH TO REAR FLOOR 287 (2x) 345	TC : BACKREST MI HINGE TO REAR FLOOR 287 (2x) 346	TC : BACKREST RH HINGE TO REAR FLOOR 287 (1x) 347	TC : SEAT BELT BUCKLE LH RR (1x) 348	TC : SEAT BELT BUCKLE RH RR (1x) 349	TC : SEAT FR LH TO BODY (4x) 350	EC : SEAT FR LH (3x) 351
PP : SEAT BELT FR LH (1x) 352	TC : SEAT FR RH TO BODY (4x) 353	EC : SEAT FR RH (3x) 354	PP : SEAT BELT FR RH (1x) 355				

Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD
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Barcode Trim 1
(Attachment)



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99738437

10050 WINDOWBAG LH	10051 WINDOWBAG RH
10050 WINDOWBAG LH Stamp 661	10051 WINDOWBAG RH Stamp 662
10037 BRAKE UNIT	00030 SUPPLY BATTERY
10037 BRAKE UNIT Stamp 663	00030 SUPPLY BATTERY Stamp 664
00015 ELECTRICAL KEY	
00015 ELECTRICAL KEY Stamp 665	
BATCH NO. GLUE WINDSHIELD	
BATCH NO. GLUE WINDSHIELD Stamp 666	

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99738437

SA COCKPIT

TC : STEERING COLUMN TO STRUCTURE RHD (4x)	EC : IGNITION SWITCH N73 EZS RHD (1x)	TC : AIRBAG TO COCKPIT UPPER RHD (4x)	TC : BRACKET OF AIRBAG TO CROSS MEMBER RHD (1x)	TC : MOUNTING KNEE AIRBAG RHD (4x)
369	370	371	372	373

1007 AIRBAG CO-DRIVER		10036 SEAM AIRBAG CO-DRIVER	
1007 AIRBAG CO-DRIVER	Stamp 385	10036 SEAM AIRBAG CO-DRIVER	Stamp 386
10107 KNEE AIRBAG			
10107 KNEE AIRBAG	Stamp 387		

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Sub-Assembly

Seat



Mercedes-Benz
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99738437

FRONT SEAT LH

TC : BACK REST TO HEIGHT ADJUSTMENT FR LH (4x)	TC : SEAT BELT BUCKLE ON SEAT FRAME FR LH (1x)	EC : YELLOW PLUG CONNECTION FR LH	TC : ANCHOR FITTING TO FR LH SEAT (1x)	TC : MOUNTING ON SEAT STRUCTURE FR LH (1x)	TC : BACKREST LOWERMOST BOLT WITH GROUND FR LH	EC : PLUG HOUSING FR LH (1x)
683	684	685	686	687	688	689

FRONT SEAT RH

TC : BACK REST TO HEIGHT ADJUSTMENT FR RH (4x)	TC : SEAT BELT BUCKLE ON SEAT FRAME FR RH (1x)	EC : YELLOW PLUG CONNECTION FR RH	TC : ANCHOR FITTING TO FR RH SEAT (1x)	TC : MOUNTING ON SEAT STRUCTURE FR RH (1x)	TC : BACKREST LOWERMOST BOLT WITH GROUND FR RH	EC : PLUG HOUSING FR RH (1x)
702	703	704	705	706	707	708

10008 SIDEBAG FRONT LH		10009 SIDEBAG FRONT RH	
10008 SIDEBAG FRONT LH	Stamp 710	10009 SIDEBAG FRONT RH	Stamp 711

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Quality Gate 1



Mercedes-Benz
INDONESIA

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No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

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Mechanical Line



Mercedes-Benz
INDONESIA

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Spare card			

STATION 12

99738437

TC : REAR AXLE TO BODY RR (2x) 439	TC : REAR AXLE TO BODY FR (2x) 440	TC : REAR CRASH PLATE TO BODY LHS (2x) 441	TC : REAR CRASH PLATE TO BODY RHS (2x) 442	TC : INTEGRAL CARRIER TO BODY FR (2x) 443	TC : FRONT AXLE FR TO BODY (2x) 444	TC : FRONT AXLE RR TO BODY (6x) 445	TC : UPR WISHBONE TO TRANSVERSE ARM LH (1x) 446
TC : UPR WISHBONE TO TRANSVERSE ARM RH (1x) 447	SC : 2ND HAND (1x) 448	SC : 3rd HAND (1x) 449	TC : GEARBOX TO BODY GROUND M274 (1x) 450	CC : FUEL PIPE TO ENGINE FUEL HOSE M274 (1x) 451	TC : PROPELLER SHAFT TO REAR AXLE (3x) 452	TC : PROPELLER SHAFT TO GEAR BOX M005 (3x) 453	TC : PROP SHAFT TO CENTER BEARING (2x) 454

STATION 13

EC : N68 (1x)

463

STATION 14

TC : CROSSMEMBER TO LONGMEMBER (7x) 471	VS : REGENERATION VALVE (4x) 472	TC : GROUND W33/4 (1x) 473	VS : PROTECTION COVER FILLER NECK (1x) 474	VS : CHARCOAL FILTER (2x) 475
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STATION 15

TC : BRAKE PIPE TO BRAKE LINE FR LH RHD (1x) 487	TC : BRAKE PIPE TO BRAKE LINE FR RH RHD (1x) 488	TC : BRAKE PIPE COUPLING RR LH RHD (1x) 489	TC : BRAKE PIPE COUPLING RR RH RHD (1x) 490	TC : BRAKE PIPE TO WHEEL ARCH BRACKET RR LH (1x) 491	TC : BRAKE PIPE TO WHEEL ARCH BRACKET RR RH (1x) 492	TC : DISC WHEELS TO AXLES (20x) 493
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STATION 16

TC : STEERING WHEEL TO STEERING COLUMN (1x) 503	PP : AIRBAG TO STEERING WHEEL (1x) 504	TC : X244/8 M274 RHD (1x) 505	TC : X244/4 M274 RHD (1x) 506	TC:X244/12 M274 RHD (1x) 507	TC : X244/16 (M274) (1x) 508	TC : N3/36 M274 (1x) 509	TC : BATTERY CONNECTION RHD (1x) 510
TC : DOOR HINGE LHS FR UPR (1x) 511	TC : DOOR HINGE LHS FR LWR (1x) 512	TC : DOOR HINGE LHS RR UPR (1x) 513	TC : DOOR HINGE LHS RR LWR (1x) 514	EC : DOOR LH FR+RR (2x) 515	TC : DOOR HINGE RHS FR UPR (1x) 516	TC : DOOR HINGE RHS FR LWR (1x) 517	TC : DOOR HINGE RHS RR UPR (1x) 518
TC : DOOR HINGE RHS RR LWR (1x) 519	EC : DOOR RH FR+RR (2x) 520						

STATION 18

FC : SUN ROOF PINCH PROTECTION

527

Approval	Sign out Inspector	Date	Stamp
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WHEEL ALIGNMENT

TC : TIE ROD AXLE FR LH+RH (2x) 535	TC : TIE ROD AXLE RR LH+RH (2x) 536	FC : CRUISE CONTROL 537
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Approval	Sign out Inspector	Date	Stamp
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Barcode Mech Finish (1)
(Attachment)



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99738437

10253 CATALYST ONE		10252 CATALYST TWO	
10253 CATALYST ONE	Stamp 649	10252 CATALYST TWO	Stamp 650
10006 DRIVER AIRBAG		00055 MECHANICAL KEY FBS4	
10006 DRIVER AIRBAG	Stamp 651	00055 MECHANICAL KEY FBS4	Stamp 652
00003 TIRE MANUFACTURING		TIRE SIZE	
00003 TIRE MANUFACTURING	Stamp 653	TIRE SIZE	Stamp 654
WHEEL RIM SIZE		HEADLAMP MANUFACTURING	
WHEEL RIM SIZE	Stamp 655	HEADLAMP MANUFACTURING	Stamp 656
TIRE SIZE REAR (AMG ONLY)		WHEEL RIM SIZE REAR (AMG ONLY)	
TIRE SIZE REAR (AMG ONLY)	Stamp 657	WHEEL RIM SIZE REAR (AMG ONLY)	Stamp 658
PRODUCTION NO.			
PRODUCTION NO.	Stamp 659		
Approval		Sign out inspector	
		Date	Stamp

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Sub-Assembly Engine



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99738437

SA ENGINE

TC : STARTER HARNESS TERMINAL KL30 M274 (1x) 566	TC : EARTH HARNESS EWP TO OIL PAN (1x) 567	TC : GROUND CON. TO GEARBOX W11 (1x) 568	CC : FUEL FLOW PIPE M274 (1x) 569	TC : ALTERNATOR KL30 M274 (1x) 570
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00027 ENGINE NUMBER		00009 GEARBOX	
00027 ENGINE NUMBER	Stamp 590	00009 GEARBOX	Stamp 591

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Sub-Assembly Front Axle



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99738437

SA FRONT AXLE

TC : SRING LINK TO INTEGRAL SUPPORT LH FR (1x) 595	TC : SRING LINK TO INTEGRAL SUPPORT LH RR (1x) 596	TC : SRING LINK TO INTEGRAL SUPPORT RH RR (1x) 597	TC : SRING LINK TO INTEGRAL SUPPORT RH FR (1x) 598	TC : FASTENING PLATE TO INTEGRAL CARRIER OTR (4x) 599	TC : FASTENING PLATE TO INTEGRAL CARRIER INR (2x) 600	TC : TIE ROD TO STEERING KNUCKLE LH (1x) 601	TC : TIE ROD TO STEERING KNUCKLE RH (1x) 602
TC : STEERING COUPLING TO STEERING RACK (1x) 603	TC : BRAKE HOSE AXLE FR TO BRAKE CALIPER LH (1x) 604	TC : BRAKE HOSE AXLE FR TO BRAKE CALIPER RH (1x) 605					

10040 FRONT AXLE LH		10041 FRONT AXLE RH	
10040 FRONT AXLE LH	Stamp 619	10041 FRONT AXLE RH	Stamp 620
00012 STEERING BOX			
00012 STEERING BOX	Stamp 621		

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Sub-Assembly Rear Axle



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SA REAR AXLE

TC : BRAKE HOSE AXLE RR TO BRAKE CALIPER LH (1x) 631	TC : BRAKE HOSE AXLE RR TO BRAKE CALIPER RH (1x) 632
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00010 REAR AXLE

00010 REAR AXLE

Stamp 647

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Sub-Assembly
Front Module



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG	Spare card



99738437

SA FRONT MODULE

TC : CATCH TO CROSSMEMBER (4x) 547	TC : ACCELERATION SENSOR TO BEAM LH+RH (2x) 548
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No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1.						
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD
Typ: W205

Sub-Assembly Doors



Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
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99738437

SA DOORS

VS : REINFORCEMENTS IN DOOR FR LH (3x) 388	VS : REINFORCEMENTS IN DOOR FR LH (3x) 389	VS : REINFORCEMENTS IN DOOR RR LH (3x) 390	VS : REINFORCEMENTS IN DOOR RR RH (2x) 391
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No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD
Typ: W205

Sub-Assembly Tire



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
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99738437

SA TIRE

TC : VALVE NUT AXLE FR (475) (2x)	TC : VALVE NUT AXLE RR (475) (2x)
776	777

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1.						
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3.						
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

Typ: W205

Quality Gate 2



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG	Spare card

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1.						
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

Typ: W205

After Roller



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
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Spare card			

Erase Fault code	Stamp 124	Check engine, transmission, coolant, hydraulic, windscreen, and brake fluid level	Stamp 126
Cover for engine compartment bottom	Stamp 125	Not valid	Stamp 127

Underbody Assembly and Check						
No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1						
2						
3						
4						
5						

Liquid leakage check	Stamp 128	Cover radiator cross member & front axle	Stamp 130
Paneling / for steering cover, oil sump cover	Stamp 129	Not valid	Stamp 131

Road & Function Test						
No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1						
2						
3						
4						
5						

TC : DISK WHEEL ON AXLE FR+RR LH+RH (20x)	Stamp 132	Not valid	Stamp 135
Brake fluid, coolant fluid, engine oil	Stamp 133	Not valid	Stamp 136
Not valid	Stamp 134	Not valid	Stamp 137

Water Test						
No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1						
2						
3						
4						
5						

Water test time in _____	Stamp 138	Water test time out _____	Stamp 140
After Water test	Stamp 139	Not valid	Stamp 141


Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD Typ: W205

Testing & Final Assy



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
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Spare card			 99738437


IS-Test Trim line	Stamp 100	IS-Tester Rectification 1	Stamp 101
Brake fluid filling sticker	Stamp 102	Brake fluid filling Rectification 1	Stamp 103
IS-Test Mech Line	Stamp 104	IS-Tester Rectification 2	Stamp 105
IS-Wheel Alignment	Stamp 106	IS-Tester Rectification 3	Stamp 107
Approval		Sign out Inspector	Date
			Stamp

Standard Job Card CKD Typ: W205

Testing & Final Assy



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			 99738437

IS-Test Roller	Stamp 112	IS-Test Rectification 4	Stamp 113
IS-Test Engine Check	Stamp 114	IS-Test Rectification 5	Stamp 115
Brake-test sticker	Stamp 116	IS-Test Rectification 6	Stamp 117
WSA-1	Stamp 118	IS-Test Rectification 7	Stamp 119
Approval		Sign out Inspector	Date
			Stamp


Standard Job Card CKD

Typ: W205

Testing & Final Assy



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			 99738437

WSA-2		Stamp 120	IS-Test Rectification 8	Stamp 121
F-DOK 99738437		Stamp 122	IS-Test Rectification 9	Stamp 123

Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD
Typ: W205

Finish



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323	
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG	Spare card

Finish area Interior and Exterior

MB Star & Labels	Stamp 144	Cleaning interior	Stamp 145
Cleaning exterior	Stamp 146	VS : TIRE PRESSURE LABEL (1x)	Stamp 147

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
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2						
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24						
25						

Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

Typ: W205

Paint Finish

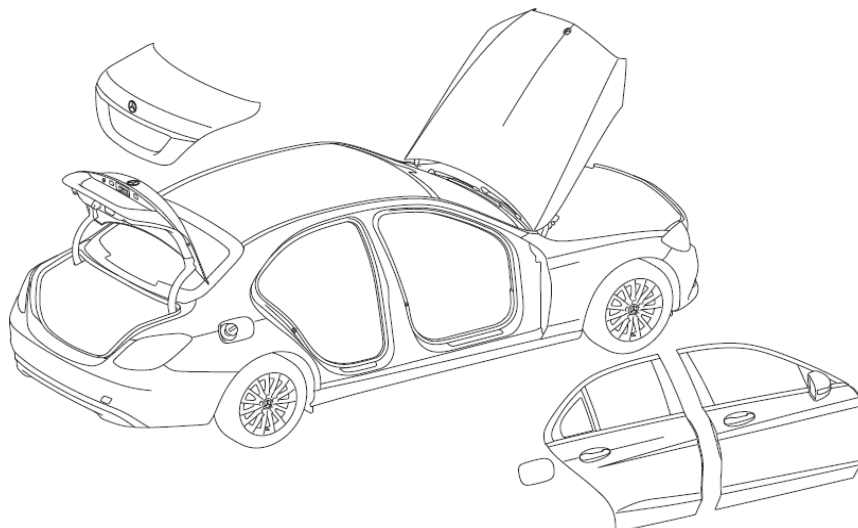
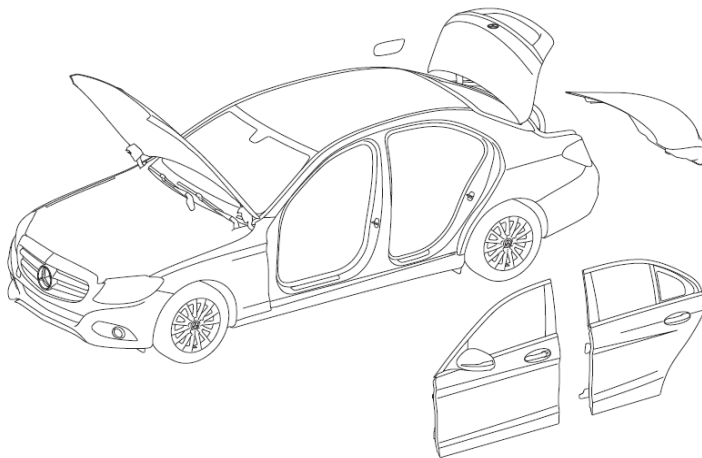


Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			

Defect Codes:

0920	Scratch
0950	Blister
0960	Paint damage
0962	Runner
0964	Paint to thin
0965	High fill thickness
0966	Spot repair
0970	Orange peel
0972	Polish spot
0973	Dust/dirt enclosures
0976	Wiping problem
0977	Rework visible
0978	Paint damage during produk
0979	Paint crater
0980	Roughness
0981	Sealer residue
0982	Stripes
0983	Saealer problem
0985	Sanded though metal
2416	Over spray
2418	Sealer dirty
2419	Wax runs
2450	Pin holes
2460	Sealer adhesion
2461	Sealer damaged
2462	Sealer missing
2463	Bad finish of sealer
2464	Solvent bubble
2505	Material failure
2535	Dents, bumps
2600	Discolores / color deviation



Visual Check for body Damages

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1.						
2.						
3.						
4.						
5.						
6.						
7.						
8.						
9.						
10.						

Approval	Sign out inspector	Date	Stamp
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Standard Job Card CKD Typ: W205

Shortage Part List (Attachment)



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			

Shortage Part List

No.	Stamp	Part Description	Prod. Stamp	QM Release
1				
2				
3				
4				
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Approval	Sign out Inspector	Date	Stamp
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Standard Job Card CKD

Typ: W205

Dynamic Check
(Attachment)



Mercedes-Benz
INDONESIA

Day 8/19/2016	F-DOK Prod.-No.: 99738437	Komm No. 683120403	VIN Number WDD2050456L017323
Local Prod.-No.: 001603	Paint Code 197	Interior Code 141	Type C 250 AMG
Spare card			

Dynamic Check

No.	Fault description	Damage code	Prio	Reported by	Rectified by	QM Release
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						

PA/PI/PPD Check

No.	Subject	PI Nr.	Prio	Reported by	Rectified by	QM Release
1	Regeneration pipe touch the body ST.01	PI 1126 PA 16_0323				
2	-	-				
3	-	-				
4	-	-				
5	-	-				
6	-	-				
7	-	-				
8	-	-				
9	-	-				
10	-	-				
11	-	-				
12	-	-				
13	-	-				
14	-	-				
15	-	-				

Approval	Sign out Inspector	Date	Stamp
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