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DI	MENSI	ON CHA	ART FO	OR HD	PE PIP	ES AS	PER I	S 1433	3:199	6 FOR	PE 63	GRAD	E OF N	MATER	IAL	1	
	Outside Diameter in mm		PN 2.5 Thickness in mm		PN 4 Thickness in mm		PN 6 Thickness		PN 8 Thickness in mm		PN 10 Thickness in mm		PN 12.5 Thickness on mm		PN 16 Thickness in mm		
Nominal Diameter in mm																	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
63	63	63.6		TU.	4.0	4.6	5.8	6.6	7.5	8.5	9.0	10.1	10.9	12.2	13.3	14.9	
₹5	75	75.7	3.0	3.5	4.7	5.4	6.9	7.8	8.9	10.0	10.8	12.1	13.0	14.5	15.8	17.6	
90	90	90.9	3.6	4.2	5.7	6.5	8.2	9.3	10.6	11.9	12.9	14.4	15.6	17.4	19.0	21.1	
110	110	111	4.4	5.1	6.9	7.8	10.0	11.2	13.0	14.5	15.8	17.6	19.0	21.1	23.2	25.8	
125	125	126.2	5.0	5.7	7.9	8.9	11.4	12.8	14.8	16.5	17.9	19.9	21.6	24.0	26.4	29.3	
140	140	141.3	5.6	6.4	8.8	9.9	12.8	14.3	16.5	18.4	20.0	22.2	24.2	26.9	29.5	32.7	
160	160	161.5	6.4	7.3	10.0	11.2	14.6	16.3	18.9	21.0	22.9	25.4	27.6	30.6	33.7	37.3	
180	180	181.7	7.2	8.2	11.3	12.7	16.4	18.3	21.2	23.6	25.8	28.6	31.1	34.5	37.9	41.9	
200	200	201.8	8.0	9.0	12.5	14.0	18.2	20.3	23.6	26.2	28.6 _©	31.7	34.5	38.2	42.2	46.7	
225	225	227.1	9.0	10.1	14.1	15.8	20.5	22.8	26.5	29.4	32.2	35.7	38.8	42.9	47.4	52.4	
250	250	252.3	10.0	11.2	15.7	17.5	22.8	25.3	29.5	32.7	35.8	39.6	43.2	47.8	52.7	58.2	
280	280	282.6	11.2	12.6	17.5	19.5	25.5	28.3	33.0	36.5	40.0	44.2	48.3	53.4		THE TH	
315	315	317.9	12.6	14.1	19.7	21.9	28.7	31.8	37.1	41.1	45.0	49.7	54.4	60.1	THE	i	
355	355	358.2	14.2	15.9	22.2	24.7	32.3	35.8	41.8	46.2	50.8	56.1	Jeana.	leg .		JIV.	
400	400	403.6	16.0	18.6	25.0	29.0	36.4	42.1	47.1	54.4	57.2	66.0		()		
450	450	454.1	18.0	20.9	28.2	32.7	41.0	47.4	53.0	61.2	1000	IIII	1	2000	CHITS.		
500	500	504.5	20.0	23.2	31.3	36.2	45.5	52.6	(°	mil	OL MALON	(True	HOLINE AND	(mi	
560	560	565.0	22.4	26.0	35.0	40.5	51.0	58.9	9			0			©		
630	630	635.7	25.2	29.2	39.4	45.6	57.3	66.1	THE		600	ETHIE		6/0	E THE		
630	()]	Rain MOS	() TVV	" MOS ILLE) Tur	In MOS		الله الله	Fir WO! MISS		()]	Rough Wall		()]	