Organie IIII.	DI	MENSIO	N CHA	RT FOR	HDPE	PIPES A	SPER	IS 1433	3:1996	FOR PI	E 80 GR	ADE OF	MATE	RIAL	Mar.	4 - 1
Nominal Diameter in mm	Outside Diameter in mm		PN 2.5 Thickness in mm		PN 4 Thickness		PN 6 Thickness in mm		PN 8 Thickness in mm		PN 10 Thickness in mm		PN 12.5 Thickness in mm		PN 16 Thickness in mm	
	63	63	63.6	(mi	3.0	3.5	4.4	5.1	5.8	6.6	7.0	7.9	8.6	9.7	10.5
75	75	75.7	2.3	2.8	3.6	4.2	5.3	6.1	6.9	7.8	8.4	9.5	10.2	11.5	12.5	14.
90	90	90.9	2.8	3.3	4.3	5.0	6.3	7.2	8.2	9.3	10.0	11.2	12.2	13.7	15.0	16.
110	110	111	3.4	4.0	5.3	6.1	7.7	8.7	10.0	11.2	12.3	13.8	14.9	16.6	18.4	20.
125	125	126.2	3.8	4.4	6.0	6.8	8.8	9.9	11.4	12.8	13.9	15.5	16.9	18.8	20.0	23.
140	140	141.3	4.3	5.0	6.7 _@	7.6	9.8	11.0	12.8	14.3	15.6 _©	17.4	19.0	21.1	23.4	26.
160	160	161.5	4.9	5.6	7.7	8.7	11.2	12.6	14.6	16.3	17.8	19.8	21.7	24.1	26.7	29.
180	180	181.7	5.5	6.3	8.6	9.7	12.6	14.1	16.4	18.3	20.0	22.2	24.4	28.1	30.0	33.
200	200	201.8	6.1	7.0	9.6	10.8	14.0	15.6	18.2	20.3	22.3	24.8	27.1	30.1	33.4	37.
225	225	227.1	6.9	7.8	10.8	12.1	15.7	17.5	20.5	22.8	25.0	27.7	30.5	33.8	37.5	41.
250	250	252.3	7.6	8.6	12.0	13.4	17.5	19.5	22.8	25.3	27.8	30.8	33.8	37.4	41.7	46.
280	280	282.6	8.5	9.6	13.4	15.0	19.6	21.8	25.5	28.3	21.2	34.6	37.9	41.9	46.7	51.
315	315	317.9	9.6	10.8	15.0	16.7	22.0	24.4	28.7	31.8	35.0	38.7	42.6	47.1	52.5	58.
355	355	358.2	10.8	12.1	17.0	18.9	24.8	27.5	32.3	35.8	39.5	43.7	48.0	53.0	59.2	65.
400	400	403.6	12.2	14.3	19.1	22.2	28.0	32.4	36.4	42.1	44.5	51.4	54.1	62.5		THE TH
450	450	454.1	13.7	16.0	21.5	25.0	31.4	36.4	41.0	47.4	50.0	57.7		6		
500	500	504.5	15.2	17.7	23.9	27.7	34.9	40.4	45.5	52.6	55.6	64.2	. ()((d)	MILE	
560	560	565.0	17.0	19.8	26.7	31.0	39.1	45.2	51.0	58.9	101 10cm	(°	714	VOL MAN	(774
630	630	635.7	19.1	22.2	30.0	34.7	44.0	50.8	57.3	66.1		(G)			(6)	