# Lecture1: Basic physics of semiconductors

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#### **Number of transistors**

- The first microprocessor
  - In 1971, the first microprocessor was released. (Intel 4004)
  - It has about 2300 transistors.
  - It was designed by Federico Faggin.
  - Masatoshi Shima helped him.
- Recent CPU by Intel?
  - As of 2014, Haswell processor
  - It has about 1.4 billion transistors.
- How about GPU?
  - For example, NVIDIA TITAN V (~ 3,000 \$)
  - It has about 21 billion transistors.
  - Price per transistor? 0.143 μ\$...

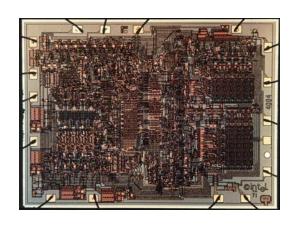


Federico Faggin (Google images)



#### Die shot

More than 40 years between them

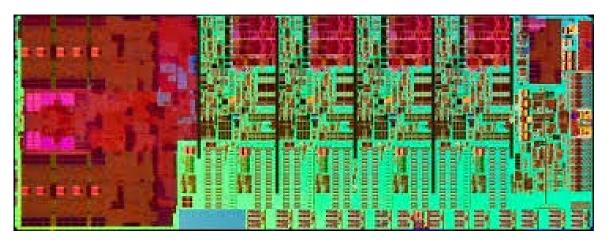


(1971)

Die size: 12 sq mm

Min. feature size: 10 micron

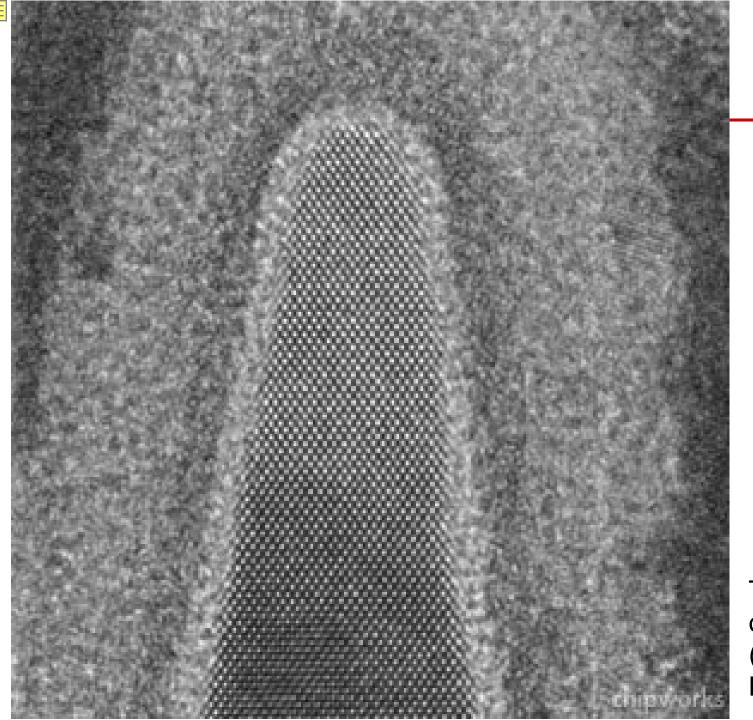
Max. clock speed: 740 kHz



(2014)

Die size: 177 sq mm

Min. feature size: 22 nm

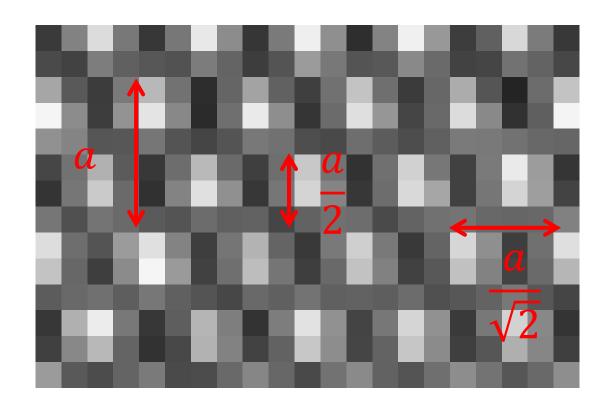


TEM image of a FinFET (Chipworks Blog) 4



## Magnified version of Si region

What is the value of a?





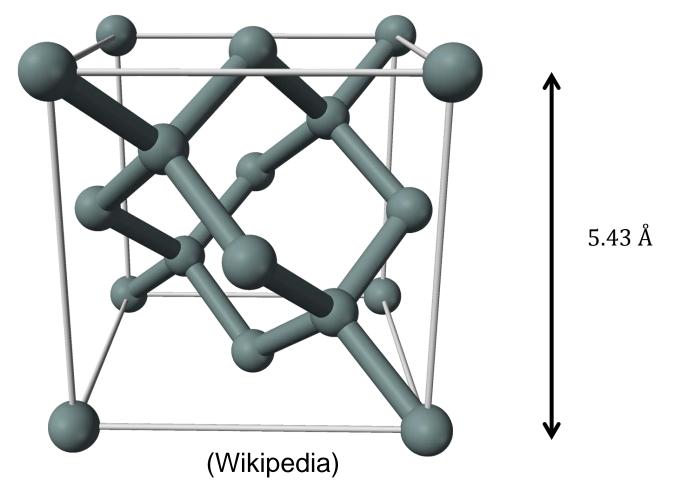
## Let's play a demo!

- The demo program was written by Mr. Sunghyeon Kim.
  - During his winter internship



#### Crystal structure of Si

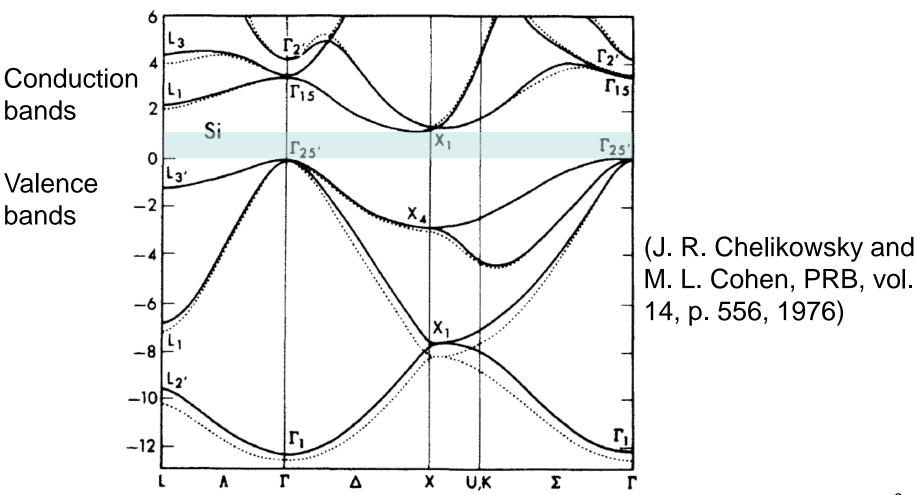
Diamond cubic crystal structure





#### **Band structure**

Band structure of silicon (Band gap ~ 1.12eV)





#### Thermal energy

- At zero temperature, the total energy is minimized.
  - All electrons are in the valence bands.
- At higher temperatures, the electrons gain thermal energy.
- Concept of holes
  - When freed from a covalent bond, an electron leaves a "void" behind.
  - It the void is called a "hole."



(Google Image)



### Intrinsic carrier density

- What is the intrinsic carrier density,  $n_i$ ?
  - How many "free" electrons are created at a given temperature?
  - (Assume the intrinsic material.)
- Expression of  $n_i$

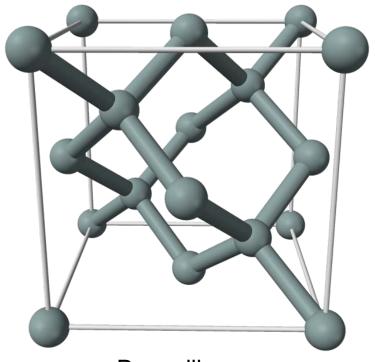
$$n_i = 5.2 \times 10^{15} \, T^{1.5} \exp \frac{-E_g}{2k_B T} \, [electrons/cm^3]$$

- Boltzmann constant,  $k_B$
- Useful number for silicon: 1 X 10<sup>10</sup> cm<sup>-3</sup> at 300 K

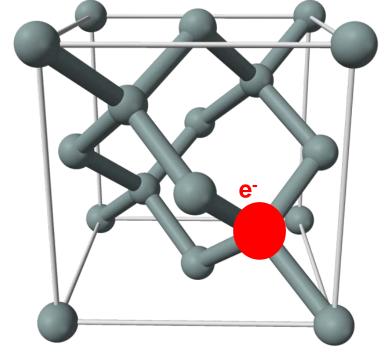


#### **Impurity atom**

- The phosphorus atom has 5 valence electrons.
  - Additional electron (e<sup>-</sup> in the right figure) serves as a charge carrier.



Pure silicon



Silicon with "impurity" atom (For example, phosphorus)



#### **Impurity atoms**

- One impurity atom contributes a "free" electron.
  - If 2 (, 3, 4, 5, ...) phosphorus atoms are introduced?
  - 2 (, 3, 4, 5, ...) additional electrons will be generated!
- More specifically,
  - When the density of the phosphorus atom is N [ $atoms/cm^3$ ],
  - The electron density becomes N [electrons/cm<sup>3</sup>].
- Typical value? (Feeling about the numbers)
  - $10^{15} [atoms/cm^3]$ : Almost no impurity
  - $10^{17} [atoms/cm^3]$ : Low (or moderate) impurity density
  - $10^{19} [atoms/cm^3]$ : High impurity density (Not extremely high)
- What is it good for?
  - Conductivity can be changed drastically.



#### n-type? p-type?

- Phosphorus has 5 valence electrons.
  - Therefore, it contributes an electron.
  - n-type
- Boron has 3 valence electrons.
  - It cannot provide 4 valence electrons to complete 4 bonds.
  - Instead, it contributes a hole.
  - p-type



### Minority carrier density

- Majority vs. minority
  - In the n-type semiconductor, electrons are majority carriers.
  - On the other hand, holes are minority carriers.
  - At equilibrium,

$$np = n_i^2$$