#### **HW#2**

- Razavi, 2<sup>nd</sup> edition (International edition)
  - P2.10
  - P2.11
  - P2.12
- Due: March 23, 2016 (next Wednesday)
  - Submit your HW to Mr. Junsung Park ("quasarp at gist.ac.kr", SIC Building, C-411)
  - No delayed submission is accepted.

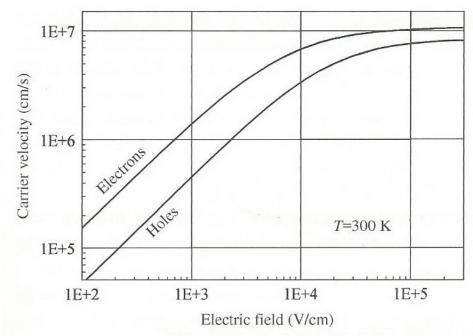
# Lecture5: Basic physics of semiconductor (4)

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#### Velocity vs. electric field

- Directly affects the DC current
  - At low electric fields, the linear relationship is valid.
  - At high electric fields, the velocity saturation starts to occur. The saturation velocity of Si is about 10<sup>7</sup> [cm/sec].



Velocity-field relationship in Si at 300K

(Y. Taur and T. H. Ning, Fundamentals of modern VLSI devices)

GIST Lecture on March 16, 2016 (Internal use only)

# **Velocity saturation**

- A simple expression
  - A field-dependent mobility

$$\mu = \frac{\mu_0}{1 + bE}$$

- Real expression used
  - An additional parameter

$$\mu = \frac{\mu_0}{(1 + (bE)^{\beta})^{1/\beta}}$$

#### **Diffusion**

#### Another mechanism

- "A drop of ink falls into a glass of water."
- The density gradient,  $\nabla n$ , will be relaxed by the diffusion.

$$J_n \propto \nabla n$$

- Diffusion constant as the proportional coefficient (actually,  $qD_n$ )

#### Drift and diffusion

$$\mathbf{J}_n = q n \mu_n \mathbf{E} + q D_n \nabla n$$

– Consider the temperature dependence of  $\mu_n$  and  $D_n$  .

#### Einstein relation

- Valid at equilibrium
  - Mobility and diffusion constant

$$D = \frac{k_B T}{q} \mu$$

- (Useful number:  $\frac{k_BT}{q} \approx 25.85 \ mV$  at 300K)

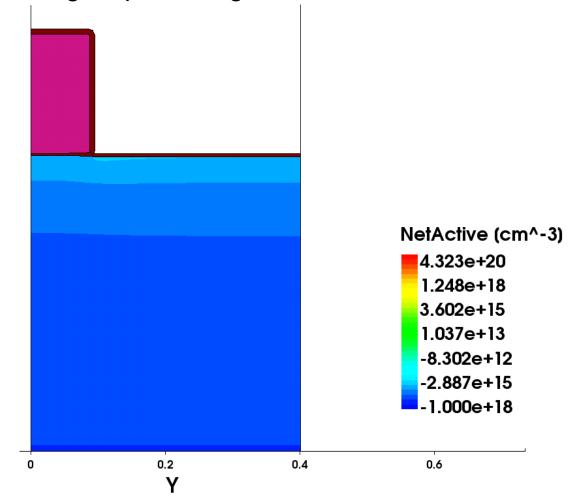
Why do we have relations valid at equilibrium only?

# PN junction

- What is it?
  - Junction of two different extrinsic regions
- Why do we study it?
  - It is a basic building block of electron devices.
- Today, only the equilibrium case will be discussed.
  - Nonequilibrium? Next lecture!

# Fabrication (1/4)

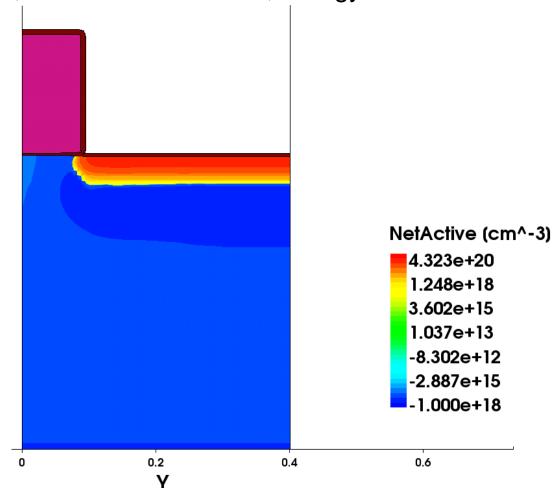
- How to fabricate a pn junction
  - p-well and gate patterning



# Fabrication (2/4)

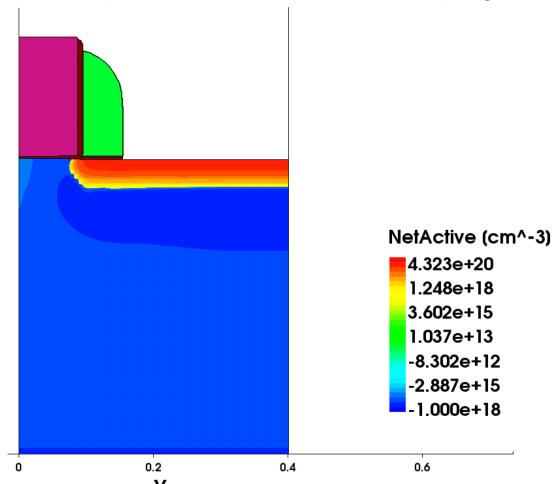
Ion implantation for LDD formation

– Arsenic, dose = 4e12<cm-2>, energy=10<keV>



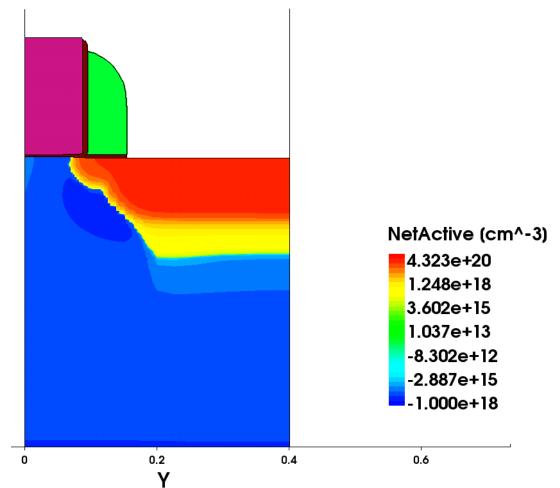
# Fabrication (3/4)

- Spacer patterning
  - Silicon nitride spacer for the source/drain doping



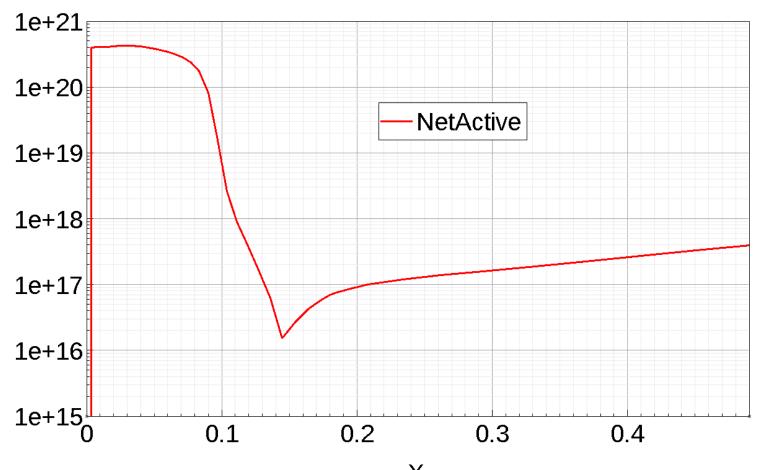
# Fabrication (4/4)

- Ion implantation for source/drain formation
  - Arsenic, dose=5e15<cm-2>, energy=<40keV>



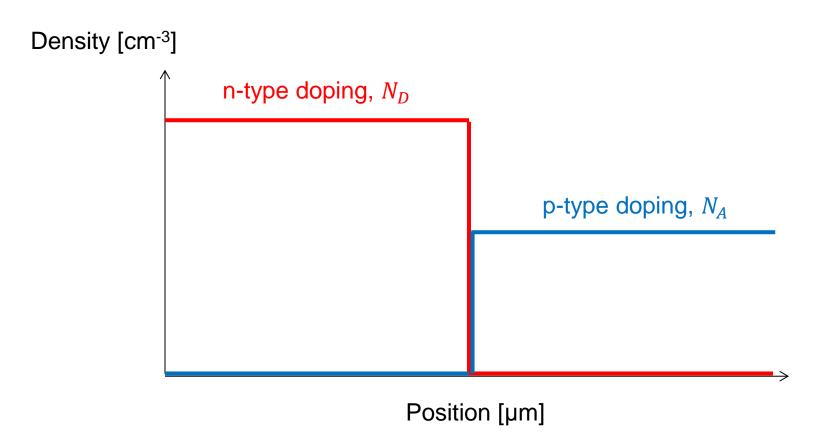
## Vertical doping profile

- Ion implantation for source/drain formation
  - Arsenic, dose=5e15<cm-2>, energy=<40keV>



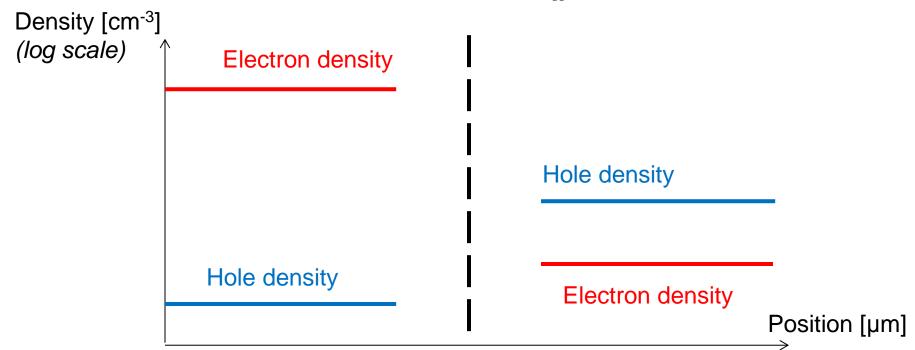
#### Simplified 1D structure

- For simplicity
  - An abrupt 1D junction is usually considered.



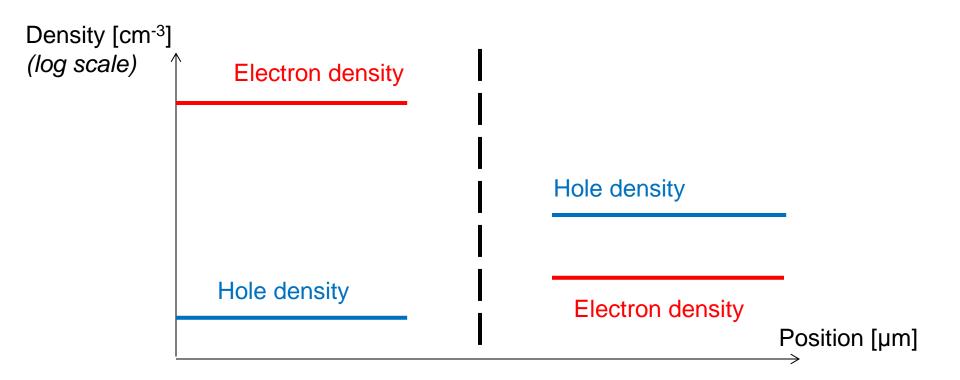
# Away from the junction...

- No effect of junction!
  - In the n-type region,  $n \approx N_D$  and  $p \approx \frac{n_i^2}{N_D}$
  - In the p-type region,  $p \approx N_A$  and  $n \approx \frac{n_i^2}{N_A}$



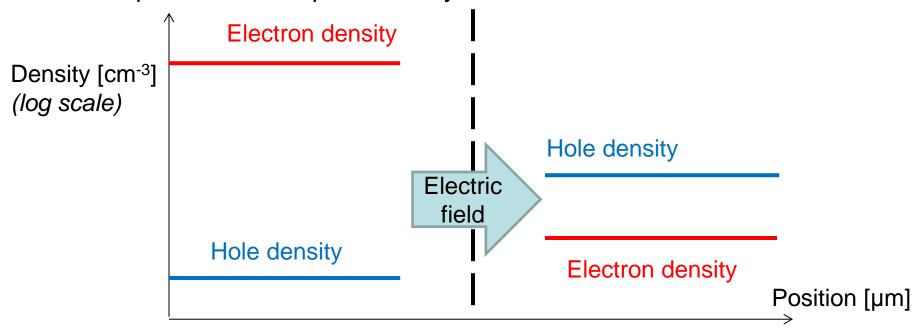
# **Example**

•  $N_D = 10^{16} \text{ cm}^{-3} \text{ and } N_A = 5 \times 10^{15} \text{cm}^{-3}$ 



#### Across the junction...

- Large diffusion currents:
  - Electrons flow from the n side to the p side
  - Holes flow from the p side to the n side
- However, the net flux of electrons and holes is not allowed.
  - Equilibrium! Compensated by the drift current!

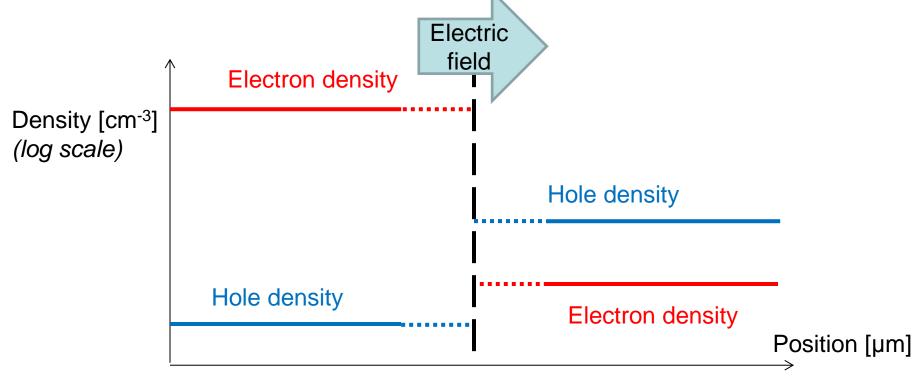


#### How can we have E?

Poisson's equation

$$\nabla \cdot \mathbf{D} = \rho$$

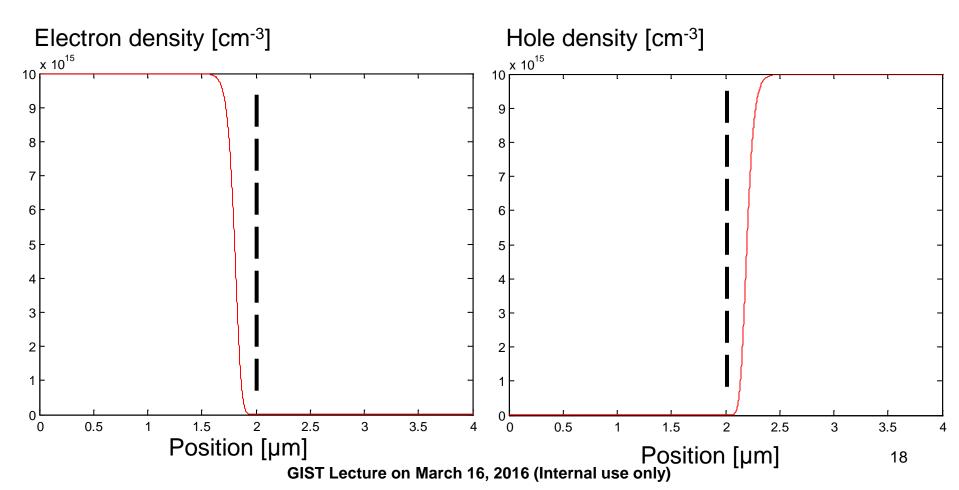
 When the net charge density does not vanish, the electric field can vary.



### Depletion region

Depletion region causes E.

- (Google image)
- A symmetric pn junction with 10<sup>16</sup> cm<sup>-3</sup> doping density.



# **Built-in potential**

- The potential difference across the junction
  - A simple expression is available.

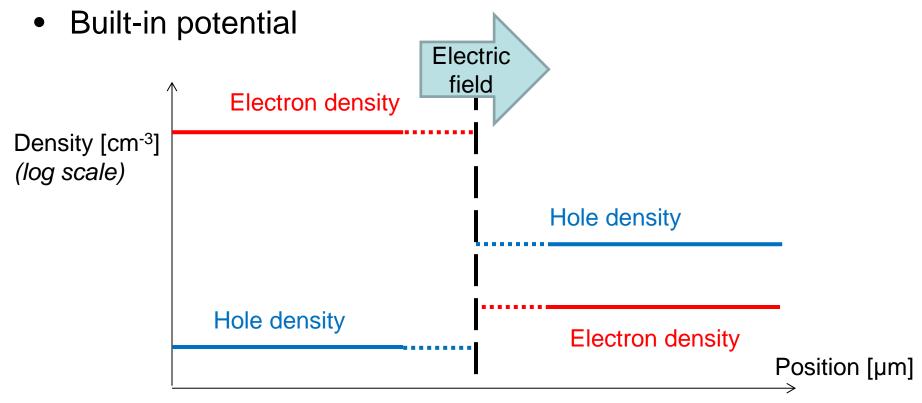
[V]

Electric potential 
$$0.4$$
  $0.3$   $0.2$   $0.1$ 

Position [µm]

# PN junction @ equilibrium

- No current
  - Because it is at equilibrium.
- Depletion region



#### Forward/reverse

- A diode shows a strong polarity.
  - Does a resistor have a polarity?
  - In diodes, the following two cases are completely different.
- Forward bias
  - The voltage at the n-type side is higher than the p-type one.

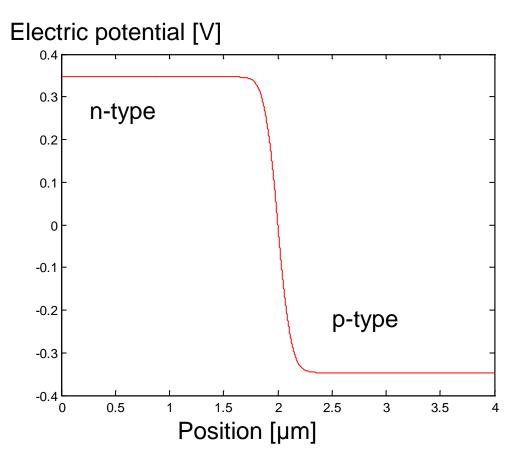
- Reserve bias
  - The voltage at the p-type side is lower than the n-type one.



#### Reverse bias

#### Electric field

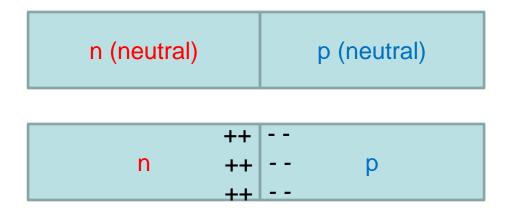
Now, the magnitude of the electric becomes larger.



← This is the equilibrium solution. What happens when the n-type region is positively biased?

# Higher electric field?

- How can the pn junction generate the higher electric field?
  - At equilibrium, how did it generate the built-in electric field?  $\nabla \cdot \mathbf{D} = \rho$
  - Higher electric field means more space charges!



← Which one can provide nonzero electric field?

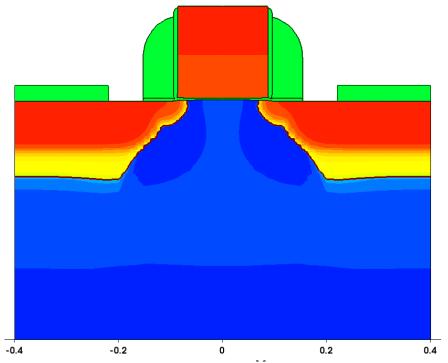
- Therefore, the depletion region becomes wider.
  - Even higher potential barrier!

#### Variable capacitance

Capacitor? Why do we care about it?

$$Q = CV$$
 and  $I = C \frac{dV}{dt}$ 

- Where can you find capacitance in the following structure?
- Why is it important?



Doping profile of a typical planar MOSFET

### Charge

Charge stored in a pn junction

$$Q = A \sqrt{2\epsilon_S q \frac{N_A N_D}{N_A + N_D}} (V_0 + V_R)$$

- Then, what is the capacitance at a given value of the reverse bias,  $V_R$ ?

#### Summary of reverse bias

#### Reverse bias

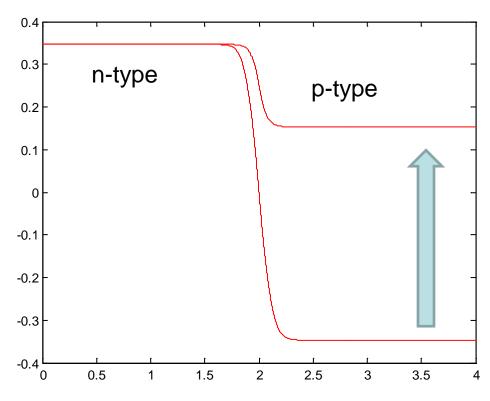
- Larger electric field
- Wider depletion region
- (Almost) no current flow
- Variable capacitance

#### **Forward bias**

#### Forward bias

- We can easily guess that the depletion width will be reduced.
- Potential barrier is lowered. (Equilibrium and 0.5 V)

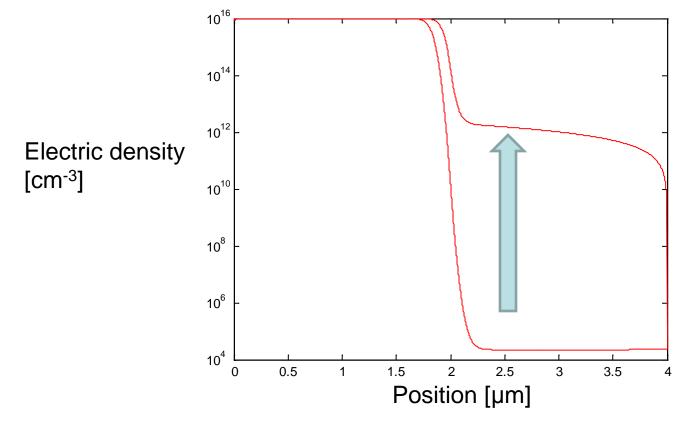
Electric potential [V]



Position [µm]
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# **Density @ forward bias**

- Electron concentration (similar for hole concentration)
  - Equilibrium and 0.5 V
  - Exponential increase of electron density!



#### IV characteristics

- In forward bias,
  - The external voltage opposes the built-in potential, raising the diffusion currents substantially.
- In reverse bias,
  - The applied voltage enhances the field, prohibiting current flow.

$$I_D = I_S \left( \exp \frac{V_D}{V_T} - 1 \right)$$

Here, the "reverse saturation current" is given by

$$I_S = Aqn_i^2 \left( \frac{D_n}{N_A L_n} + \frac{D_p}{N_D L_p} \right)$$

-  $L_n$  and  $L_p$  are electron and hole "diffusion lengths," respectively.

### An example

- Determine I<sub>S</sub>.
  - The cross section of 100 μm²
  - $L_n$  and  $L_p$  are 20 µm and 30 µm, respectively.
  - $L_n$  and  $L_p$  are 20 µm and 30 µm, respectively.
- When  $I_S = 1.77 \times 10^{-17} \text{ A}$ ,
  - Determine the forward bias current.
  - For  $V_D = 300 \text{ mV}$ ,  $I_S \left( \exp \frac{V_D}{V_T} 1 \right) = 3.63 \text{ pA}$
  - For  $V_D = 800$  mV, 820  $\mu$ A