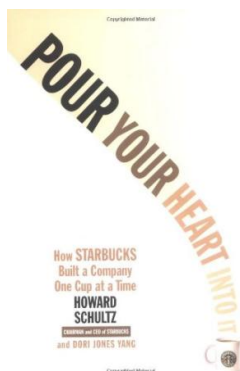


## Pour Your Heart Into It: How Starbucks Built a Company One Cup at a Time



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