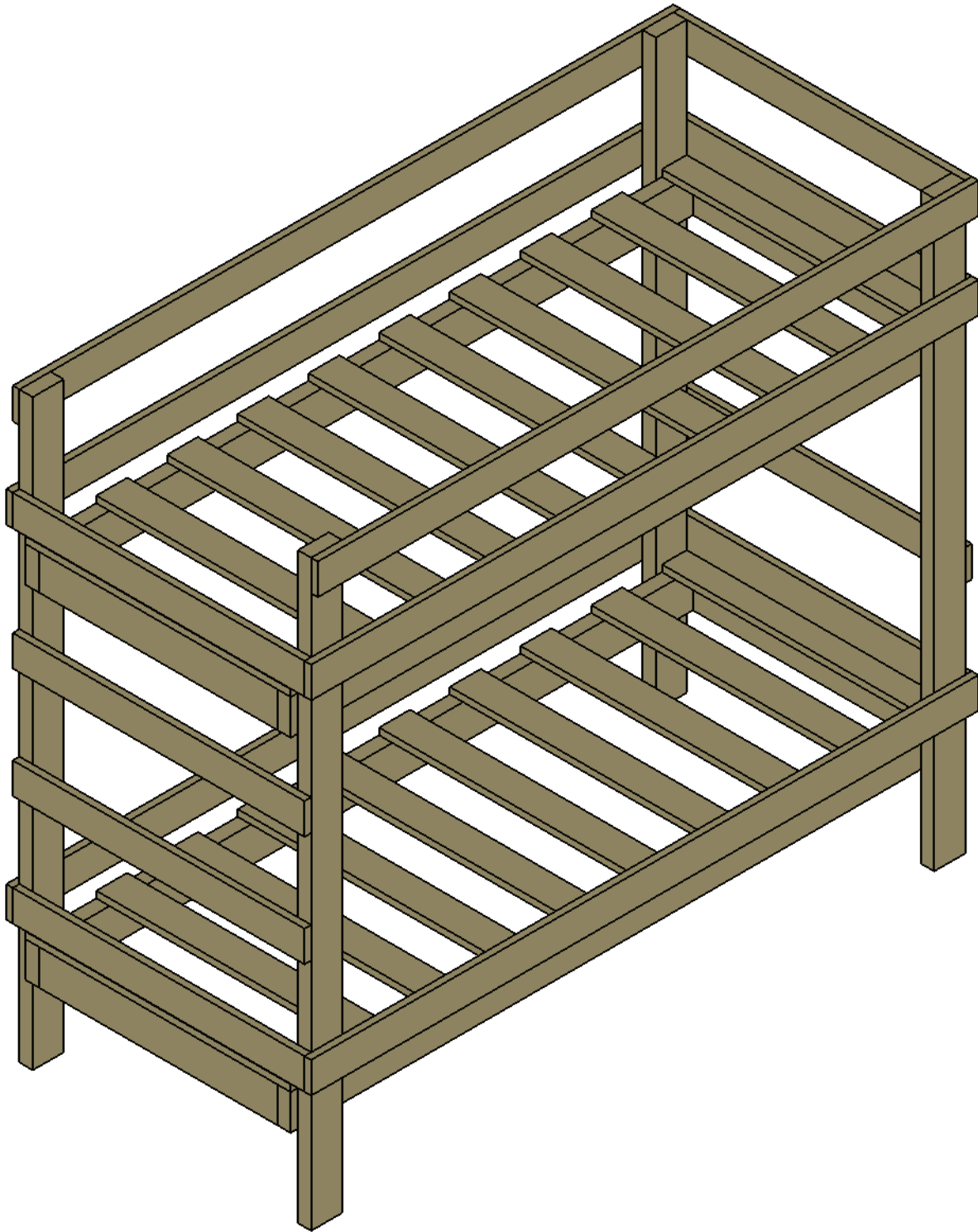


BUNK BED PLANS

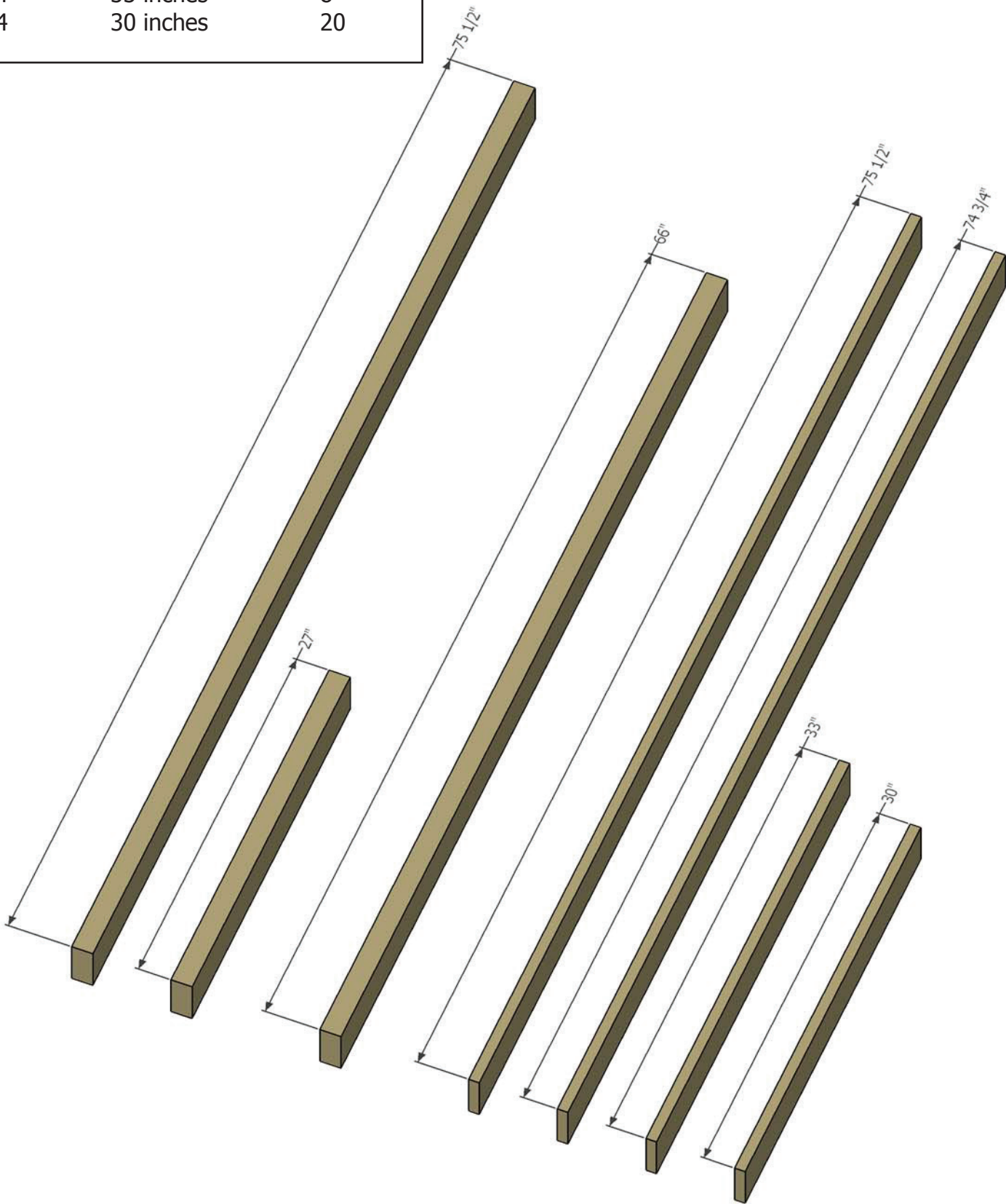


Makes One Bunk Bed

1. Cut, 2. Sand, 3. Drill Pilot Holes

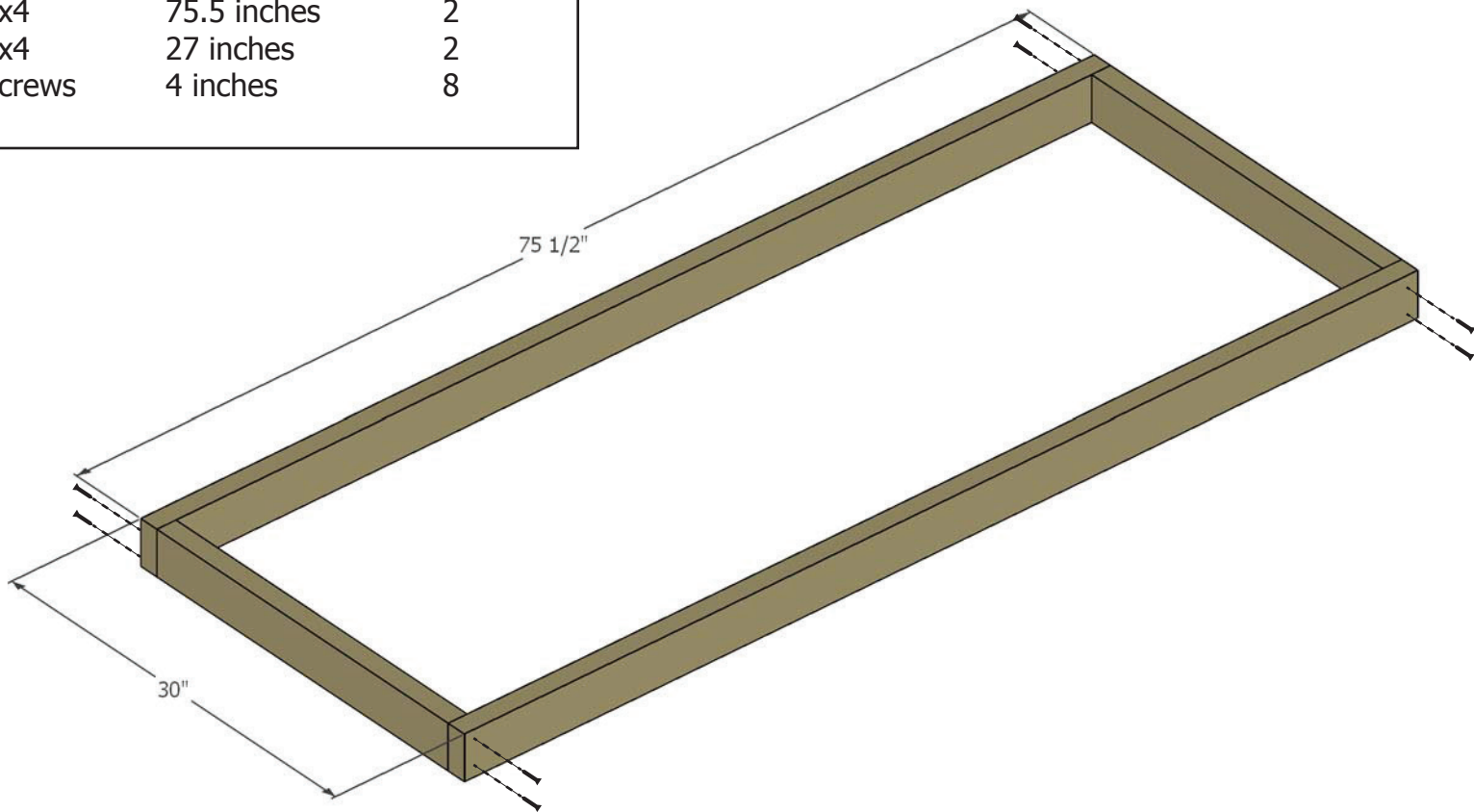
Item	Length	Qty
2x4	75.5 inches	4
2x4	27 inches	4
2x4	66 inches	4
1x4	75.5 inches	4
1x4	74.75 inches	2
1x4	33 inches	8
1x4	30 inches	20

- >>Drill 2 Holes at each end of the
75.5" 2x4s, 75.5" 1x4s, 74.75" 1x4s,
33" 1x4s
- >>Drill 1 Hole at each end of the
30" 1x4s



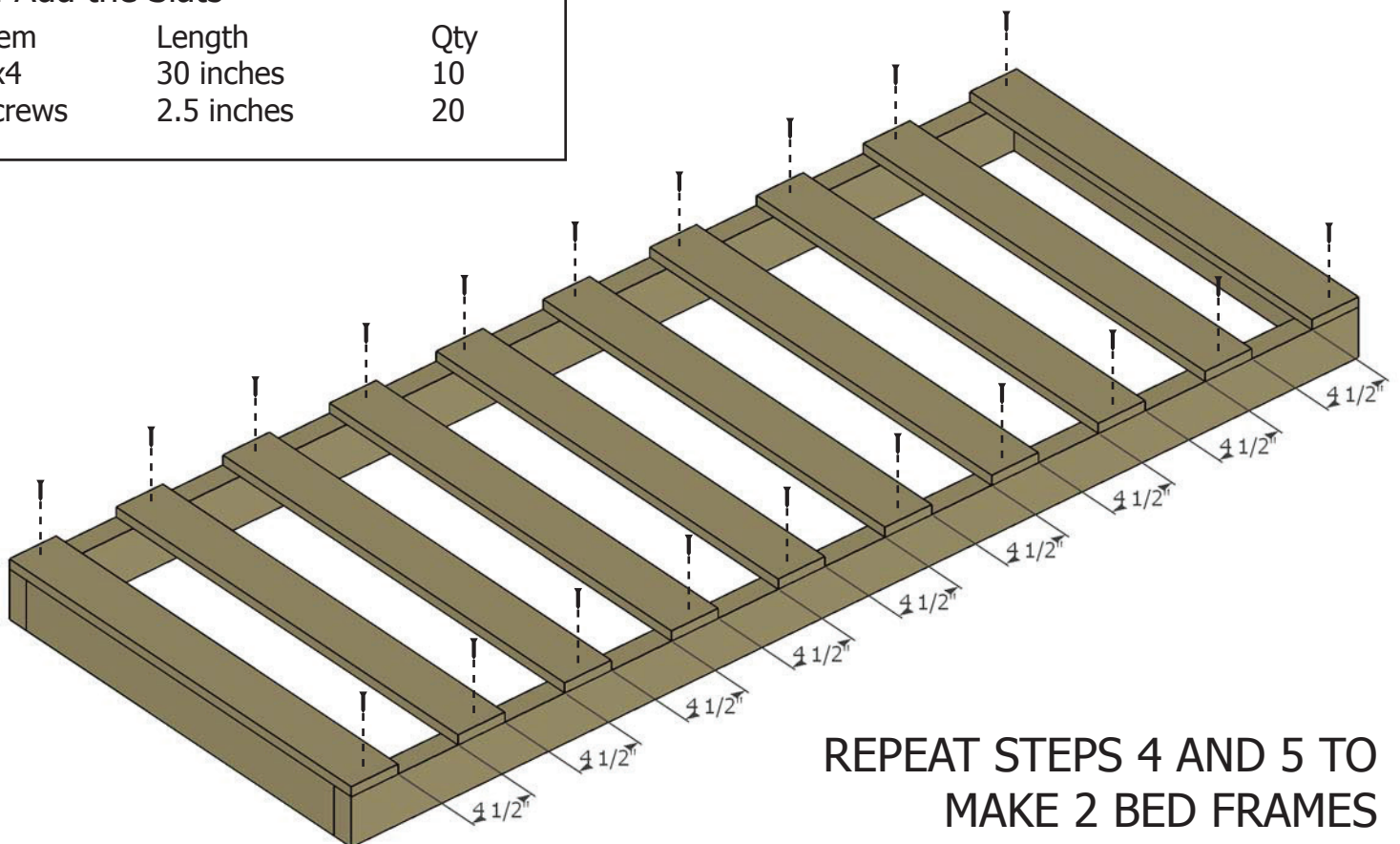
4. Assemble the Box

Item	Length	Qty
2x4	75.5 inches	2
2x4	27 inches	2
Screws	4 inches	8



5. Add the Slats

Item	Length	Qty
1x4	30 inches	10
Screws	2.5 inches	20

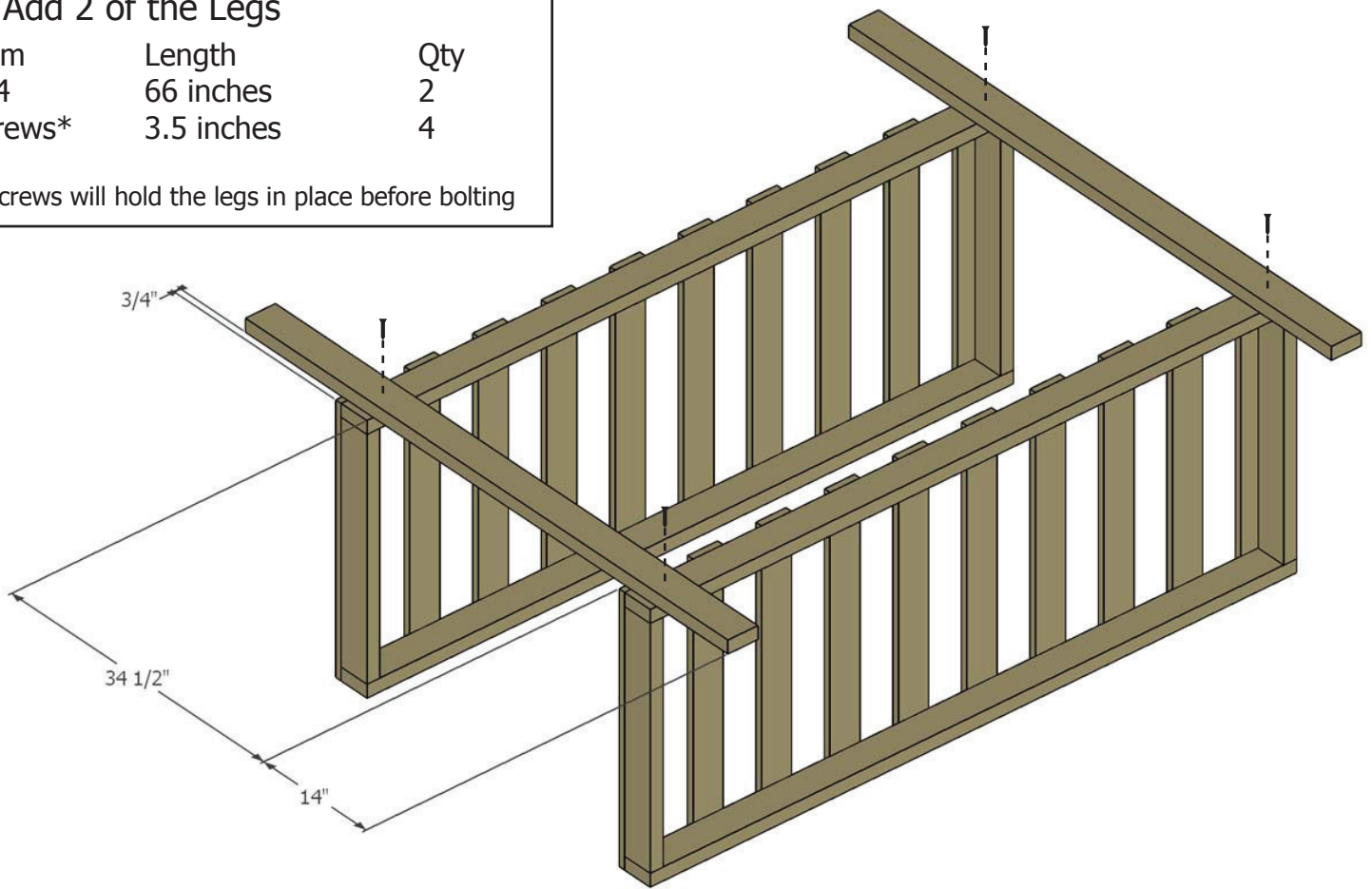


REPEAT STEPS 4 AND 5 TO
MAKE 2 BED FRAMES

6. Add 2 of the Legs

Item	Length	Qty
2x4	66 inches	2
Screws*	3.5 inches	4

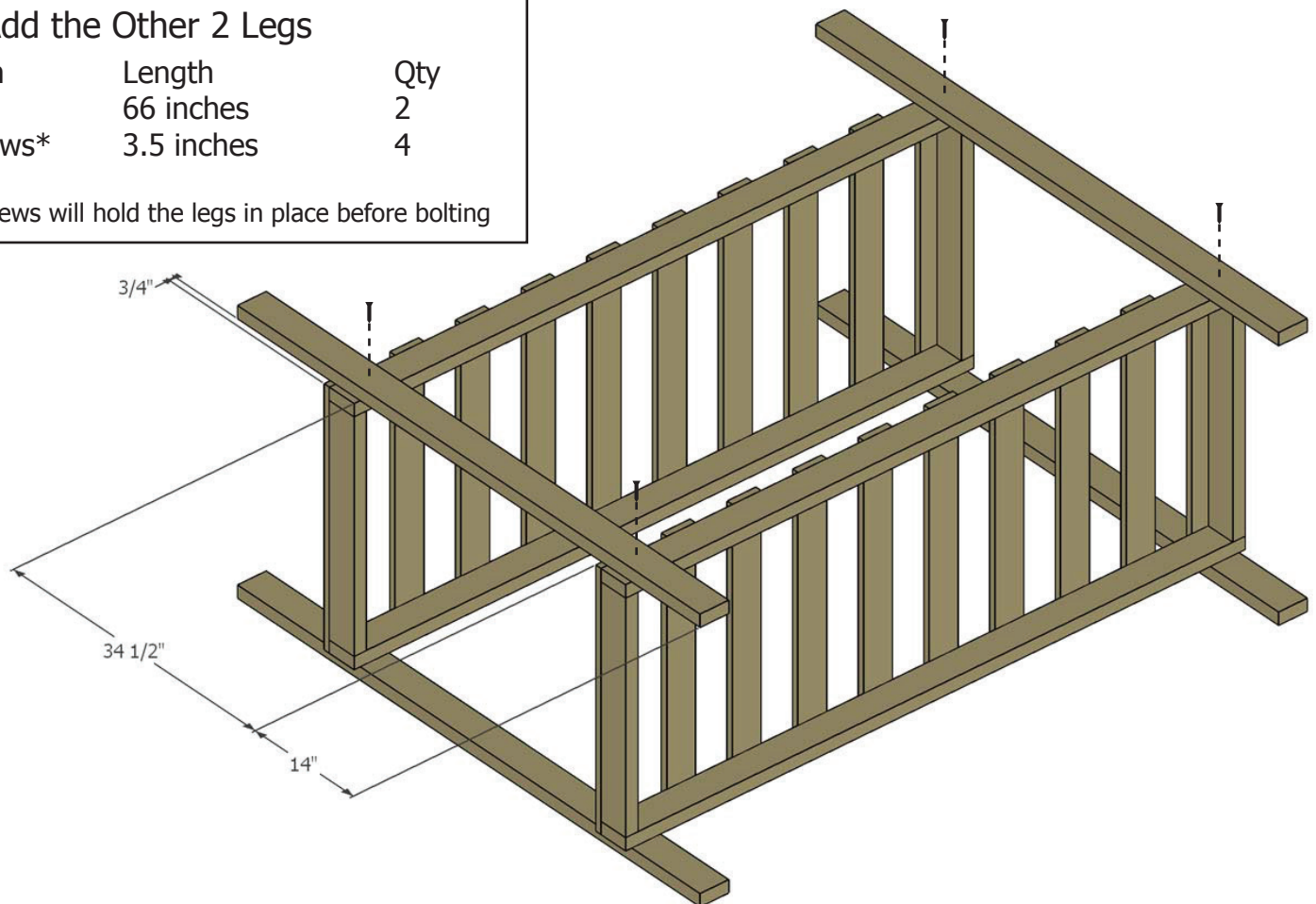
* Screws will hold the legs in place before bolting



7. Add the Other 2 Legs

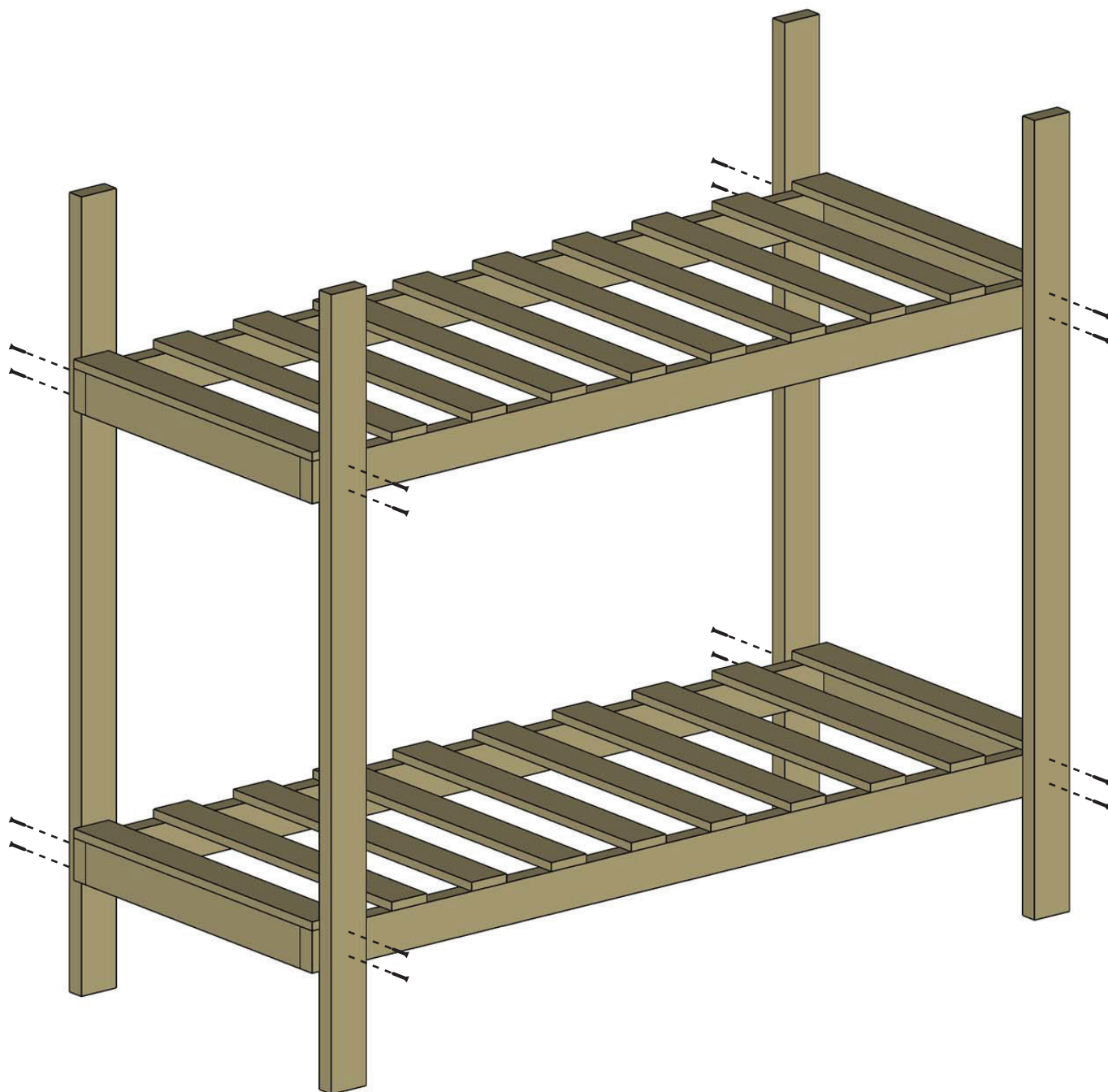
Item	Length	Qty
2x4	66 inches	2
Screws*	3.5 inches	4

* Screws will hold the legs in place before bolting



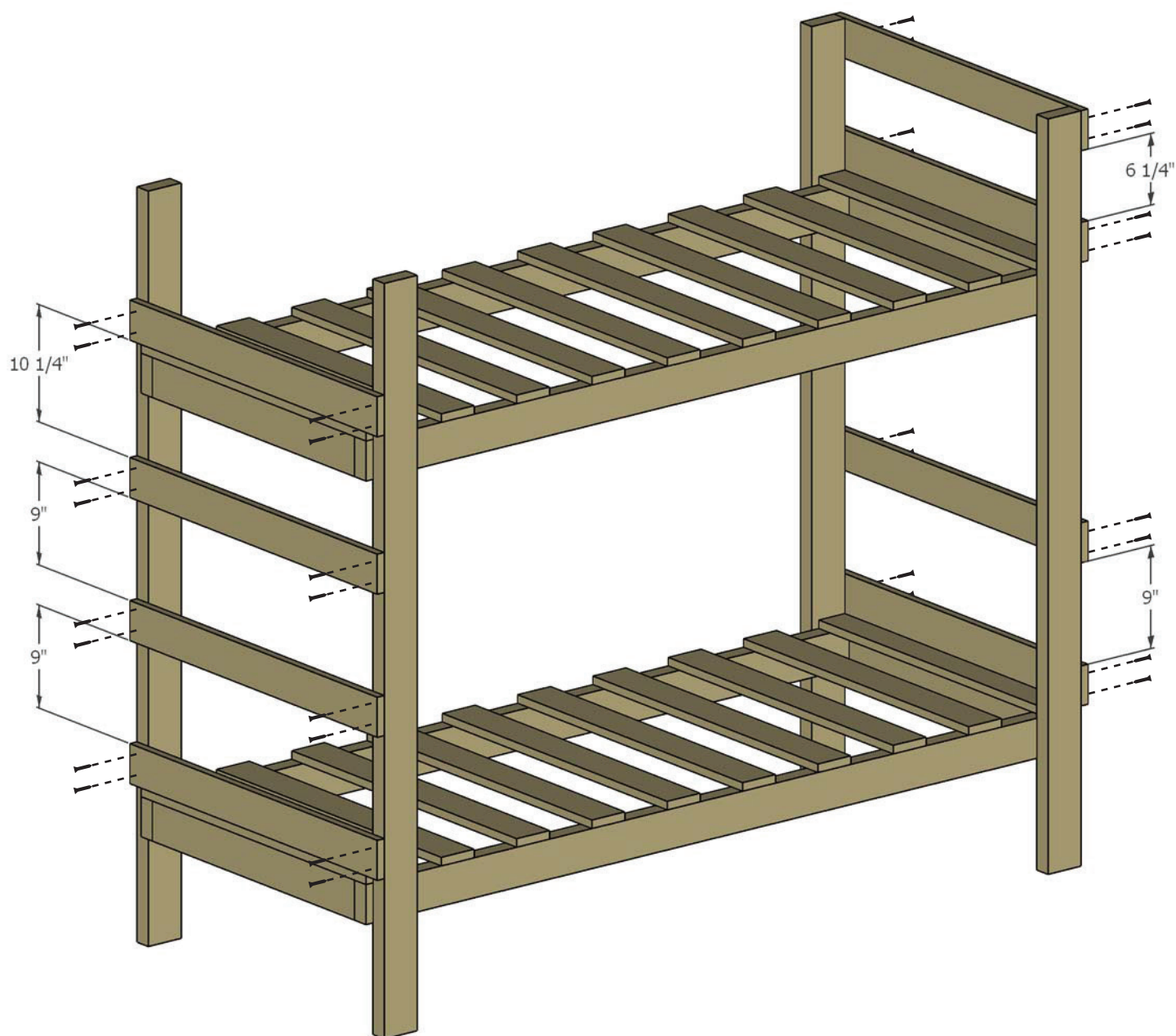
8. Drill & Bolt Legs to the Frames

Item	Length	Qty
3/8" Bolts	5 inches	16
3/8" Flat Washer		16
3/8" Nuts		16
3/8" Locking Washers		16



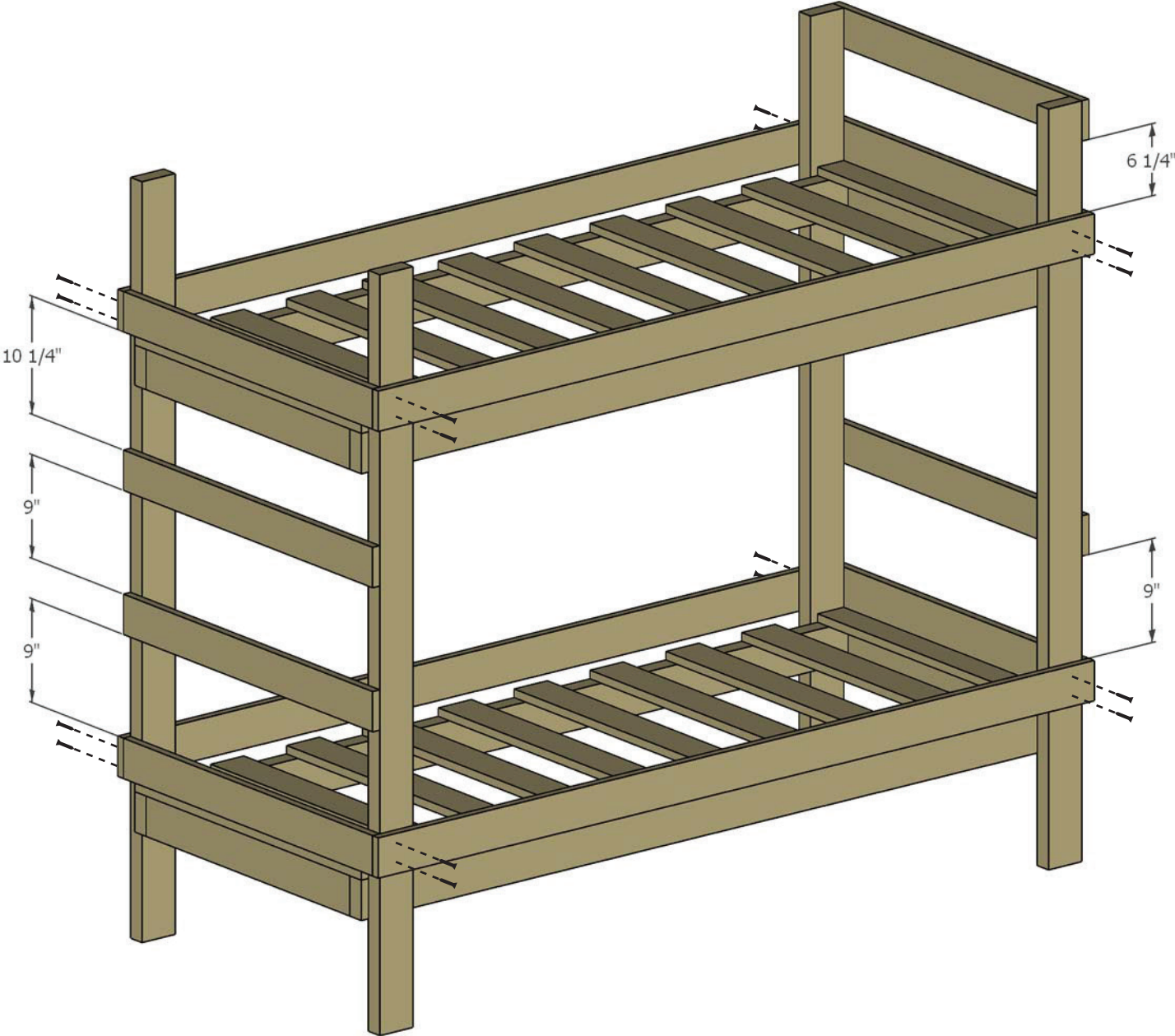
9. Add Short Rails/Ladder

Item	Length	Qty
1x4	33 inches	8
Screws	2.5 inches	32



10. Add Long Rails

Item	Length	Qty
1x4	75.5 inches	4
Screws	2.5 inches	16



11. Add Top Rails

Item	Length	Qty
1x4	74.75 inches	2
Screws	2.5 inches	8

