Cost Analysis over 5 years Term

Description	Ford	Blue Hill	Fuj	itsu - Option 1	Fujit	tsu - Option 2	Note
Transition Cost		\$ -	\$	-	\$	-	
Year 1	\$ -	\$ -	\$	-	\$	-	Assume 3% increase for Ford
Year 2	\$ -	\$ -	\$	-	\$	-	
Year 3	\$ -	\$ -	\$	-	\$	-	
3 Year cost	\$ -	\$ -	\$	-	\$	-	
Year 4	\$ -	\$ -	\$	-	\$	-	
Year 5	\$ -	\$ -	\$	-	\$	-	
5 Year Cost	\$ -	\$ -	\$	-	\$	-	
Possible Workload Change							
EBS - Year 3 - 30%		\$ -	\$	-			480 MIPS
Year 3	\$ -	\$ -	\$	-	\$	-	Assume 3% decrease for Ford
Year 4	\$ -	\$ -	\$	-	\$	-	
Year 5	\$ -	\$ -	\$	-	\$	-	
5 Year Cost without Parts System	\$ -	\$ -	\$	-	\$	-	

Note: Actual cost analysis amounts omitted to protect Mazda's data confidentiality